

5967964963

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

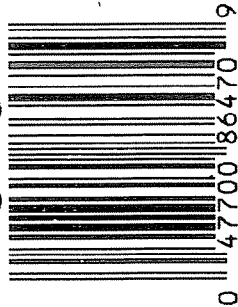


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6764963

UPC



GUN SERIAL #

G 676 4963

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SP
460	CHECK HEADSPACE		7-15-08	SP
470	DIS-ASSEMBLE ACTION		7-16-08	RT
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-16-08	RT
475	DRILL AND TAP SIGHT HOLES	JUL 25 2008	7-19-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BA	7/25/08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/25/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-4-08	BSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-4-08	BSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-4-08	BSN
	D) OIL FIRING PIN ASSEMBLY		8-21-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

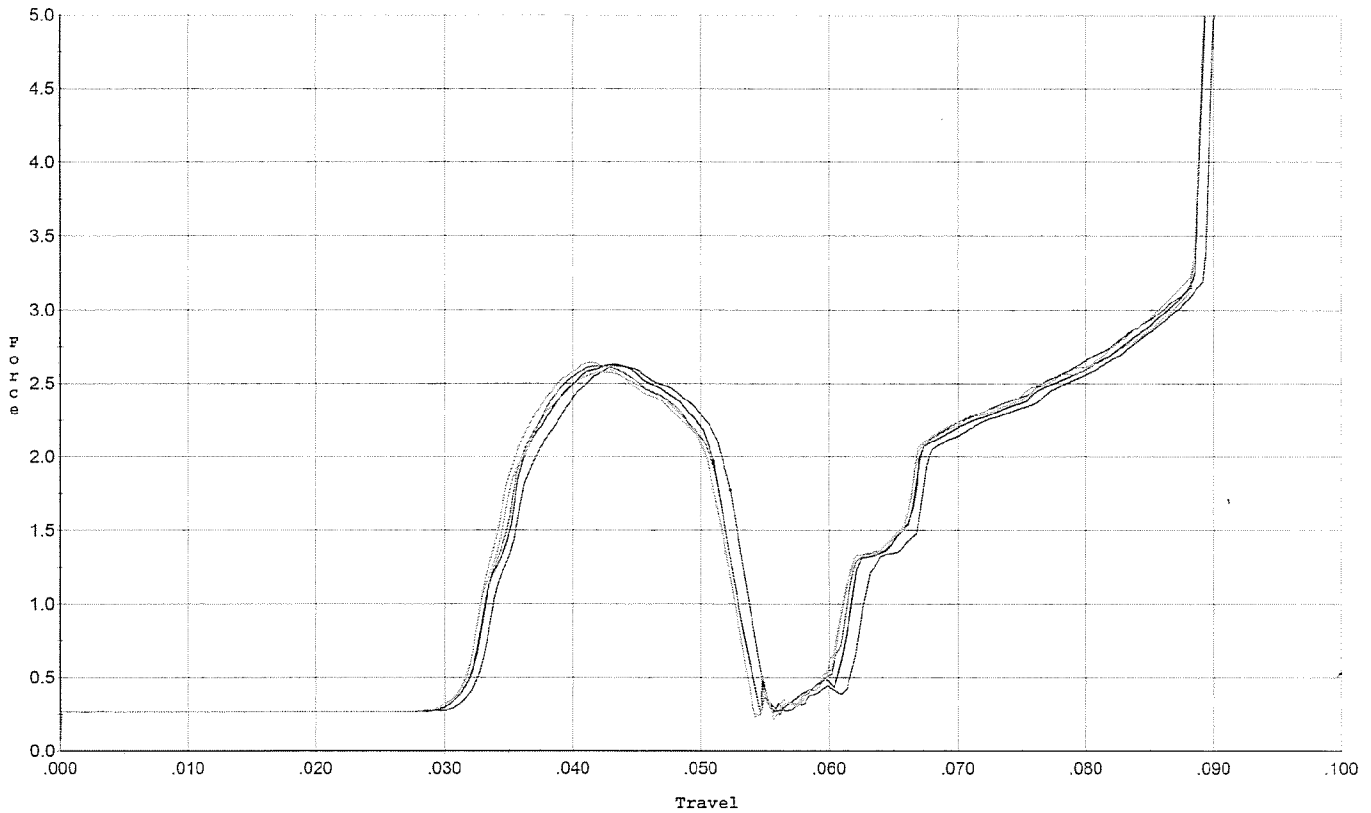
OP #	OPERATION NAME	READINGS	DATE	INITIAL
BARBER - M24 0129239				
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-4-08	BSN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>1.0</u> <u>1.0</u> <u>1.0</u>	9-4-08	BSN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-4-08	BSN
	J) ASSEMBLE STOCK		8-21-08	BSN
	K) ASSEMBLE SWIVEL STUDS		9-4-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-22-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-22-08	JTR
670	FINAL INSPECTION A) HEADSPACE		9-4-08	BSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.30</u> <u>2.31</u> <u>2.83</u> <u>2.81</u>	9-3-08	B.S.H.
	C) FUNCTION		9-4-08	BSN
690	PACK		9-5-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/04/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



