

6764961

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

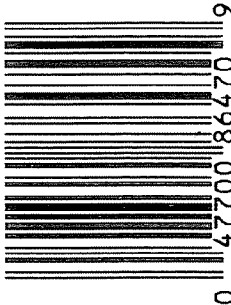


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6764961

UPC



GUN SERIAL # 66764961

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SP
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-18-08	SP
472	SERIALIZE BOLT HANDLE		6-20-08	SP
475	DRILL AND TAP SIGHT HOLES	WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BT
542	APPLY COATINGS (BARREL ACTION)		7-9	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-9	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-9	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-9	SP
	D) OIL FIRING PIN ASSEMBLY		7-10-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

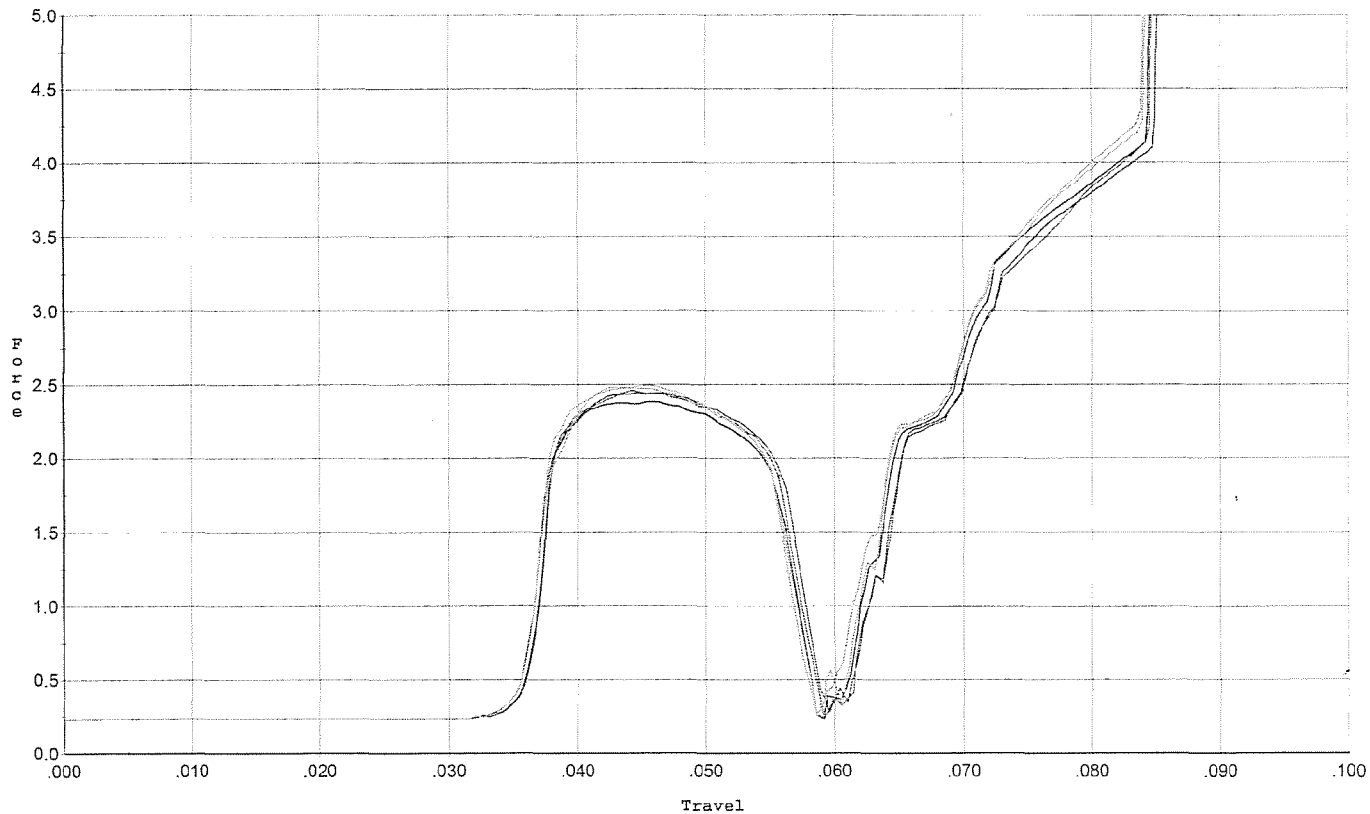
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8</u> <u>7</u> <u>7</u>	7-22	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7-22	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	7-22	TL
	J) ASSEMBLE STOCK		7-10-08	RSW
	K) ASSEMBLE SWIVEL STUDS		7-30-08	RE
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		✓	
	M) IRON SIGHT ALIGNMENT		✓	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		✓	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-11-08	DRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/1/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-30-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.38</u> <u>2.38</u> <u>2.36</u> <u>2.34</u>	7/22/08	Fm
	C) FUNCTION		7-30-08	RTZ
690	PACK		7/31/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



