

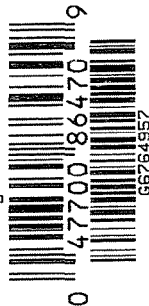
G6764957

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

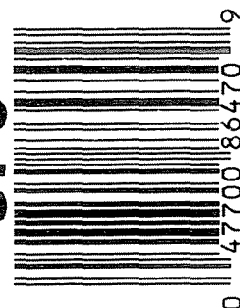
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6764957

UPC



GUN SERIAL # G6764957

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	J.P.D.
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION		6-19-08	J.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX OPERATOR L.D.M.S.	6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	W.M.S.
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/24/08	RT
520	GOFF BLAST BBL / REC		6-24	ST
542	APPLY COATINGS (BARREL ACTION)		6-26	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-7-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

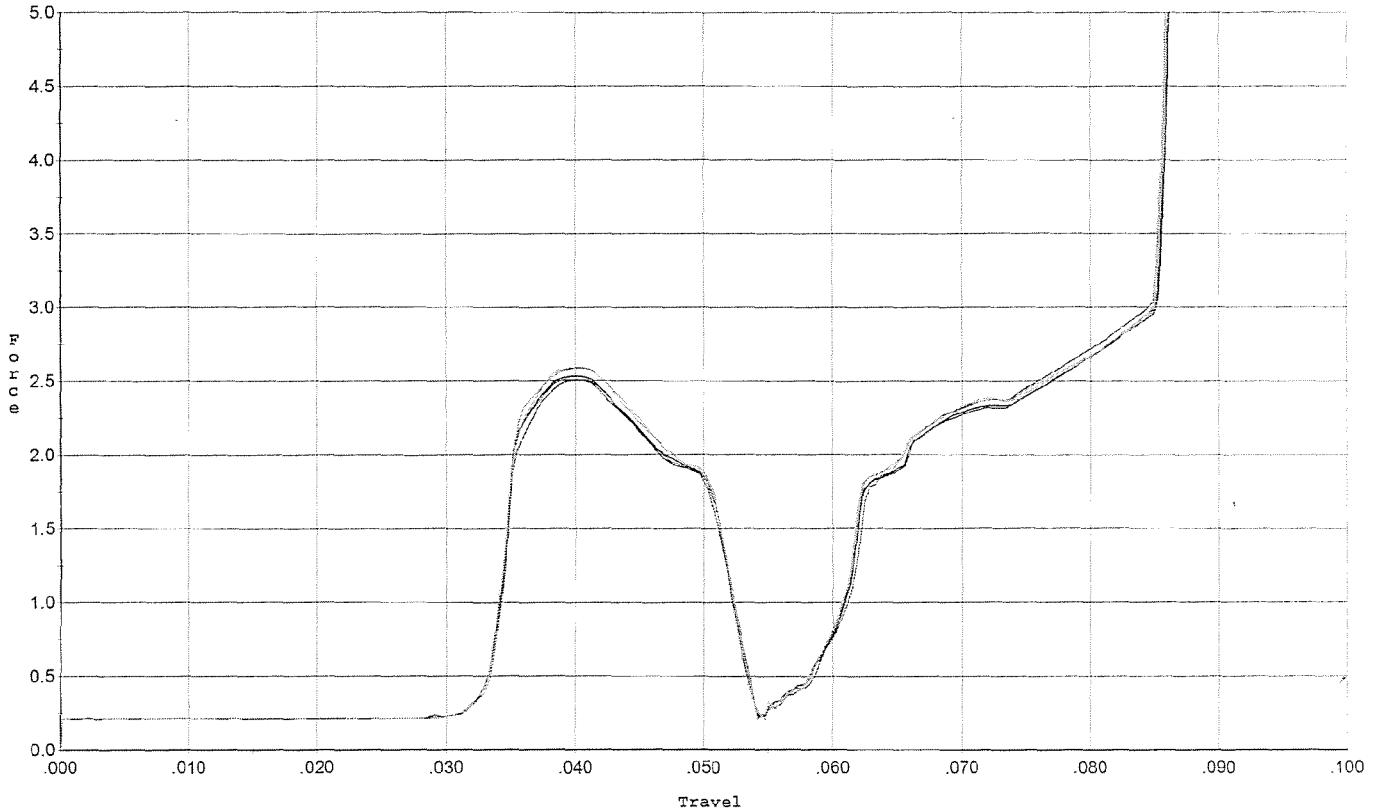
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>4.5</u> <u>4.5</u>	7/16/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4</u> <u>4</u>	7/16/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7/16/08	Fm
	J) ASSEMBLE STOCK		7-7-08	PSW
	K) ASSEMBLE SWIVEL STUDS		8-8-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		8-8-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	7-8-08	TRC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/16/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-8-08	S.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u> <u>2.25</u> <u>2.40</u> <u>2.49</u> <u>2.40</u>	7/16/08	Fm
	C) FUNCTION		8-8-08	S.P.D.
690	PACK		8/25/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