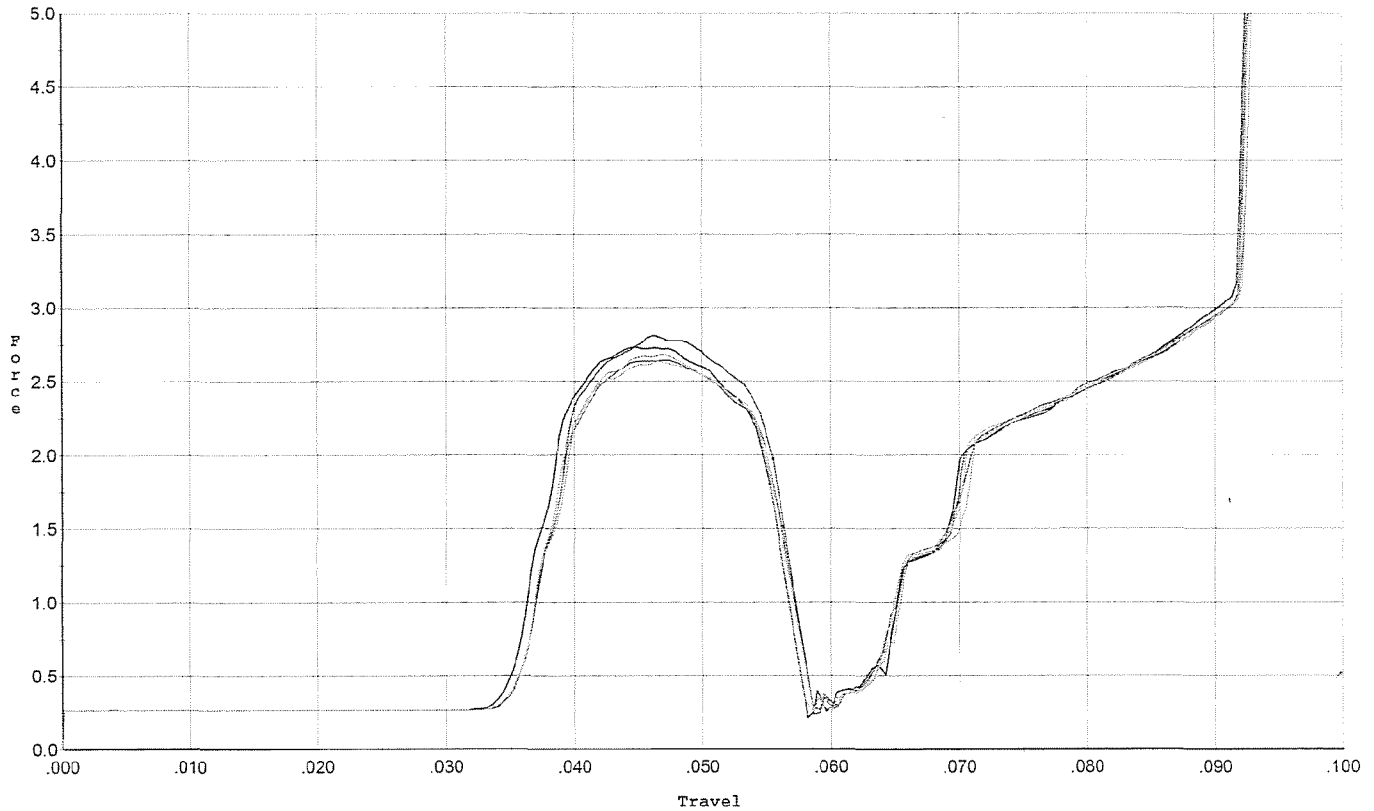
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.052	0.032	0.041	0.051		Set Trigger
2	2.629	0.051	0.032	0.041	0.050		Set Trigger
3	2.621	0.051	0.032	0.041	0.050		Set Trigger
4	2.578	0.052	0.032	0.041	0.051		Set Trigger
5	2.644	0.052	0.032	0.041	0.052		Set Trigger

