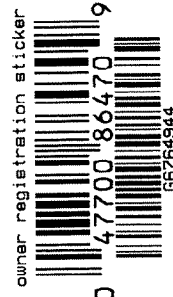


676 4944

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

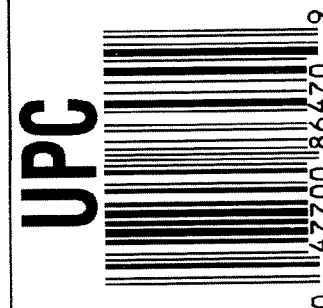


ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

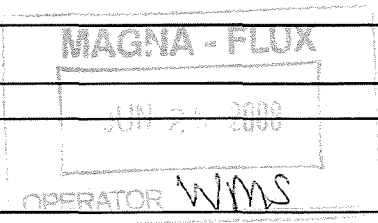
G6764944



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6764944

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	JP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		6-25-08	RPD
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		6-26-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-27-08	RT
520	GOFF BLAST BBL / REC		6/27	BT
542	APPLY COATINGS (BARREL ACTION)		7-8	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-21-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

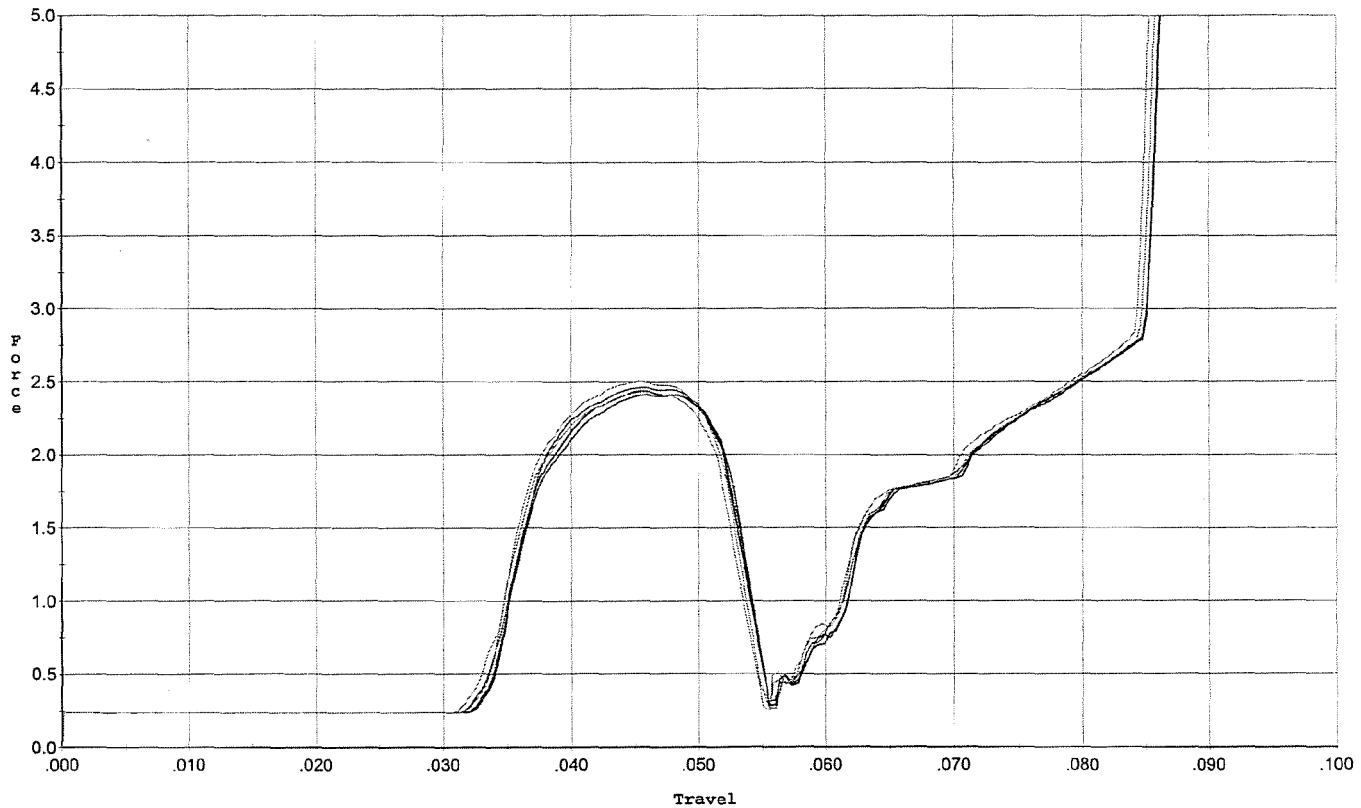
OP #	OPERATOR NAME	0129025	READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u>	<u>6.5</u>	<u>6.5</u>	8-2	TL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7</u>	<u>7</u>	<u>7</u>	8-2	TL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.022</u>	8-2	TL		
	J) ASSEMBLE STOCK					7-21-08	BSN		
	K) ASSEMBLE SWIVEL STUDS					8-7-08	SPD		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					8-7-08	SPD		
	M) IRON SIGHT ALIGNMENT					8-7-08	SPD		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL					
			<u>PASS</u>	FAIL		7-23-08	TRW		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					7/23/08	MED		
670	FINAL INSPECTION A) HEADSPACE					8-7-08	SPD		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u>	<u>2.22</u>	<u>2.27</u>	<u>2.21</u>	<u>2.19</u>	8-1-08	BSN
	C) FUNCTION					8-7-08	SPD		
690	PACK					8/11/08	Fry		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