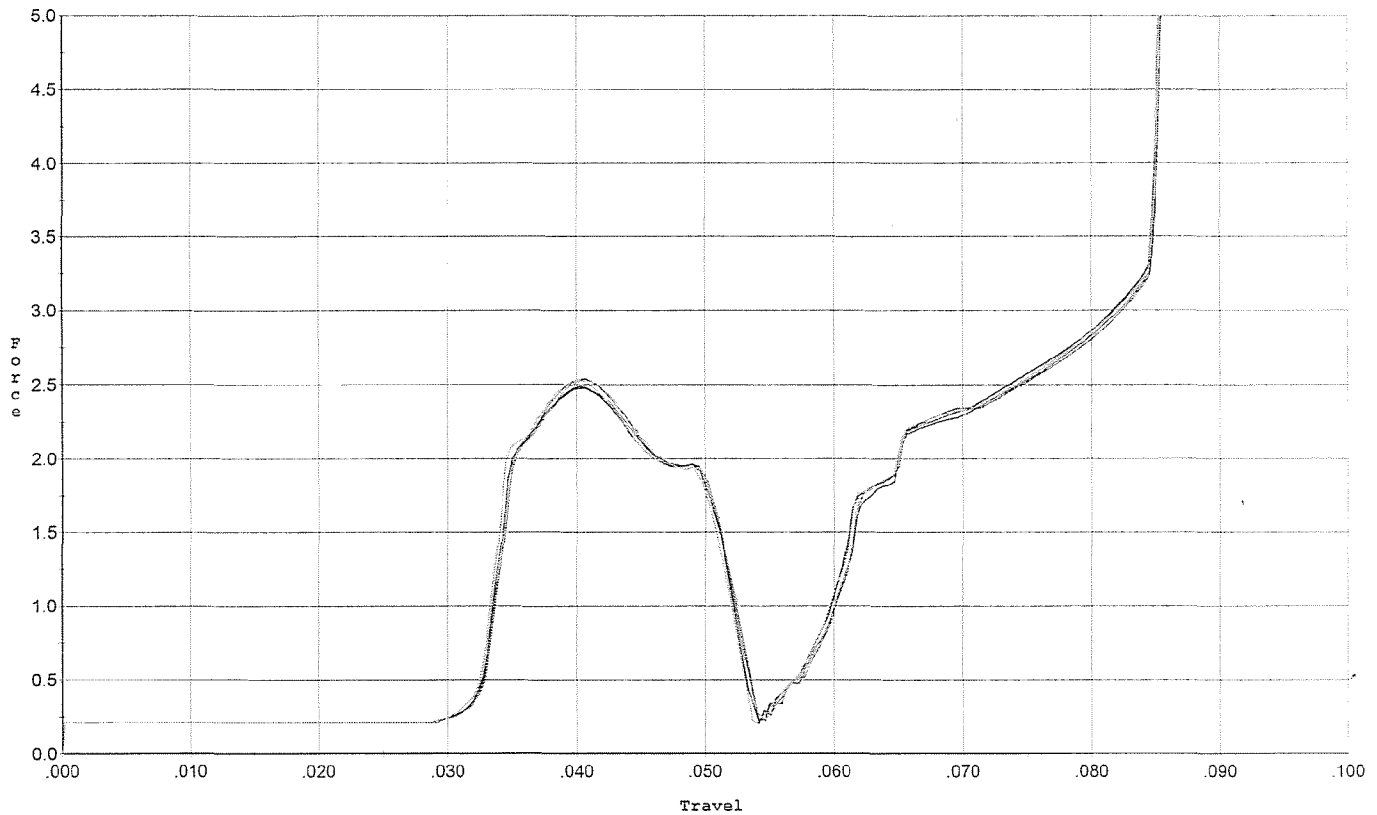
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.051	0.033	0.039	0.045		Set Trigger
2	2.536	0.051	0.033	0.038	0.045		Set Trigger
3	2.511	0.051	0.033	0.038	0.045		Set Trigger
4	2.583	0.051	0.033	0.038	0.046		Set Trigger
5	2.588	0.051	0.033	0.038	0.045		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



