

G676 4913

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker

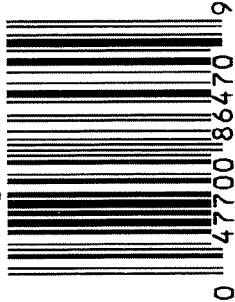


BM FORM

|               |       |
|---------------|-------|
| ORDER NO.     | 86470 |
| BARREL LENGTH | 24"   |
| CAPACITY      | 6     |

G6764913

UPC



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764913

| OP # | OPERATION NAME                                                                                                                         | READINGS     | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|--------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |              | 6-19-08 | SPD     |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |              | 6-19-08 | SP      |
| 440  | PROOF                                                                                                                                  |              | 6-19-08 | SD      |
| 460  | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX | 6-19-08 | SD      |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    | JUN 20 2000  | 6-19-08 | SPD     |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  | OPERATOR WMS | 6-20-08 | SPD     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |              | 6-23-08 | SD      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   |              | 6-24-08 | WMS     |
| 490  | MAGNAFLUX BOLT                                                                                                                         |              |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |              | 6-24-08 | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |              | 6-25    | BT      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |              | 6-28    | cur     |
| 545  | (BOLT)                                                                                                                                 |              |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |              |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |              | 7/8     | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |              | 7/8     | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |              | 7/8     | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |              | 7-9-08  | RSN     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |              |         |         |

F004 REV 5/2006

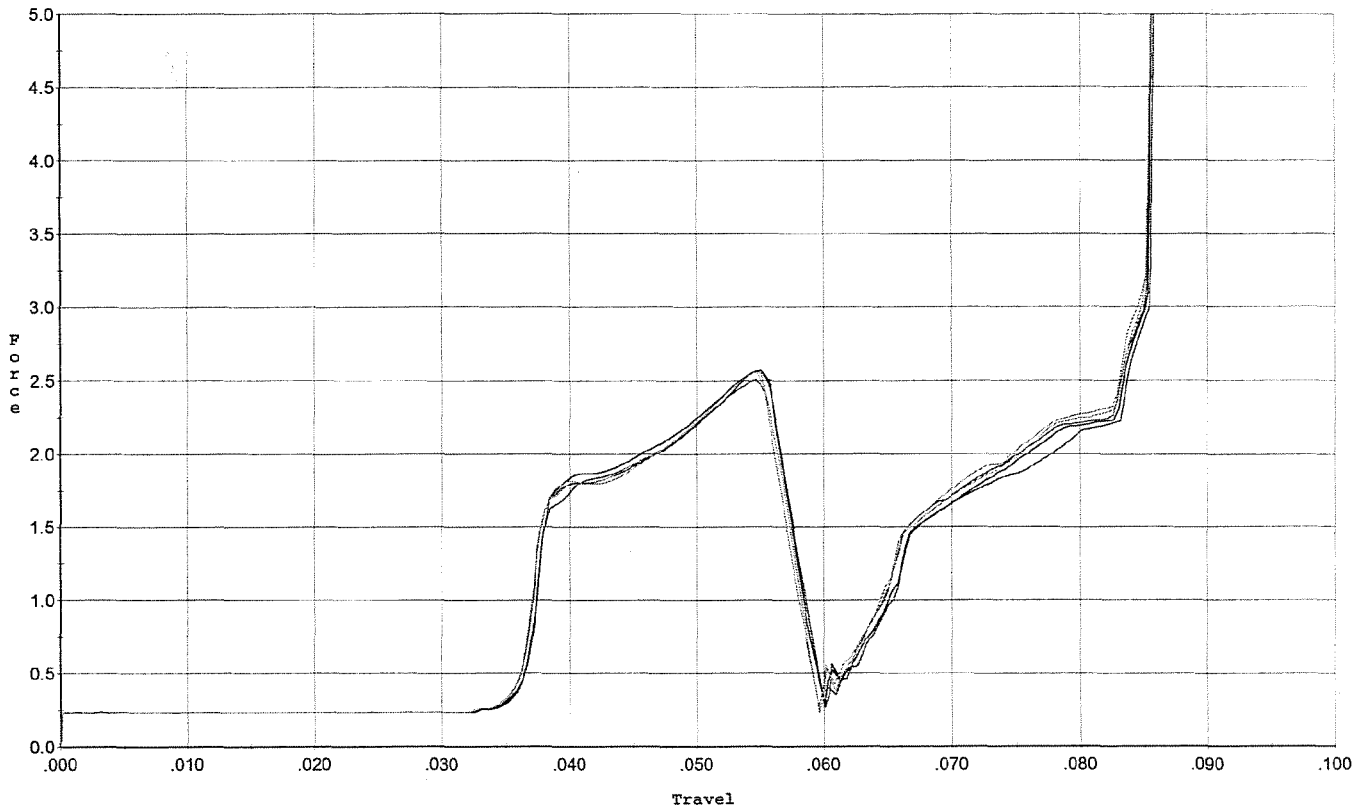
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>7</u> <u>7</u> <u>6</u>                                  | 7-22    | TL      |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>5</u> <u>5</u> <u>5</u>                                  | 7-22    | TL      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.023</u>                         | 7-22    | TL      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 7-9-08  | QSN     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 7-30-08 | RT      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 7-14-08 | TRL     |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 7/14/08 | MED     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 7-30-08 | RT      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.38</u> <u>2.52</u> <u>2.46</u> <u>2.56</u> <u>2.85</u> | 7/22/08 | Fm      |
|              | C) FUNCTION                                                              |                                                             | 7-30-08 | RT      |
| 690          | PACK                                                                     |                                                             | 8/6/08  | Fm      |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 7/8/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 2.5 lbs. ini. +/- .50 lbs.