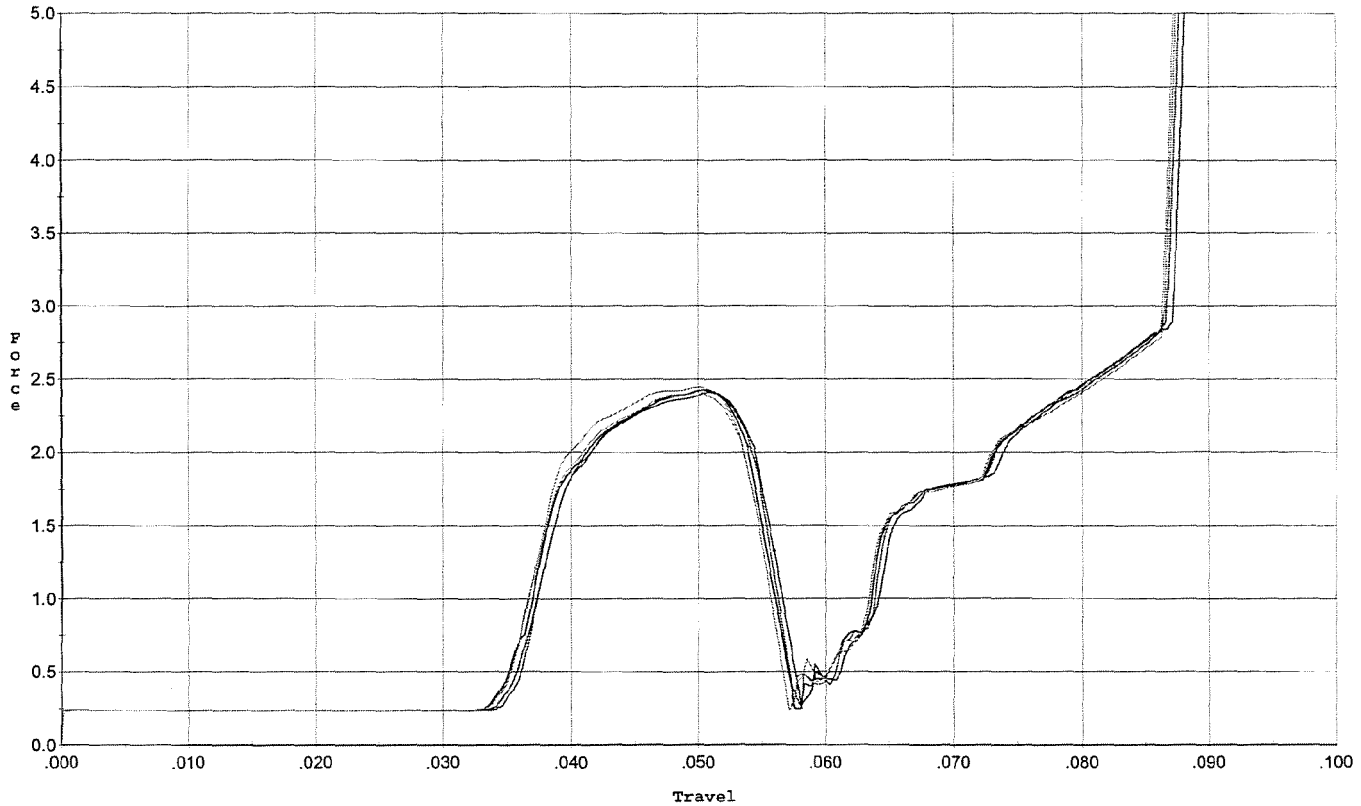
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.409	0.053	0.033	0.038	0.047		Set Trigger
2	2.436	0.054	0.033	0.038	0.048		Set Trigger
3	2.461	0.053	0.032	0.038	0.049		Set Trigger
4	2.501	0.052	0.032	0.037	0.048		Set Trigger
5	2.426	0.051	0.033	0.038	0.046		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



