

576764908

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

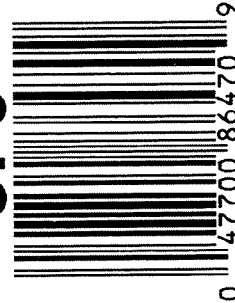


BM FORM

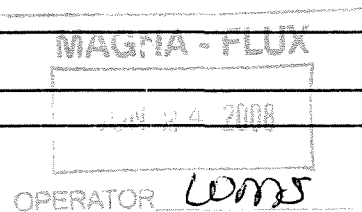
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764908**UPC**

GUN SERIAL # G6764908

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SPD
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES		6-23-08	JP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BL
542	APPLY COATINGS (BARREL ACTION)		7-19	CM
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-17-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

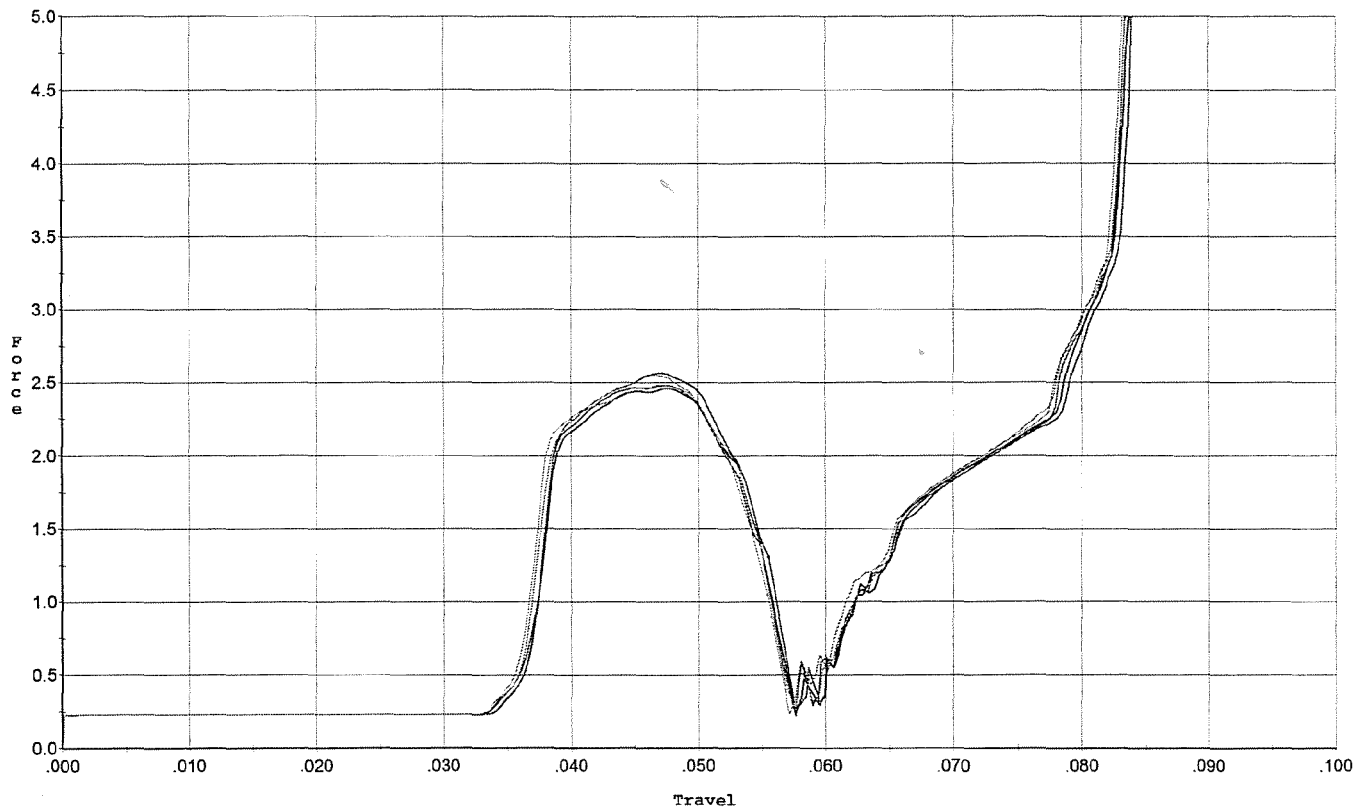
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8</u> <u>8</u> <u>8</u>	8-5	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	8-5	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	8-5	TC
	J) ASSEMBLE STOCK		7-17-08	BSW
	K) ASSEMBLE SWIVEL STUDS		8-5-08	R.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	R.P.D.
	M) IRON SIGHT ALIGNMENT		8-5-08	R.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-21-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/21/08	MEB
670	FINAL INSPECTION A) HEADSPACE		8-5-08	R.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.54</u> <u>2.63</u> <u>2.57</u> <u>2.61</u>	8-5-08	R.P.D.
	C) FUNCTION		8-5-08	R.P.D.
690	PACK		8/8/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