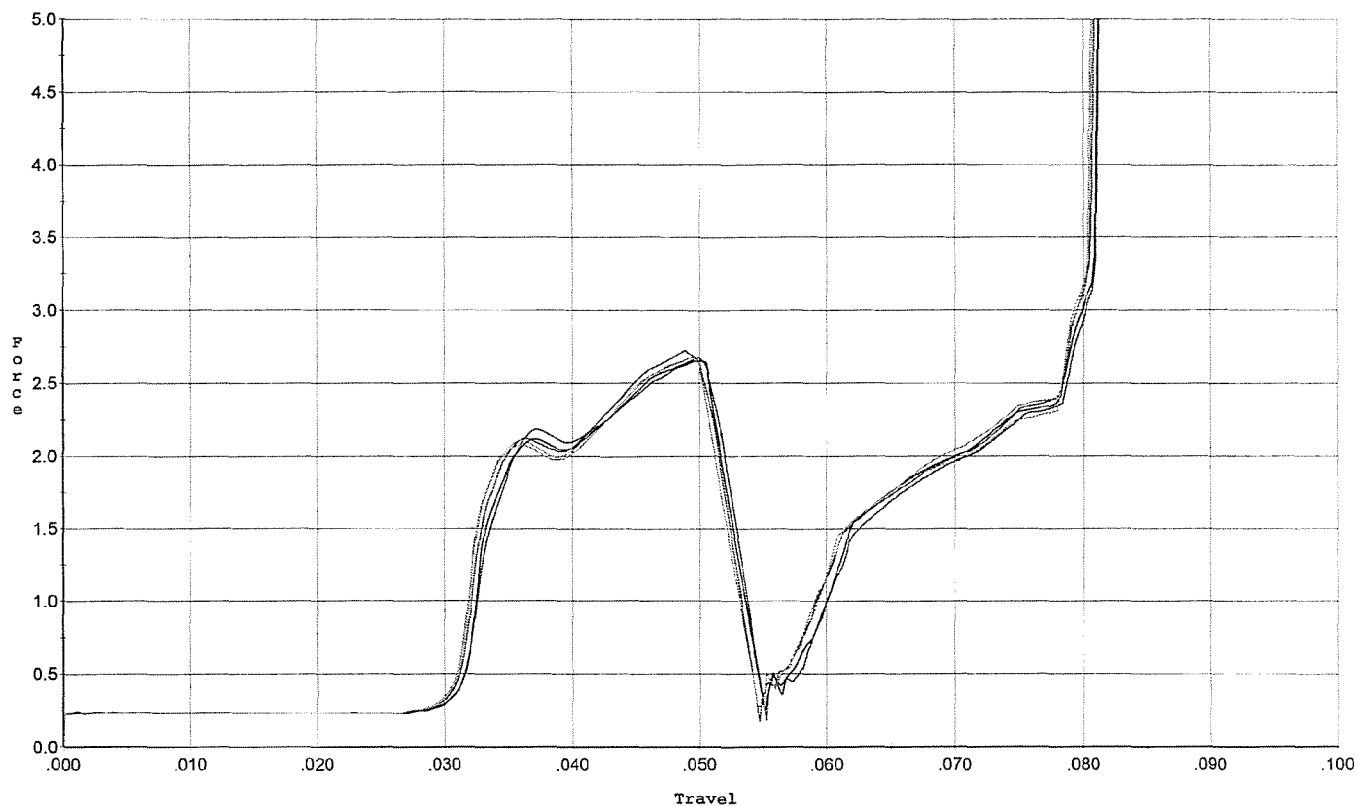
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.568      | 0.056             | 0.036           | 0.036      | 0.049             |           | Set Trigger |
| 2 | 2.572      | 0.056             | 0.036           | 0.035      | 0.050             |           | Set Trigger |
| 3 | 2.509      | 0.055             | 0.036           | 0.035      | 0.048             |           | Set Trigger |
| 4 | 2.556      | 0.055             | 0.036           | 0.035      | 0.048             |           | Set Trigger |
| 5 | 2.558      | 0.057             | 0.036           | 0.035      | 0.050             |           | Set Trigger |

