

6676 4933

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



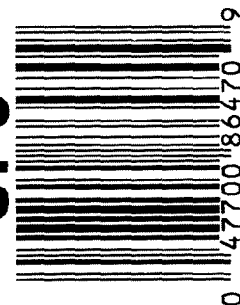
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6764933

UPC



BM FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764933

| OP # | OPERATION NAME                                                 | READINGS | DATE    | INITIAL |
|------|----------------------------------------------------------------|----------|---------|---------|
| 420  | ASSEMBLE ACTION                                                |          | 6-24-08 | RP      |
| 430  | ASSEMBLE TO STOCK                                              |          | 6-24-08 | SP      |
| 440  | PROOF                                                          |          | 6-24-08 | SD      |
| 460  | CHECK HEADSPACE                                                |          | 6-24-08 | SD      |
| 470  | DIS-ASSEMBLE ACTION                                            |          | 6-24-08 | RP      |
| 472  | SERIALIZE BOLT HANDLE                                          |          | 6-25-08 | J.P.D.  |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   |          | 6-24-08 | SD      |
| 480  | MAGNAFLUX BBL ACTION                                           |          | 6-26-08 | WMS     |
| 490  | MAGNAFLUX BOLT                                                 |          |         |         |
| 500  | ROLLMARK CALIBER                                               |          | 6-22-08 | RT      |
| 520  | GOFF BLAST BBL / REC                                           |          | 6/27    | BT      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |          | 7-5     | CM      |
| 545  | (BOLT)                                                         |          |         |         |
| 560  | RE-ASSEMBLE ACTION                                             |          |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |          | 7-18-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          | 7-18-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          | 7-18-08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |          | 7-21-08 | J.P.D.  |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |         |         |
|      | 2.50 LBS +/- .5 LBS                                            |          |         |         |

F004 REV 5/2006

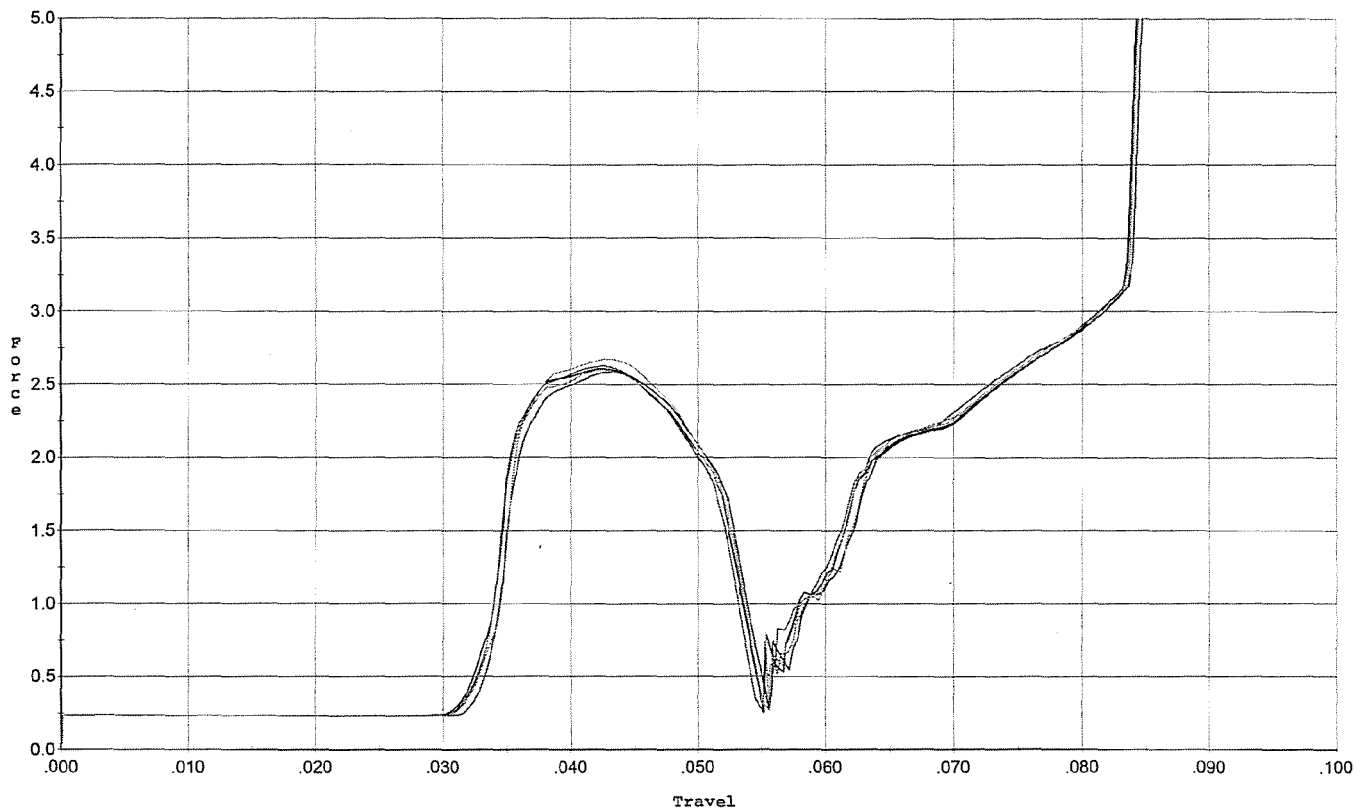
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>7.5</u> <u>7.5</u> <u>7.5</u>                            | 7-30    | TC      |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>7</u> <u>7</u> <u>7</u>                                  | 7-30    | TC      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.023</u>                         | 7-30    | TC      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 7-21-08 | R.P.D.  |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 8-4-08  | R.P.D.  |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 8-4-08  | R.P.D.  |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 8-4-08  | R.P.D.  |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 7-24-08 | TRW     |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 7/24/08 |         |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8-4-08  | R.P.D.  |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.53</u> <u>2.55</u> <u>2.47</u> <u>2.61</u> <u>2.93</u> | 7-30-08 | RSN     |
|              | C) FUNCTION                                                              |                                                             | 8-4-08  | R.P.D.  |
| 690          | PACK                                                                     |                                                             | 8/5/08  | Fuy     |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/15/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



