

66764926

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

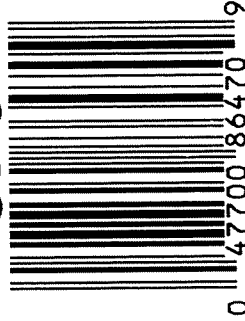


3J FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6764926

UPC



9-2-08

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764926

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	RP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		6-25-08	RP
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-27-08	RT
520	GOFF BLAST BBL / REC		6/27	BA
542	APPLY COATINGS (BARREL ACTION)		7-9	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

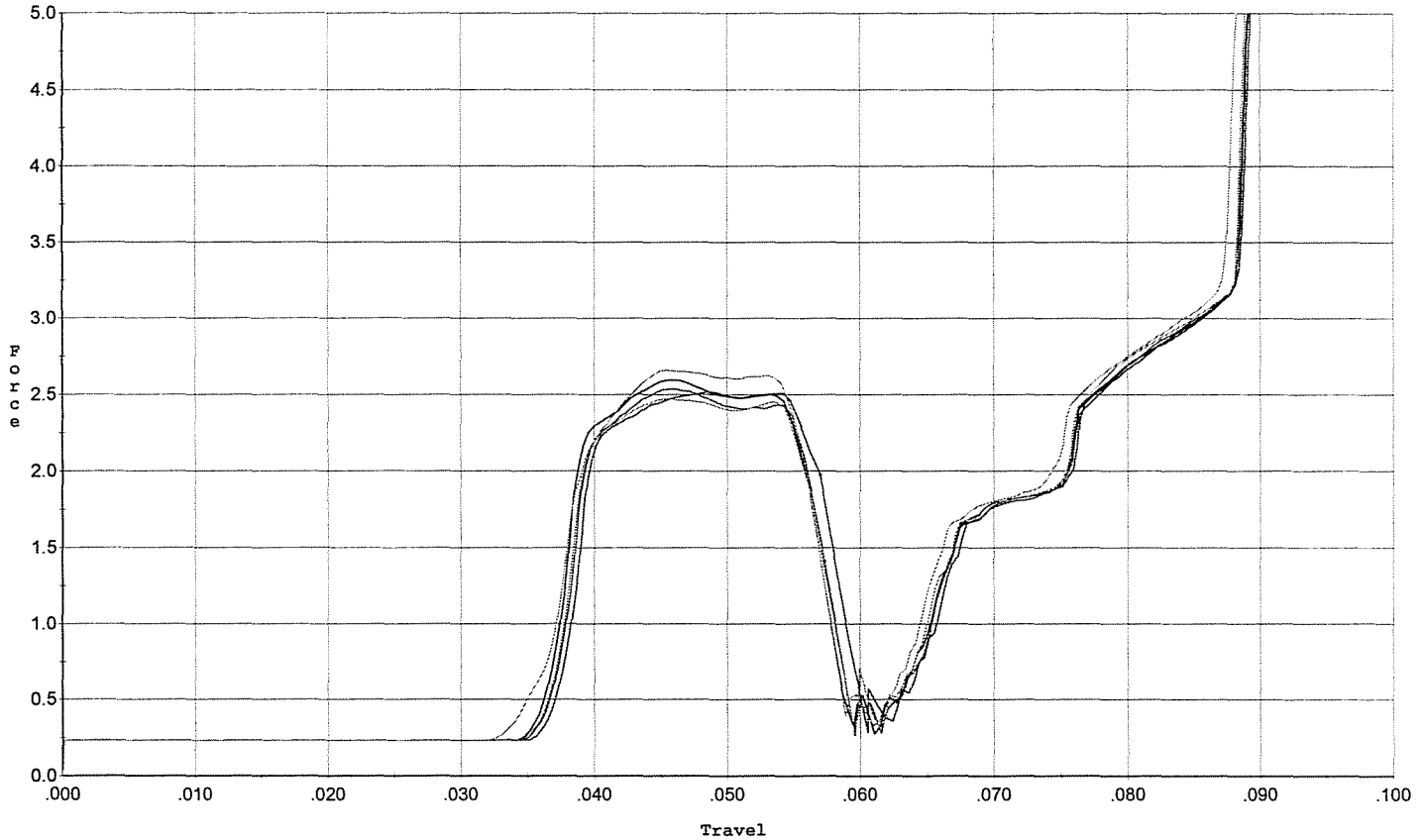
OP #	OP	BARBER - M24	128839	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX		<u>6</u> <u>6</u> <u>5.5</u>	<u>8-5</u>	<u>TL</u>
CONT.						
	G) SAFETY OFF FORCE	2 LBS MIN		<u>6.5</u> <u>6.5</u> <u>6</u>	<u>8-5</u>	<u>TL</u>
	H) TRIGGER PULL TEST AND RETAINABILITY					
	I) FIRING PIN INDENT	.020 MIN		<u>.025</u> <u>.025</u> <u>.025</u>	<u>8-5</u>	<u>TL</u>
	J) ASSEMBLE STOCK				<u>7-21-08</u>	<u>PSW</u>
	K) ASSEMBLE SWIVEL STUDS				<u>8-27-08</u>	<u>PSW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					
	M) IRON SIGHT ALIGNMENT					
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL		<u>7-23-08</u>	<u>TRW</u>
	MALFUNCTION		CORRECTION	N/A		
	MALFUNCTION		CORRECTION			
	MALFUNCTION		CORRECTION			
	MALFUNCTION		CORRECTION			
660	INSPECT FOR LIVE AMMO				<u>7/23/08</u>	<u>MED</u>
670	FINAL INSPECTION A) HEADSPACE				<u>8-27-08</u>	<u>PSW</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS		<u>257</u> <u>246</u> <u>259</u> <u>252</u> <u>251</u>	<u>8-2-08</u>	<u>PSW</u>
	C) FUNCTION				<u>8-27-08</u>	<u>PSW</u>
690	PACK				<u>9-2-08</u>	<u>TL</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