Avg 2.55

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/8/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



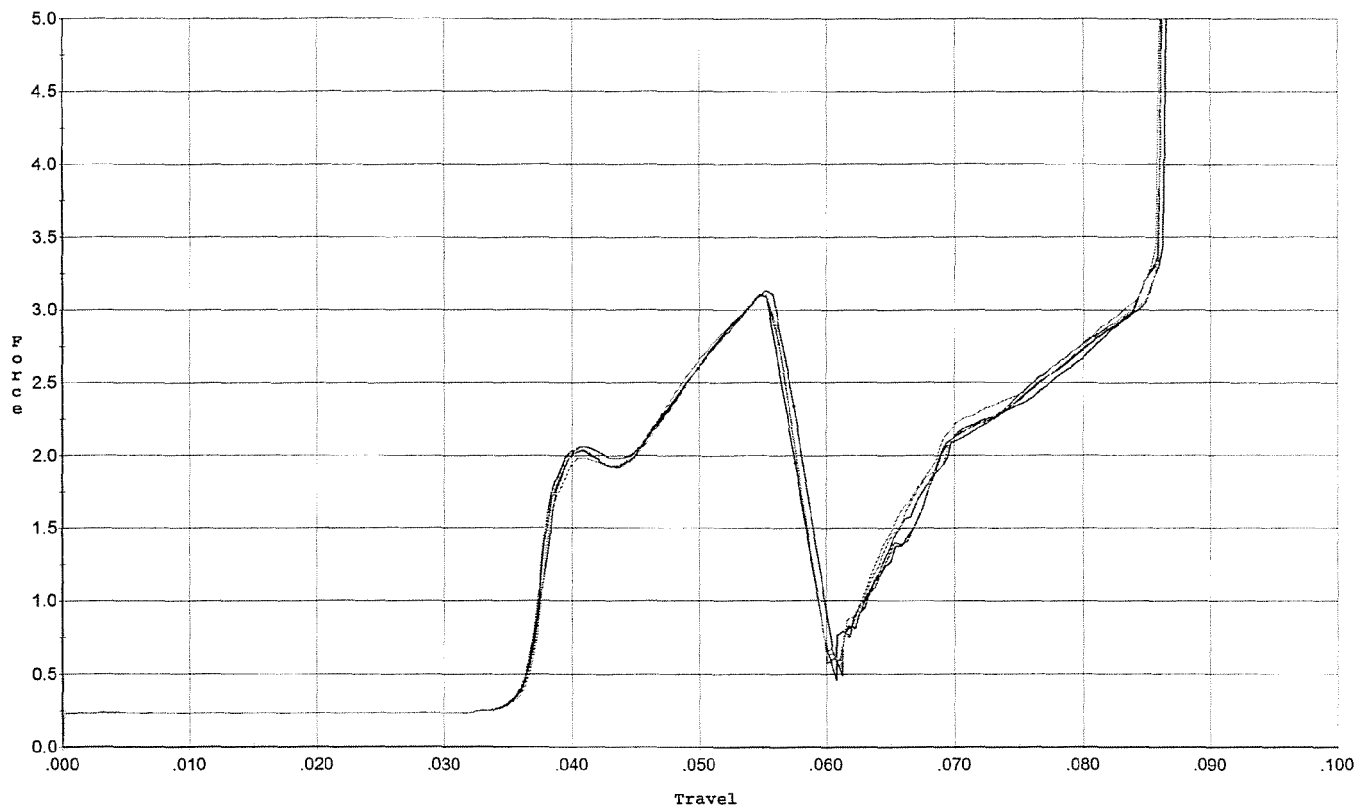
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtavel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|-----------|-------------------|-----------|-------------|
| 1 | 2.655      | 0.052             | 0.031           | 0.034     | 0.052             |           | Set Trigger |
| 2 | 2.679      | 0.051             | 0.031           | 0.034     | 0.050             |           | Set Trigger |
| 3 | 2.726      | 0.051             | 0.031           | 0.033     | 0.052             |           | Set Trigger |
| 4 | 2.683      | 0.050             | 0.031           | 0.033     | 0.050             |           | Set Trigger |
| 5 | 2.677      | 0.050             | 0.031           | 0.034     | 0.050             |           | Set Trigger |