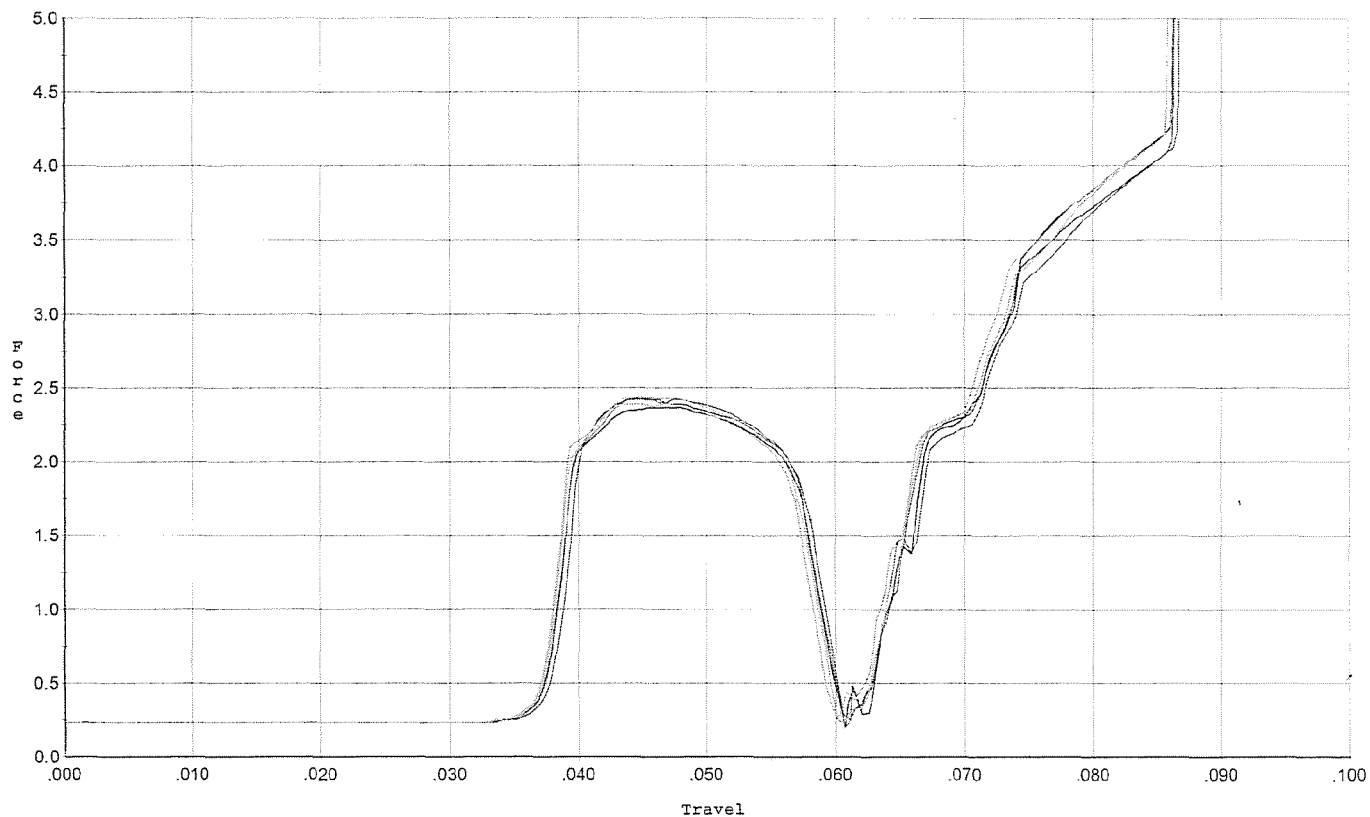
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.056	0.036	0.035	0.053		Set Trigger
2	2.385	0.056	0.035	0.035	0.052		Set Trigger
3	2.461	0.056	0.036	0.035	0.052		Set Trigger
4	2.496	0.057	0.035	0.035	0.054		Set Trigger
5	2.484	0.055	0.035	0.035	0.052		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