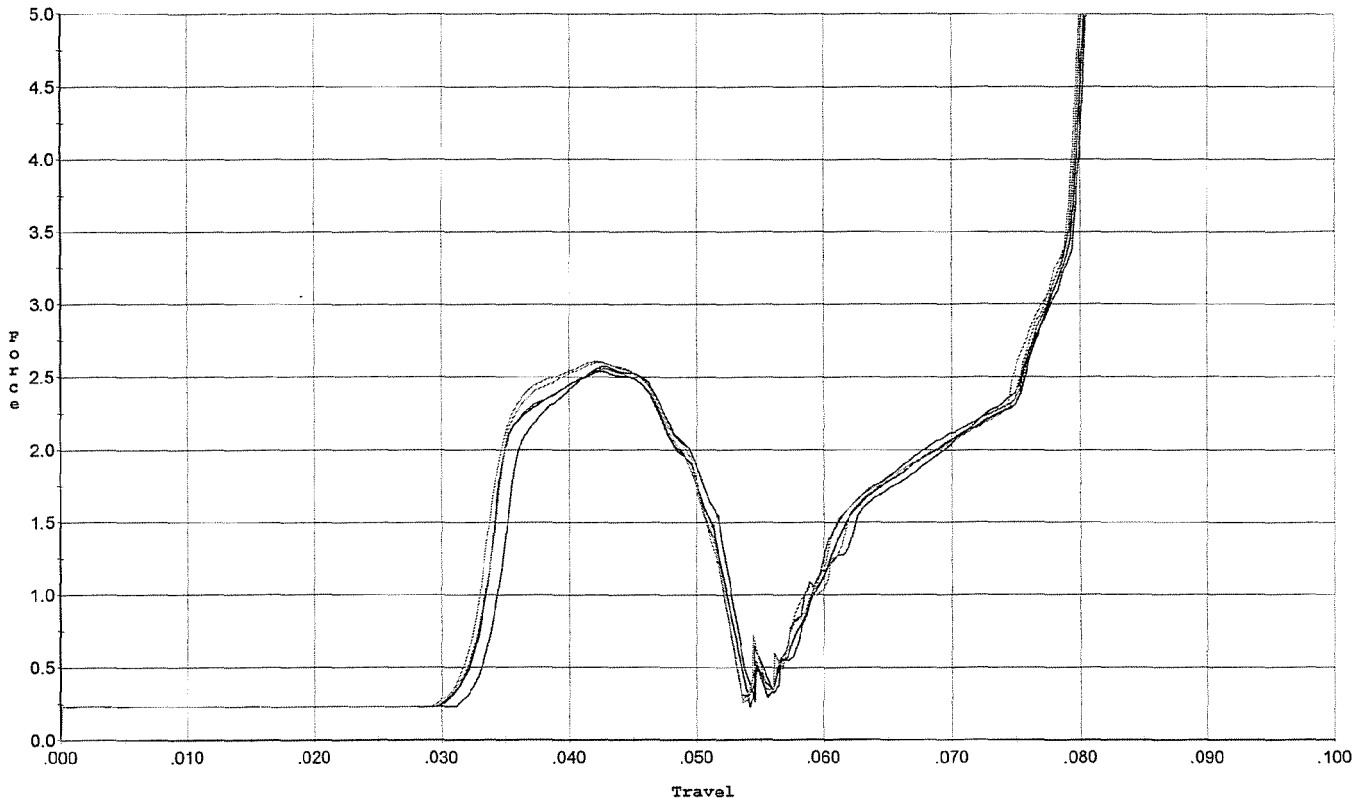
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.056	0.036	0.035	0.050		Set Trigger
2	2.461	0.055	0.036	0.036	0.047		Set Trigger
3	2.478	0.055	0.036	0.036	0.048		Set Trigger
4	2.553	0.055	0.036	0.035	0.049		Set Trigger
5	2.482	0.055	0.036	0.035	0.048		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



