

5676 4955

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



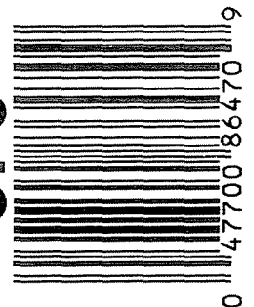
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6764955

UPC



BM FORM

GUN SERIAL # G 6764955

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	J.P.D.
430	ASSEMBLE TO STOCK		6-19-08	JP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-19-08	J.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	2008 WMS	6-23-08	JP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	RT
542	APPLY COATINGS (BARREL ACTION)		6-26-08	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/2/08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

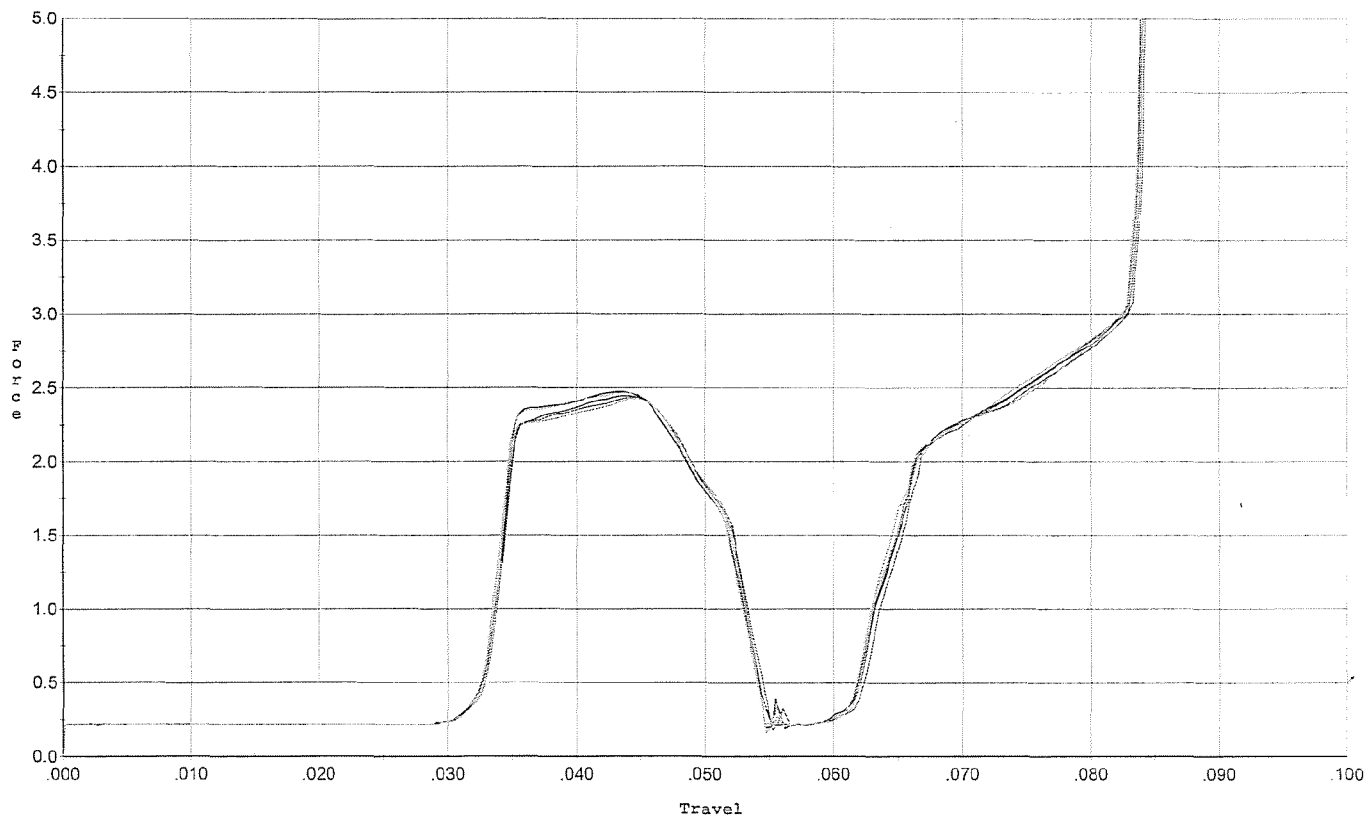
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>6</u>	7-22	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	7-22	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7-22	TL
	J) ASSEMBLE STOCK		7/2/08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-28-08	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-3-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-3-08	SD
670	FINAL INSPECTION A) HEADSPACE		7-28-08	RT
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.10</u> <u>2.15</u> <u>2.18</u> <u>2.05</u>	7-11-08	SD
	C) FUNCTION		7-28-08	RT
690	PACK		7/28/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