Aug. 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



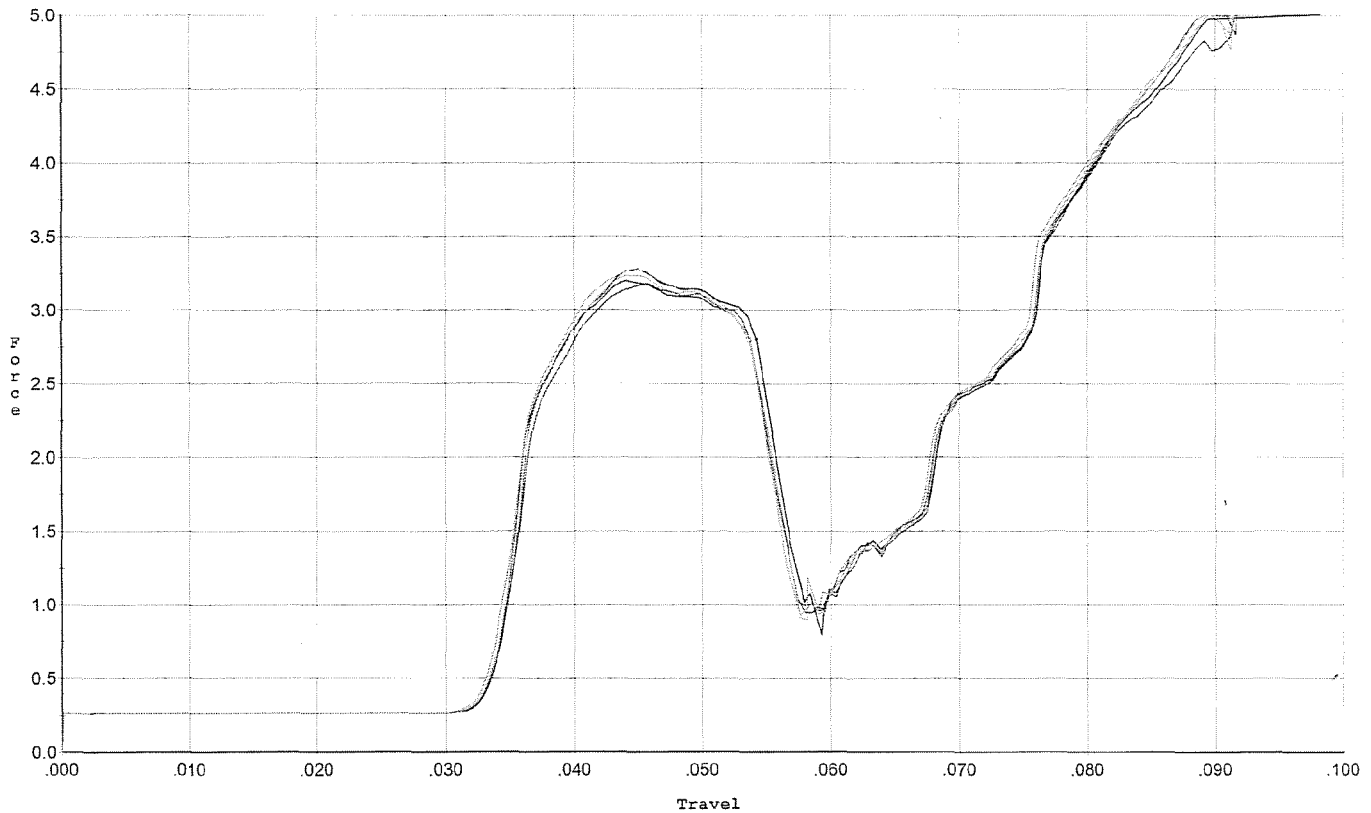
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.812	0.055	0.035	0.040	0.056		Set Trigger
2	2.734	0.055	0.035	0.040	0.056		Set Trigger
3	2.642	0.056	0.035	0.041	0.055		Set Trigger
4	2.634	0.055	0.035	0.041	0.053		Set Trigger
5	2.684	0.057	0.035	0.040	0.055		Set Trigger