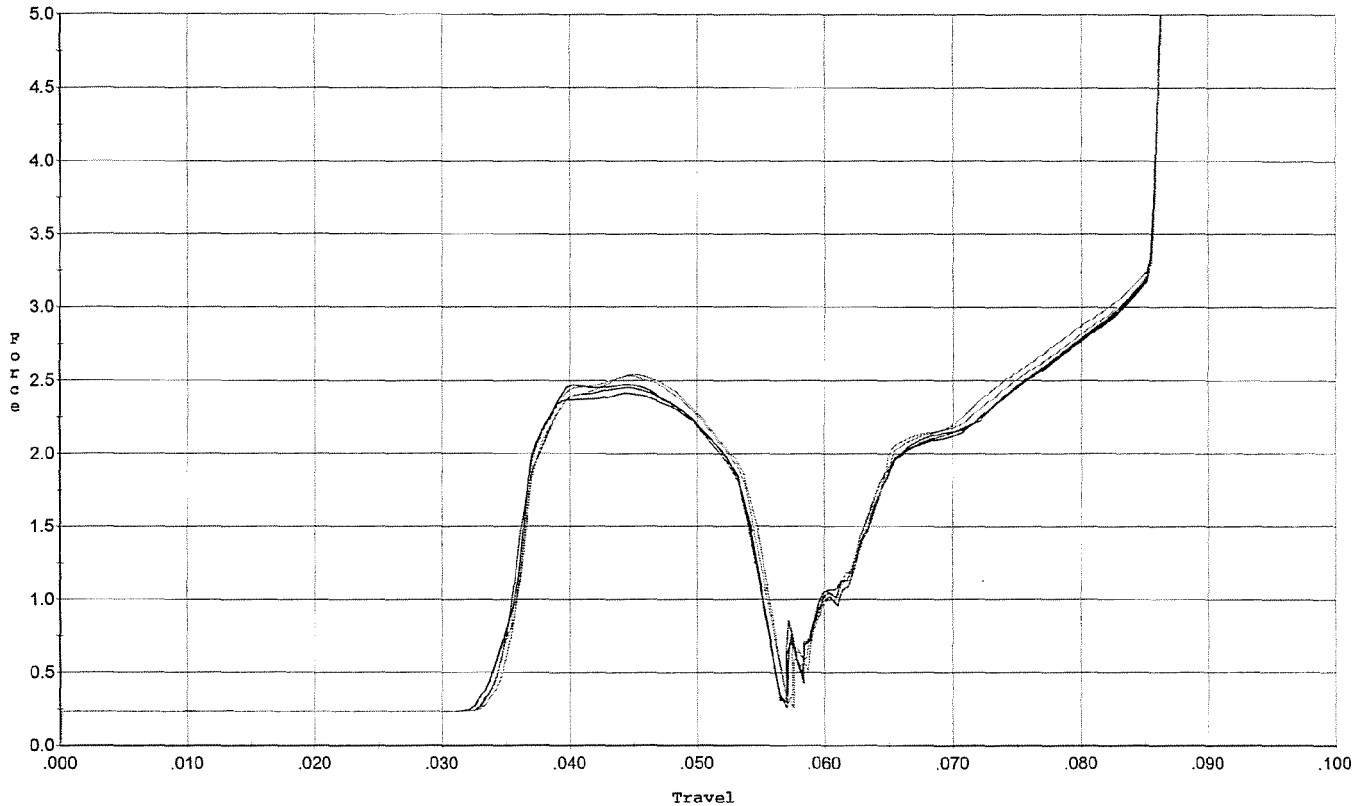
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.587      | 0.052             | 0.033           | 0.036      | 0.050             |           | Set Trigger |
| 2 | 2.606      | 0.053             | 0.032           | 0.036      | 0.052             |           | Set Trigger |
| 3 | 2.625      | 0.052             | 0.032           | 0.036      | 0.051             |           | Set Trigger |
| 4 | 2.674      | 0.053             | 0.032           | 0.036      | 0.052             |           | Set Trigger |
| 5 | 2.593      | 0.053             | 0.032           | 0.036      | 0.051             |           | Set Trigger |