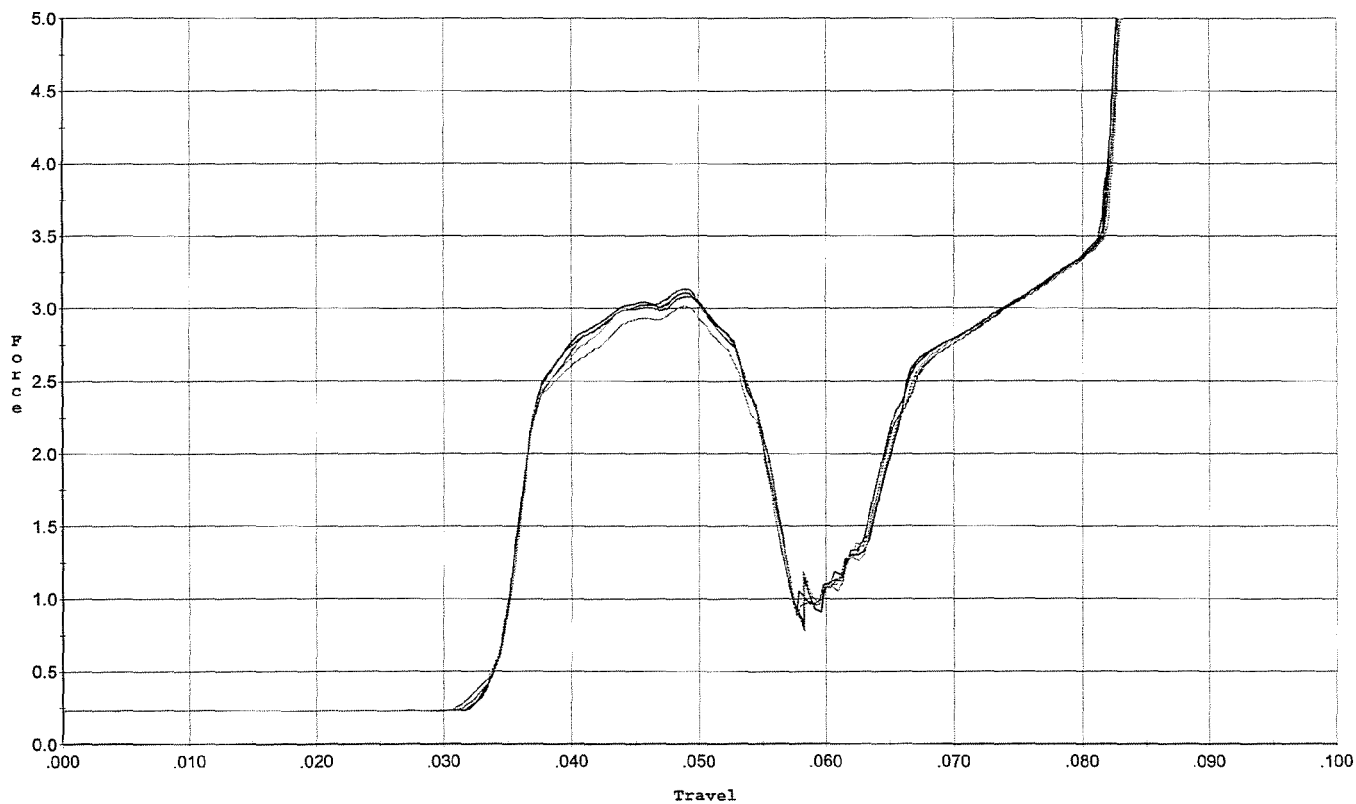
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.052	0.032	0.035	0.047		Set Trigger
2	2.539	0.051	0.032	0.034	0.048		Set Trigger
3	2.557	0.051	0.032	0.034	0.048		Set Trigger
4	2.603	0.052	0.032	0.034	0.049		Set Trigger
5	2.613	0.051	0.031	0.034	0.050		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