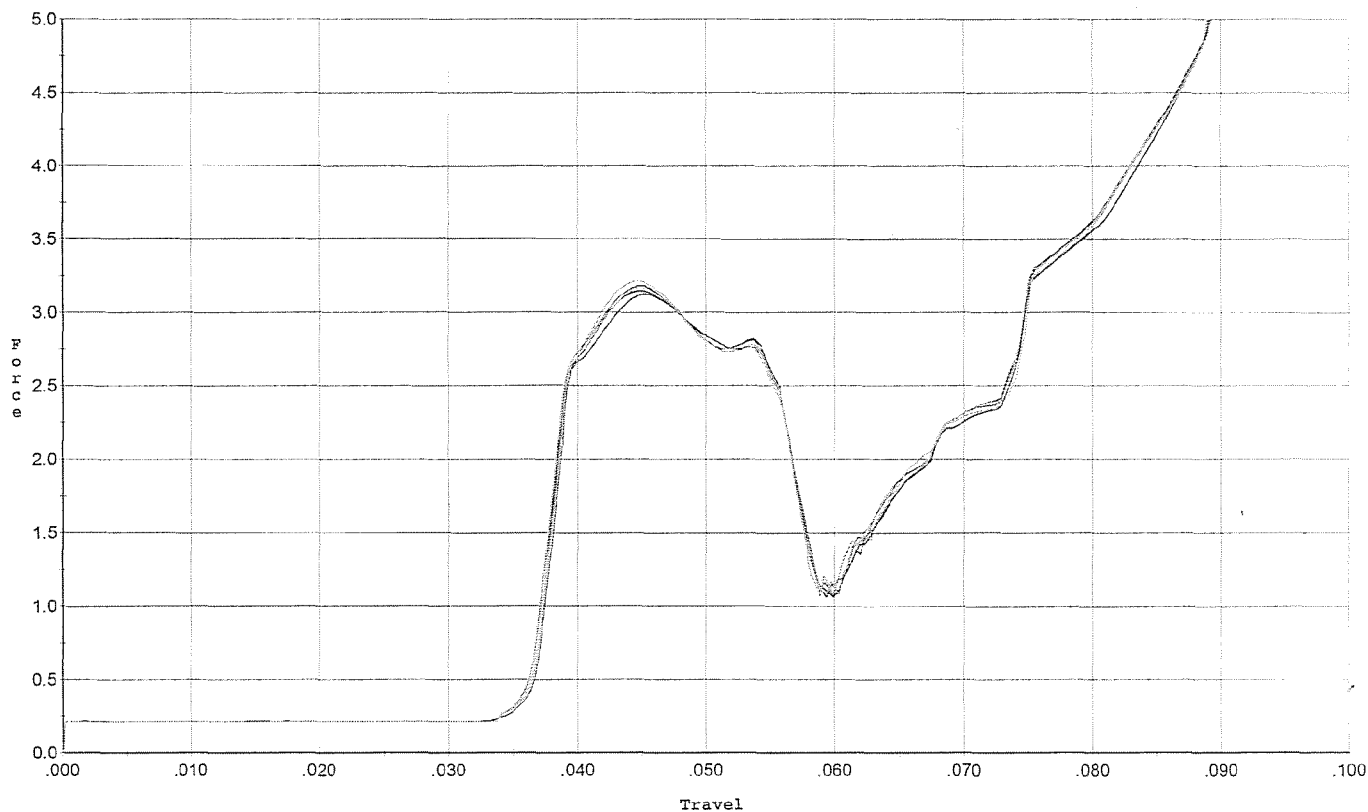
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.475	0.051	0.032	0.038	0.045		Set Trigger
2	2.488	0.051	0.032	0.038	0.045		Set Trigger
3	2.542	0.051	0.032	0.038	0.045		Set Trigger
4	2.534	0.052	0.032	0.038	0.046		Set Trigger
5	2.534	0.052	0.033	0.038	0.046		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



