

6676 4934

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

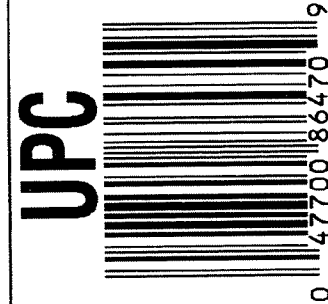


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6764934



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764934

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	JP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		6-25-08	RP
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-27-08	RT
520	GOFF BLAST BBL / REC		6/27	BJ
542	APPLY COATINGS (BARREL ACTION)		7-9	CM
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-19-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

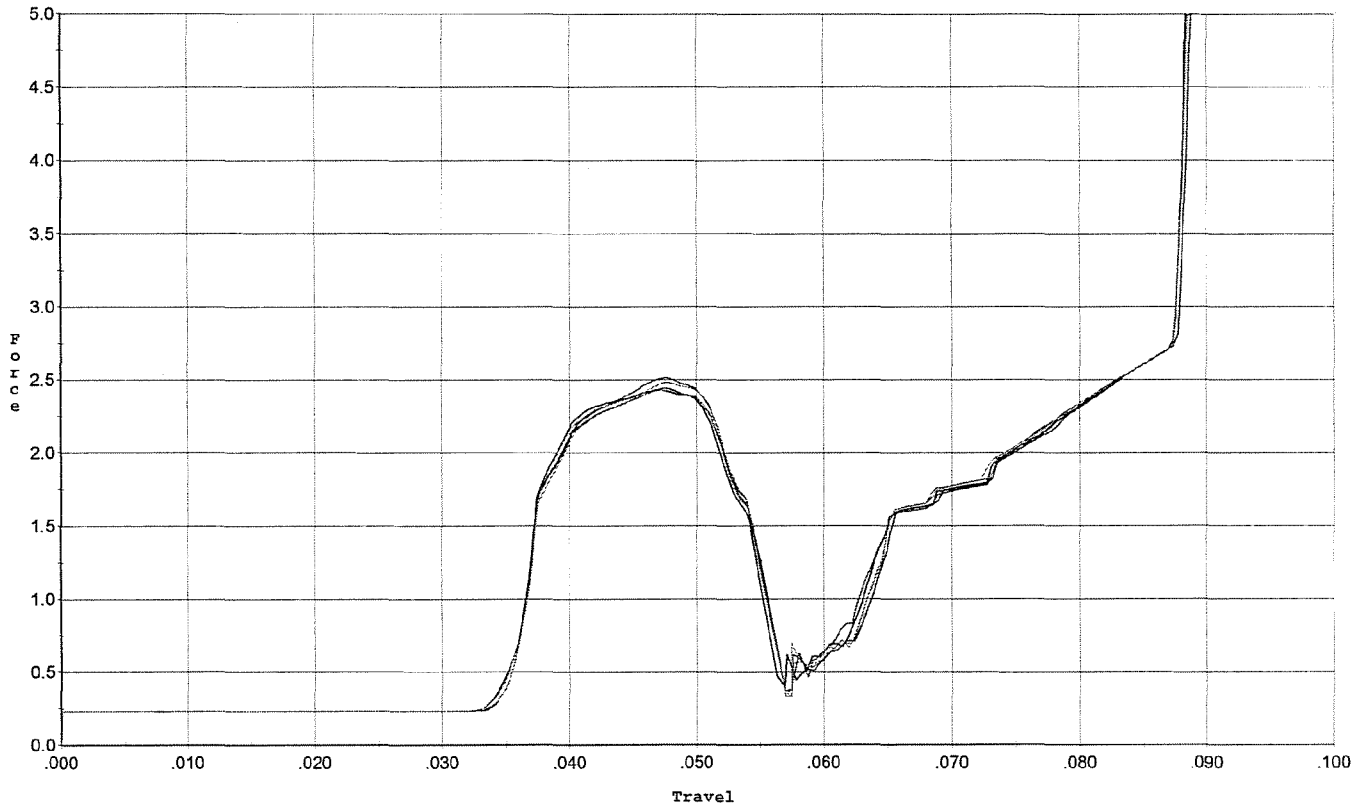
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>6.5</u>	7-30	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-30	TL
	J) ASSEMBLE STOCK		7-19-08	PSN
	K) ASSEMBLE SWIVEL STUDS		8-4-08	J.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	J.P.D.
	M) IRON SIGHT ALIGNMENT		8-4-08	J.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-22-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/22/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-4-08	J.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.68</u> <u>2.65</u> <u>2.63</u> <u>2.62</u>	7-30-08	PSN
	C) FUNCTION		8-4-08	J.P.D.
690	PACK		8/6/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



