

BARBER - M24 0128491

UPC



E6374551

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0128493

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374551
15 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .108667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0766667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .13299

THE AMR FOR THIS RIFLE IS: .8413

CENTROIDAL DISTANCES

0 TO 1 .295027
1 TO 2 .272943
1 TO 3 .415087

2 1 <----POA
3

BARBER - M24 0128494

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .295

MIN RADIUS : .450

MEAN RADIUS : .871

MAX RADIUS : 1.623

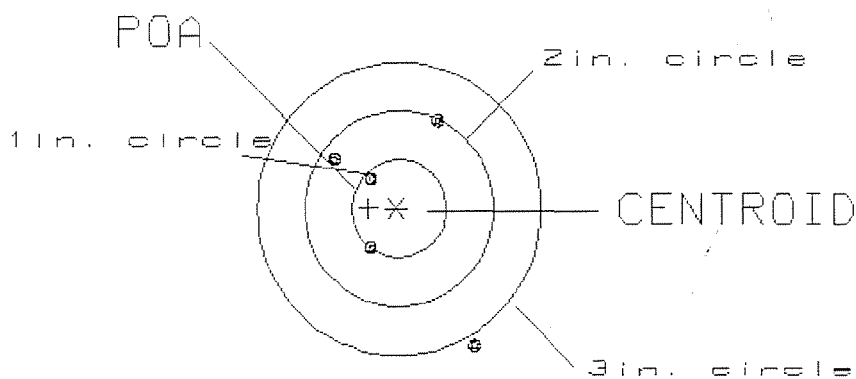
CENTROID X : .295

CENTROID Y : -.004

15 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374551

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.52

2

VS= 2.25

4

GS= 2.46

4

BARBER - M24 0128495

REMINGTON CENTERFIRE ACCURACY TEST

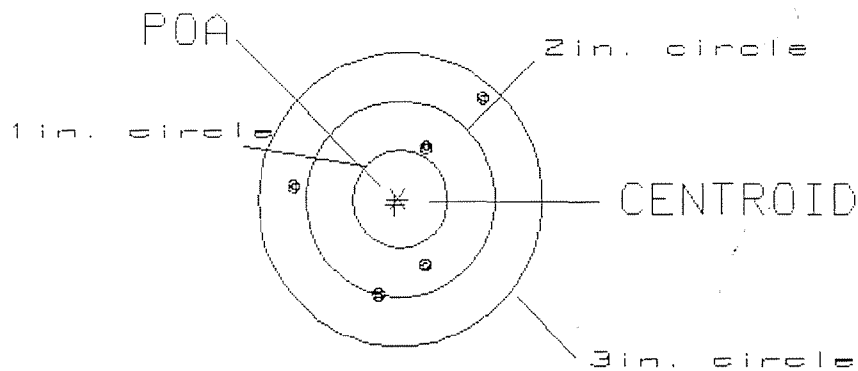
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .076
MIN RADIUS : .548
MEAN RADIUS : .972
MAX RADIUS : 1.384
CENTROID X : .032
CENTROID Y : .069

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.08

0

VS= 2.00

3

GS= 2.30

5

BARBER - M24 0128496

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .295

MIN RADIUS : .187

MEAN RADIUS : .681

MAX RADIUS : 1.028

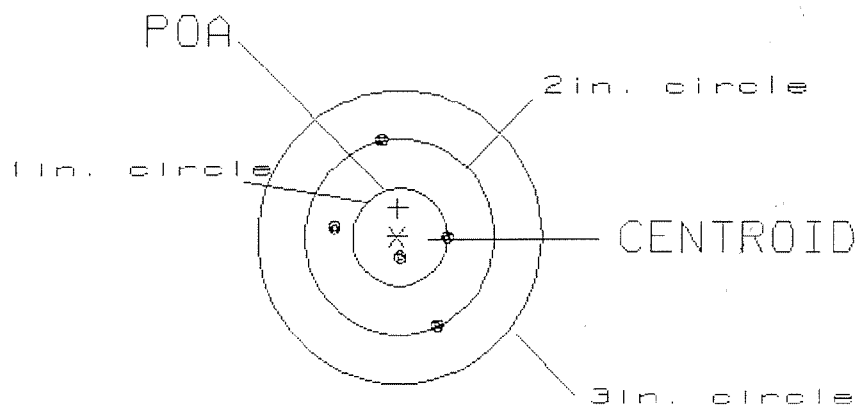
CENTROID X : -.001

CENTROID Y : -.295

15 Dec 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6374551

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.20

1

VS= 1.92

4

GS= 2.00

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6374551

OP. #	OPERATION NAME	READINGS	DATE	INITIALS
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0128498 F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>5</u>	12-16-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12-16-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.024</u>	12-16-97	CR
	J) ASSEMBLE STOCK		12-22-97	CK
	K) ASSEMBLE SWIVEL STUDS		12-17-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-22-97	CK
	M) IRON SIGHT ALIGNMENT		12-22-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-22-97	CK
640	GALLERY TEST AND TARGET	L 67 R 93	12/14/97	LA
	A) MALFUNCTIONS		12/14/97	LA
	B) PIERCED PRIMERS		12/14/97	LA
645	INSPECT FOR LIVE AMMO		12/14/97	PB
655	FINAL INSPECTION A) HEADSPACE		12-17-97	CK
	B) TRIGGER PULL	<u>2.46</u> <u>2.51</u> <u>2.46</u> <u>2.45</u> <u>2.59</u>	12-16-97	CR
	C) FUNCTION		12-17-97	CK
660	PACK			

BARBER - M24 0128499

SWS TRIGGER PULL TEST

E6374551

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. ~~C6702869~~

DATE 10-15-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.66	2.52	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.59	2.50	
PULL #3	2.48	2.52	2.61	
PULL #4	2.66	2.50	2.58	
PULL #5	2.47	2.60	2.60	
TOTAL	12.65	12.73	12.88	
AVG.	2.53	2.54	2.57	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	3.00	
PULL #2	3.05	2.93	
PULL #3	3.10	2.99	
PULL #4	3.08	2.98	
PULL #5	3.10	2.99	
TOTAL	15.51	14.89	
AVG.	3.10	2.97	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.97		4.22
PULL #2	4.02	4.01		3.91
PULL #3	4.07	3.99		4.15
PULL #4	3.99	4.05		3.93
PULL #5	4.10	3.90		4.17
TOTAL	20.16	19.92		20.38
AVG.	4.03	3.98		4.07

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6374551

owner registration sticker



E6374551

Do Not Use

Do Not Use

SERIAL NO



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ORDER 25705
MODEL 700™ M24
UPC



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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.



5705 E6374551

SERIAL NO
E6374551

46 ORDER NO.

25705

22XR

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

BARBER - M24 0128501