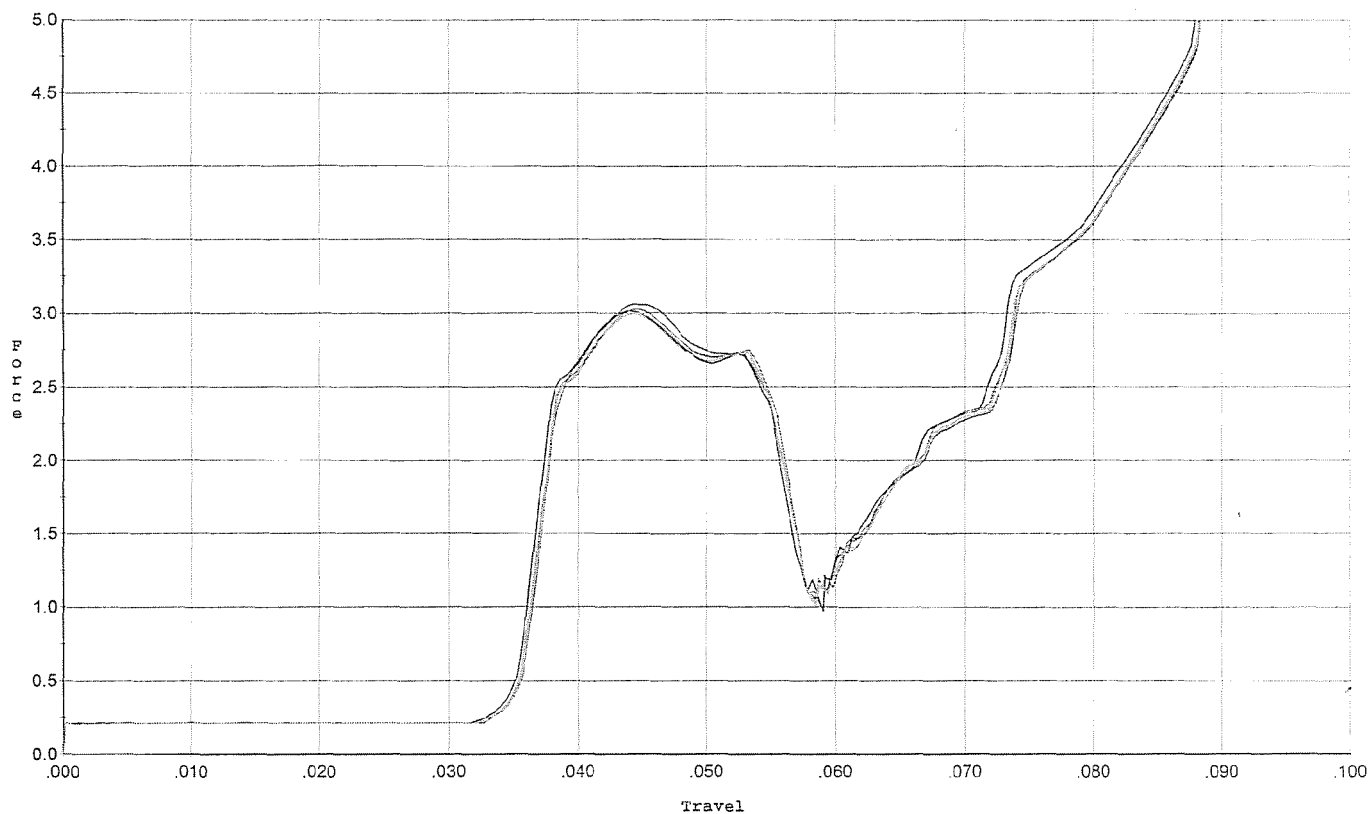
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.123	0.056	0.036	0.038	0.060		Set Trigger
2	3.143	0.056	0.036	0.037	0.061		Set Trigger
3	3.177	0.056	0.036	0.037	0.062		Set Trigger
4	3.164	0.056	0.036	0.037	0.061		Set Trigger
5	3.215	0.056	0.036	0.037	0.062		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