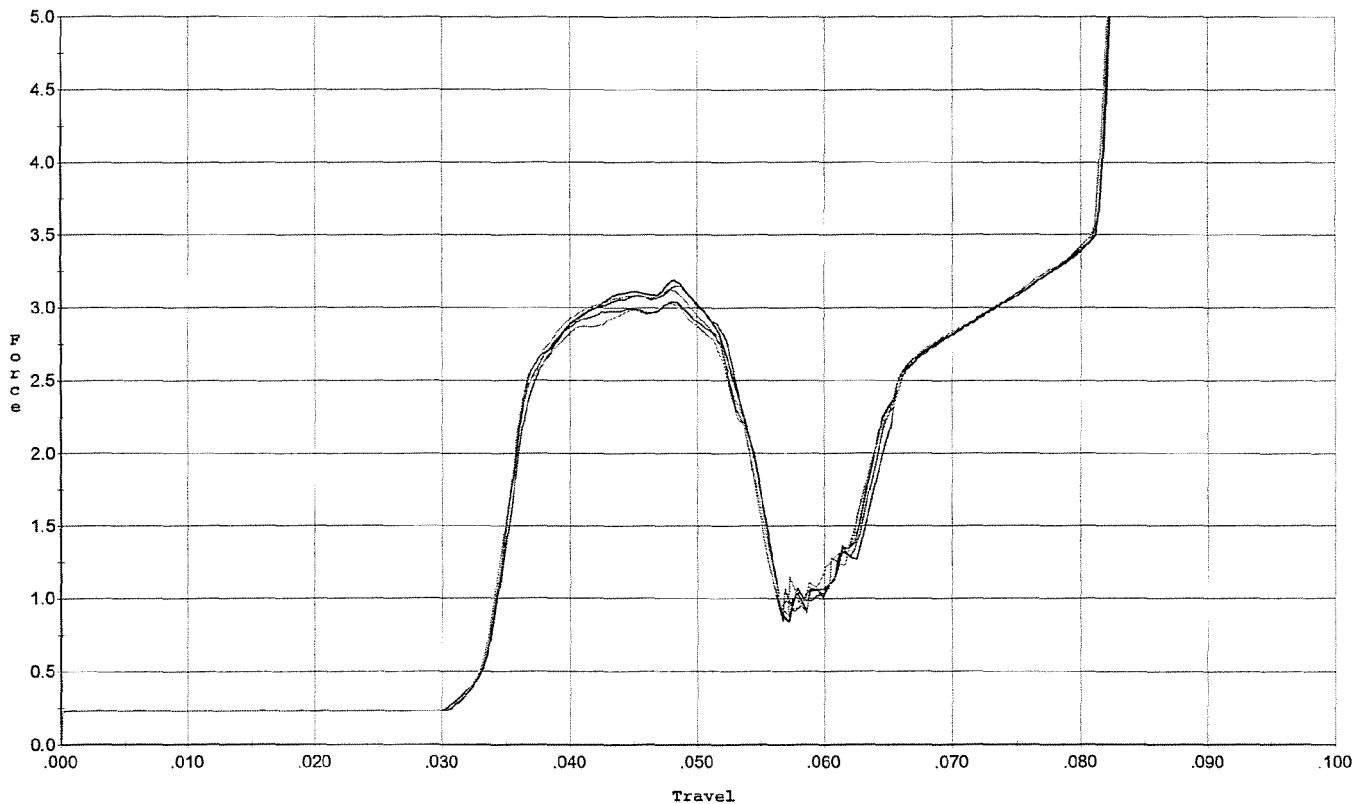
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.133	0.054	0.033	0.034	0.062		Set Trigger
2	3.103	0.056	0.033	0.033	0.064		Set Trigger
3	3.080	0.056	0.034	0.034	0.064		Set Trigger
4	3.083	0.056	0.034	0.034	0.064		Set Trigger
5	3.015	0.055	0.034	0.034	0.061		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