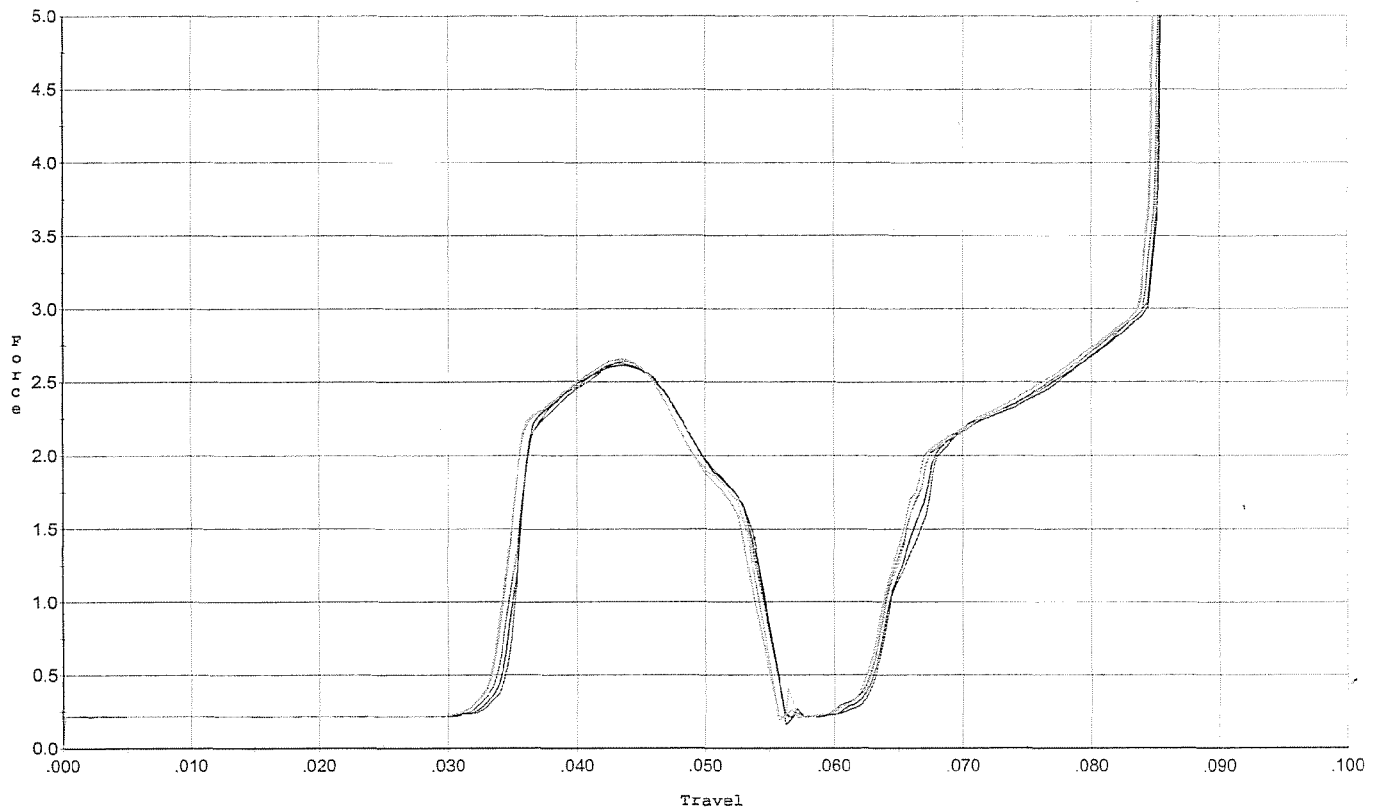
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.446	0.052	0.032	0.036	0.048		Set Trigger
2	2.473	0.053	0.033	0.035	0.049		Set Trigger
3	2.435	0.052	0.033	0.036	0.048		Set Trigger
4	2.469	0.053	0.033	0.035	0.049		Set Trigger
5	2.426	0.052	0.032	0.036	0.049		Set Trigger