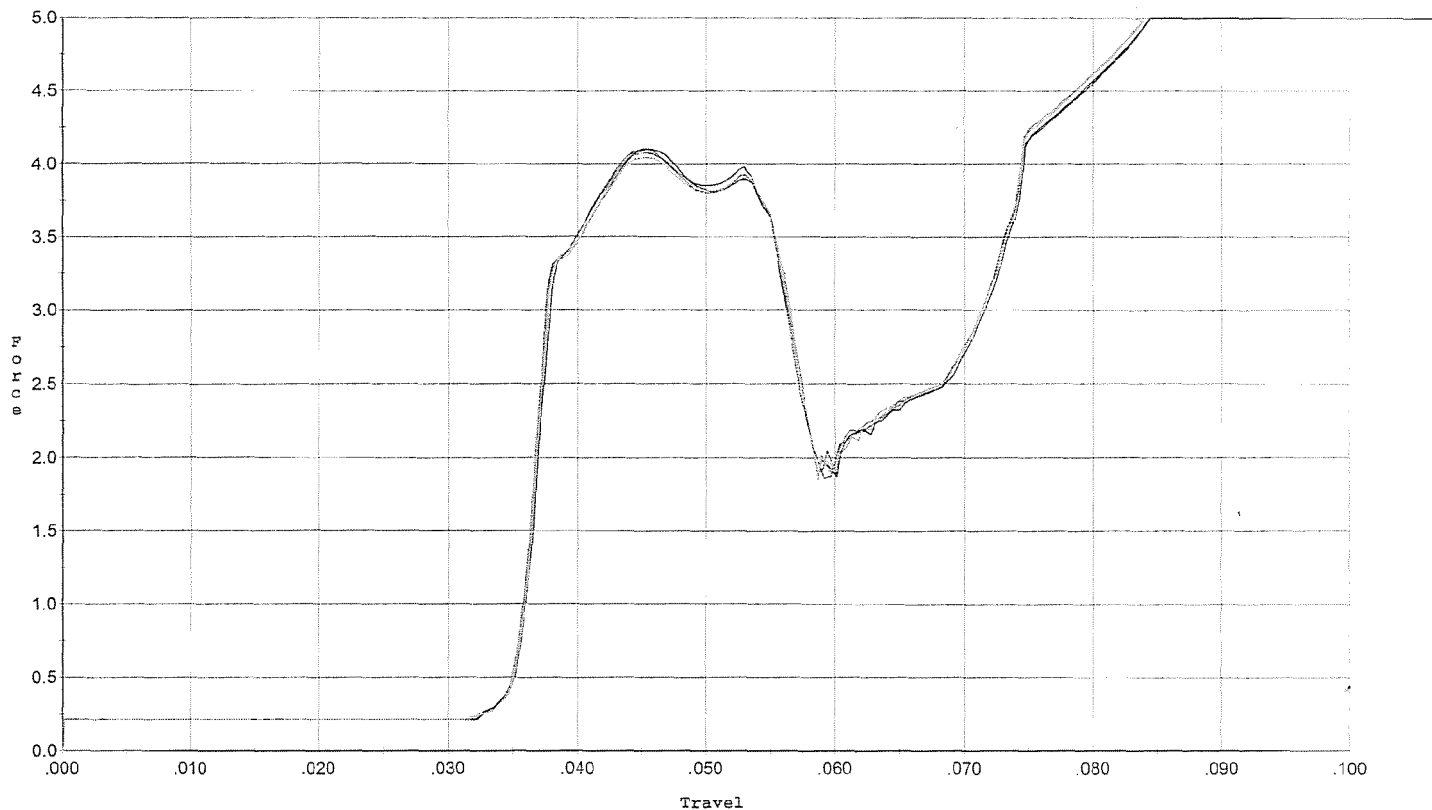
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.061	0.056	0.035	0.037	0.061		Set Trigger
2	3.015	0.055	0.035	0.037	0.060		Set Trigger
3	3.027	0.056	0.035	0.037	0.060		Set Trigger
4	3.005	0.056	0.035	0.037	0.060		Set Trigger
5	2.996	0.056	0.035	0.037	0.061		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