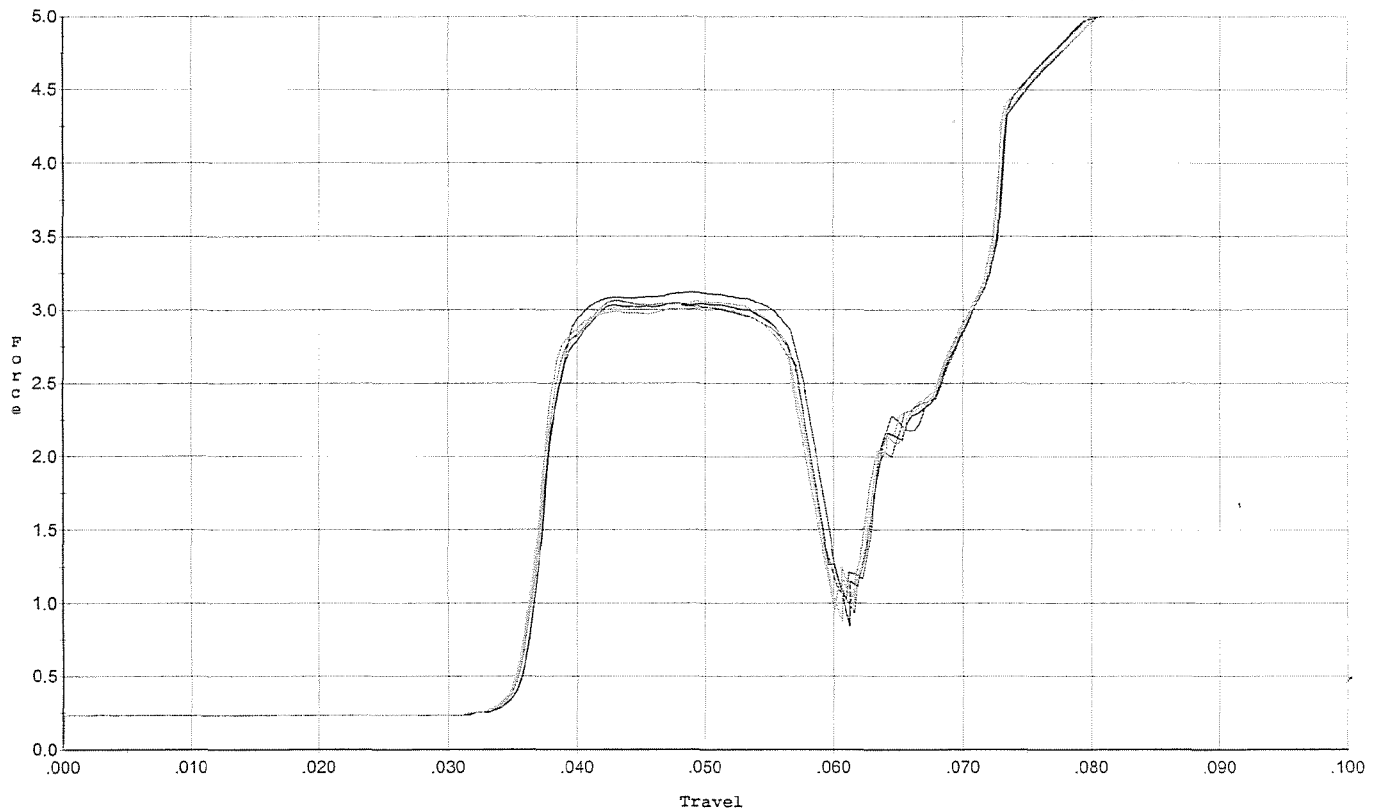
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.429	0.058	0.038	0.035	0.053		Set Trigger
2	2.368	0.057	0.037	0.036	0.052		Set Trigger
3	2.427	0.057	0.037	0.036	0.052		Set Trigger
4	2.439	0.058	0.037	0.036	0.053		Set Trigger
5	2.394	0.057	0.037	0.036	0.052		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