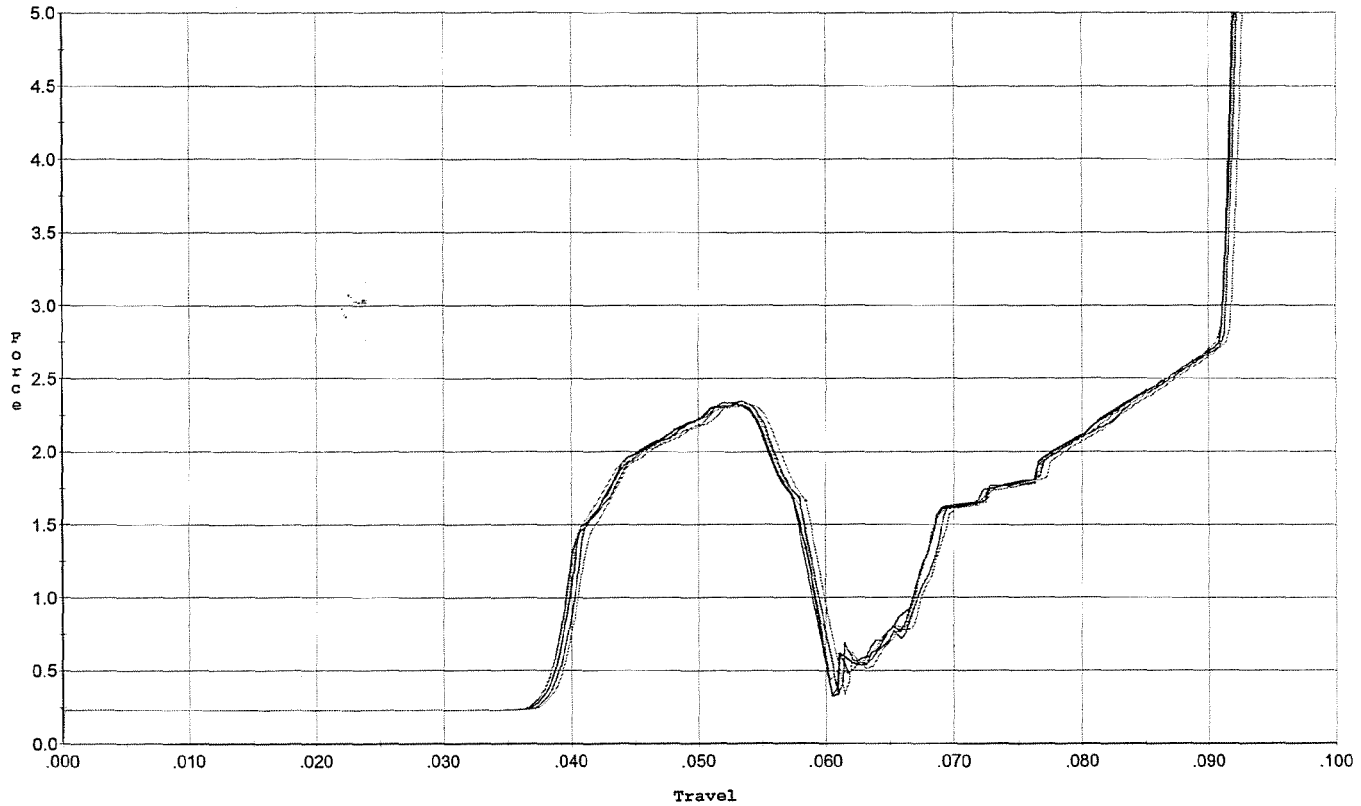
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.441	0.055	0.035	0.039	0.048		Set Trigger
2	2.432	0.054	0.034	0.039	0.047		Set Trigger
3	2.516	0.055	0.035	0.038	0.049		Set Trigger
4	2.432	0.054	0.035	0.039	0.047		Set Trigger
5	2.485	0.054	0.035	0.039	0.047		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