Avg 2.68

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/8/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



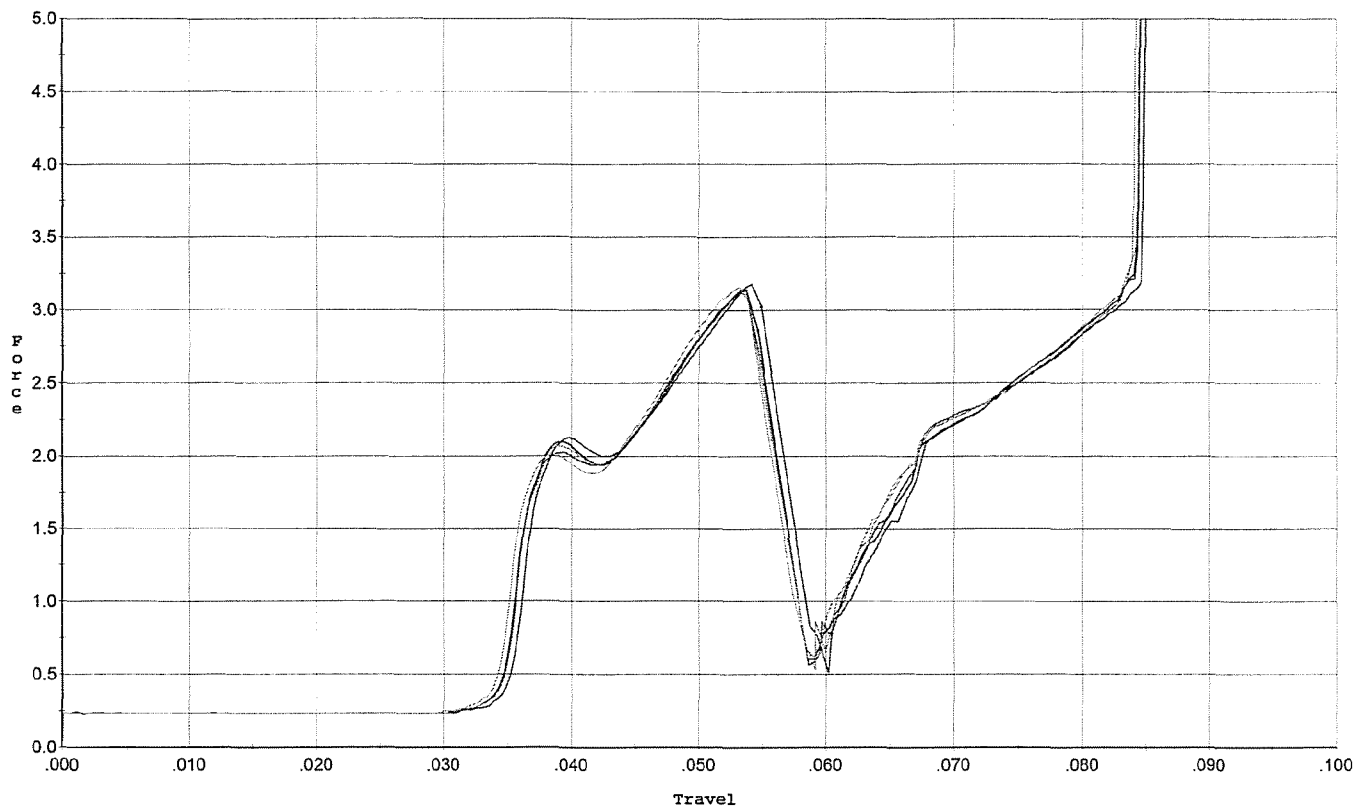
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.131      | 0.057             | 0.036           | 0.035      | 0.058             |           | Set Trigger |
| 2 | 3.108      | 0.058             | 0.036           | 0.035      | 0.057             |           | Set Trigger |
| 3 | 3.109      | 0.056             | 0.036           | 0.035      | 0.056             |           | Set Trigger |
| 4 | 3.106      | 0.056             | 0.036           | 0.035      | 0.055             |           | Set Trigger |
| 5 | 3.105      | 0.056             | 0.036           | 0.035      | 0.056             |           | Set Trigger |