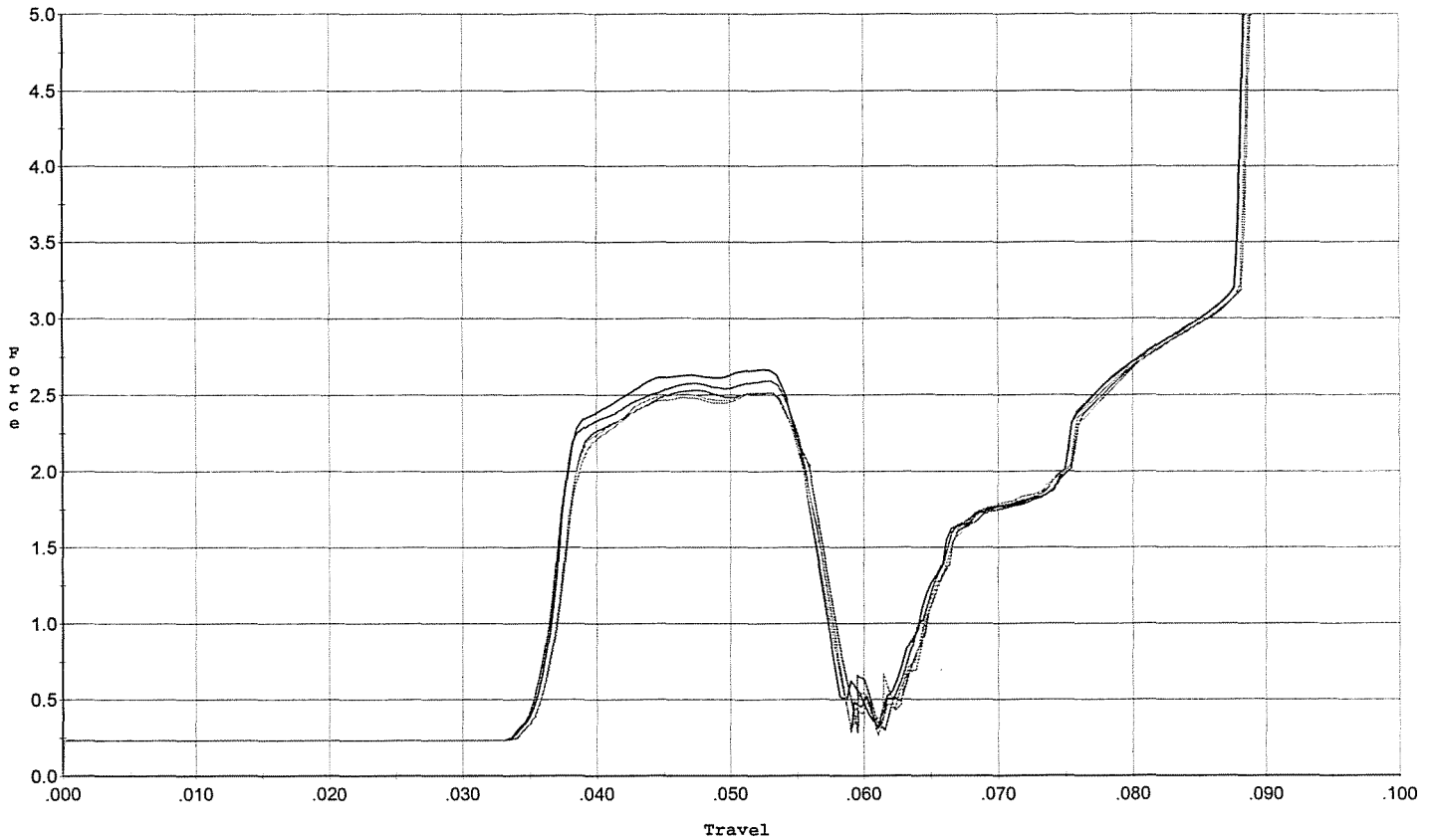
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.519	0.057	0.036	0.038	0.054		Set Trigger
2	2.596	0.056	0.036	0.038	0.054		Set Trigger
3	2.536	0.057	0.036	0.038	0.054		Set Trigger
4	2.472	0.058	0.036	0.038	0.054		Set Trigger
5	2.661	0.056	0.034	0.037	0.056		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