AVG 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



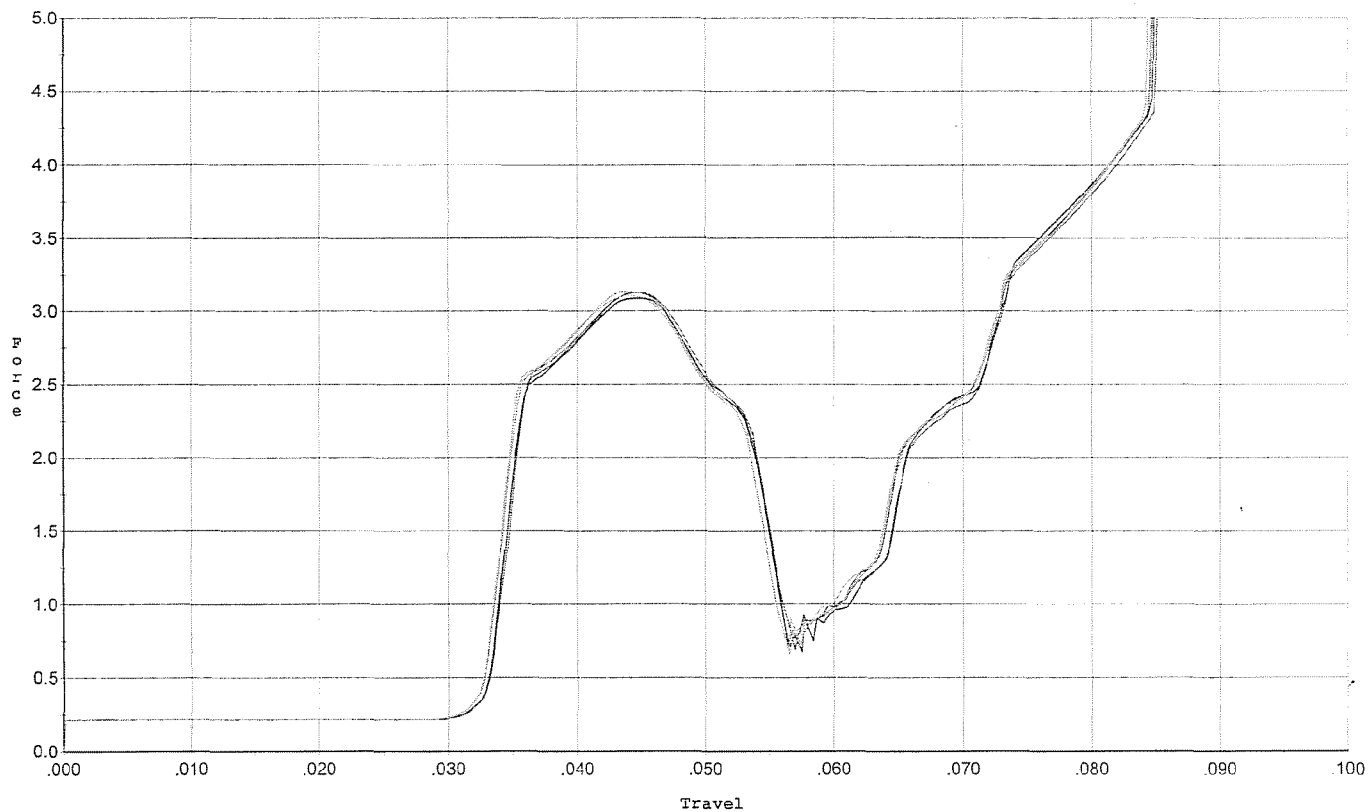
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.054	0.034	0.036	0.050		Set Trigger
2	2.612	0.054	0.034	0.036	0.050		Set Trigger
3	2.634	0.054	0.034	0.036	0.051		Set Trigger
4	2.660	0.053	0.033	0.036	0.050		Set Trigger
5	2.649	0.053	0.033	0.036	0.050		Set Trigger