Avg 3.11

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/8/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



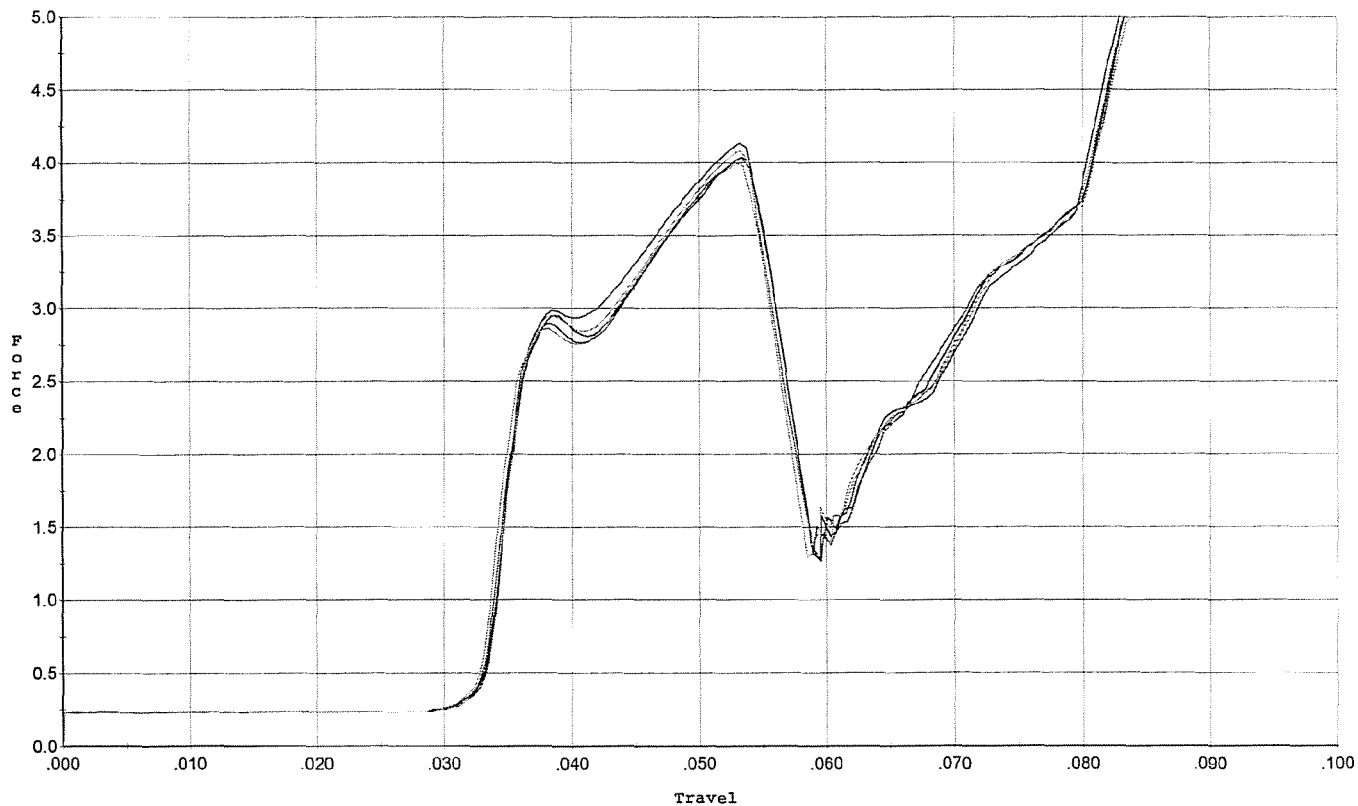
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.178      | 0.055             | 0.035           | 0.034      | 0.056             |           | Set Trigger |
| 2 | 3.134      | 0.055             | 0.034           | 0.034      | 0.056             |           | Set Trigger |
| 3 | 3.133      | 0.055             | 0.034           | 0.034      | 0.056             |           | Set Trigger |
| 4 | 3.155      | 0.054             | 0.034           | 0.035      | 0.055             |           | Set Trigger |
| 5 | 3.117      | 0.056             | 0.034           | 0.034      | 0.057             |           | Set Trigger |