Avg 2.61

## Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 7/15/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 2.5 lbs. after 50 cycles +/- .50 lbs.



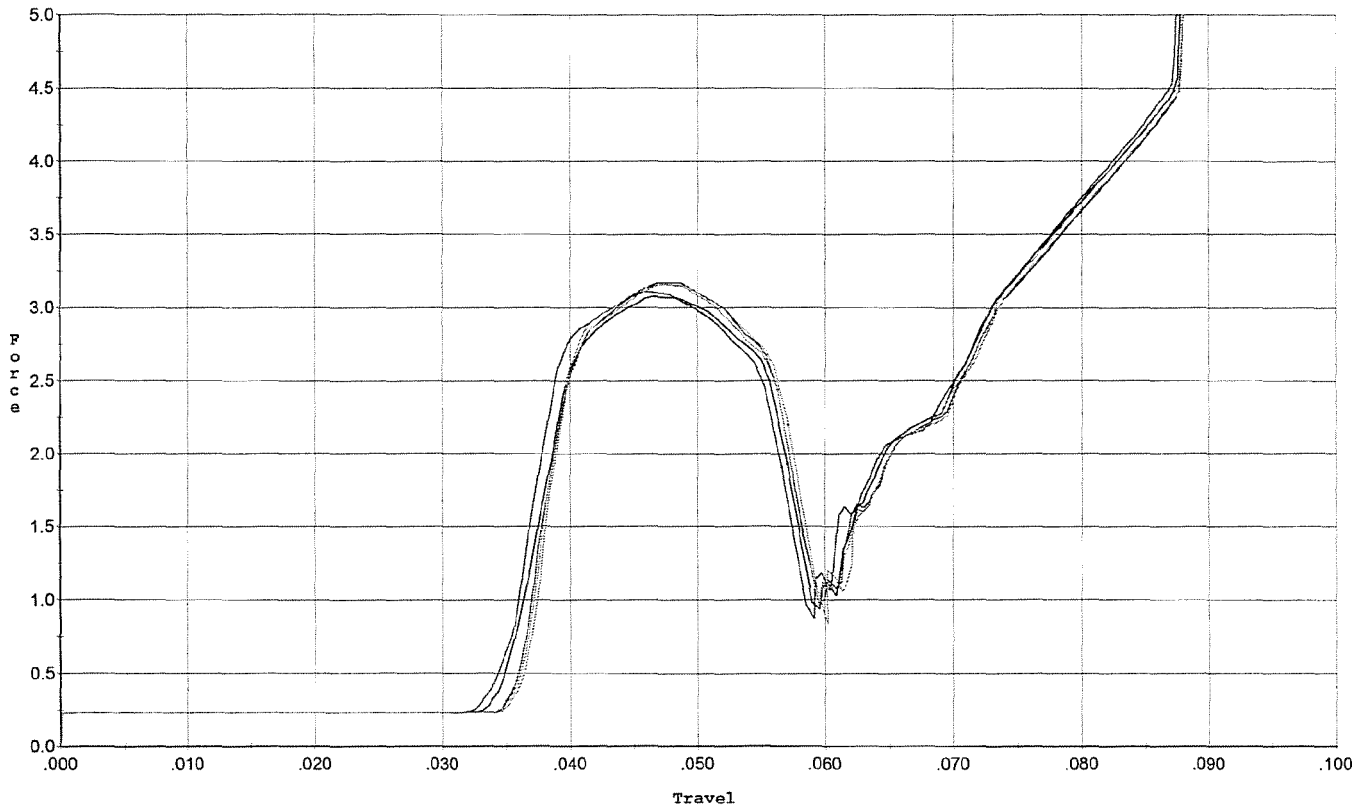
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.415      | 0.054             | 0.033           | 0.037      | 0.050             |           | Set Trigger |
| 2 | 2.474      | 0.054             | 0.033           | 0.037      | 0.050             |           | Set Trigger |
| 3 | 2.451      | 0.055             | 0.033           | 0.037      | 0.050             |           | Set Trigger |
| 4 | 2.531      | 0.055             | 0.033           | 0.037      | 0.052             |           | Set Trigger |
| 5 | 2.542      | 0.055             | 0.034           | 0.037      | 0.051             |           | Set Trigger |

