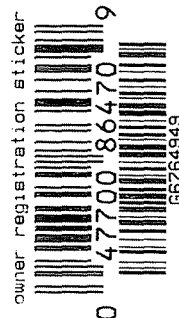
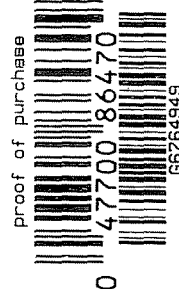


6676 4949

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



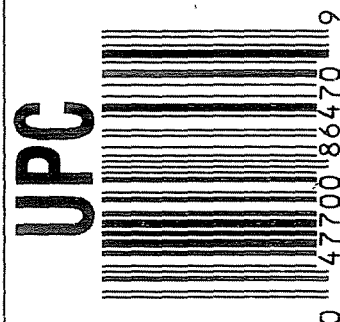
BM FORM

ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6764949



GUN SERIAL # G6764949

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	RP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		7-10-08	RP
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD 2008
480	MAGNAFLUX BBL ACTION		7/15/08	(HS)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/14/08	R+
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-21	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-24-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u> <u>5.5</u> <u>6</u>	7-30	TC
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7</u> <u>7</u> <u>6.5</u>	7-30	TC
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	7-30	TC
	J) ASSEMBLE STOCK			7-24-08	RSN
	K) ASSEMBLE SWIVEL STUDS			8-4-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			—	
	M) IRON SIGHT ALIGNMENT			—	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			—	
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7-26-08	TRW
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7-26-08	TC
670	FINAL INSPECTION A) HEADSPACE			8-4-08	RTZ
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>264</u> <u>261</u> <u>257</u> <u>255</u> <u>257</u>	7-30-08	RSN
	C) FUNCTION			8-4-08	RTZ
690	PACK			8/4/08	FMY

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

7-21-08

TESTER

S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.65	2.48		2.59	
PULL #2	2.61	2.23		2.50	
PULL #3	2.58	2.32		2.50	
PULL #4	2.57	2.32		2.48	
PULL #5	2.53	2.33		2.48	
TOTAL	1294	1168		1255	
AVERAGE	2.58	2.33		2.51	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.36		
PULL #2	3.07	3.35		
PULL #3	3.29	3.32		
PULL #4	3.28	3.30		
PULL #5	3.30	3.26		
TOTAL	1617	1659		
AVERAGE	3.23	3.31		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.20	4.20		4.13
PULL #2	4.22	4.13		4.27
PULL #3	4.20	4.13		4.22
PULL #4	4.05	4.09		4.25
PULL #5	4.09	4.08		4.24
TOTAL	2076	2063		2111
AVERAGE	4.15	4.12		4.22