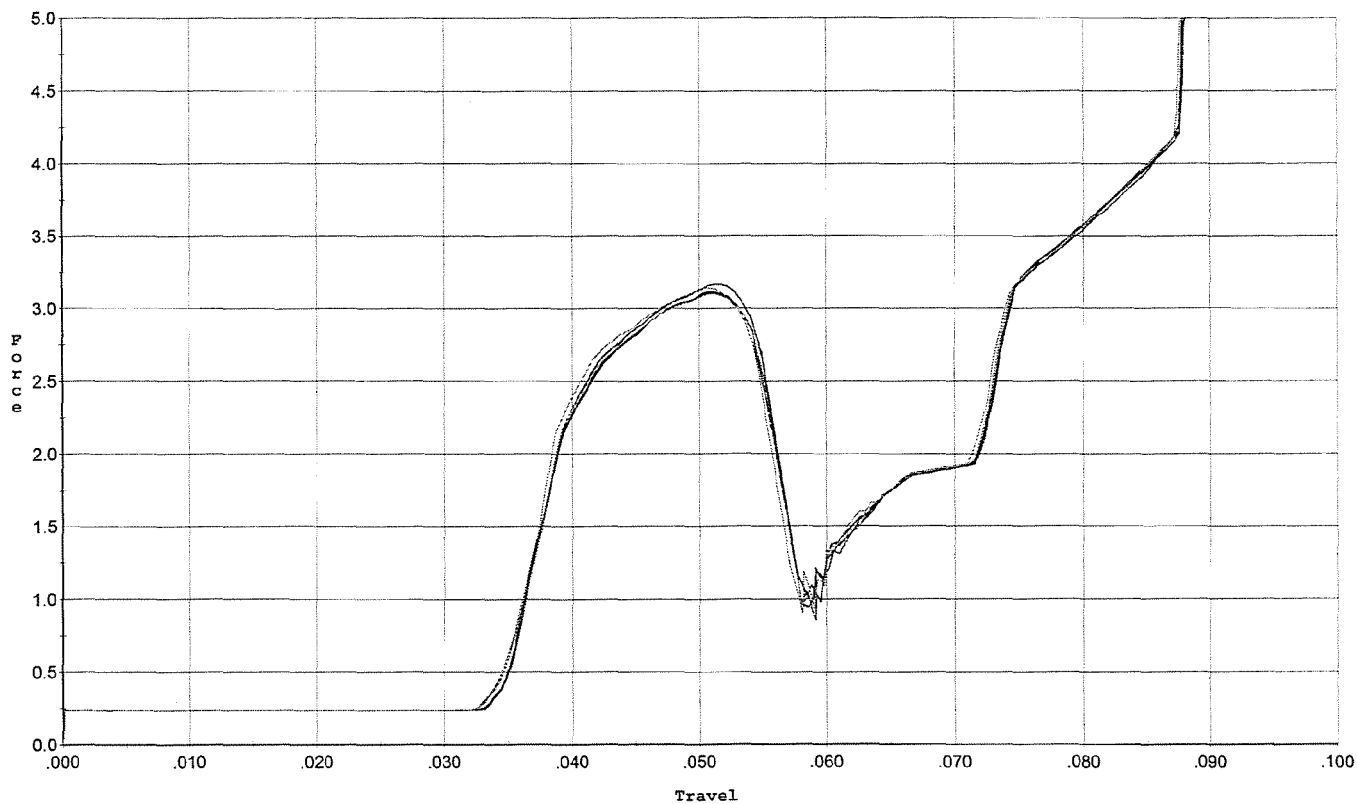
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.412	0.056	0.035	0.038	0.049		Set Trigger
2	2.426	0.054	0.034	0.038	0.047		Set Trigger
3	2.428	0.055	0.035	0.038	0.047		Set Trigger
4	2.412	0.055	0.035	0.038	0.047		Set Trigger
5	2.442	0.054	0.035	0.038	0.048		Set Trigger