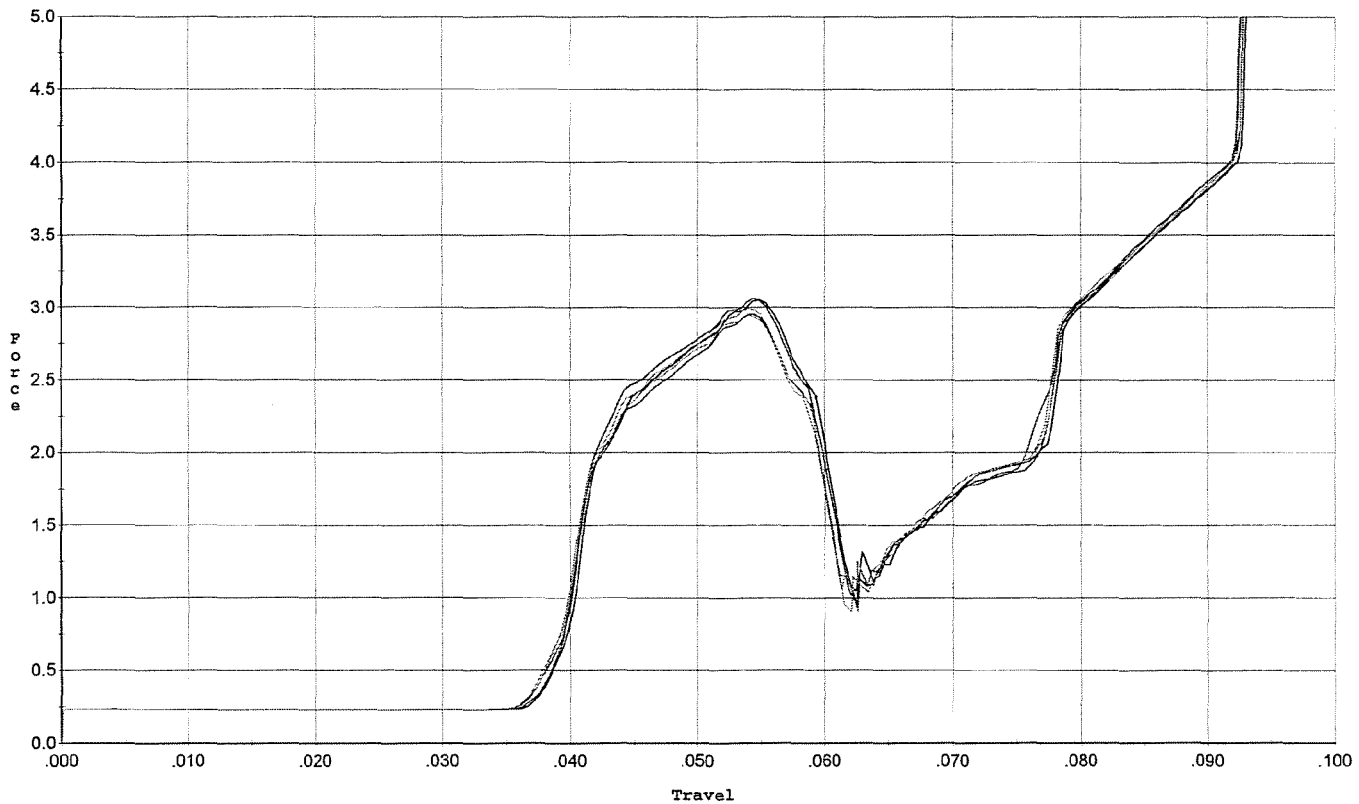
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.322	0.057	0.038	0.040	0.046		Set Trigger
2	2.331	0.058	0.038	0.040	0.047		Set Trigger
3	2.345	0.058	0.039	0.040	0.046		Set Trigger
4	2.327	0.058	0.038	0.040	0.047		Set Trigger
5	2.328	0.058	0.039	0.040	0.046		Set Trigger

