

G6764916

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

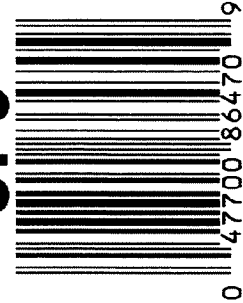
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764916

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6764916

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	JP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		7-10-08	RP
475	DRILL AND TAP SIGHT HOLES		7-24-08	SD
480	MAGNAFLUX BBL ACTION		7/15/08	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/11/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-21	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-23-08	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	BARBER - M24 0128745	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-5	TC
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6</u> <u>6.5</u> <u>6</u>	8-5	TC
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.027</u> <u>.024</u> <u>.024</u>	8-5	TC
	J) ASSEMBLE STOCK			7-23-08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS			8-5-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			8-5-08	S.P.D.
	M) IRON SIGHT ALIGNMENT			8-5-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		(PASS) FAIL (PASS) FAIL	7-25-08	TRW
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			7/25/08	MED
670	FINAL INSPECTION A) HEADSPACE			8-5-08	S.P.D.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.64</u> <u>2.60</u> <u>2.66</u> <u>2.56</u>	8-2-08	S.P.D.
	C) FUNCTION			8-5-08	S.P.D.
690	PACK			8/8/08	FM

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS:

2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE

7-21-08

TESTER

S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.78	2.58		2.85	
PULL #2	2.76	2.56		2.84	
PULL #3	2.49	2.63		2.87	
PULL #4	2.57	2.70		2.82	
PULL #5	2.73	2.80		2.85	
TOTAL	1333	1327		1423	
AVERAGE	2.66	2.65		2.84	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.21		
PULL #2	3.10	3.26		
PULL #3	3.12	3.24		
PULL #4	3.06	3.22		
PULL #5	3.12	3.23		
TOTAL	1551	1616		
AVERAGE	3.10	3.23		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.04	4.16		4.00
PULL #2	4.17	4.04		3.94
PULL #3	4.07	4.06		3.96
PULL #4	4.01	4.13		3.98
PULL #5	3.97	4.14		3.97
TOTAL	2026	2053		1985
AVERAGE	4.05	4.10		3.97