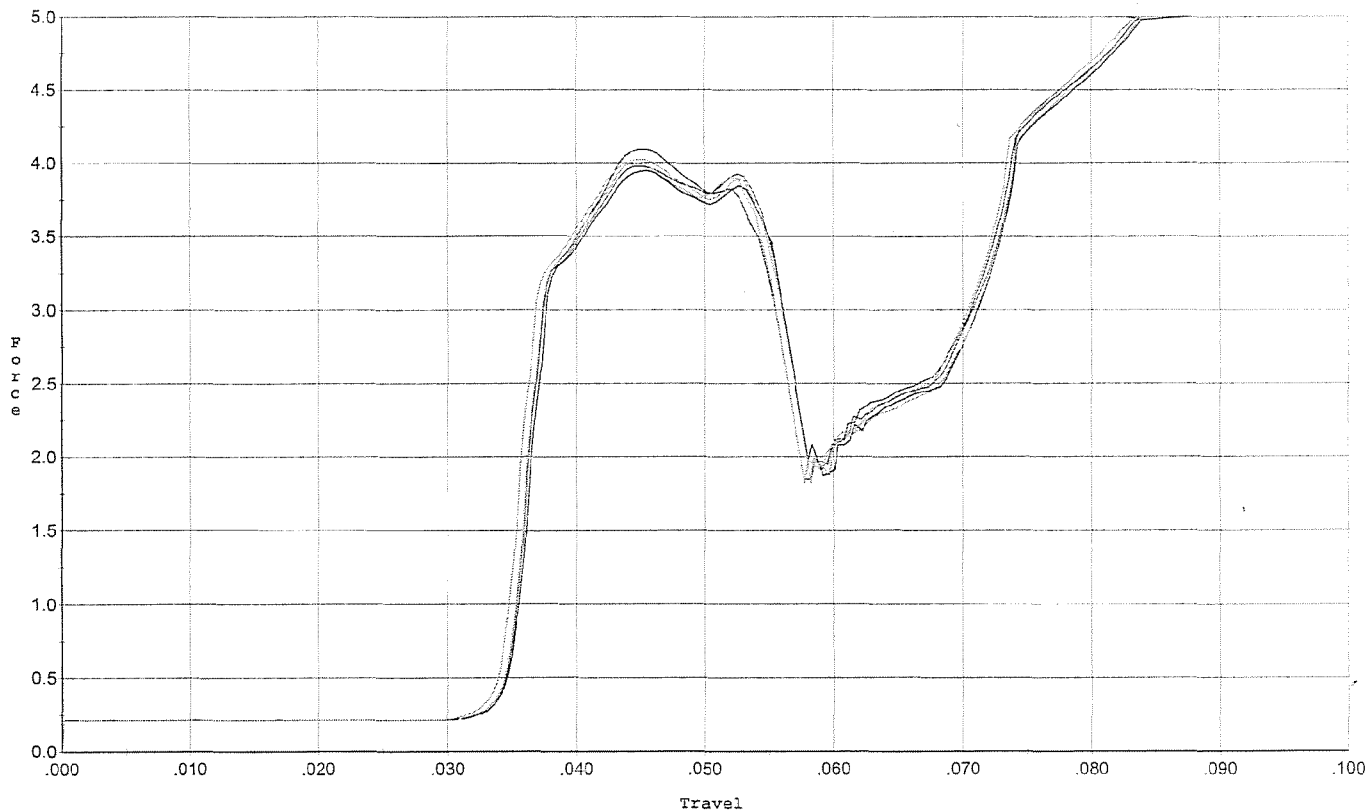
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.055	0.035	0.036	0.081		Set Trigger
2	4.099	0.056	0.035	0.035	0.083		Set Trigger
3	4.075	0.057	0.035	0.035	0.084		Set Trigger
4	4.043	0.056	0.035	0.035	0.083		Set Trigger
5	4.077	0.056	0.035	0.035	0.083		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