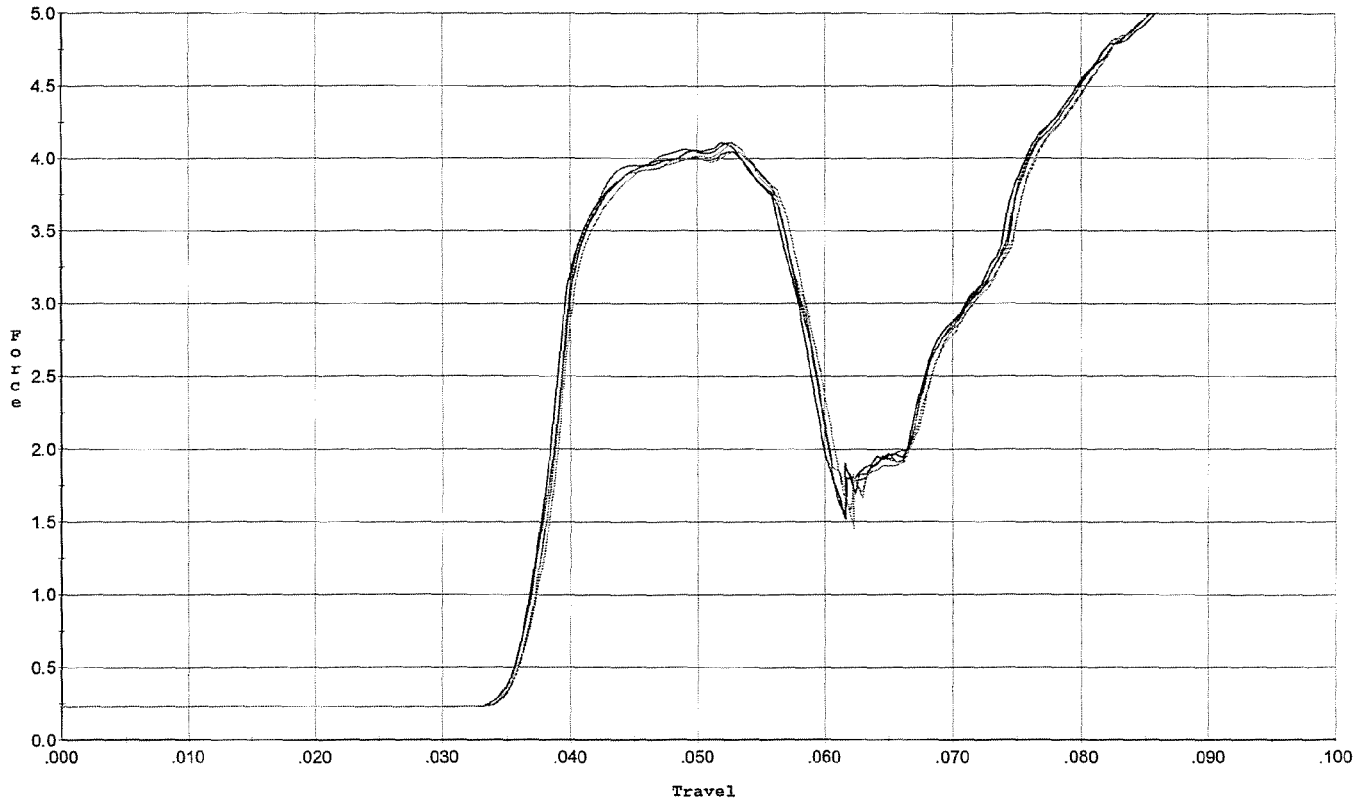
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.148	0.054	0.033	0.033	0.064		Set Trigger
2	3.190	0.054	0.033	0.034	0.064		Set Trigger
3	3.040	0.054	0.033	0.034	0.062		Set Trigger
4	3.030	0.054	0.033	0.034	0.061		Set Trigger
5	3.125	0.054	0.033	0.034	0.063		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