AVG 2.48

## Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 7/15/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lbs. ini. +/- .75 lbs.



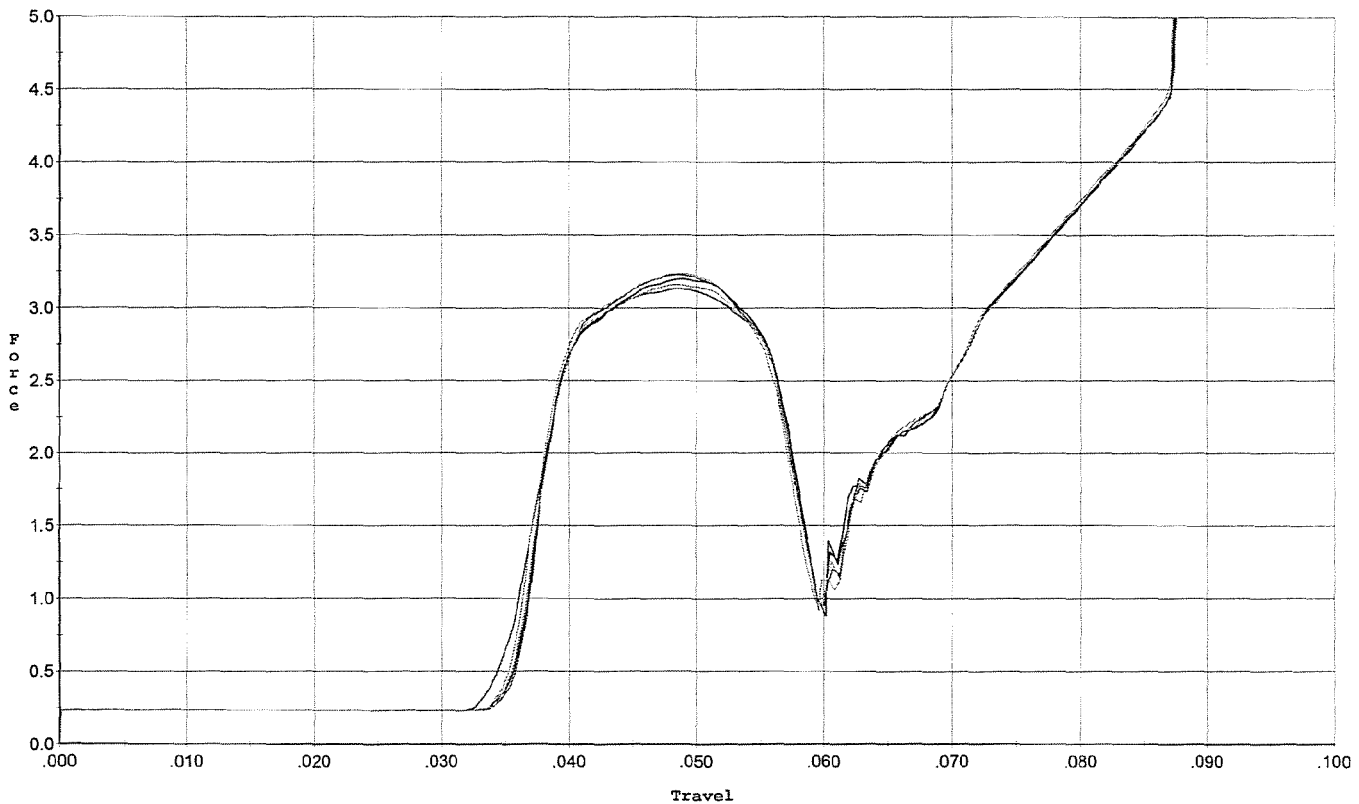
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.107      | 0.057             | 0.034           | 0.036      | 0.065             |           | Set Trigger |
| 2 | 3.074      | 0.057             | 0.034           | 0.036      | 0.065             |           | Set Trigger |
| 3 | 3.171      | 0.056             | 0.035           | 0.037      | 0.064             |           | Set Trigger |
| 4 | 3.164      | 0.057             | 0.035           | 0.037      | 0.065             |           | Set Trigger |
| 5 | 3.156      | 0.056             | 0.035           | 0.037      | 0.064             |           | Set Trigger |