AVG 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



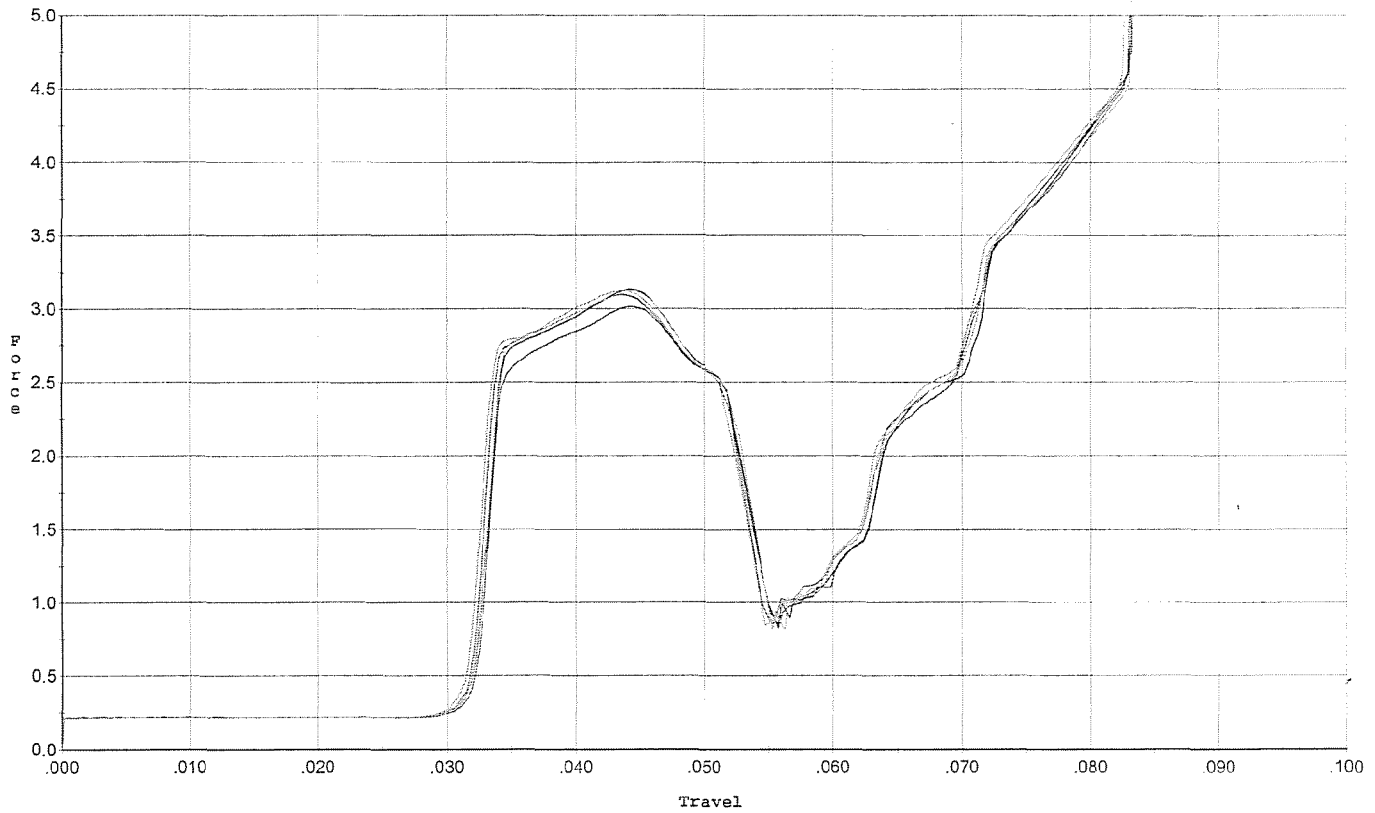
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.127	0.054	0.033	0.035	0.061		Set Trigger
2	3.087	0.054	0.033	0.035	0.061		Set Trigger
3	3.126	0.054	0.033	0.035	0.061		Set Trigger
4	3.134	0.053	0.032	0.035	0.061		Set Trigger
5	3.107	0.053	0.033	0.035	0.061		Set Trigger