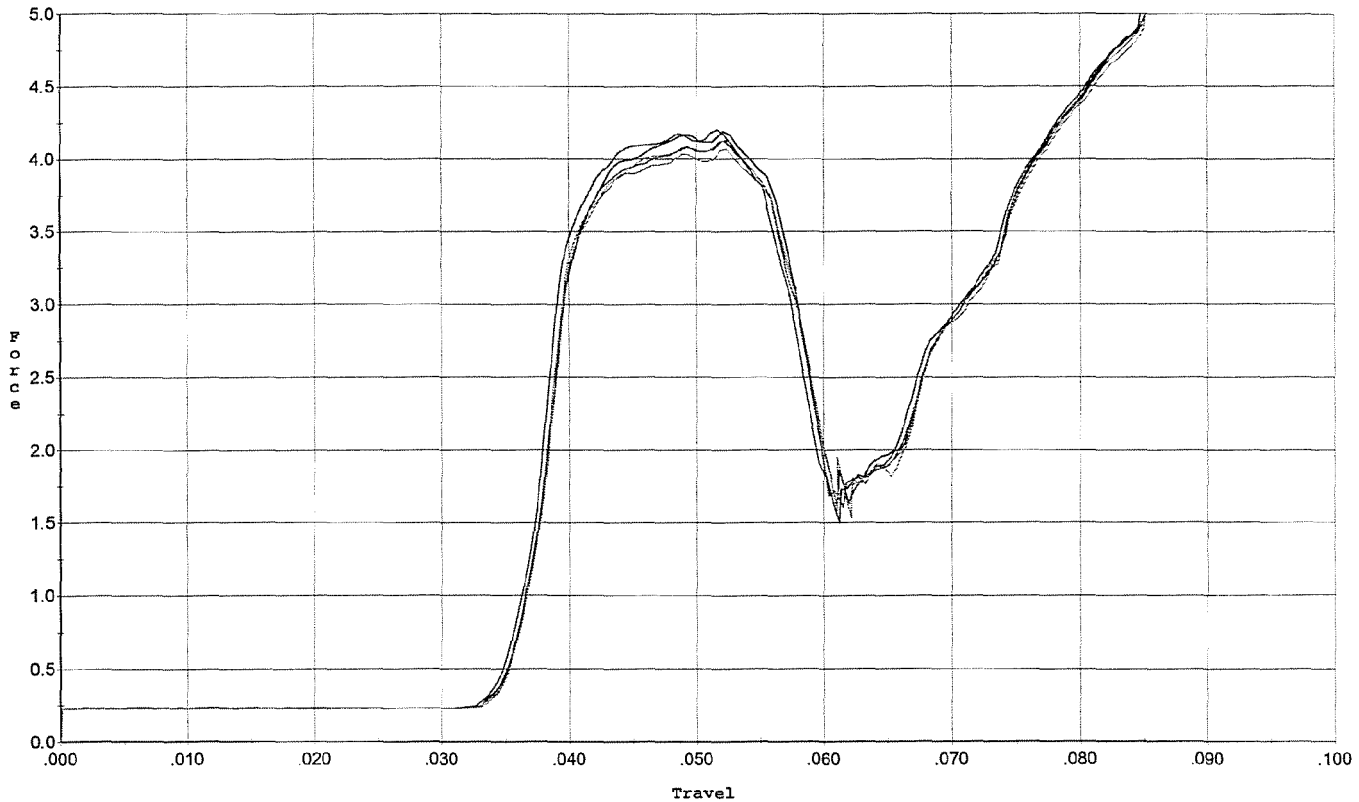
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.046	0.059	0.035	0.032	0.086		Set Trigger
2	4.104	0.058	0.035	0.032	0.085		Set Trigger
3	4.112	0.059	0.035	0.032	0.087		Set Trigger
4	4.101	0.058	0.035	0.032	0.086		Set Trigger
5	4.053	0.060	0.035	0.032	0.087		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