Avg 3.13

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/15/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



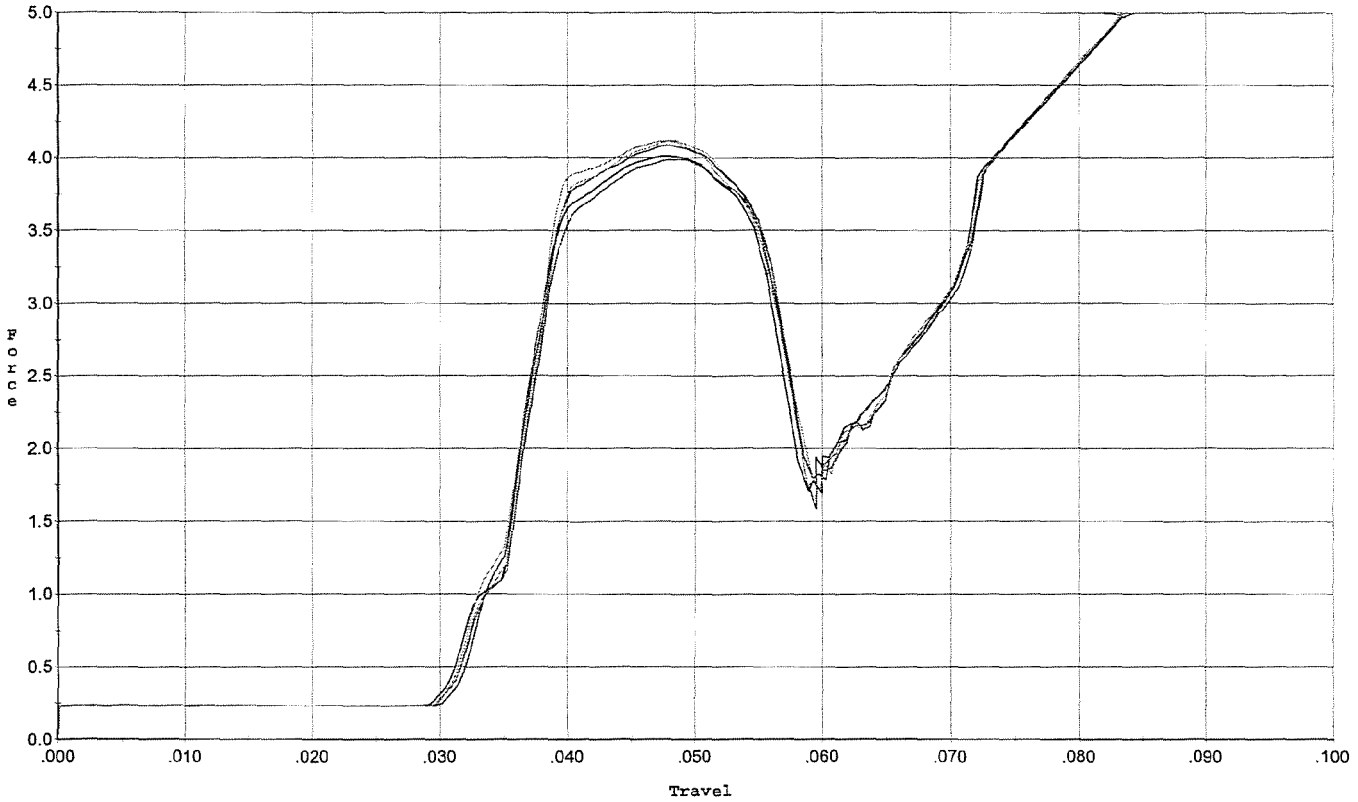
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.131      | 0.058             | 0.034           | 0.036      | 0.068             |           | Set Trigger |
| 2 | 3.199      | 0.057             | 0.035           | 0.036      | 0.067             |           | Set Trigger |
| 3 | 3.230      | 0.057             | 0.035           | 0.036      | 0.068             |           | Set Trigger |
| 4 | 3.161      | 0.058             | 0.035           | 0.036      | 0.067             |           | Set Trigger |
| 5 | 3.236      | 0.056             | 0.034           | 0.036      | 0.067             |           | Set Trigger |

Avg 3.19

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/15/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs..