Aug. 2-70

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/04/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



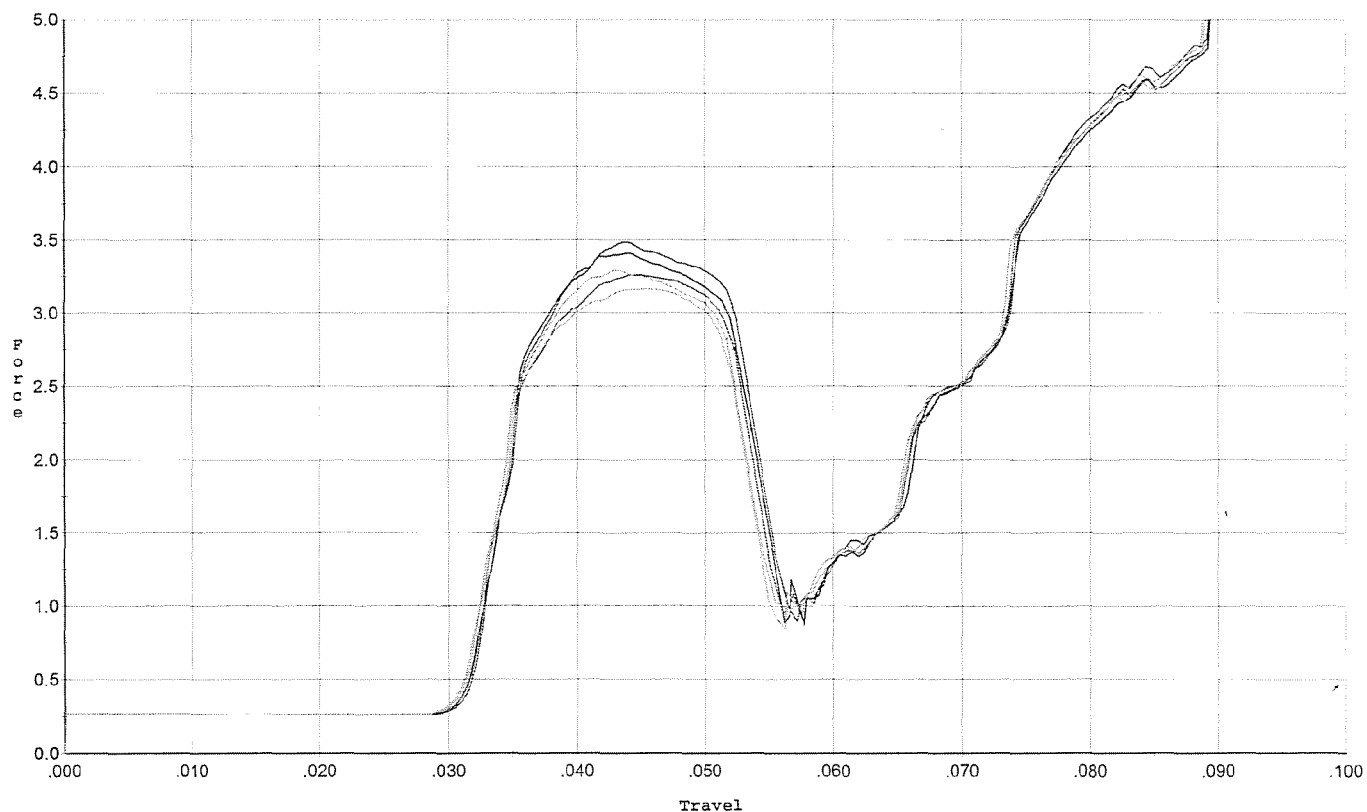
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.199	0.054	0.033	0.039	0.066		Set Trigger
2	3.280	0.054	0.033	0.039	0.067		Set Trigger
3	3.181	0.054	0.033	0.039	0.065		Set Trigger
4	3.236	0.055	0.033	0.039	0.068		Set Trigger
5	3.277	0.054	0.033	0.039	0.067		Set Trigger

