

UPC



E6374542

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374542

4 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .096

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .035

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .102181

THE AMR FOR THIS RIFLE IS: .9113

CENTROIDAL DISTANCES

0	TO	1	.242407
1	TO	2	.240352
1	TO	3	.449721

2 1
+ <----POA
3

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .242

MIN RADIUS : .502

MEAN RADIUS : 1.140

MAX RADIUS : 1.729

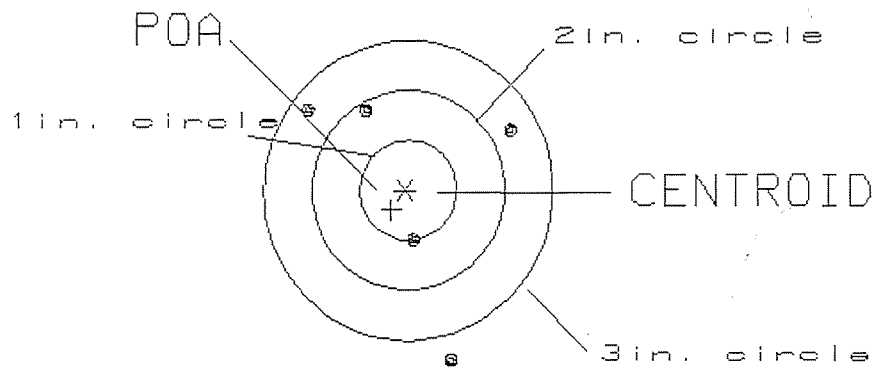
CENTROID X : .144

CENTROID Y : .195

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374542

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.13

0

VS= 2.49

2

GS= 2.91

4

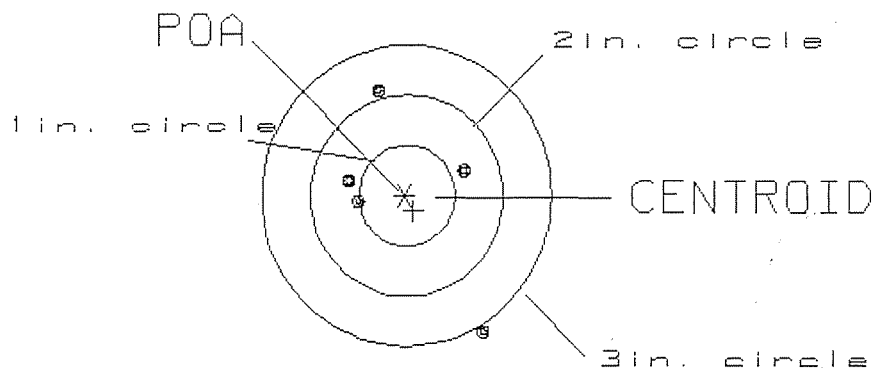
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .181
 MIN RADIUS : .474
 MEAN RADIUS : .891
 MAX RADIUS : 1.587
 CENTROID X : -.093
 CENTROID Y : .155

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374542

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.48

1

VS= 2.45

3

GS= 2.69

4

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .341

MIN RADIUS : .115

MEAN RADIUS : .703

MAX RADIUS : 1.563

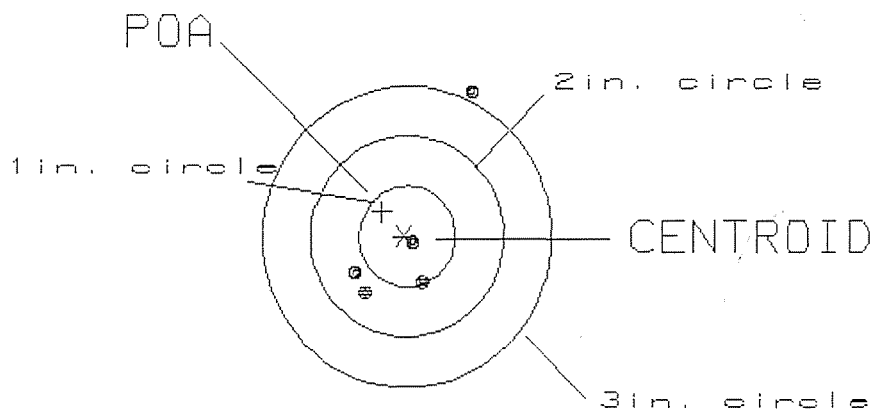
CENTROID X : .237

CENTROID Y : -.245

4 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374542

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.22

1

VS= 1.94

4

GS= 2.23

4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374542
22 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.254
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .105
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .274847