Avg 3.14

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/8/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



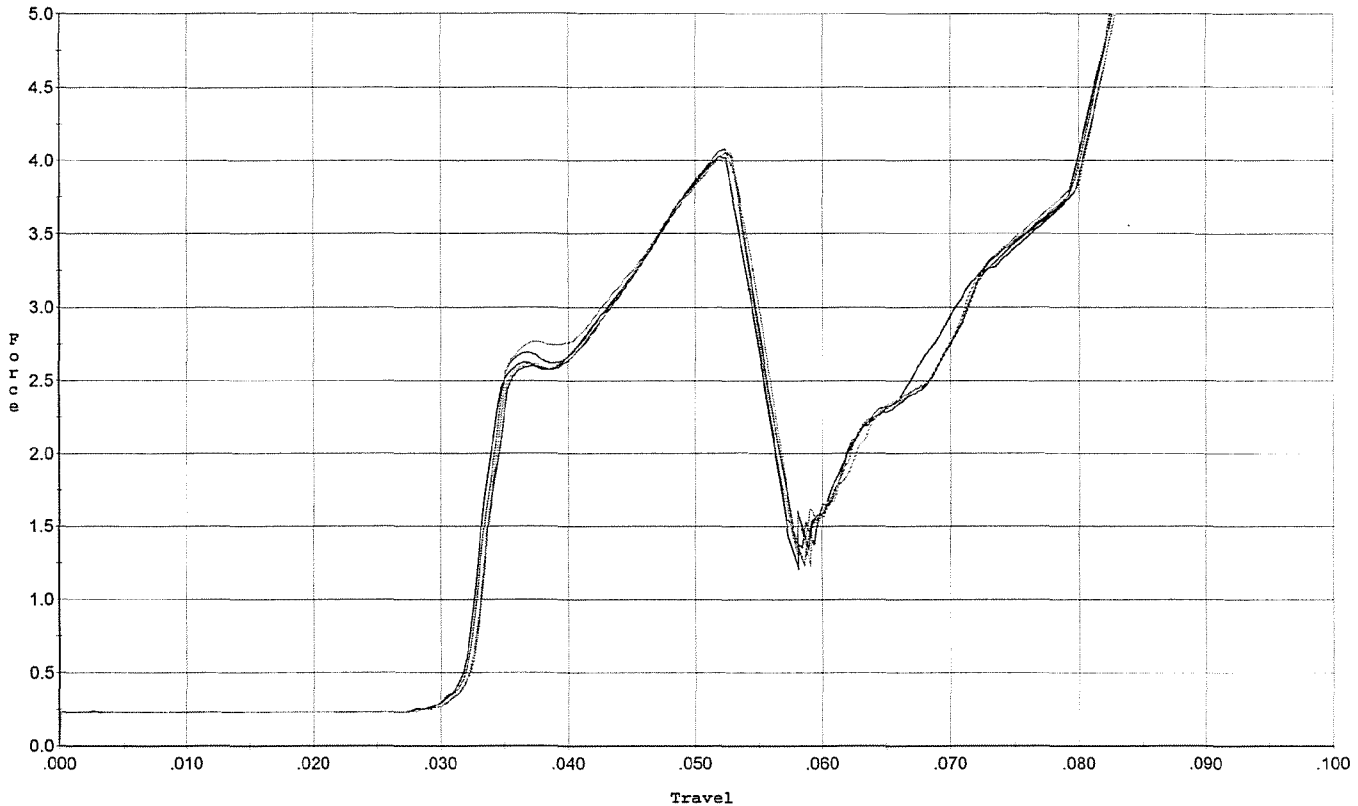
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.134      | 0.055             | 0.033           | 0.032      | 0.080             |           | Set Trigger |
| 2 | 4.038      | 0.055             | 0.033           | 0.032      | 0.078             |           | Set Trigger |
| 3 | 4.034      | 0.054             | 0.033           | 0.033      | 0.076             |           | Set Trigger |
| 4 | 4.082      | 0.054             | 0.033           | 0.033      | 0.076             |           | Set Trigger |
| 5 | 3.993      | 0.055             | 0.033           | 0.033      | 0.077             |           | Set Trigger |

AVG 4.05

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/8/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