Aug - 3-23

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/04/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



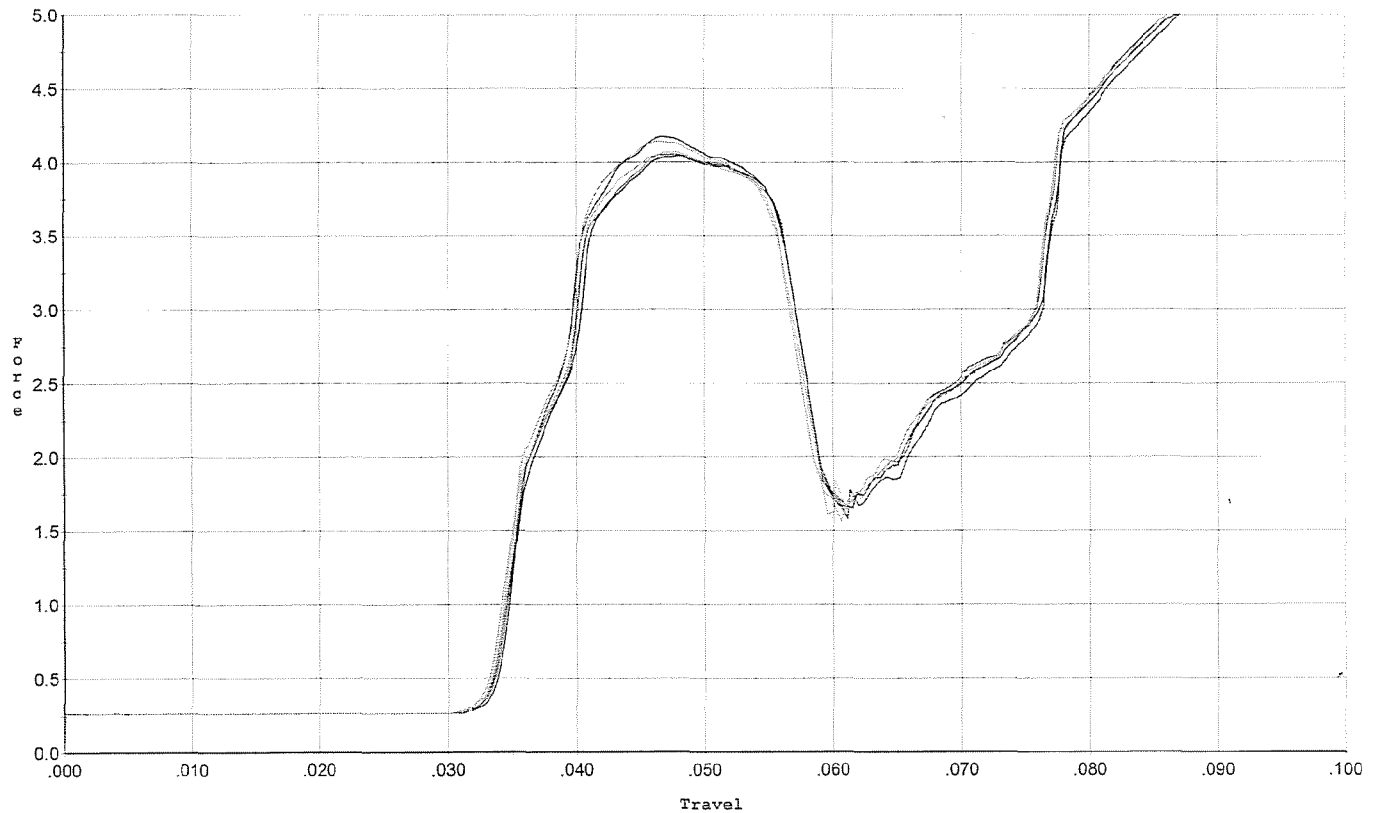
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.485	0.053	0.031	0.038	0.070		Set Trigger
2	3.409	0.054	0.031	0.038	0.071		Set Trigger
3	3.260	0.052	0.031	0.038	0.067		Set Trigger
4	3.168	0.052	0.031	0.039	0.065		Set Trigger
5	3.294	0.052	0.031	0.038	0.066		Set Trigger