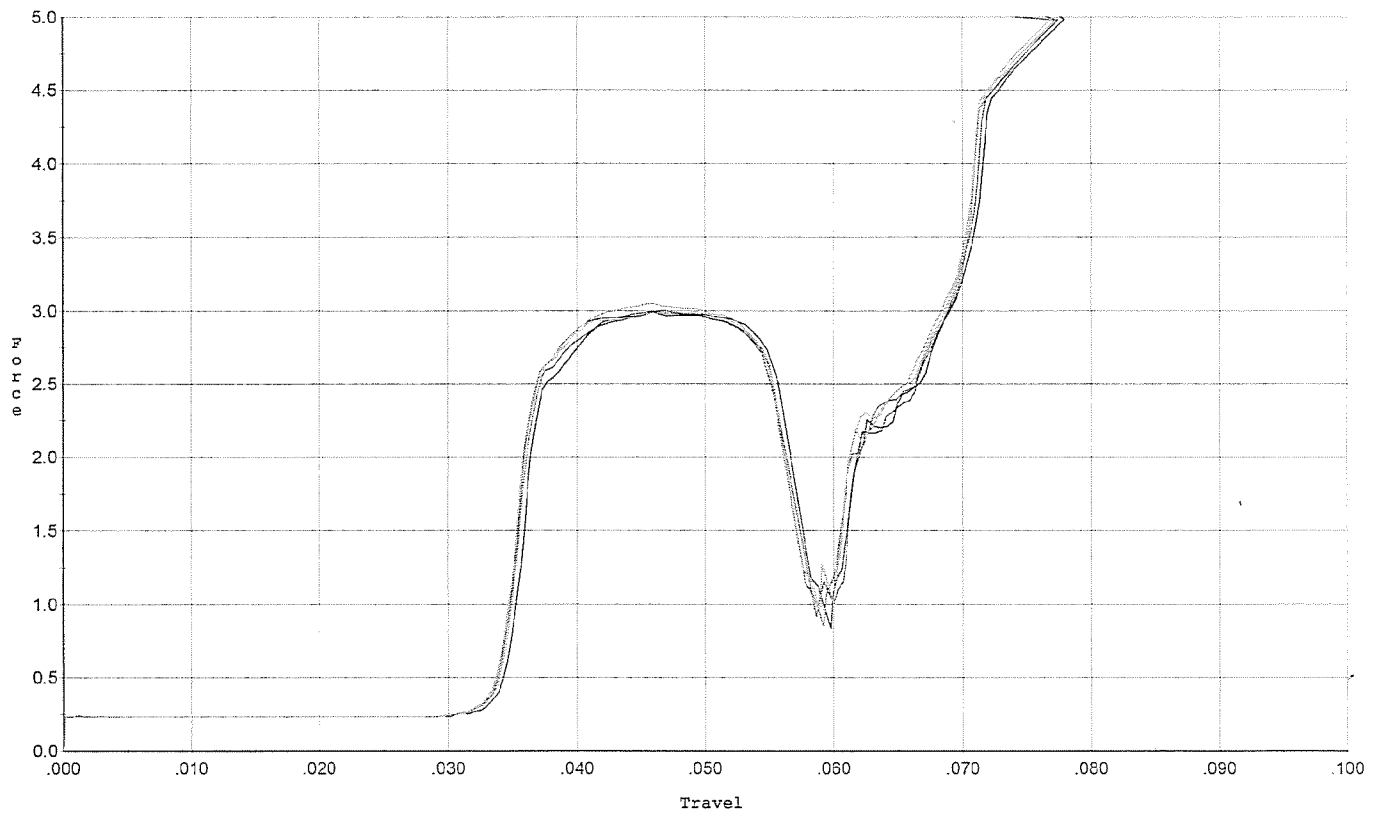
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.058	0.035	0.033	0.071		Set Trigger
2	3.047	0.057	0.035	0.034	0.068		Set Trigger
3	3.063	0.057	0.035	0.033	0.069		Set Trigger
4	3.060	0.058	0.035	0.033	0.070		Set Trigger
5	3.015	0.056	0.035	0.033	0.067		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