AVG 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/02/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



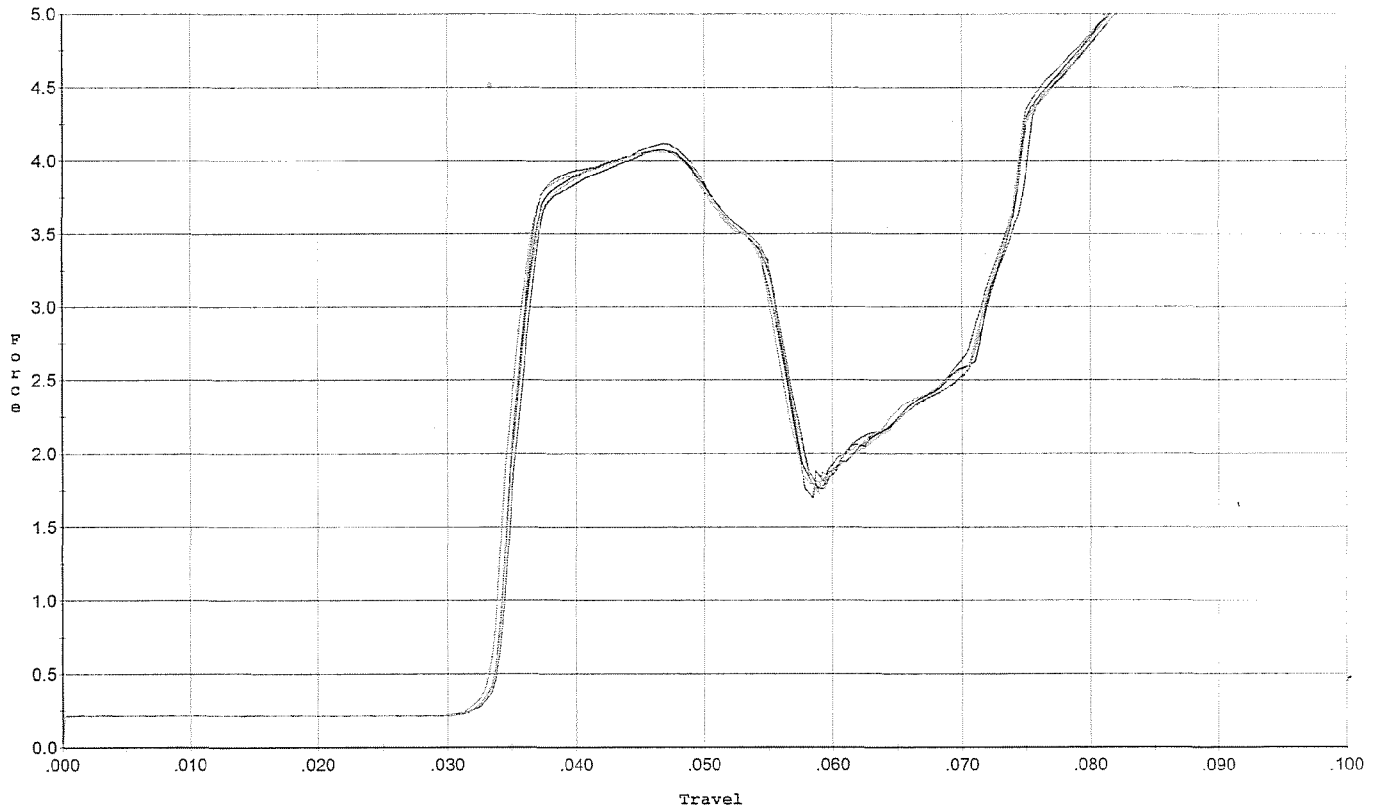
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.014	0.052	0.032	0.034	0.060		Set Trigger
2	3.133	0.053	0.032	0.034	0.064		Set Trigger
3	3.095	0.052	0.031	0.033	0.062		Set Trigger
4	3.127	0.053	0.032	0.034	0.064		Set Trigger
5	3.126	0.053	0.031	0.033	0.064		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