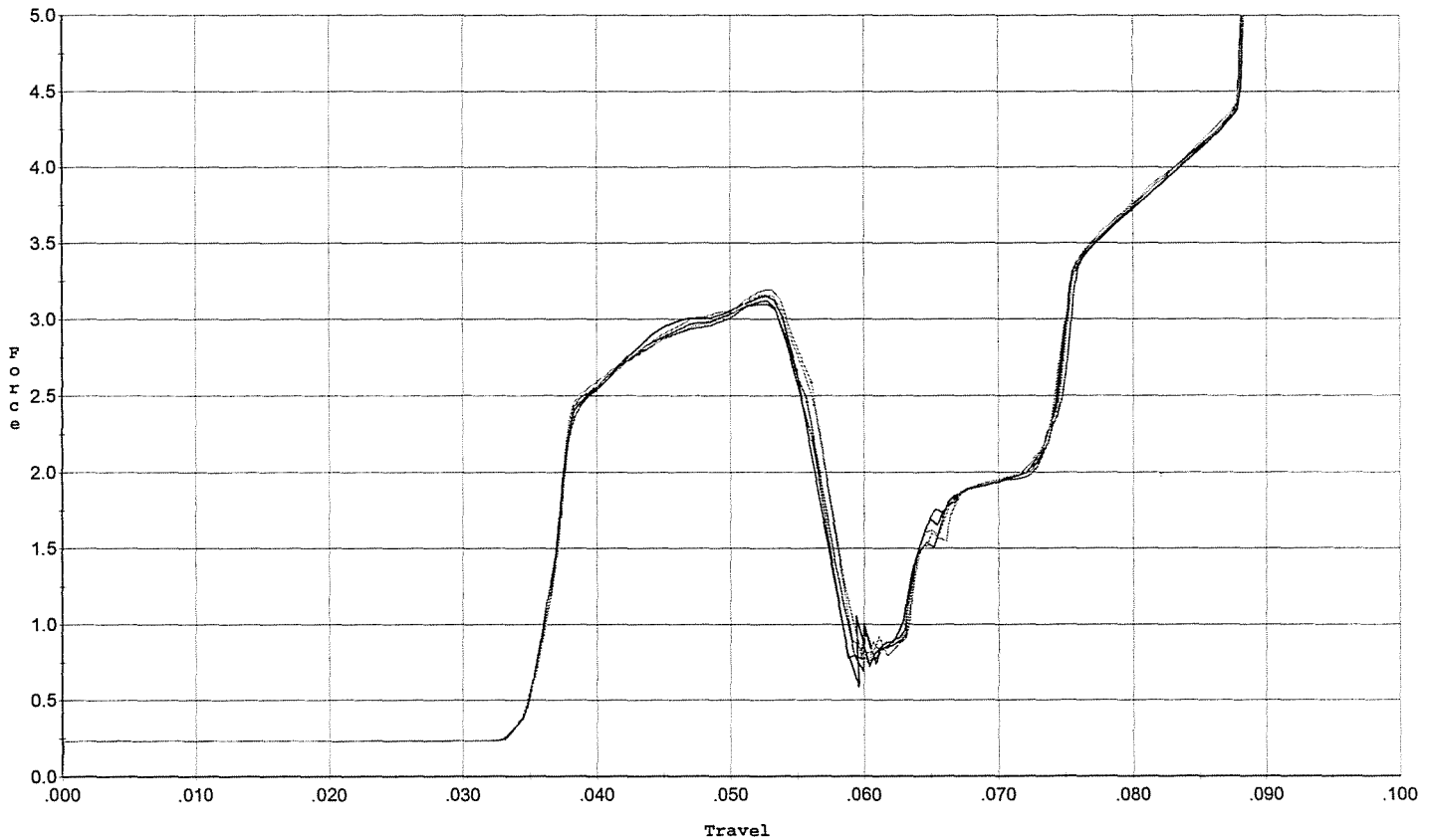
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.057	0.035	0.037	0.057		Set Trigger
2	2.668	0.055	0.035	0.037	0.056		Set Trigger
3	2.531	0.056	0.035	0.038	0.054		Set Trigger
4	2.515	0.057	0.036	0.037	0.055		Set Trigger
5	2.517	0.055	0.036	0.038	0.053		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