Avg 2.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



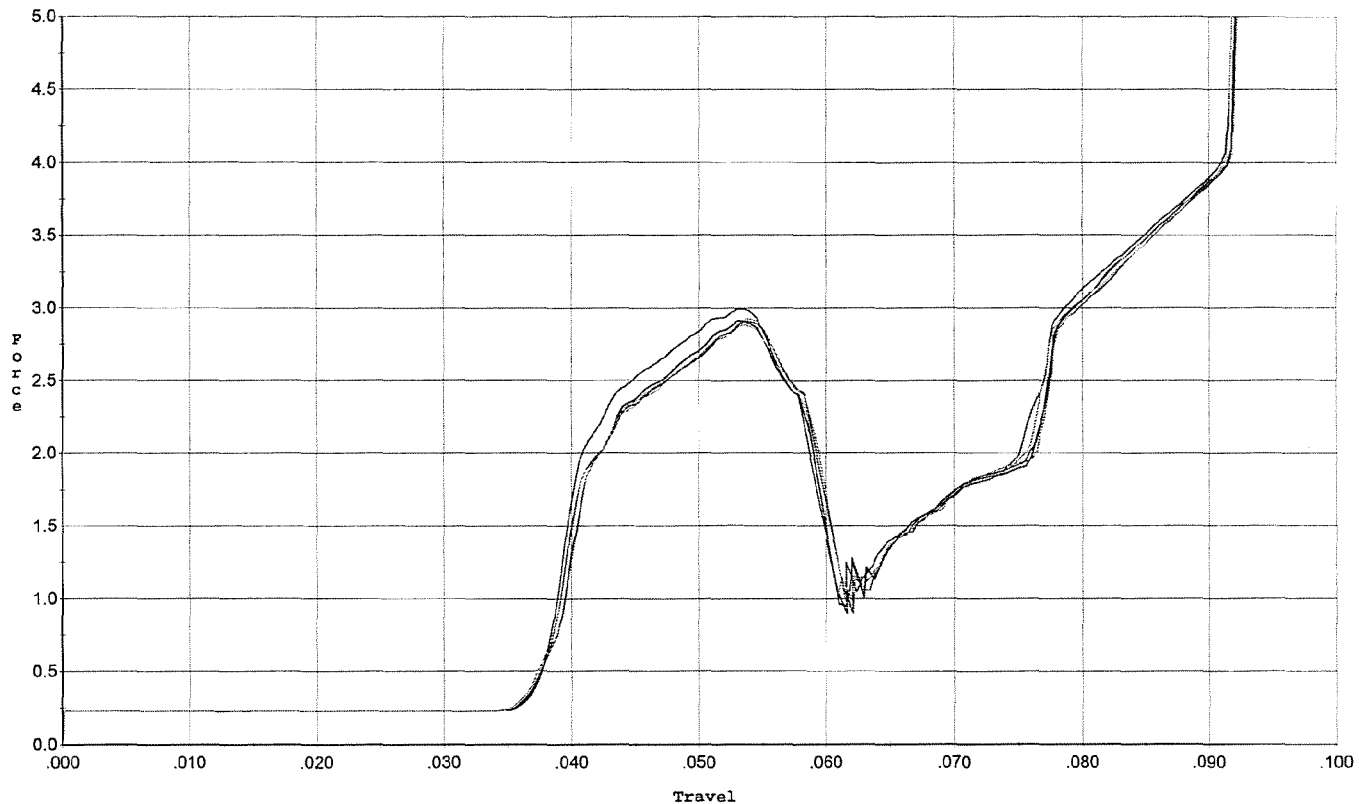
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.062	0.060	0.038	0.039	0.061		Set Trigger
2	3.053	0.059	0.038	0.039	0.060		Set Trigger
3	2.950	0.059	0.038	0.039	0.058		Set Trigger
4	2.993	0.059	0.037	0.039	0.059		Set Trigger
5	2.946	0.059	0.038	0.039	0.059		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