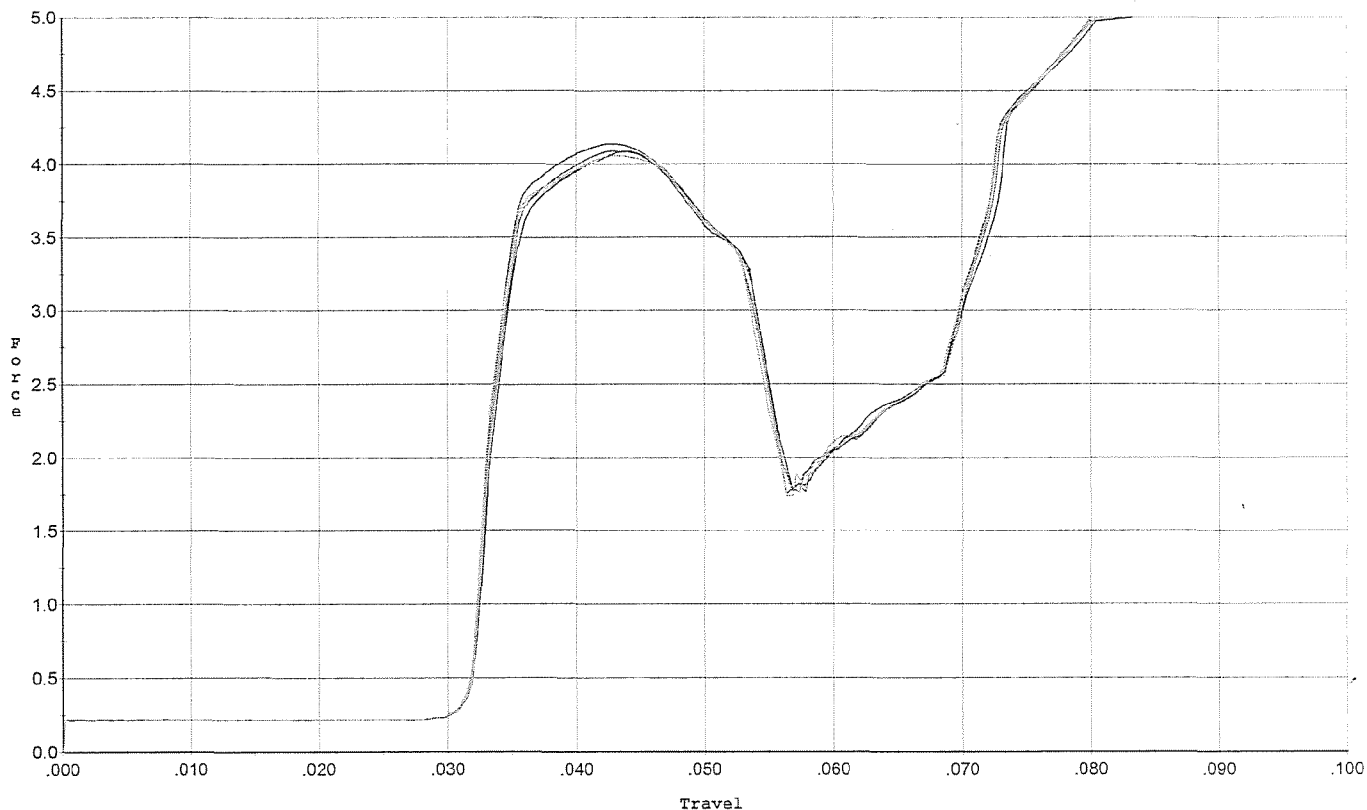
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.055	0.033	0.034	0.084		Set Trigger
2	4.074	0.055	0.033	0.034	0.085		Set Trigger
3	4.117	0.056	0.033	0.034	0.087		Set Trigger
4	4.061	0.055	0.033	0.034	0.085		Set Trigger
5	4.077	0.054	0.033	0.034	0.085		Set Trigger