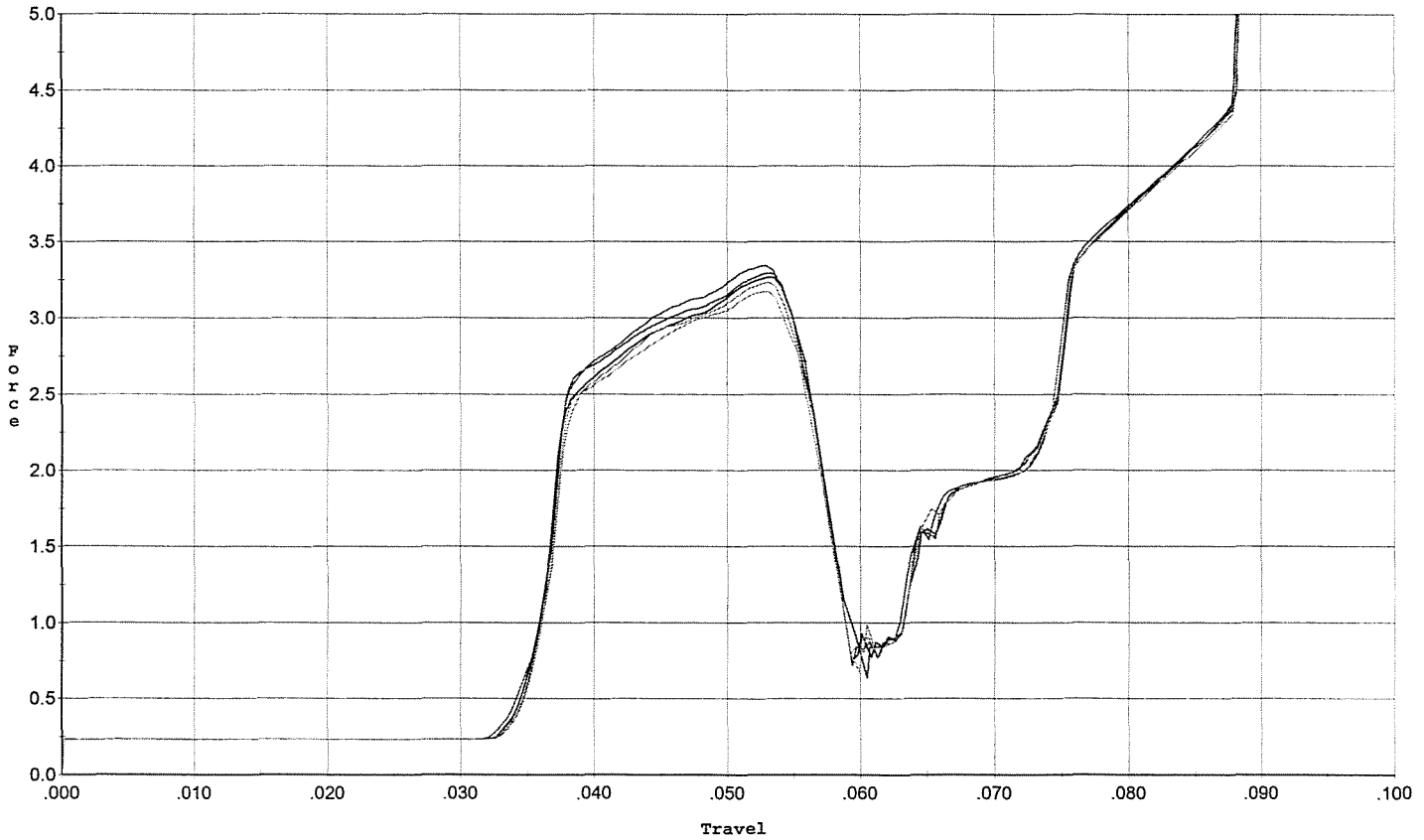
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.122	0.056	0.035	0.037	0.064		Set Trigger
2	3.151	0.055	0.035	0.037	0.063		Set Trigger
3	3.097	0.056	0.035	0.037	0.063		Set Trigger
4	3.161	0.056	0.035	0.036	0.065		Set Trigger
5	3.193	0.056	0.035	0.036	0.066		Set Trigger

