

BARBER - M24 0128535

UPC



E6374554

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0128535

M2400128574

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHARGE

BARBER - M24 0128537

Remington Test Lab, Ilion, N.Y.

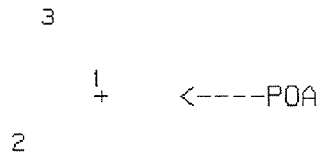
Centroidal distance calculations for Rifle # E6374554
16 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.324667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.110333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.342902$

THE AMR FOR THIS RIFLE IS: 1.144

CENTROIDAL DISTANCES

0 TO 1 $.119369$
1 TO 2 $.68594$
1 TO 3 $.543394$



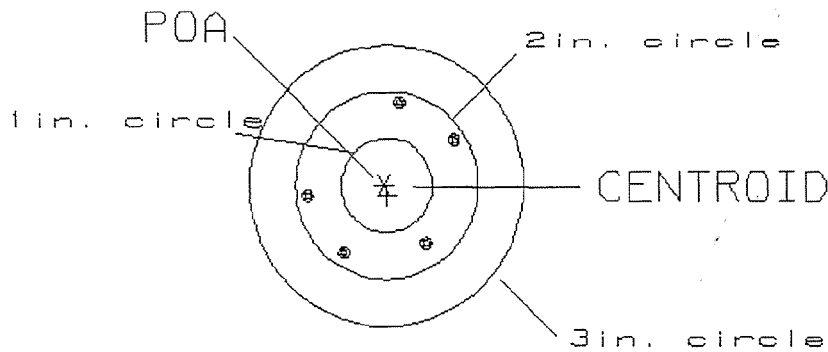
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .119
 MIN RADIUS : .719
 MEAN RADIUS : .851
 MAX RADIUS : .920
 CENTROID X : -.032
 CENTROID Y : .115

16 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374554

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.60
 VS= 1.63
 GS= 1.75

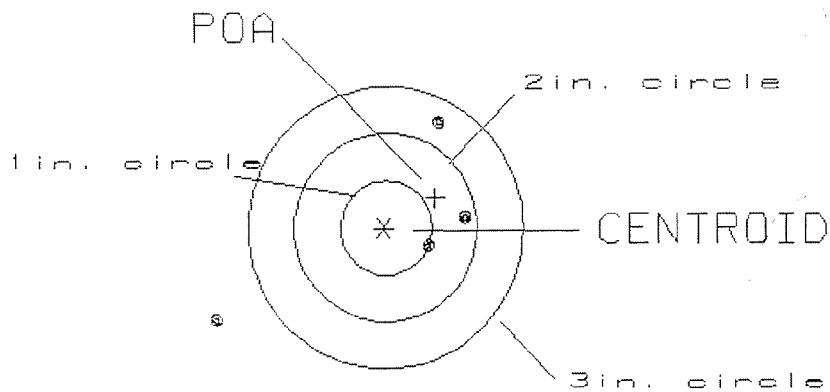
0
 5
 5

PATTERN #: 2
 POA TO CENTROID: .647
 MIN RADIUS : .491
 MEAN RADIUS : 1.187
 MAX RADIUS : 2.124
 CENTROID X : -.564
 CENTROID Y : -.318

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CENTERFIRE PATTERN # 2



OF SHOTS= 4

IN CIRCLE

HS= 2.75
 VS= 2.12
 GS= 3.23

1
 2
 3

BARBER - M24 0128540

REMINGTON CENTERFIRE ACCURACY TEST

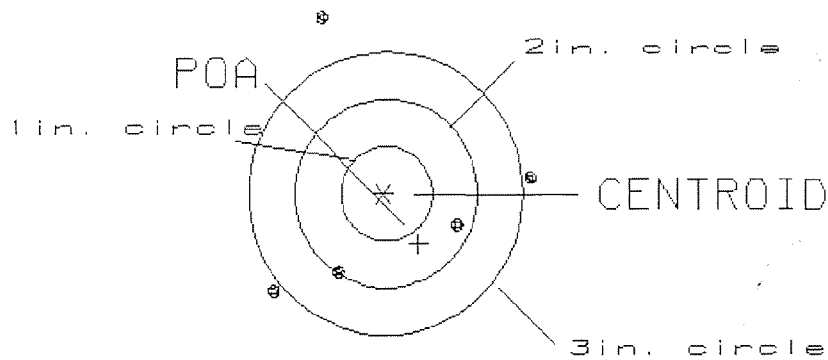
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID:	.654
MIN RADIUS :	.875
MEAN RADIUS :	1.393
MAX RADIUS :	2.011
CENTROID X :	-.378
CENTROID Y :	.534

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CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.77

0

VS= 2.88

2

GS= 3.01

2

BARBER - M24 0128541

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6374554DATE 12-11-97TESTER C.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.85	2.31	2.71	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.87	2.47	2.44	
PULL #3	2.80	2.56	2.46	
PULL #4	2.45	2.53	2.43	
PULL #5	2.37	2.48	2.35	
TOTAL	11.74	12.35	12.39	
AVG.	2.348	2.47	2.478	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.93	2.95	
PULL #2	2.98	3.30	
PULL #3	2.87	3.19	
PULL #4	2.79	3.15	
PULL #5	2.77	3.15	
TOTAL	14.34	15.79	
AVG.	2.868	3.148	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	3.92		5.97
PULL #2	4.08	3.90		3.81
PULL #3	4.06	3.94		4.05
PULL #4	4.15	3.92		3.99
PULL #5	4.07	4.00		4.01
TOTAL	20.53	19.68		19.83
AVG.	4.106	3.936		3.966

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6374554

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0128543 F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>5</u>	12-18-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12-18-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY		12-22-97	CR
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	12-18-97	CR
	J) ASSEMBLE STOCK		12-22-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-18-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-22-97	CR
	M) IRON SIGHT ALIGNMENT		12-22-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-22-97	CR
640	GALLERY TEST AND TARGET	L-62 R 88	12-16-97	DB
	A) MALFUNCTIONS		12-16-97	DB
	B) PIERCED PRIMERS		12-16-97	DB
645	INSPECT FOR LIVE AMMO		12-16-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12-18-97	CK
	B) TRIGGER PULL	<u>2.47</u> <u>2.41</u> <u>2.45</u> <u>2.39</u> <u>2.42</u>	12-18-97	CR
	C) FUNCTION		12-18-97	CR
660	PACK			

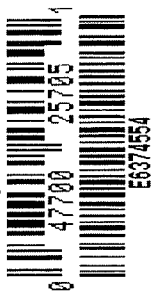
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

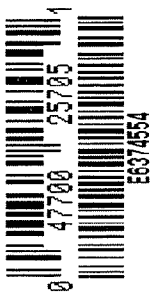
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

owner registration sticker



proof of purchase



Do Not Use

VERY IMPORTANT
INSTRUCTION BOOK
attached to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
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ORDER NO.
25705

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22XR

5705 E6374554

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MODEL 700™ M24

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SERIAL NO.



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24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee



5705 E6374554

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

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