AVG 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



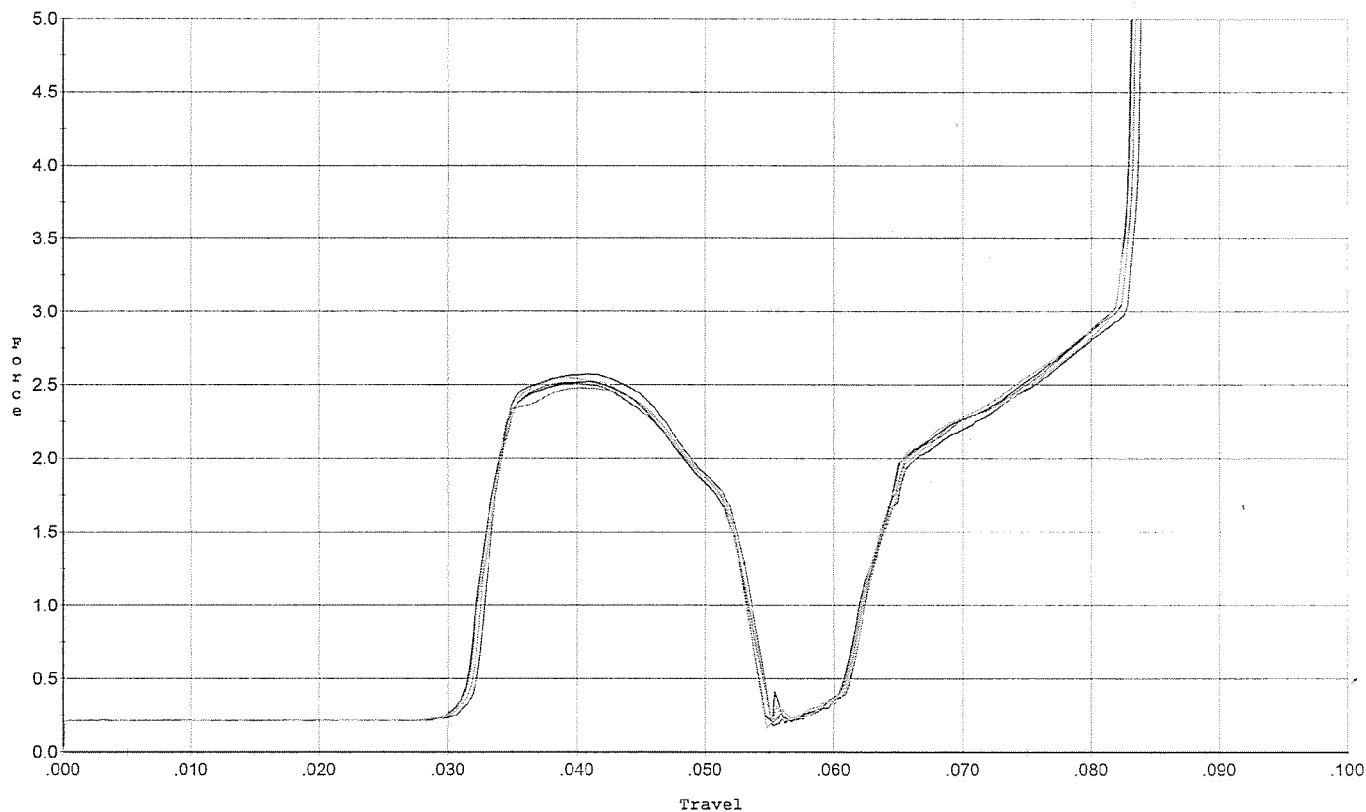
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.138	0.054	0.031	0.032	0.087		Set Trigger
2	4.086	0.054	0.031	0.033	0.085		Set Trigger
3	4.089	0.054	0.032	0.033	0.086		Set Trigger
4	4.091	0.053	0.031	0.033	0.084		Set Trigger
5	4.055	0.054	0.031	0.033	0.086		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