Arg 2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



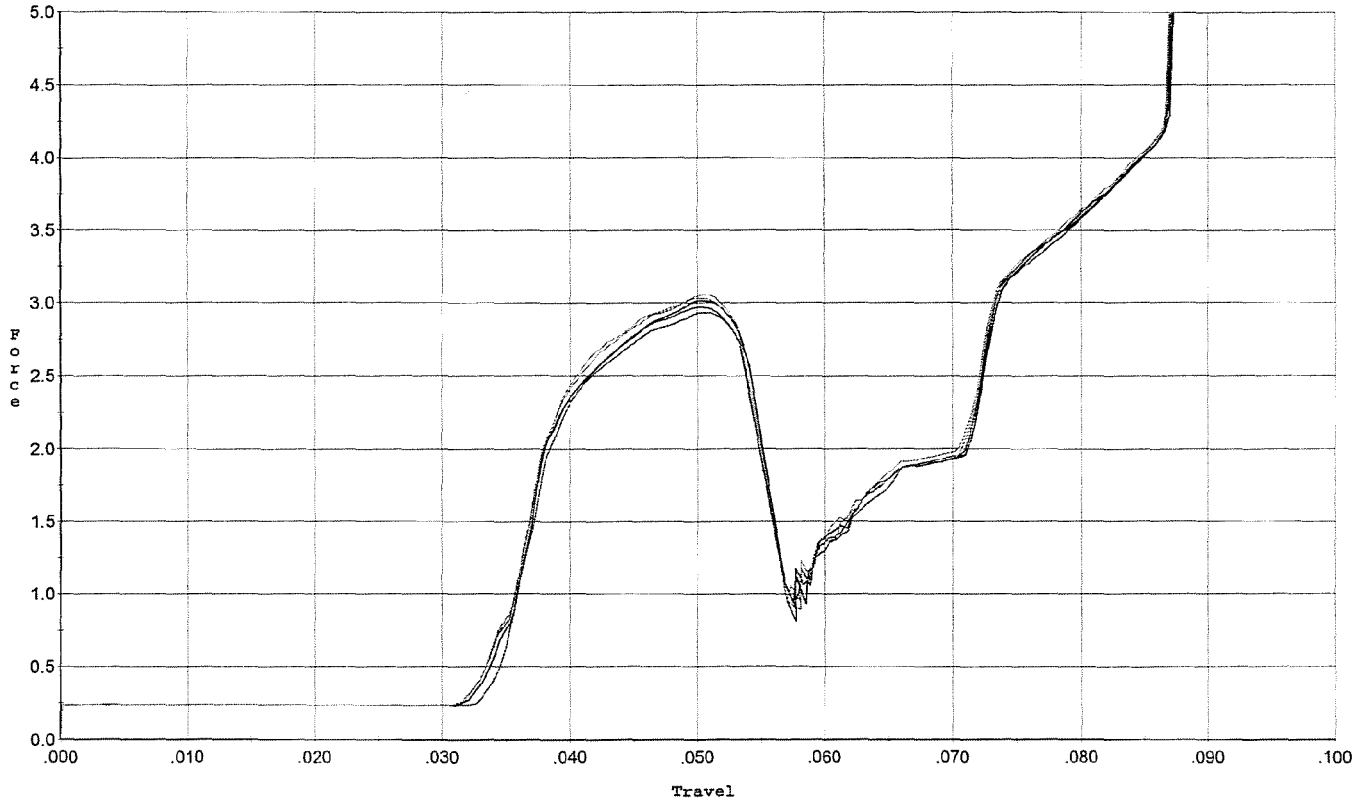
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.168	0.055	0.034	0.037	0.061		Set Trigger
2	3.115	0.056	0.035	0.037	0.061		Set Trigger
3	3.108	0.055	0.034	0.037	0.060		Set Trigger
4	3.101	0.056	0.034	0.037	0.061		Set Trigger
5	3.144	0.054	0.034	0.037	0.060		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