Aug. 3-32

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/04/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



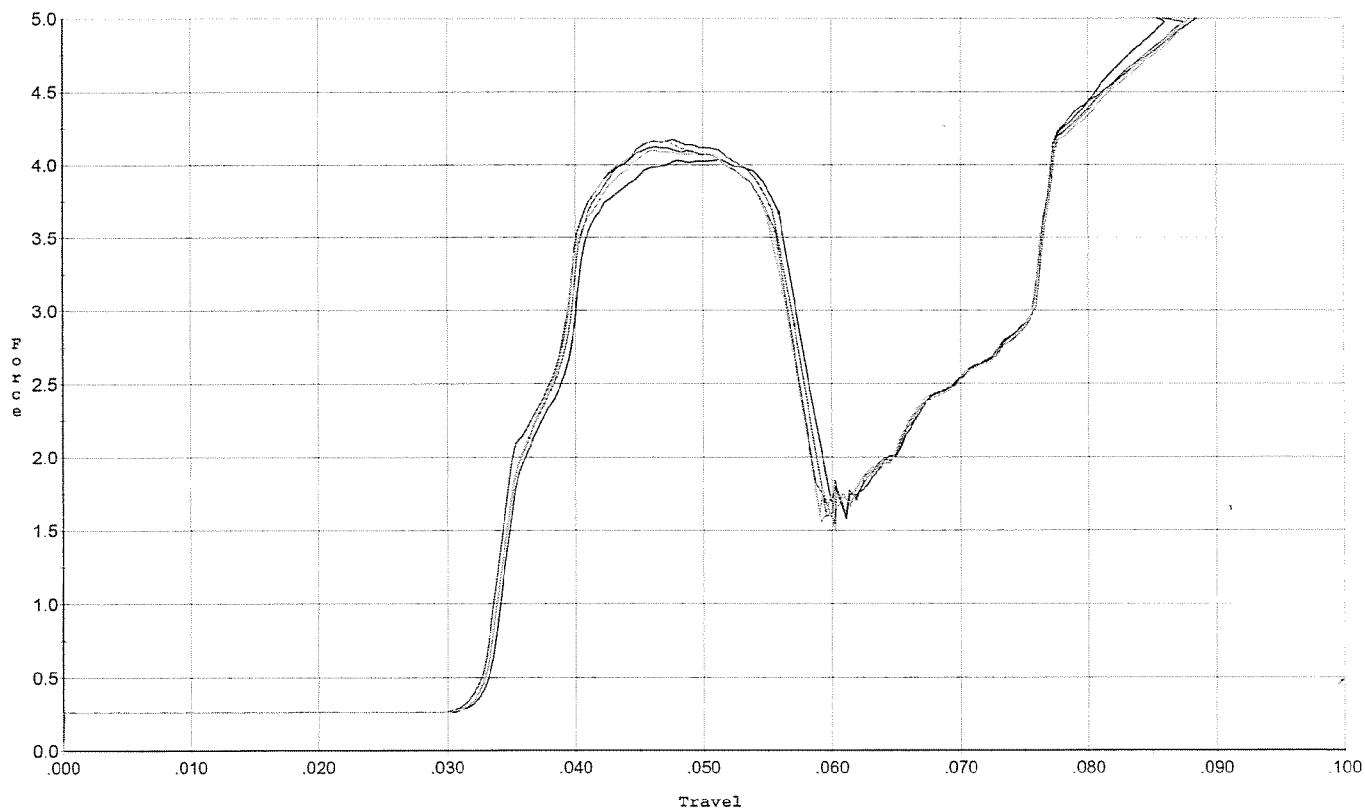
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.175	0.056	0.033	0.038	0.087		Set Trigger
2	4.047	0.056	0.033	0.038	0.085		Set Trigger
3	4.056	0.056	0.033	0.037	0.086		Set Trigger
4	4.073	0.057	0.033	0.037	0.088		Set Trigger
5	4.141	0.056	0.033	0.037	0.086		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