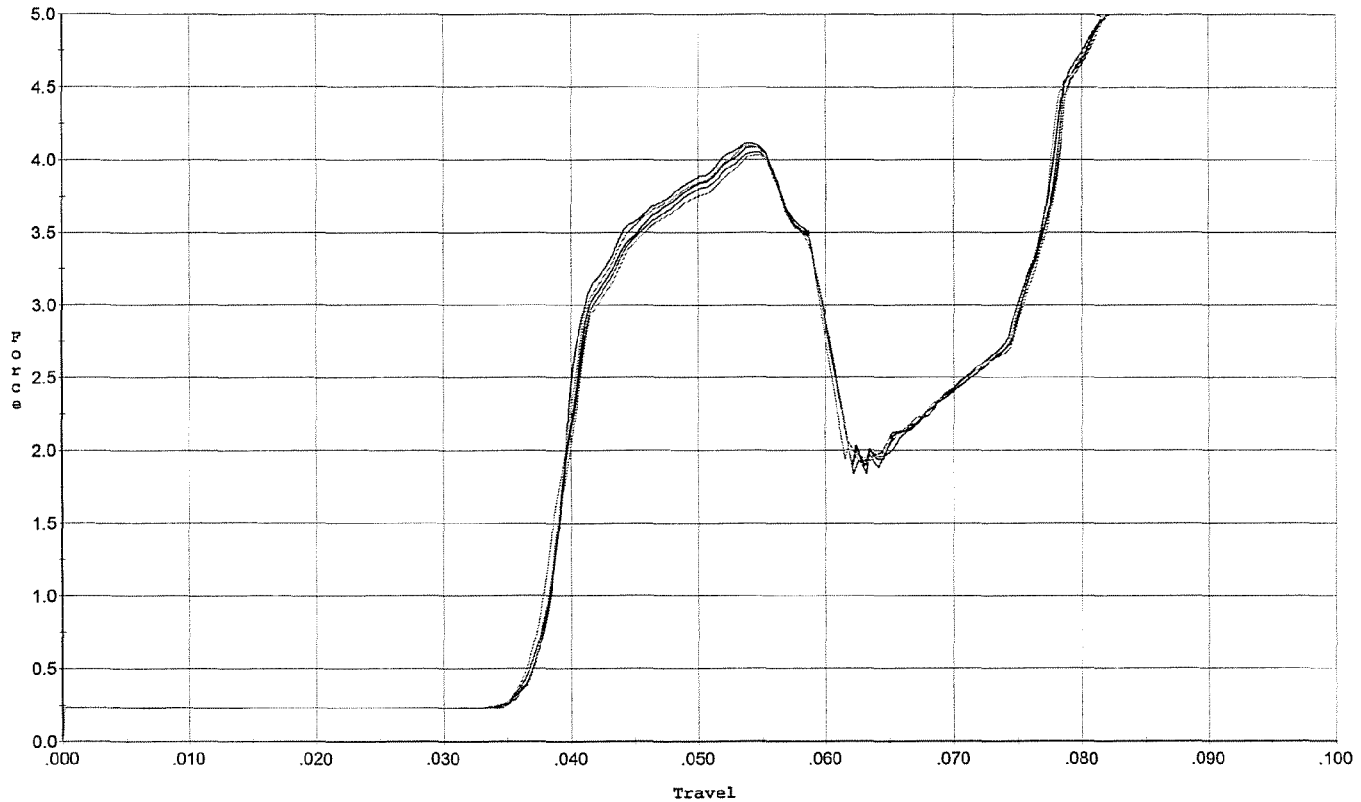
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.996	0.058	0.037	0.039	0.059		Set Trigger
2	2.912	0.059	0.037	0.039	0.058		Set Trigger
3	2.909	0.058	0.037	0.039	0.058		Set Trigger
4	2.882	0.059	0.037	0.038	0.058		Set Trigger
5	2.923	0.059	0.037	0.038	0.059		Set Trigger