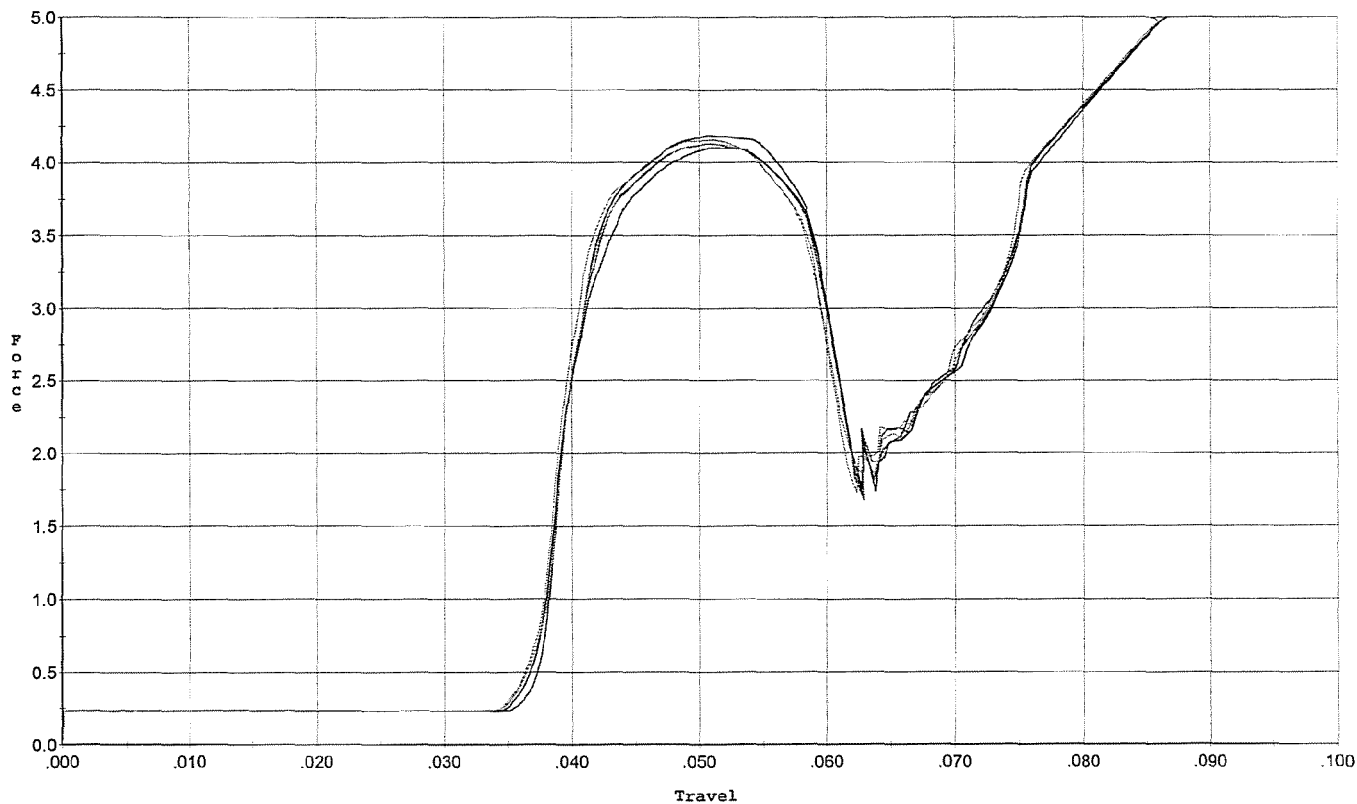
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.083      | 0.056             | 0.032           | 0.034      | 0.087             |           | Set Trigger |
| 2 | 4.012      | 0.056             | 0.031           | 0.034      | 0.085             |           | Set Trigger |
| 3 | 3.988      | 0.056             | 0.031           | 0.034      | 0.086             |           | Set Trigger |
| 4 | 4.116      | 0.056             | 0.031           | 0.034      | 0.087             |           | Set Trigger |
| 5 | 4.115      | 0.057             | 0.031           | 0.034      | 0.089             |           | Set Trigger |

Avg 4.06

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/15/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs..