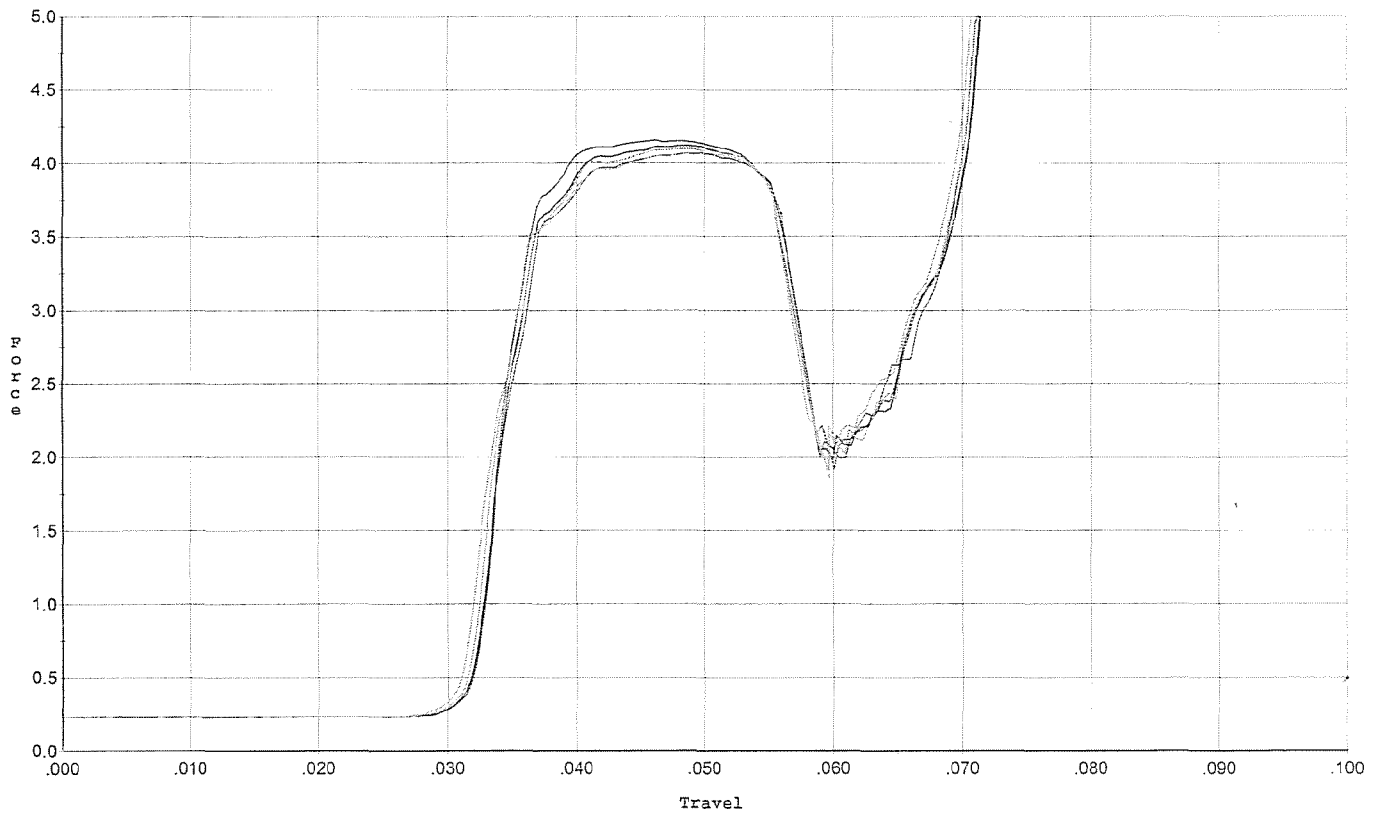
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.988	0.055	0.033	0.033	0.066		Set Trigger
2	2.990	0.056	0.034	0.033	0.066		Set Trigger
3	3.000	0.055	0.034	0.033	0.066		Set Trigger
4	2.993	0.057	0.034	0.033	0.068		Set Trigger
5	3.050	0.055	0.033	0.033	0.067		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