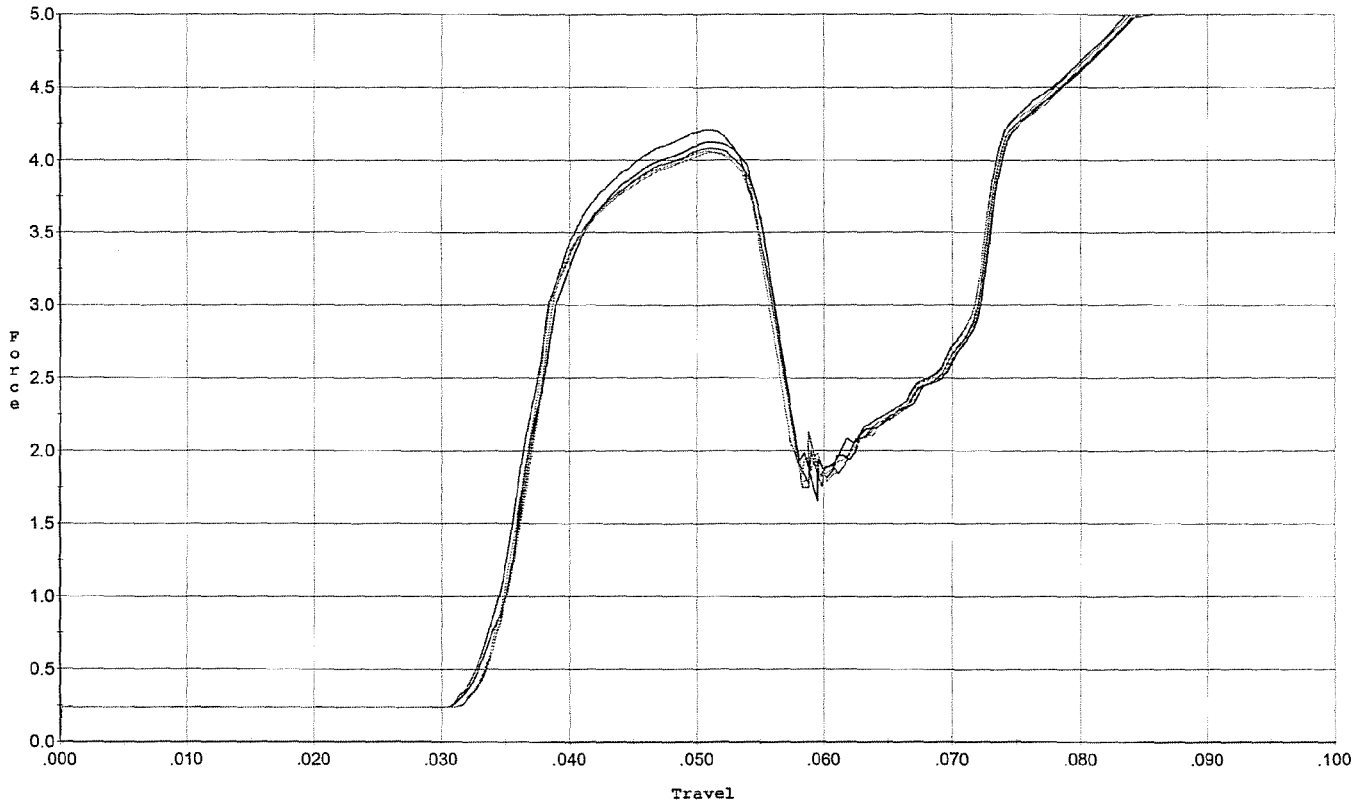
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.972	0.055	0.033	0.037	0.059		Set Trigger
2	3.016	0.054	0.034	0.037	0.058		Set Trigger
3	2.933	0.055	0.034	0.037	0.057		Set Trigger
4	3.058	0.055	0.033	0.037	0.060		Set Trigger
5	3.032	0.055	0.033	0.036	0.060		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