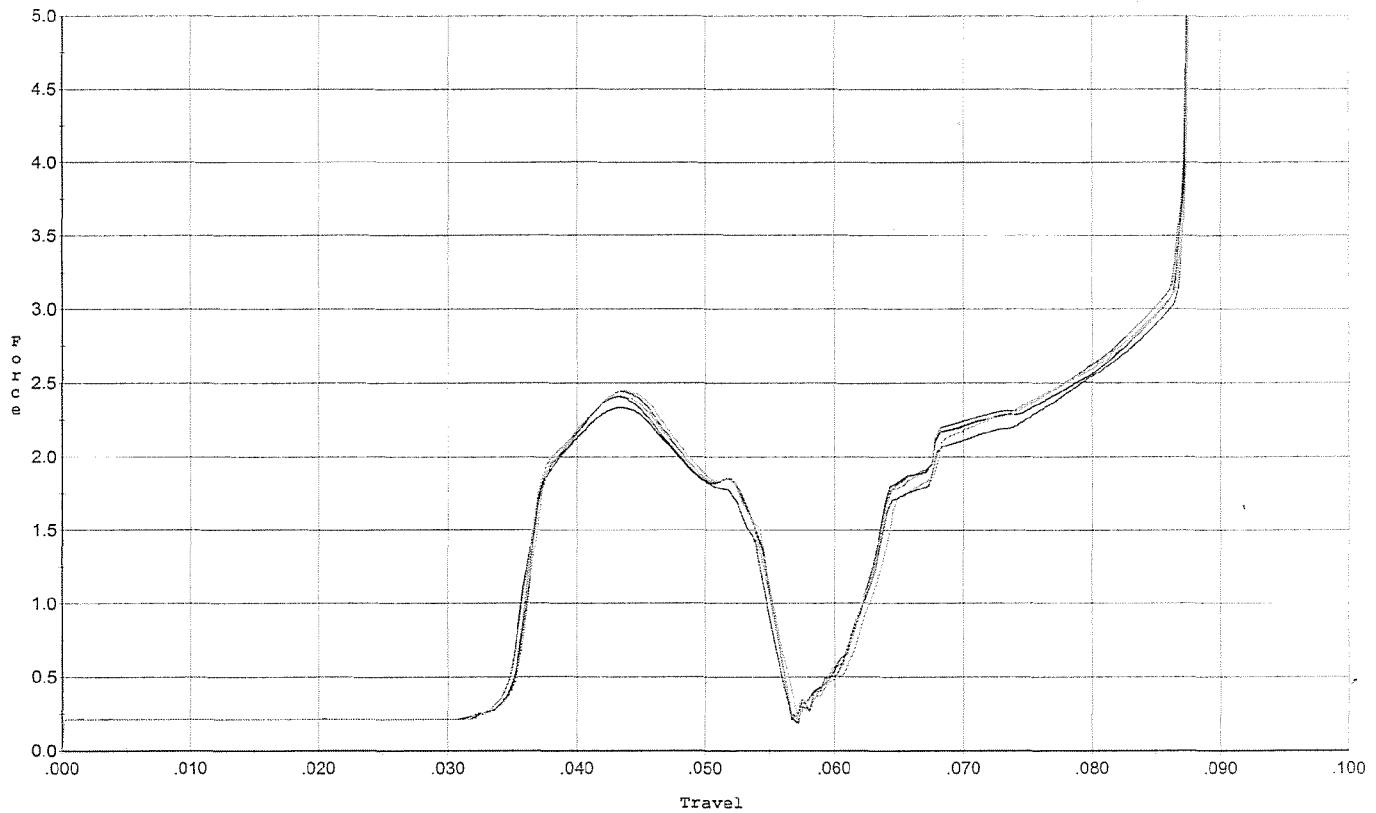
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.095	0.055	0.034	0.035	0.081		Set Trigger
2	3.947	0.055	0.034	0.035	0.080		Set Trigger
3	3.977	0.055	0.034	0.035	0.082		Set Trigger
4	3.996	0.055	0.034	0.035	0.082		Set Trigger
5	4.023	0.056	0.034	0.035	0.082		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