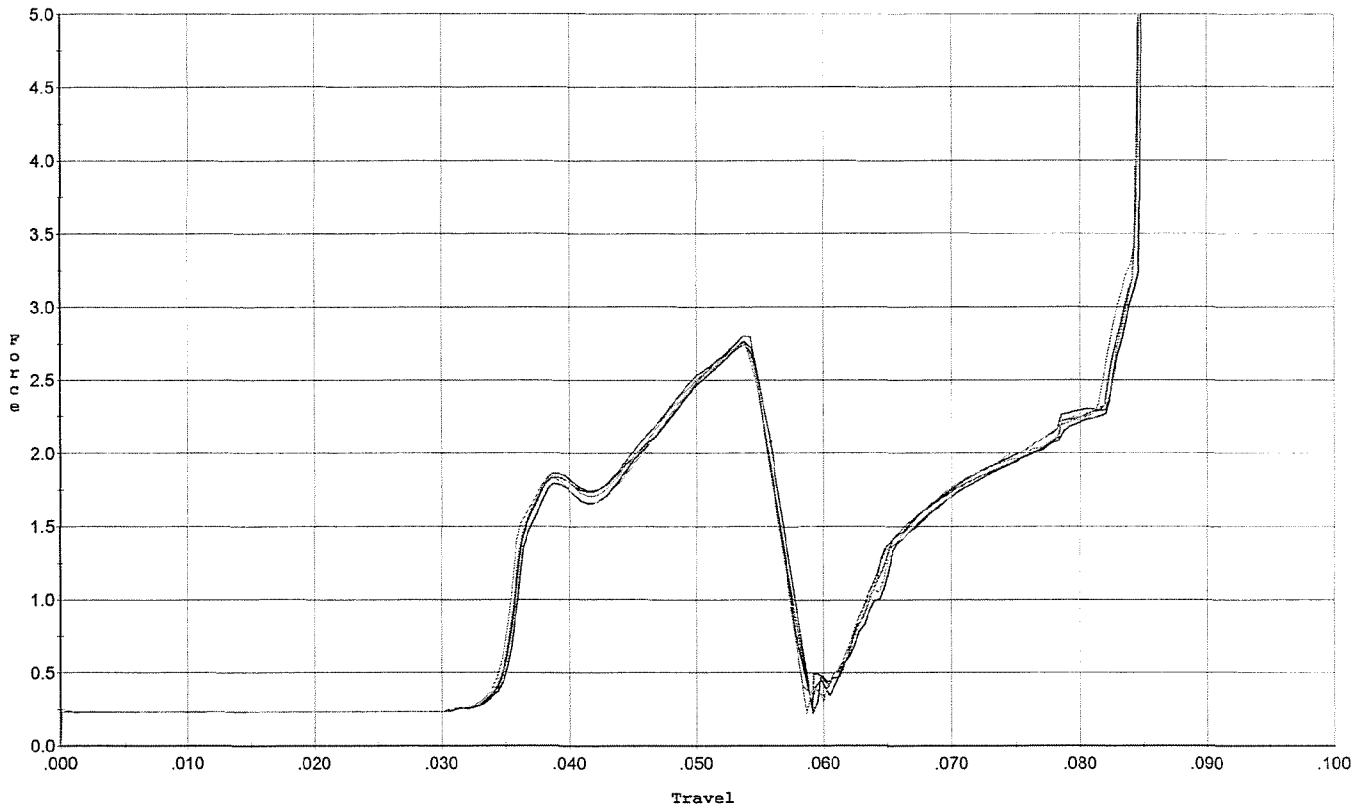
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.058      | 0.053             | 0.032           | 0.033      | 0.073             |           | Set Trigger |
| 2 | 4.024      | 0.054             | 0.031           | 0.032      | 0.076             |           | Set Trigger |
| 3 | 4.079      | 0.053             | 0.032           | 0.032      | 0.074             |           | Set Trigger |
| 4 | 4.052      | 0.053             | 0.032           | 0.033      | 0.073             |           | Set Trigger |
| 5 | 4.058      | 0.055             | 0.032           | 0.032      | 0.077             |           | Set Trigger |

Avg 4.05

## Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 7/8/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** reset to 2.5 lbs. +/- .50 lbs. for final test