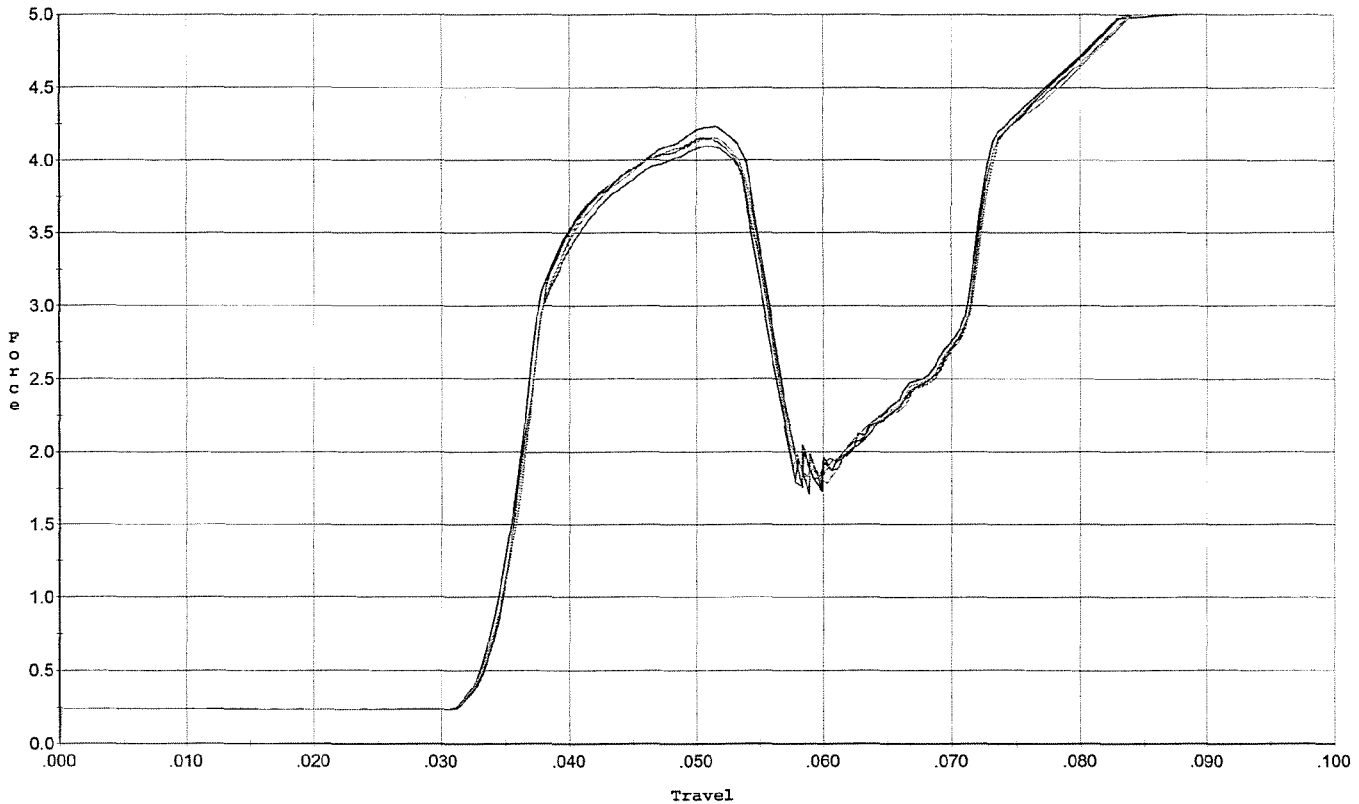
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.211	0.054	0.032	0.035	0.082		Set Trigger
2	4.126	0.055	0.033	0.035	0.082		Set Trigger
3	4.080	0.056	0.033	0.035	0.082		Set Trigger
4	4.065	0.054	0.033	0.035	0.080		Set Trigger
5	4.055	0.056	0.033	0.035	0.082		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