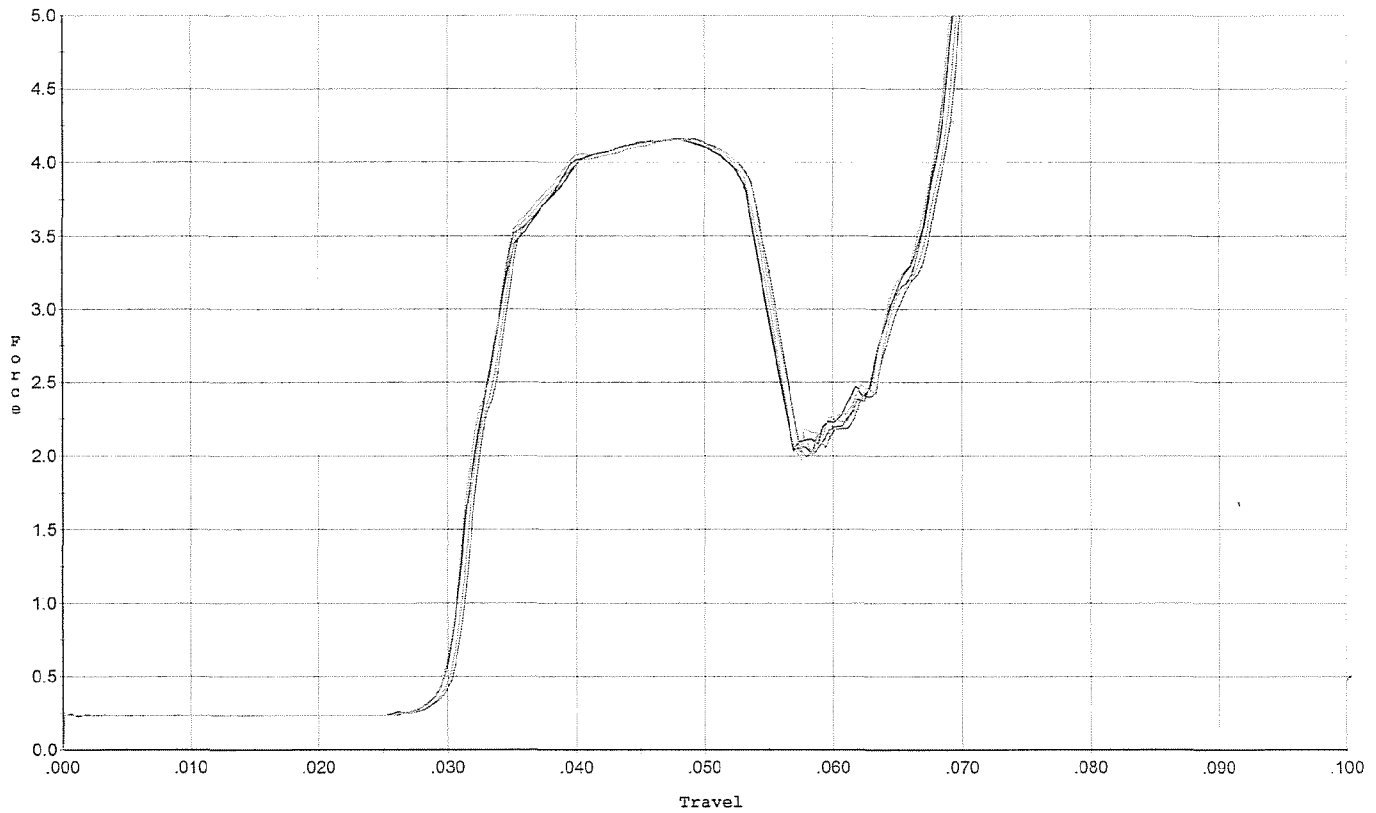
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.156	0.055	0.032	0.025	0.095		Set Trigger
2	4.117	0.056	0.032	0.026	0.096		Set Trigger
3	4.065	0.056	0.032	0.025	0.094		Set Trigger
4	4.072	0.057	0.031	0.025	0.097		Set Trigger
5	4.100	0.055	0.031	0.024	0.095		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