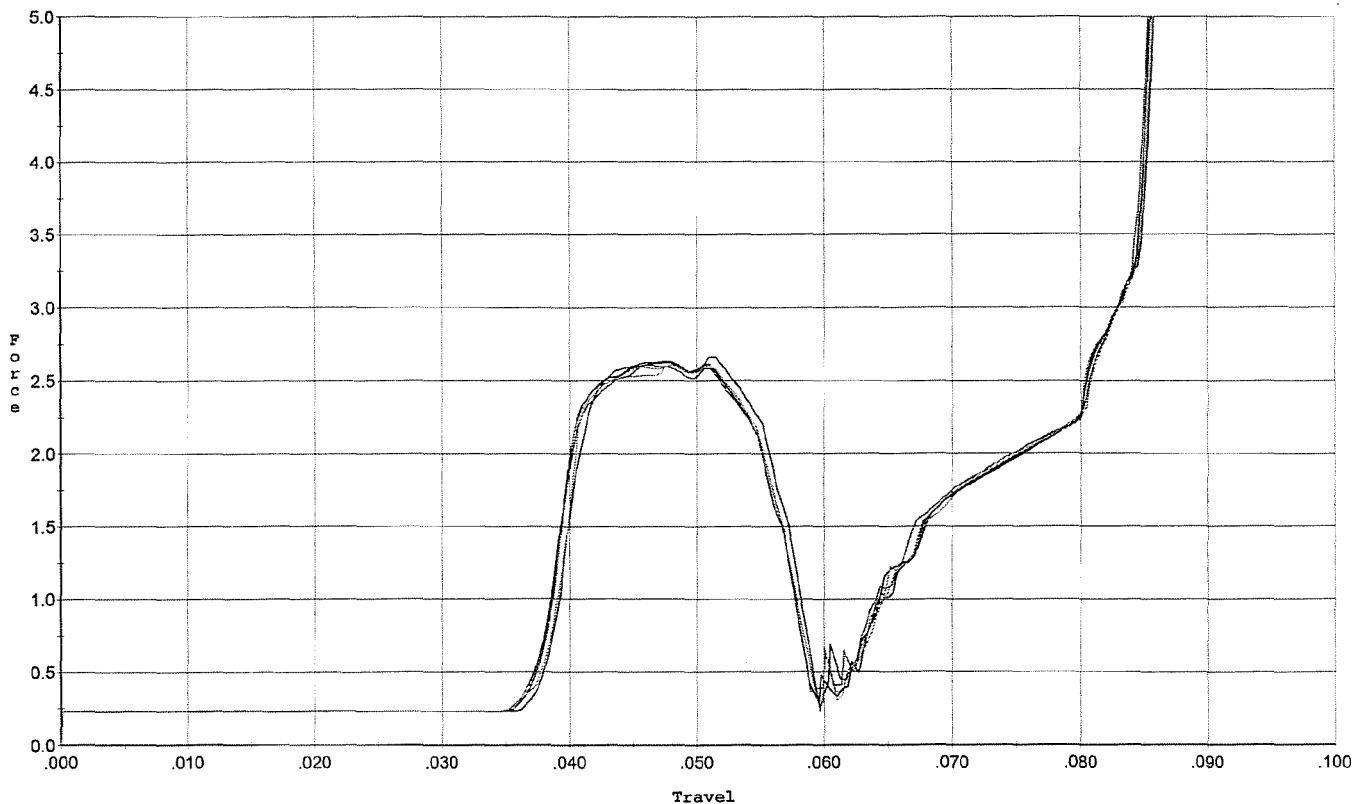
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.205	0.057	0.034	0.032	0.087		Set Trigger
2	4.192	0.058	0.035	0.032	0.087		Set Trigger
3	4.126	0.058	0.035	0.032	0.086		Set Trigger
4	4.131	0.058	0.035	0.032	0.086		Set Trigger
5	4.072	0.058	0.035	0.032	0.085		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