AVG 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



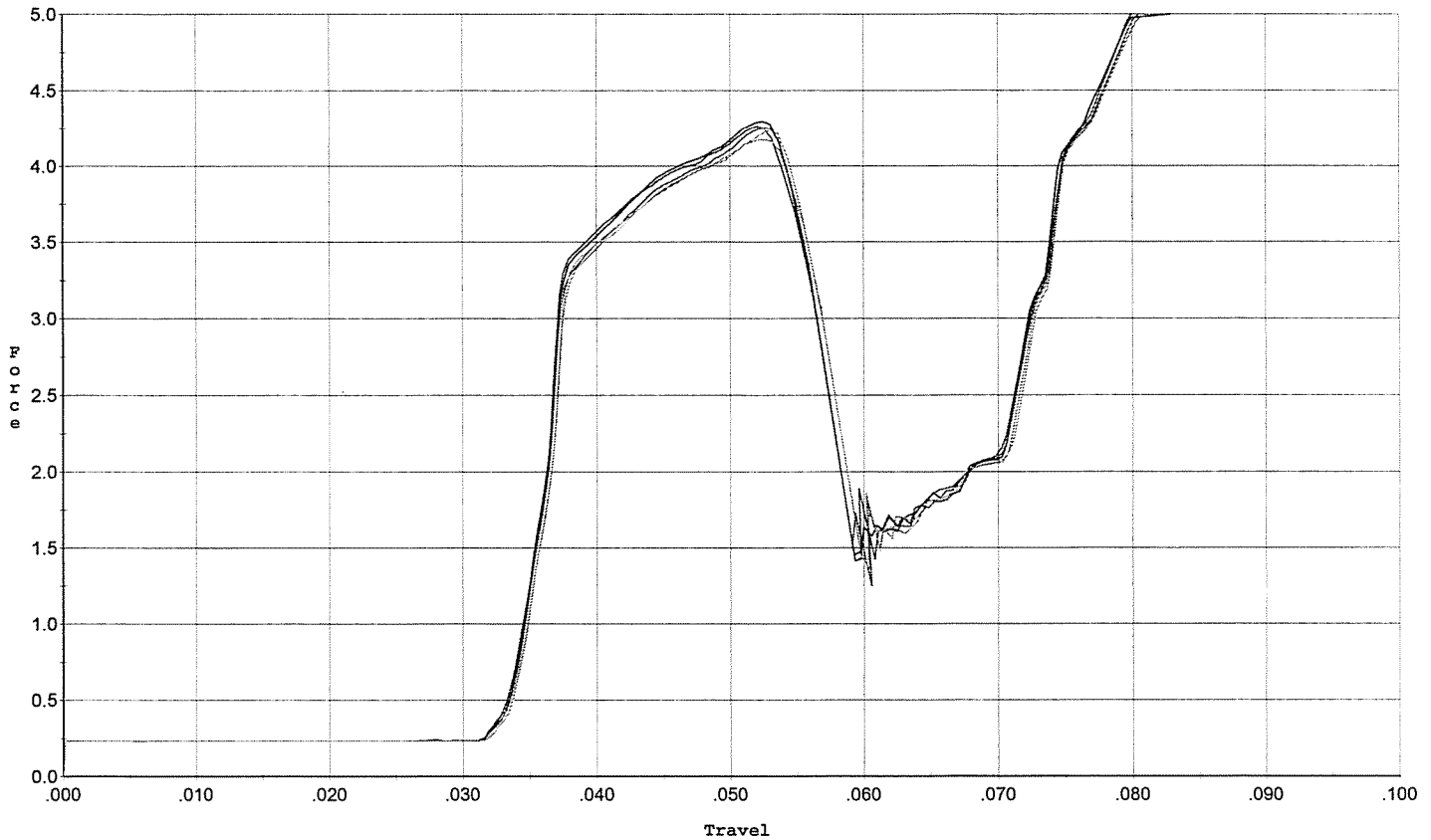
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.294	0.056	0.034	0.036	0.067		Set Trigger
2	3.267	0.056	0.034	0.036	0.067		Set Trigger
3	3.345	0.056	0.034	0.036	0.069		Set Trigger
4	3.172	0.056	0.034	0.036	0.066		Set Trigger
5	3.234	0.057	0.034	0.036	0.067		Set Trigger