Avg 2.92

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



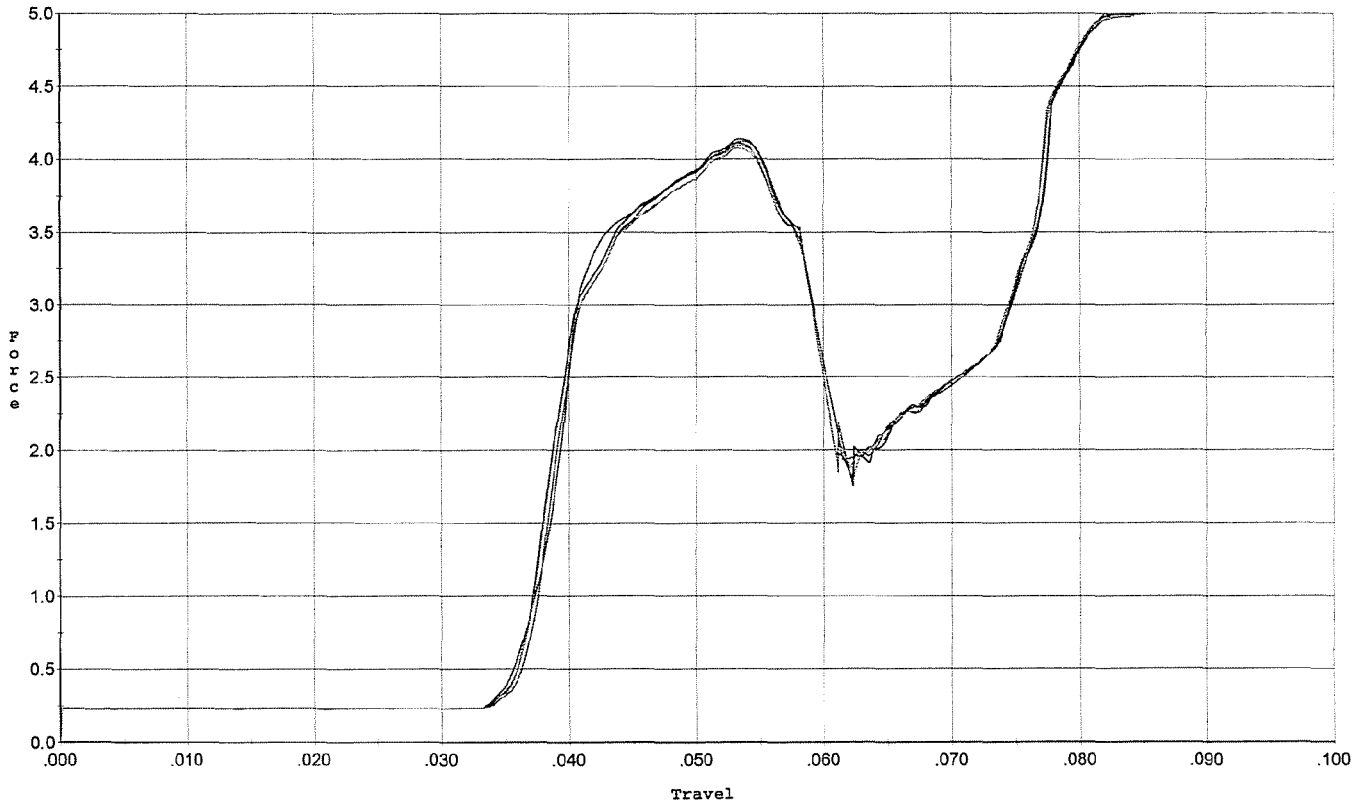
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.059	0.036	0.037	0.084		Set Trigger
2	4.090	0.059	0.037	0.037	0.083		Set Trigger
3	4.053	0.060	0.037	0.037	0.085		Set Trigger
4	4.036	0.059	0.037	0.037	0.081		Set Trigger
5	4.098	0.059	0.035	0.037	0.084		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