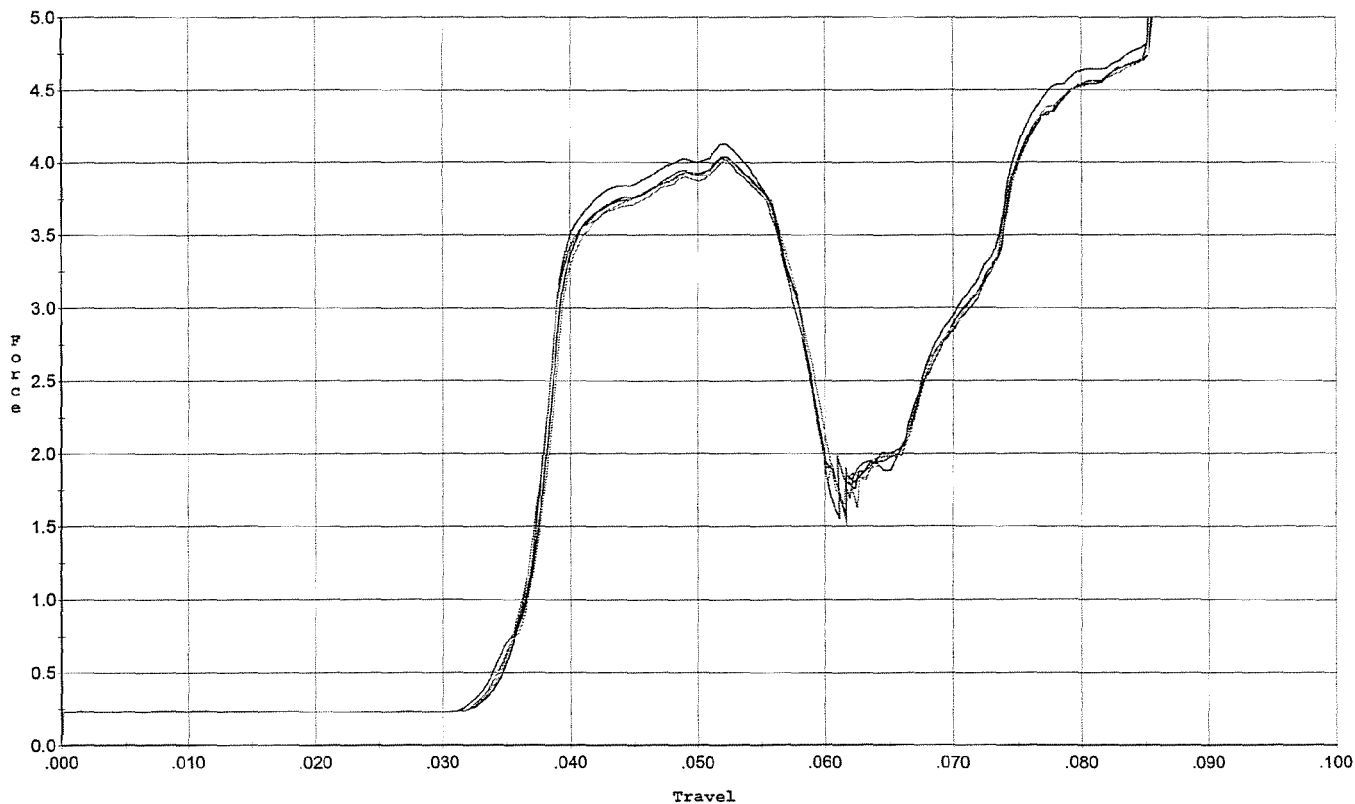
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.662	0.057	0.038	0.036	0.052		Set Trigger
2	2.631	0.057	0.037	0.036	0.052		Set Trigger
3	2.609	0.057	0.037	0.036	0.051		Set Trigger
4	2.612	0.057	0.038	0.036	0.051		Set Trigger
5	2.610	0.057	0.037	0.036	0.052		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.129	0.058	0.034	0.032	0.087		Set Trigger
2	4.038	0.058	0.034	0.033	0.085		Set Trigger
3	4.030	0.058	0.034	0.032	0.087		Set Trigger
4	4.026	0.059	0.034	0.032	0.087		Set Trigger
5	4.006	0.058	0.034	0.032	0.086		Set Trigger

Avg 4.04