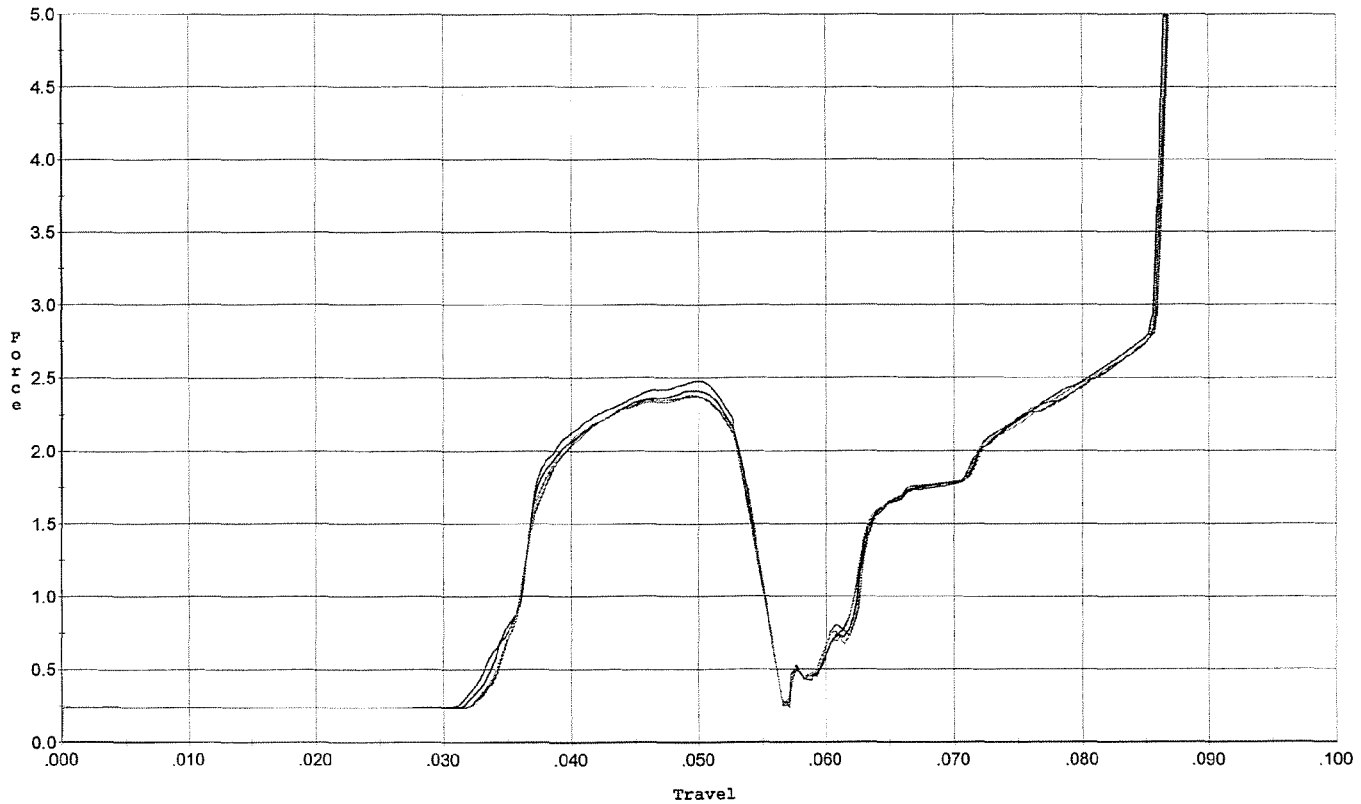
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.233	0.054	0.033	0.035	0.082		Set Trigger
2	4.150	0.054	0.033	0.035	0.080		Set Trigger
3	4.097	0.055	0.033	0.035	0.081		Set Trigger
4	4.155	0.054	0.033	0.035	0.081		Set Trigger
5	4.155	0.054	0.033	0.035	0.082		Set Trigger