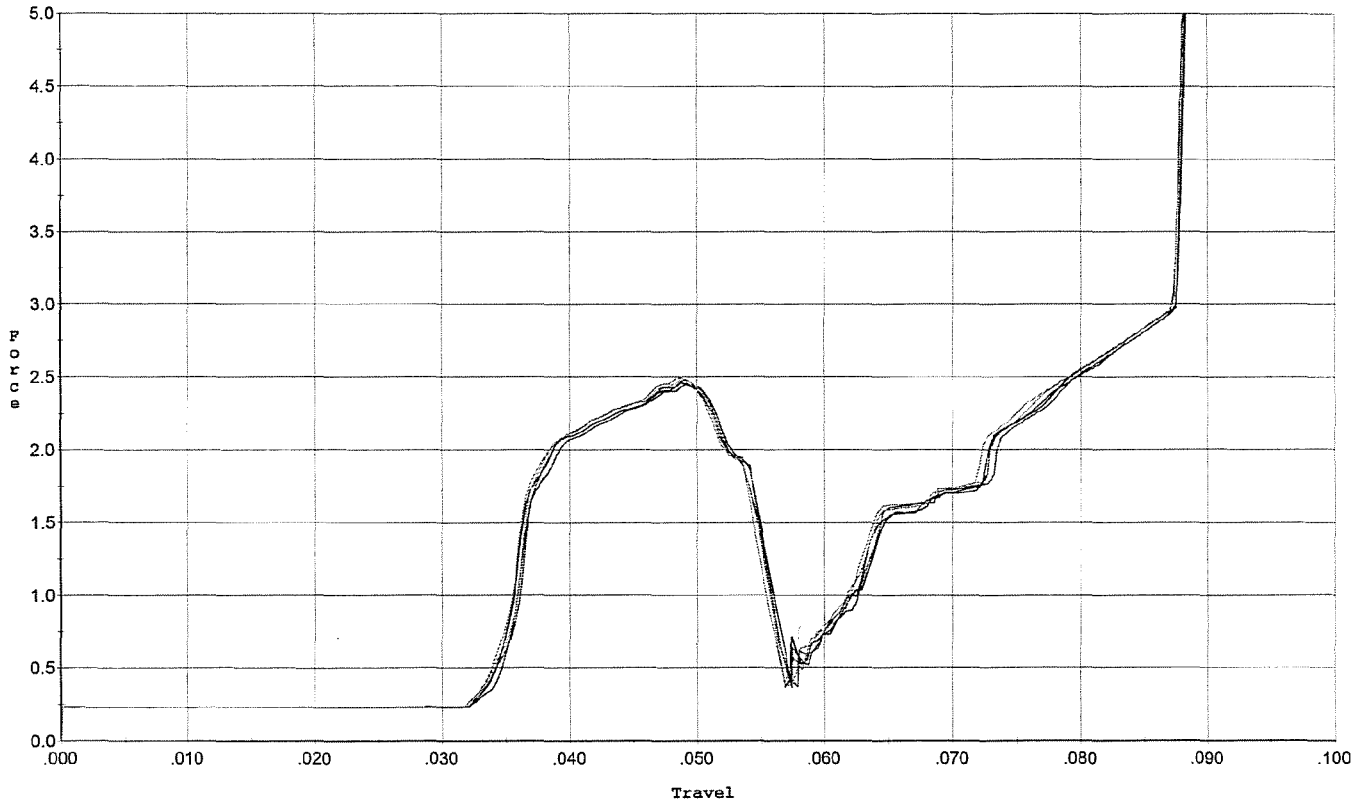
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.135	0.058	0.035	0.036	0.084		Set Trigger
2	4.113	0.058	0.036	0.036	0.085		Set Trigger
3	4.123	0.058	0.036	0.037	0.084		Set Trigger
4	4.091	0.058	0.036	0.036	0.084		Set Trigger
5	4.078	0.058	0.036	0.036	0.084		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