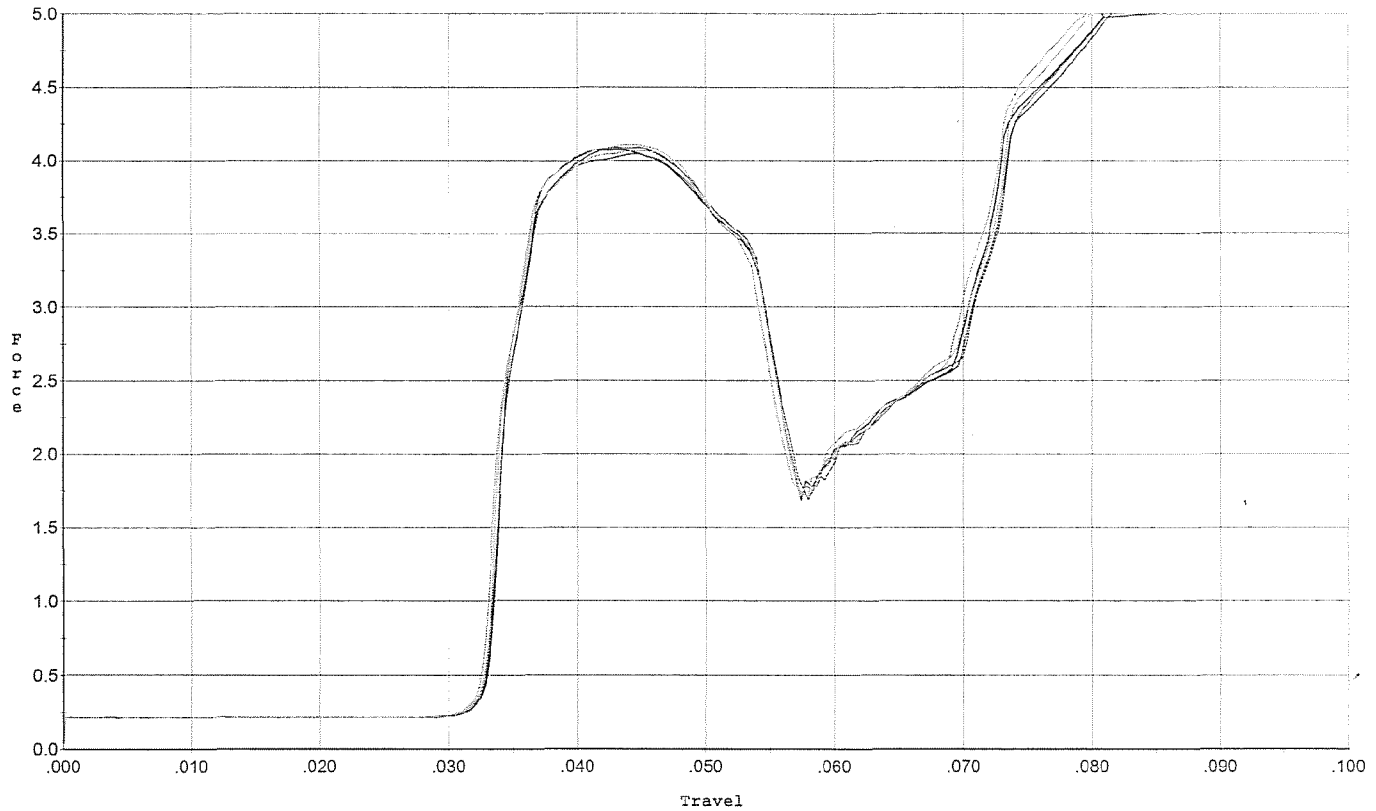
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.053	0.032	0.035	0.052		Set Trigger
2	2.518	0.052	0.031	0.035	0.051		Set Trigger
3	2.515	0.052	0.031	0.035	0.051		Set Trigger
4	2.546	0.052	0.031	0.035	0.051		Set Trigger
5	2.477	0.052	0.031	0.035	0.051		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.054	0.033	0.033	0.084		Set Trigger
2	4.074	0.054	0.033	0.033	0.084		Set Trigger
3	4.047	0.054	0.033	0.033	0.084		Set Trigger
4	4.111	0.054	0.032	0.033	0.085		Set Trigger
5	4.065	0.054	0.032	0.033	0.084		Set Trigger

Avg 4.07