AVG 4.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



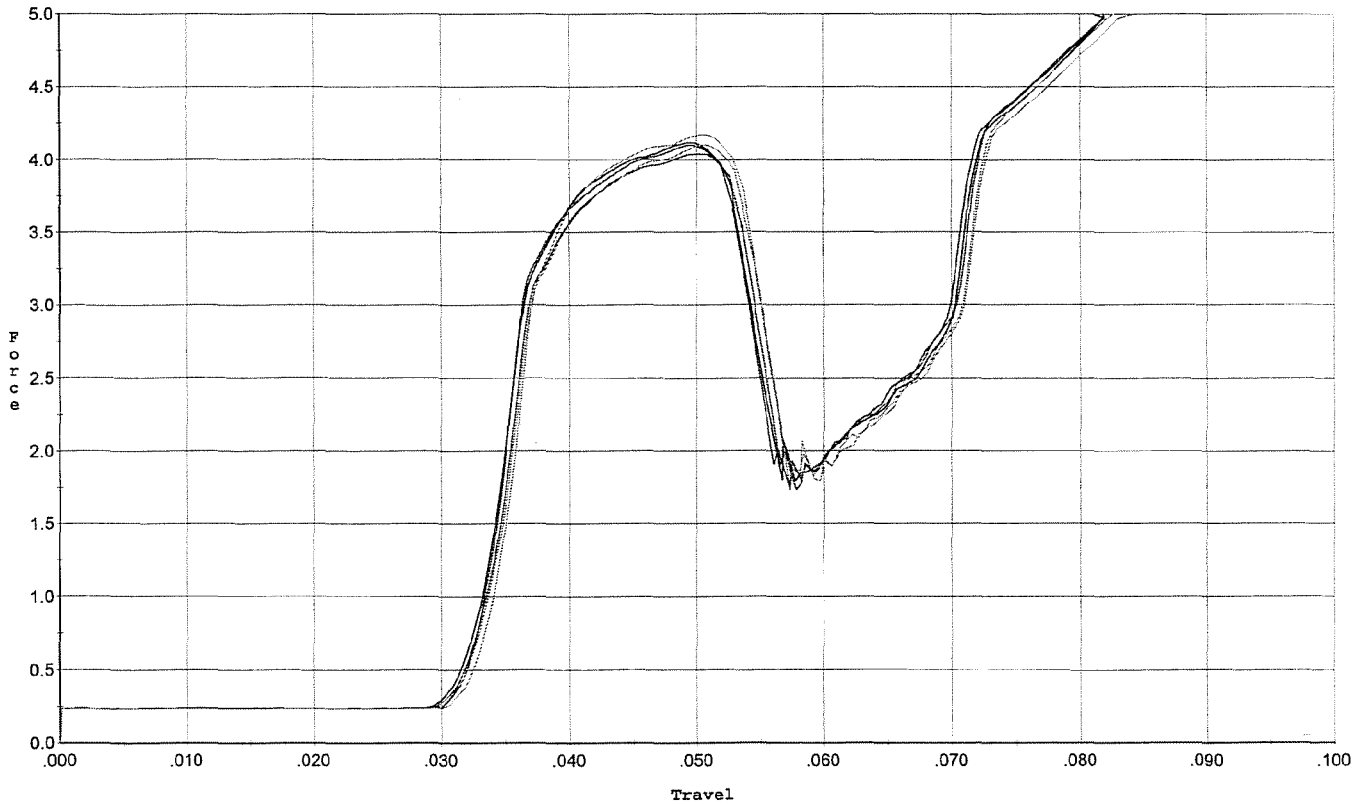
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.054	0.033	0.037	0.050		Set Trigger
2	2.413	0.054	0.034	0.037	0.049		Set Trigger
3	2.373	0.054	0.034	0.037	0.048		Set Trigger
4	2.372	0.054	0.034	0.037	0.048		Set Trigger
5	2.385	0.055	0.034	0.037	0.049		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.100	0.053	0.032	0.034	0.081		Set Trigger
2	4.117	0.053	0.031	0.034	0.081		Set Trigger
3	4.037	0.054	0.032	0.034	0.081		Set Trigger
4	4.170	0.054	0.032	0.034	0.083		Set Trigger
5	4.102	0.054	0.032	0.034	0.083		Set Trigger

Avg 4.10