

G6764927

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



3J FORM

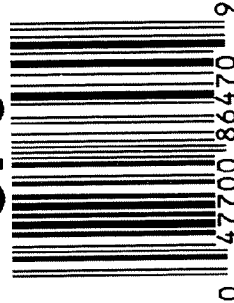
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764927

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6764927

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	SP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	6-25-08	RP
475	DRILL AND TAP SIGHT HOLES	JUN 26 2008	6-24-08	SD
480	MAGNAFLUX BBL ACTION	OPERATOR WMS	6-26-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-27-08	RT
520	GOFF BLAST BBL / REC		6/27	B+
542	APPLY COATINGS (BARREL ACTION)		7-9	-cr
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-08	PSK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATOR NAME	WEAPON	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	8-5	TL
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	8-5	TL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	8-5	TL
	J) ASSEMBLE STOCK			7-21-08	PSN
	K) ASSEMBLE SWIVEL STUDS			8-27-08	PSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7-23-08	TRW
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			7-23-08	MED
670	FINAL INSPECTION A) HEADSPACE			8-27-08	PSN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.16</u> <u>2.34</u> <u>2.16</u> <u>2.18</u> <u>2.09</u>	8-2-08	PSN
	C) FUNCTION			8-27-08	PSN
690	PACK			9-2-08	TL

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE 7-19-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.68	2.40		2.47	
PULL #2	2.71	2.26		2.58	
PULL #3	2.53	2.43		2.64	
PULL #4	2.49	2.22		2.67	
PULL #5	2.56	2.31		2.58	
TOTAL	1297	1162		1294	
AVERAGE	2.59	2.32		2.58	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.08		
PULL #2	3.06	3.06		
PULL #3	3.00	2.94		
PULL #4	2.98	2.91		
PULL #5	2.98	2.86		
TOTAL	1508	1485		
AVERAGE	3.01	2.97		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.28	4.75		4.18
PULL #2	4.23	4.66		4.28
PULL #3	4.22	4.54		4.20
PULL #4	4.42	4.42		4.23
PULL #5	4.54	4.54		4.24
TOTAL	2169	2291		2113
AVERAGE	4.33	4.58		4.22