THE AMR FOR THIS RIFLE IS: 1.39

CENTROIDAL DISTANCES

0 TO 1	.379191
1 TO 2	.397126
1 TO 3	.290988

$\begin{matrix} 1 \\ 3 \\ 2 \end{matrix} + \quad \text{<----POA}$

PATTERN #: 1

POA TO CENTROID: .379

MIN RADIUS : 1.301

MEAN RADIUS : 1.630

MAX RADIUS : 2.001

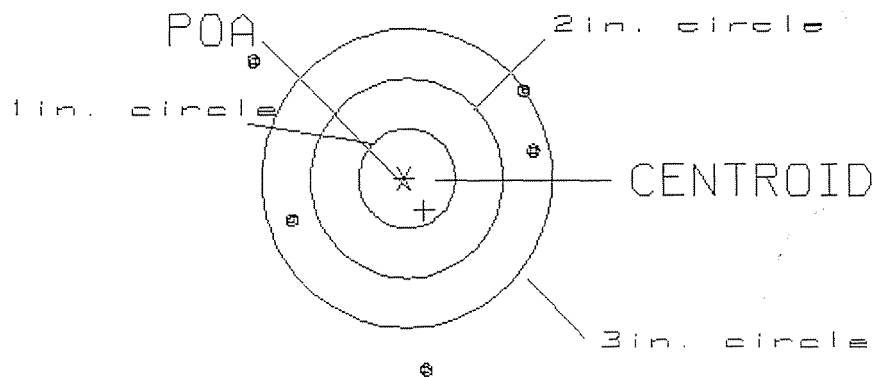
CENTROID X : -.205

CENTROID Y : .319

21 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374542.1.1.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE .

HS= 2.93

0

VS= 3.14

0

GS= 3.62

2

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .210

MIN RADIUS : .925

MEAN RADIUS : 1.604

MAX RADIUS : 2.260

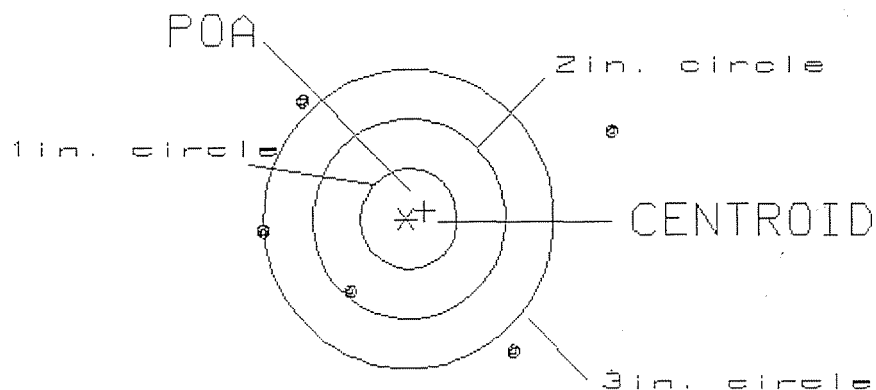
CENTROID X : -.195

CENTROID Y : -.078

21 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374542.1.1.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.62