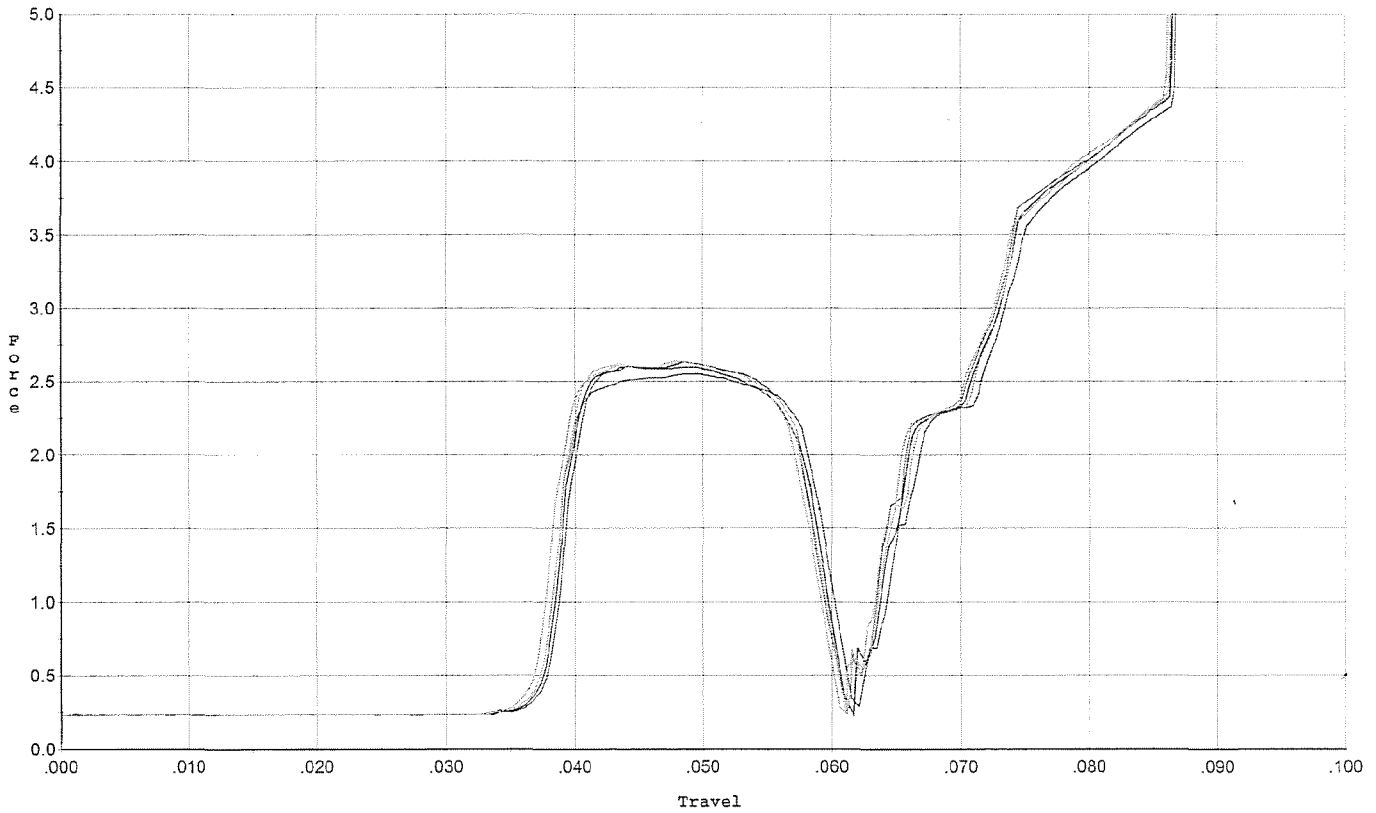
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.053	0.029	0.025	0.092		Set Trigger
2	4.153	0.053	0.029	0.024	0.092		Set Trigger
3	4.159	0.055	0.030	0.024	0.096		Set Trigger
4	4.153	0.054	0.029	0.024	0.096		Set Trigger
5	4.156	0.054	0.030	0.024	0.093		Set Trigger