Avg 3.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



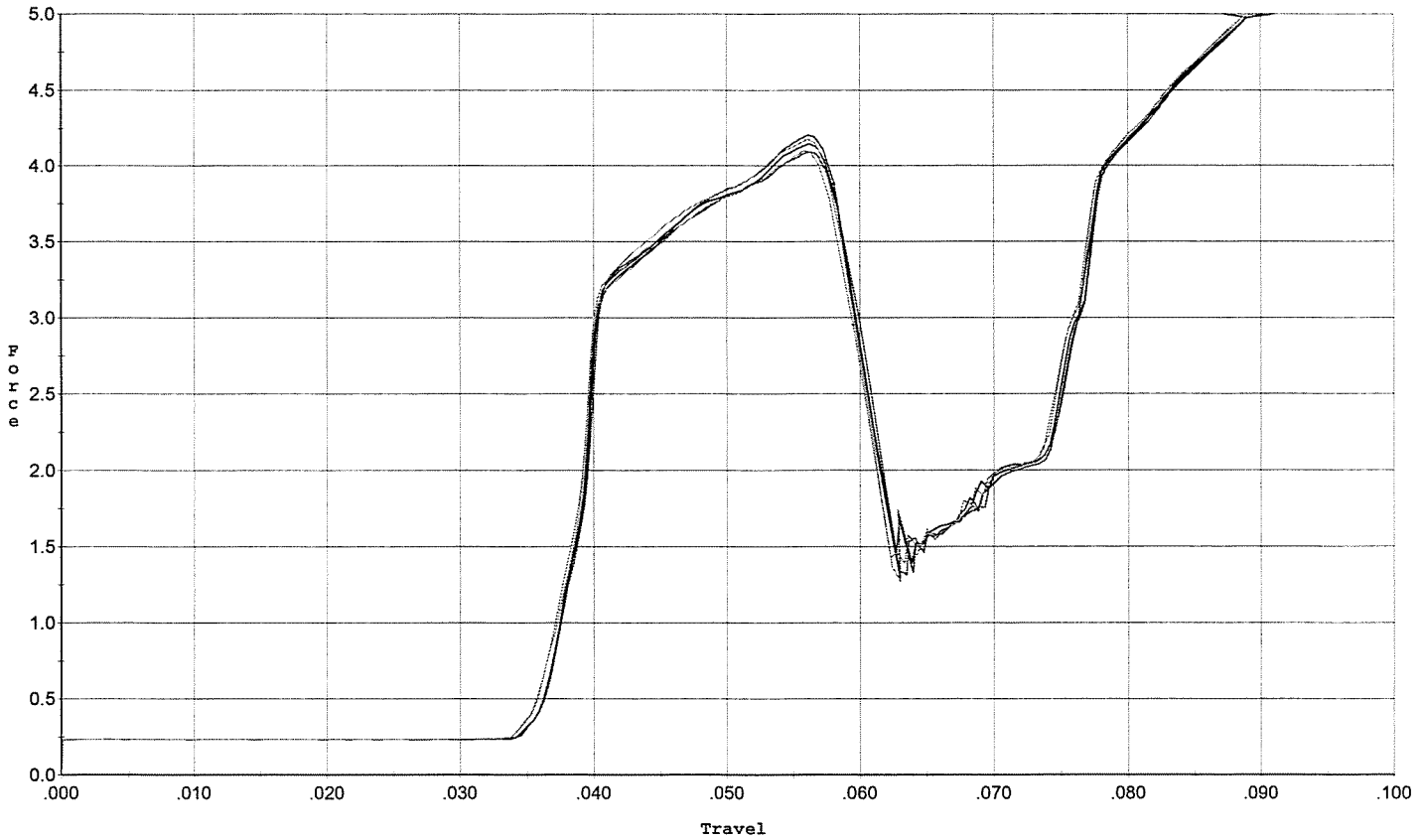
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.264	0.056	0.033	0.034	0.088		Set Trigger
2	4.299	0.056	0.033	0.035	0.088		Set Trigger
3	4.255	0.056	0.033	0.035	0.087		Set Trigger
4	4.240	0.057	0.033	0.034	0.088		Set Trigger
5	4.174	0.057	0.033	0.034	0.088		Set Trigger