0

VS= 2.47

1

GS= 3.75

1

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .370

MIN RADIUS : .384

MEAN RADIUS : .937

MAX RADIUS : 1.660

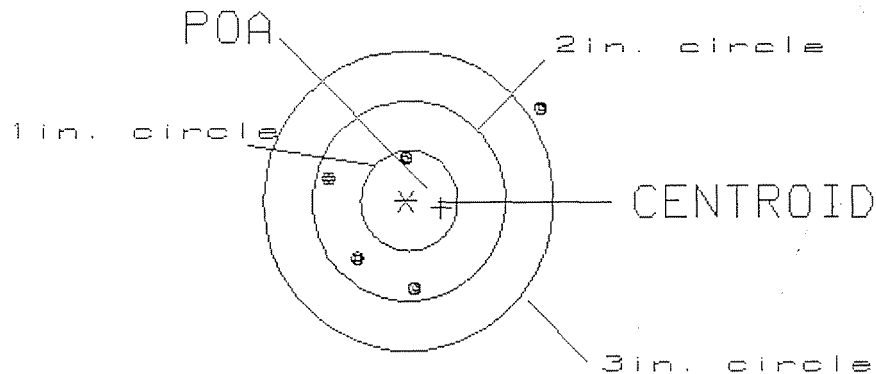
CENTROID X : -.362

CENTROID Y : .074

21 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374542.1.1.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.25

1

VS= 1.63

4

GS= 2.48

4

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6374541DATE 11-3-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.49	2.45	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.41	2.52	2.54	
PULL #3	2.36	2.34	2.47	
PULL #4	2.39	2.41	2.40	
PULL #5	2.47	2.39	2.46	
TOTAL	12.12	12.11	12.49	
AVG.	2.42	2.42	2.50	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.34		
PULL #2	3.43	3.42		
PULL #3	3.46	3.31		
PULL #4	3.51	3.40		
PULL #5	3.50	3.42		
TOTAL	17.17	16.89		
AVG.	3.43	3.38		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.37	4.18		4.00
PULL #2	4.22	4.23		4.03
PULL #3	4.28	4.05		3.98
PULL #4	4.28	4.21		4.00
PULL #5	4.28	4.19		3.94
TOTAL	21.43	20.86		19.95
AVG.	4.29	4.17		3.99

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6374542

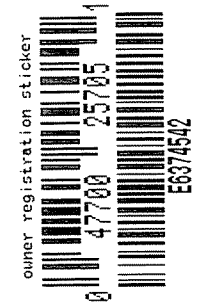
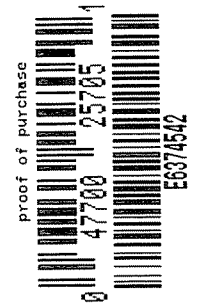
OP. #	OPERATION NAME	READINGS	DATE	INITIALS
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	CONT.		<u>6</u> <u>6</u> <u>6</u>	11-14-97	CR
	G) SAFETY OFF FORCE		<u>3</u> <u>3</u> <u>3</u>	11-14-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT		<u>.022</u> <u>.022</u> <u>.022</u>	11-14-97	CR
	J) ASSEMBLE STOCK			11-10-97	RW
	K) ASSEMBLE SWIVEL STUDS				
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			11-10-97	RW
	M) IRON SIGHT ALIGNMENT			11-10-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			11-10-97	RW
640	GALLERY TEST AND TARGET		L 35 R 115	11/21/97 12-4-97	PB DB
	A) MALFUNCTIONS			11/21/97 12-4-97	PB DB
	B) PIERCED PRIMERS			11/21/97 12-4-97	PB DB
645	INSPECT FOR LIVE AMMO			11/21/97 12-4-97	GM DB
655	FINAL INSPECTION A) HEADSPACE			12/10/97	RW
	B) TRIGGER PULL		<u>2.44</u> <u>2.38</u> <u>2.42</u> <u>2.42</u> <u>2.43</u>	12/5/97	TM
	C) FUNCTION				
660	PACK				

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



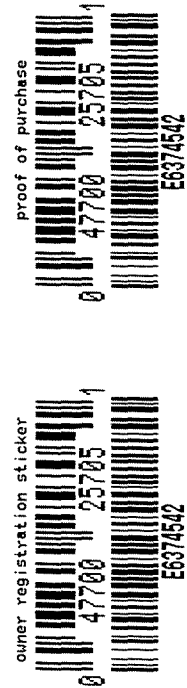
46 FORM

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46 FORM



Do Not Use

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Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.

E6374542

46 ORDER NO.

25705



5705 E6374542

18XR