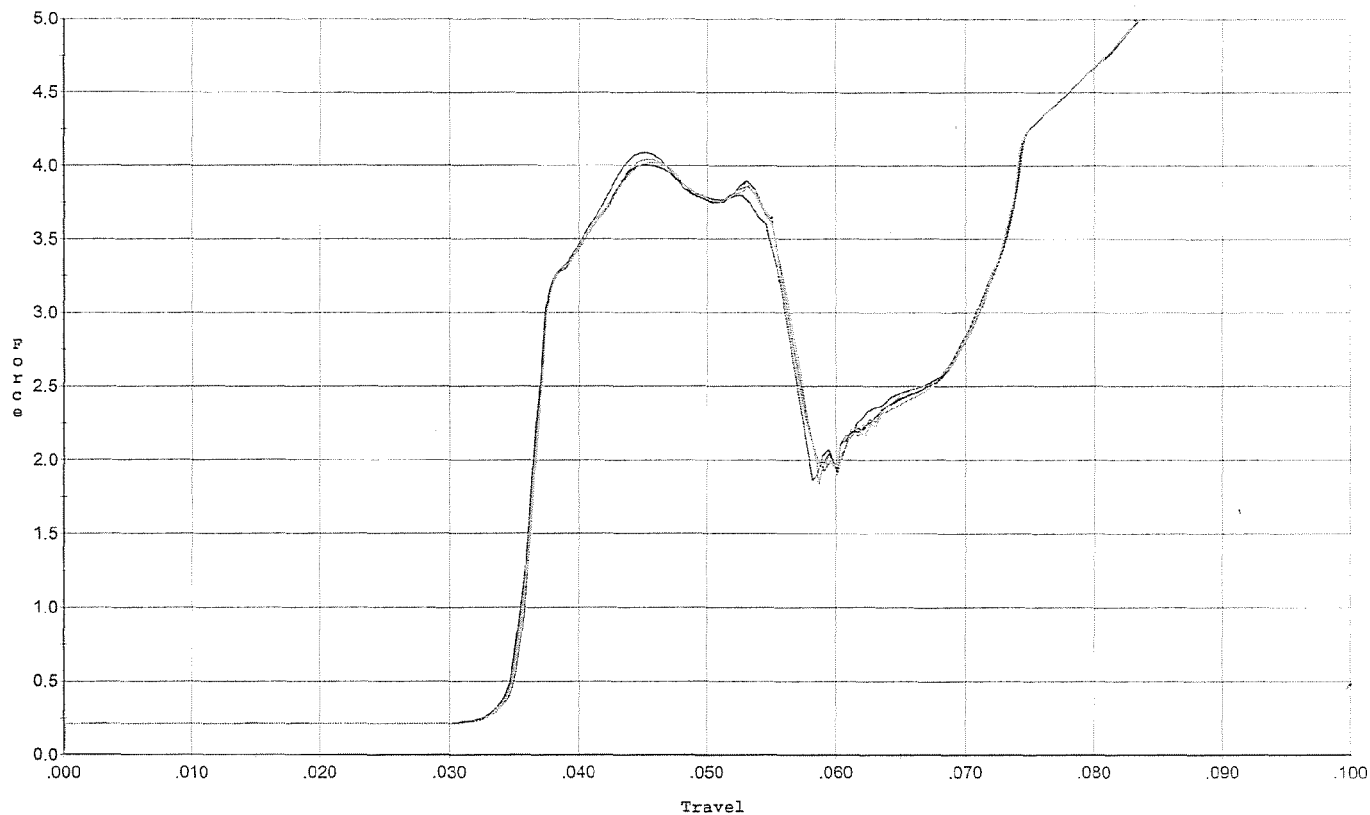
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.409	0.054	0.035	0.038	0.044		Set Trigger
2	2.336	0.054	0.034	0.038	0.045		Set Trigger
3	2.442	0.054	0.035	0.038	0.046		Set Trigger
4	2.450	0.054	0.035	0.038	0.046		Set Trigger
5	2.420	0.055	0.034	0.038	0.046		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.056	0.035	0.036	0.081		Set Trigger
2	4.004	0.055	0.034	0.035	0.081		Set Trigger
3	4.001	0.055	0.034	0.035	0.080		Set Trigger
4	4.022	0.055	0.034	0.036	0.080		Set Trigger
5	4.042	0.056	0.034	0.035	0.083		Set Trigger

Avg 4.03