Avg 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



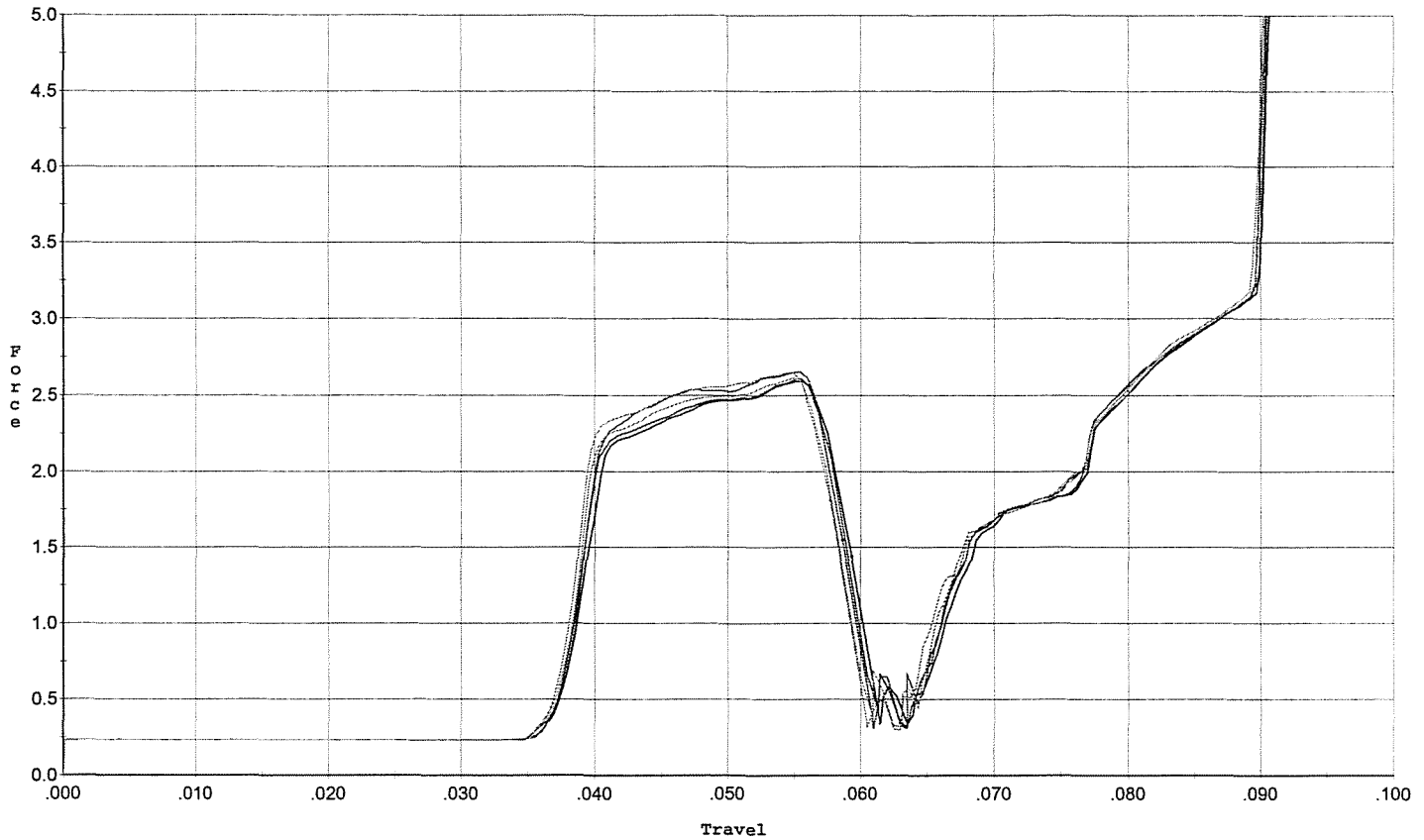
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.203	0.058	0.036	0.035	0.085		Set Trigger
2	4.144	0.058	0.036	0.035	0.085		Set Trigger
3	4.091	0.060	0.036	0.035	0.088		Set Trigger
4	4.175	0.059	0.036	0.035	0.087		Set Trigger
5	4.096	0.060	0.035	0.035	0.087		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