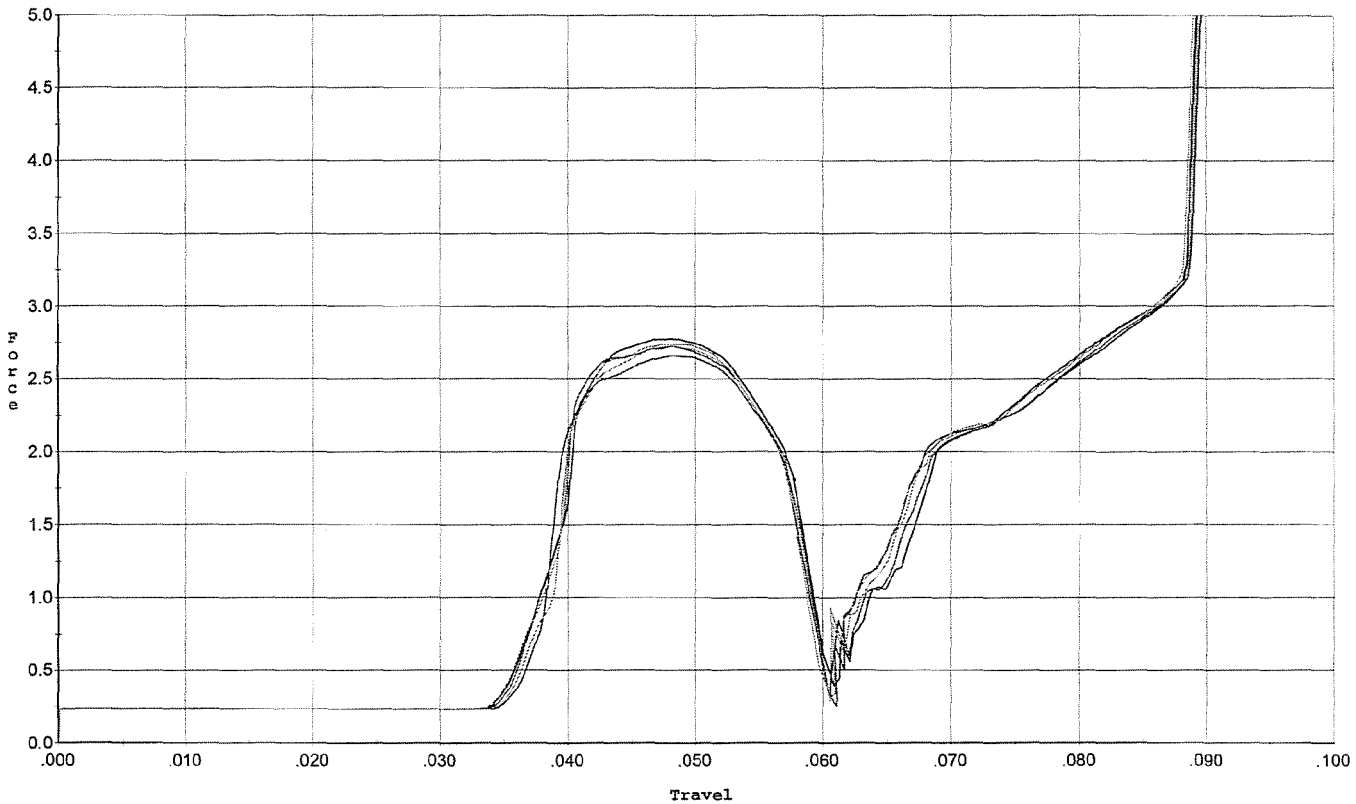
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.099      | 0.059             | 0.037           | 0.035      | 0.088             |           | Set Trigger |
| 2 | 4.185      | 0.059             | 0.036           | 0.035      | 0.090             |           | Set Trigger |
| 3 | 4.130      | 0.060             | 0.036           | 0.035      | 0.090             |           | Set Trigger |
| 4 | 4.127      | 0.059             | 0.036           | 0.035      | 0.087             |           | Set Trigger |
| 5 | 4.153      | 0.059             | 0.036           | 0.035      | 0.089             |           | Set Trigger |

AVG 4.13

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/15/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



