

UPC



E6374538

*INCLUDES 1 IN CHAMBER

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6

Do Not Use

Lot #24

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee

SERIAL NO.
E6374538

46 ORDER NO.
25705

15XR

5705 E6374538

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6374538

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6374538

owner registration sticker



E6374538

BARBER - M24 0128316

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374538

9 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.076$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.415$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.421902$

THE AMR FOR THIS RIFLE IS: 1.059

CENTROIDAL DISTANCES

Ø TO 1 .443735

1 TO 2 .195604

1 TO 3 .148973

1 2

+ <----POA

BARBER - M24 0128317

REMINGTON CENTERFIRE ACCURACY TEST

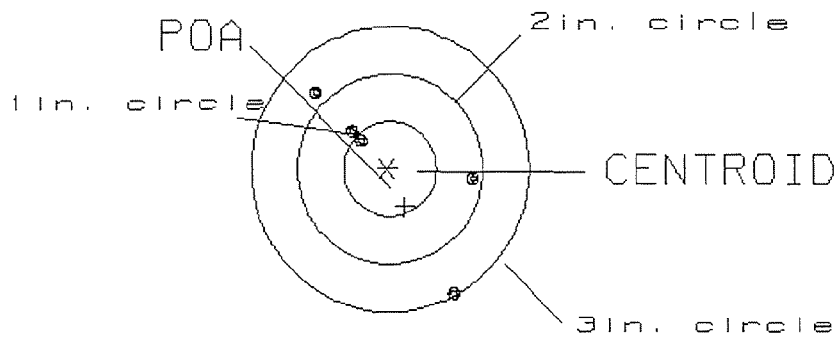
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .444
MIN RADIUS : .379
MEAN RADIUS : .868
MAX RADIUS : 1.444
CENTROID X : -.190
CENTROID Y : .401

8 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374538

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 1.65

1

VS= 2.04

3

GS= 2.50

5

BARBER - M24 0128318

REMINGTON CENTERFIRE ACCURACY TEST

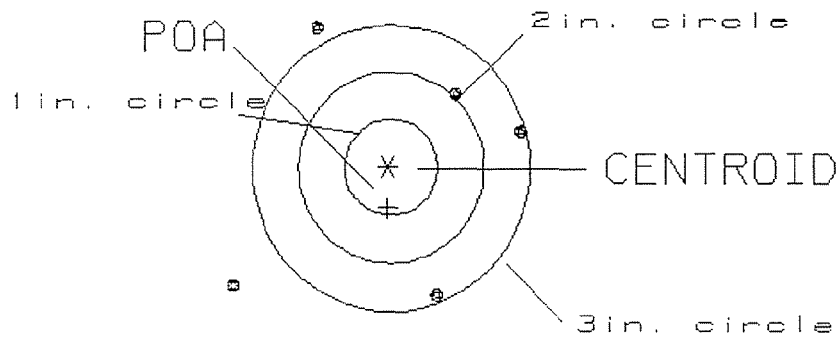
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .426
 MIN RADIUS : .996
 MEAN RADIUS : 1.536
 MAX RADIUS : 2.146
 CENTROID X : .004
 CENTROID Y : .426

8 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374538

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.10

0

VS= 2.84

1

GS= 3.50

3

BARBER - M24 0128319

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .420

MIN RADIUS : .045

MEAN RADIUS : .772

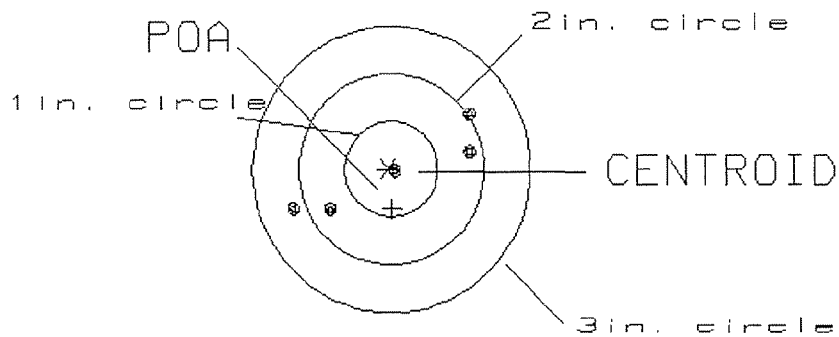
MAX RADIUS : 1.156

CENTROID X : -.042

CENTROID Y : .418

8 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374538

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.93

1

VS= 1.05

3

GS= 2.15

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374538

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0128321 F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	12-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.023</u>	12-3-97	CK
	J) ASSEMBLE STOCK		12/1/97	RW
	K) ASSEMBLE SWIVEL STUDS		12-11-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/1/97	RW
	M) IRON SIGHT ALIGNMENT		12/1/97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/1/97	RW
640	GALLERY TEST AND TARGET	R 103 L 47	12/8/97	PB
	A) MALFUNCTIONS		12/8/97	PB
	B) PIERCED PRIMERS		12/8/97	PB
645	INSPECT FOR LIVE AMMO		12/8/97	LE
655	FINAL INSPECTION A) HEADSPACE		12-11-97	CK
	B) TRIGGER PULL	<u>2.54</u> <u>2.58</u> <u>2.54</u> <u>2.41</u> <u>2.54</u>	12/10/97	TM
	C) FUNCTION		12-11-97	CK
660	PACK			

BARBER - M24 0128322

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6324538DATE 11-15-97TESTER A.A.P

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.70	2.50	2.77		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.33	2.56	2.64		
PULL #3	2.50	2.56	2.58		
PULL #4	2.42	2.58	2.75		
PULL #5	2.49	2.45	2.81		
TOTAL	12.44	12.65	13.55		
AVG.	2.49	2.53	2.71		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	2.97		
PULL #2	3.22	2.74		
PULL #3	3.18	3.01		
PULL #4	2.48	3.00		
PULL #5	2.96	3.10		
TOTAL	14.89	14.82		
AVG.	2.98	2.96		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.99		4.05
PULL #2	3.96	3.85		4.09
PULL #3	4.12	4.12		3.93
PULL #4	4.19	4.13		3.91
PULL #5	4.12	4.00		4.02
TOTAL	20.45	20.09		20.05
AVG.	4.09	4.02		4.01