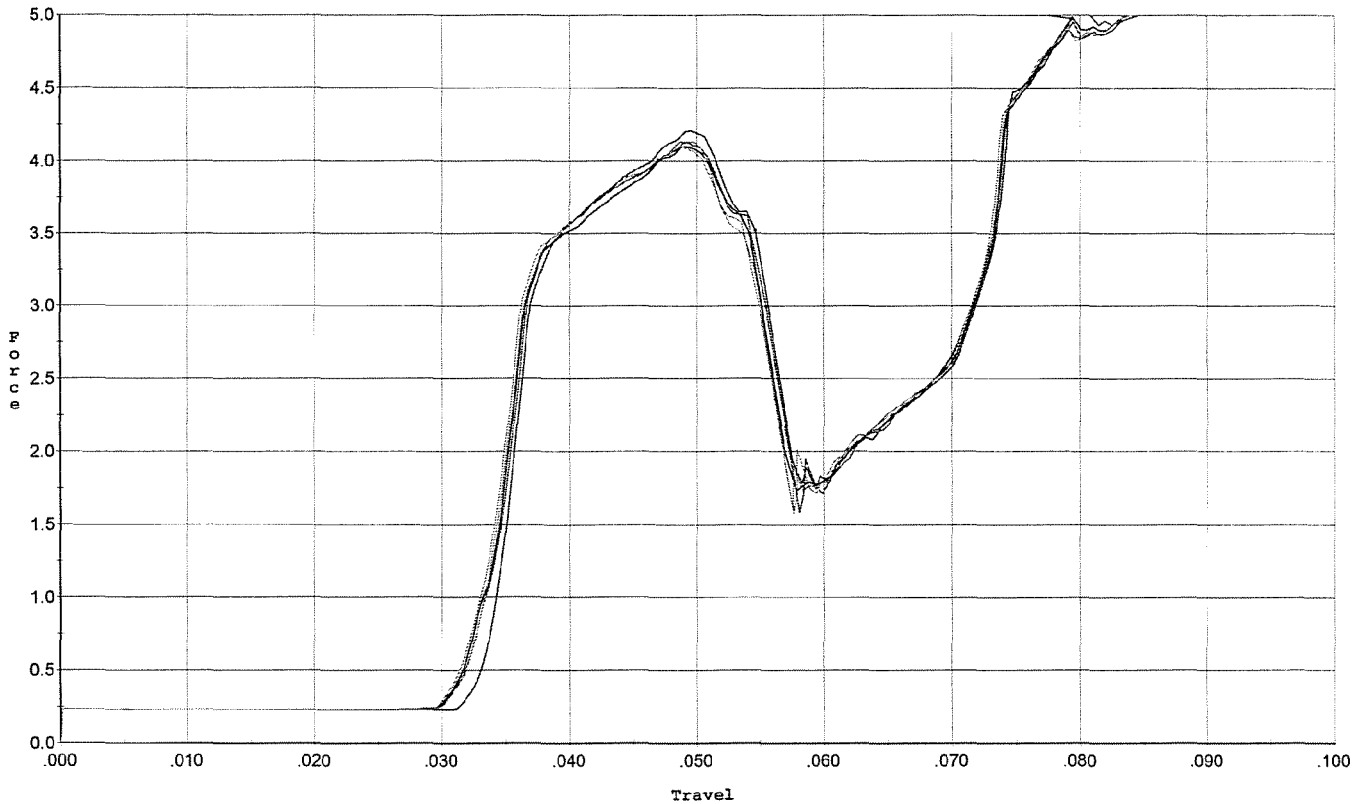
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.054	0.034	0.038	0.049		Set Trigger
2	2.464	0.055	0.034	0.038	0.049		Set Trigger
3	2.478	0.054	0.034	0.038	0.049		Set Trigger
4	2.491	0.055	0.034	0.038	0.050		Set Trigger
5	2.498	0.054	0.033	0.038	0.049		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.210	0.055	0.033	0.035	0.083		Set Trigger
2	4.099	0.054	0.031	0.035	0.083		Set Trigger
3	4.131	0.055	0.031	0.035	0.085		Set Trigger
4	4.104	0.055	0.030	0.035	0.085		Set Trigger
5	4.134	0.055	0.032	0.035	0.084		Set Trigger

Avg 4.13