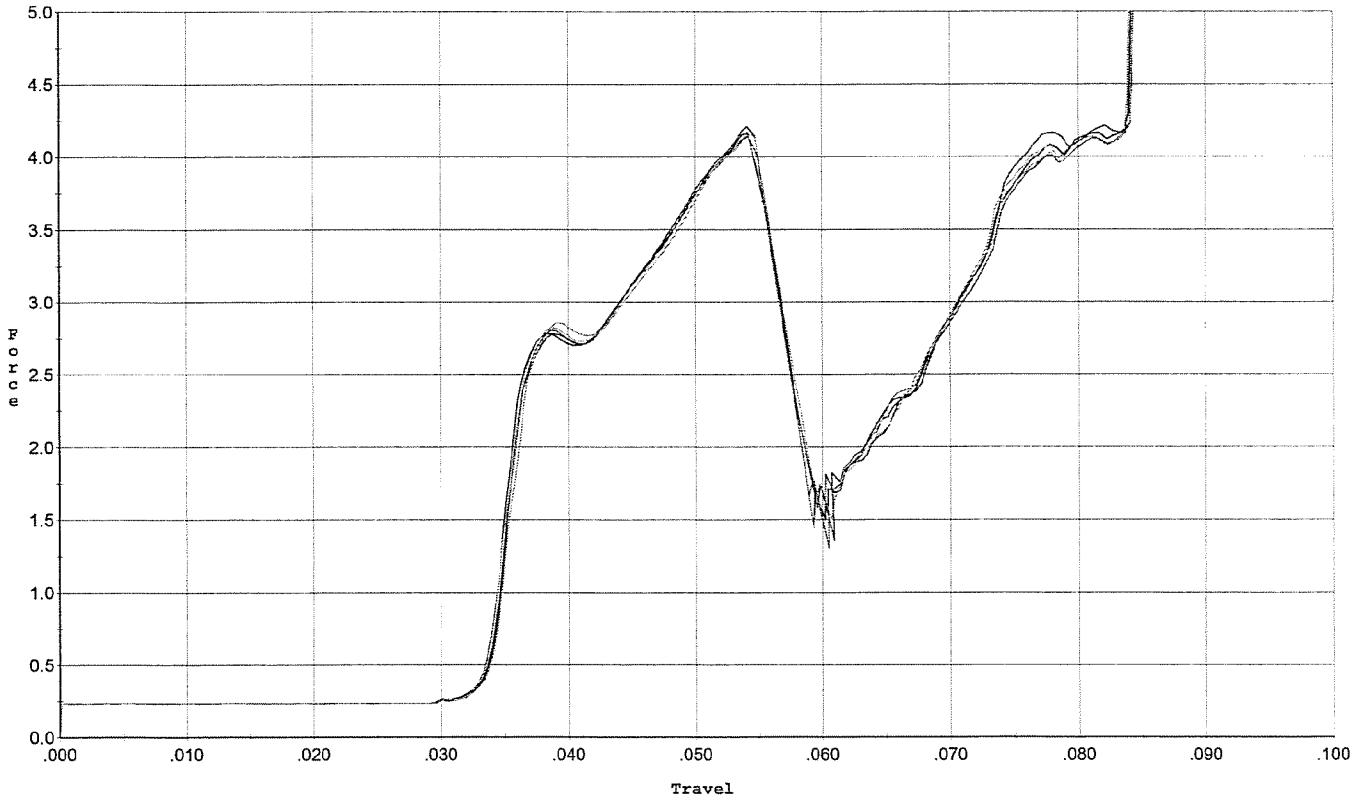
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.804      | 0.056             | 0.035           | 0.034      | 0.052             |           | Set Trigger |
| 2 | 2.747      | 0.054             | 0.035           | 0.035      | 0.049             |           | Set Trigger |
| 3 | 2.768      | 0.054             | 0.034           | 0.035      | 0.051             |           | Set Trigger |
| 4 | 2.755      | 0.055             | 0.034           | 0.035      | 0.051             |           | Set Trigger |
| 5 | 2.744      | 0.055             | 0.034           | 0.035      | 0.051             |           | Set Trigger |

Avg 2.76

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/8/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.212      | 0.055             | 0.033           | 0.033      | 0.077             |           | Set Trigger |
| 2 | 4.169      | 0.055             | 0.033           | 0.032      | 0.078             |           | Set Trigger |
| 3 | 4.140      | 0.055             | 0.033           | 0.033      | 0.077             |           | Set Trigger |
| 4 | 4.147      | 0.055             | 0.033           | 0.032      | 0.078             |           | Set Trigger |
| 5 | 4.162      | 0.055             | 0.034           | 0.033      | 0.076             |           | Set Trigger |

Avg 4.16