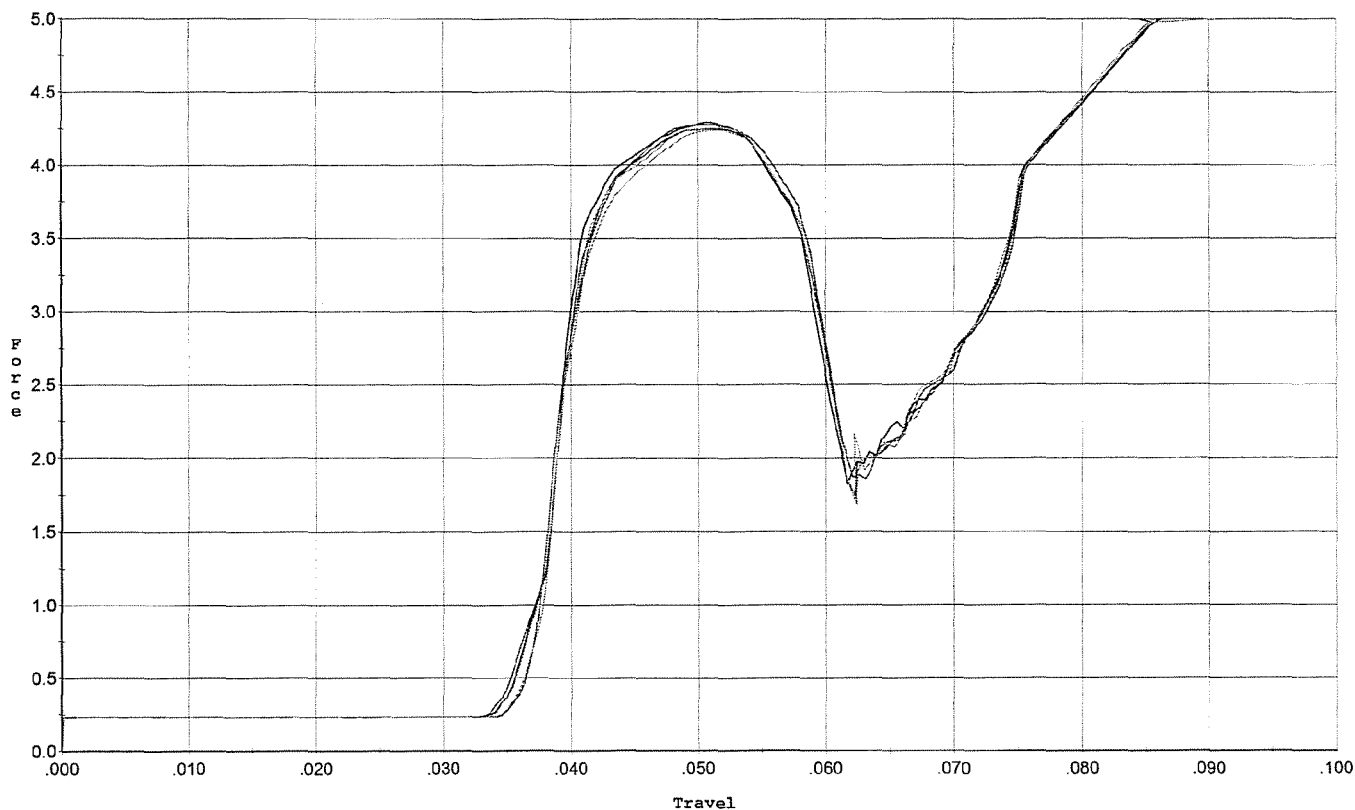
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.658      | 0.057             | 0.036           | 0.038      | 0.055             |           | Set Trigger |
| 2 | 2.773      | 0.058             | 0.035           | 0.038      | 0.058             |           | Set Trigger |
| 3 | 2.724      | 0.058             | 0.035           | 0.037      | 0.058             |           | Set Trigger |
| 4 | 2.728      | 0.059             | 0.036           | 0.038      | 0.057             |           | Set Trigger |
| 5 | 2.739      | 0.057             | 0.035           | 0.038      | 0.057             |           | Set Trigger |

Avg 2.74

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/15/08

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.251      | 0.059             | 0.035           | 0.034      | 0.092             |           | Set Trigger |
| 2 | 4.293      | 0.058             | 0.035           | 0.035      | 0.090             |           | Set Trigger |
| 3 | 4.280      | 0.059             | 0.036           | 0.035      | 0.091             |           | Set Trigger |
| 4 | 4.256      | 0.059             | 0.035           | 0.035      | 0.091             |           | Set Trigger |
| 5 | 4.243      | 0.059             | 0.036           | 0.035      | 0.090             |           | Set Trigger |

Avg 4.26