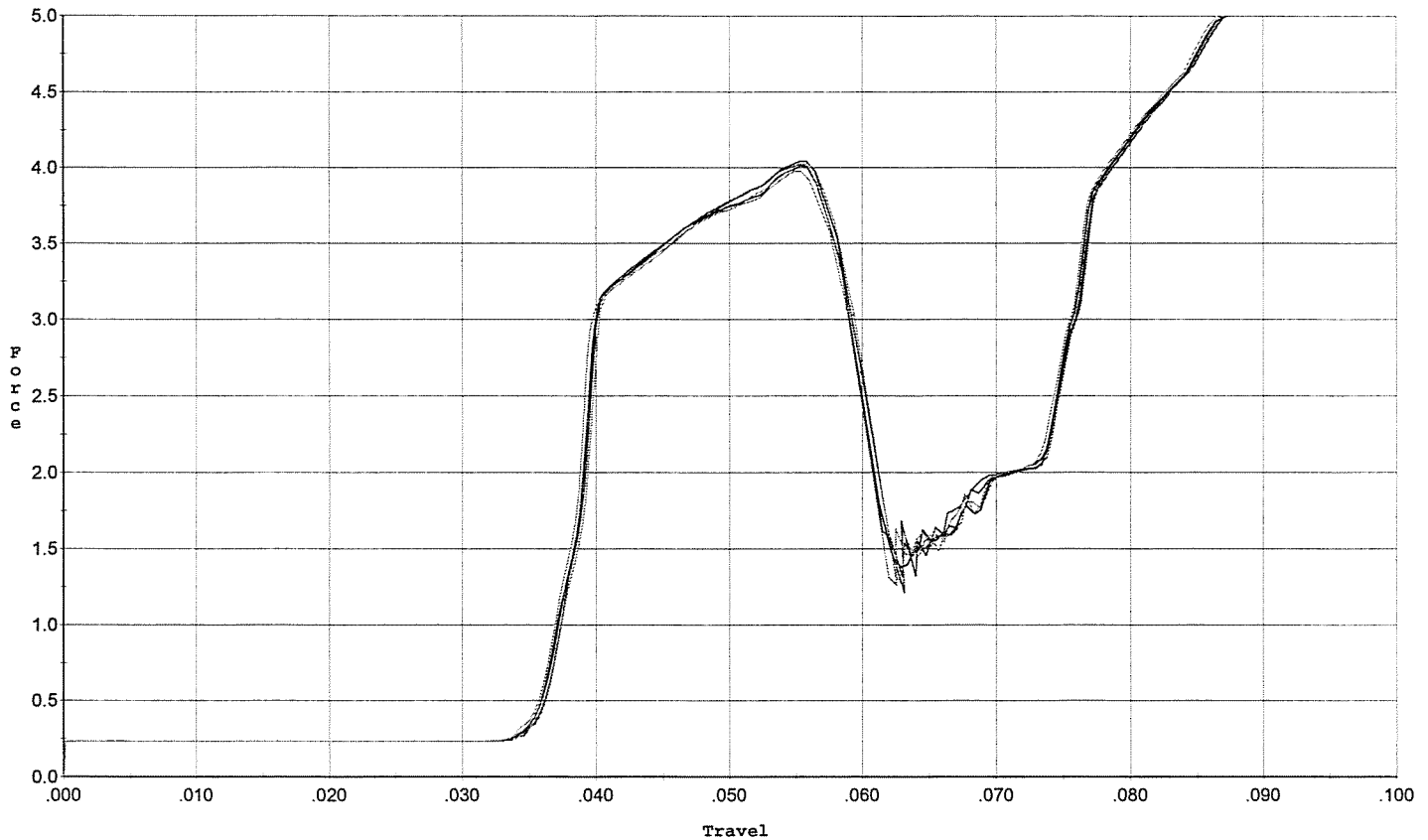
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.610	0.058	0.037	0.038	0.056		Set Trigger
2	2.596	0.059	0.036	0.038	0.057		Set Trigger
3	2.657	0.059	0.037	0.038	0.057		Set Trigger
4	2.618	0.057	0.037	0.038	0.055		Set Trigger
5	2.650	0.058	0.037	0.038	0.057		Set Trigger

AVG 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.041	0.060	0.036	0.035	0.086		Set Trigger
2	4.015	0.058	0.036	0.035	0.084		Set Trigger
3	4.023	0.058	0.036	0.035	0.084		Set Trigger
4	4.028	0.059	0.036	0.035	0.085		Set Trigger
5	3.977	0.059	0.035	0.035	0.084		Set Trigger

AVG 4.01