AVG 4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



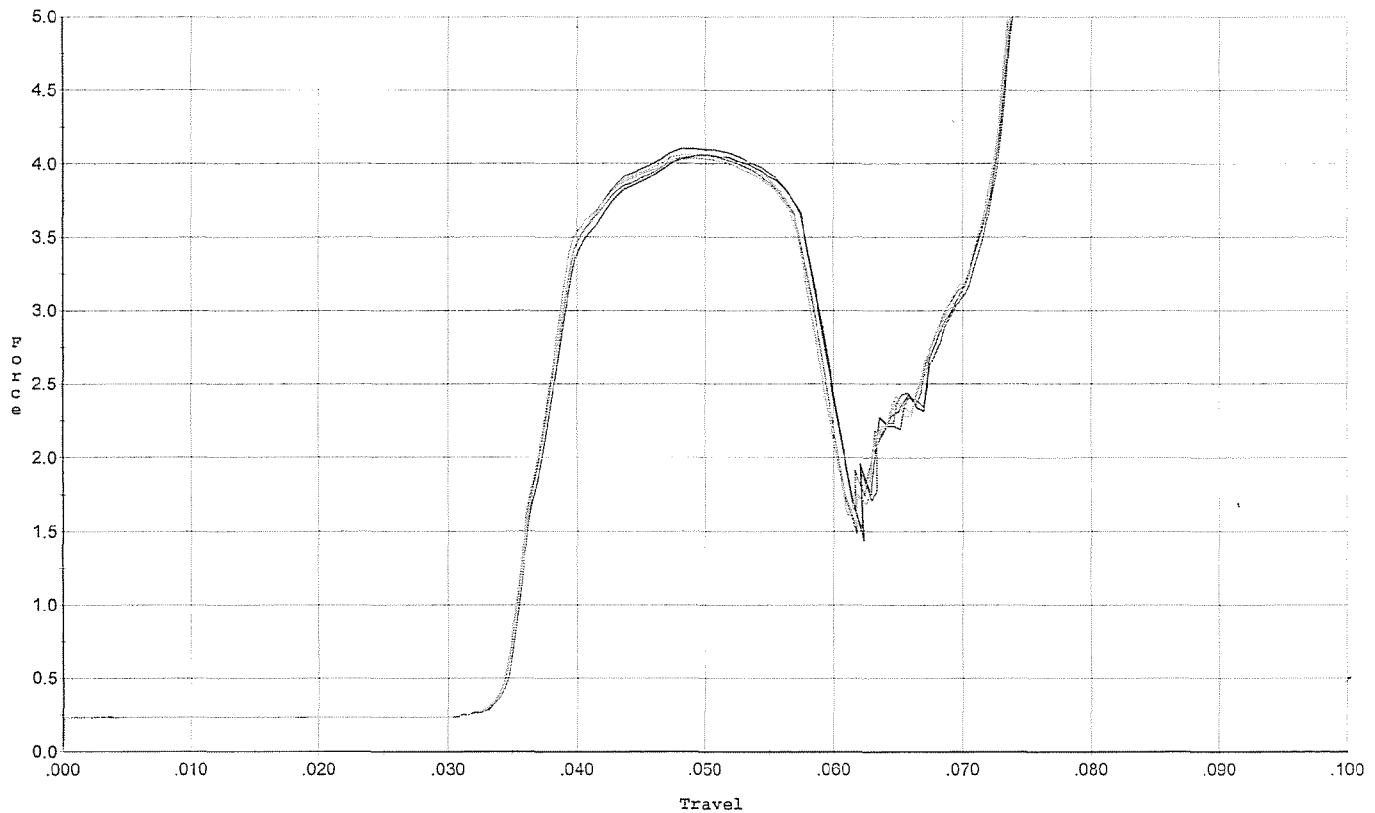
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.603	0.059	0.038	0.035	0.058		Set Trigger
2	2.636	0.058	0.037	0.035	0.058		Set Trigger
3	2.552	0.057	0.037	0.035	0.056		Set Trigger
4	2.639	0.059	0.037	0.035	0.059		Set Trigger
5	2.642	0.058	0.037	0.035	0.059		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.102	0.057	0.034	0.029	0.091		Set Trigger
2	4.058	0.059	0.034	0.028	0.093		Set Trigger
3	4.057	0.058	0.034	0.029	0.091		Set Trigger
4	4.063	0.058	0.034	0.029	0.091		Set Trigger
5	4.035	0.057	0.034	0.029	0.089		Set Trigger

AVG 4.06