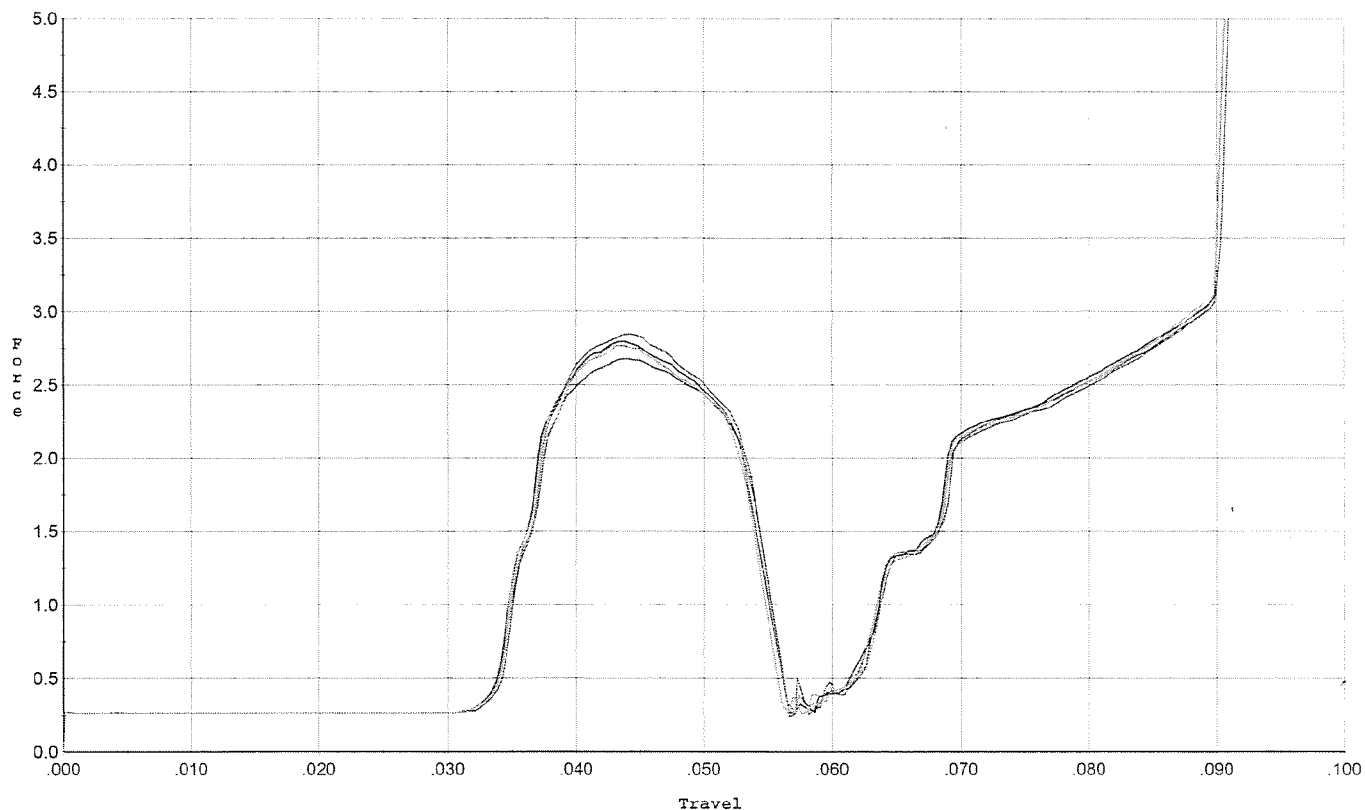
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.056	0.032	0.037	0.088		Set Trigger
2	4.034	0.056	0.033	0.037	0.086		Set Trigger
3	4.171	0.057	0.033	0.037	0.090		Set Trigger
4	4.097	0.056	0.033	0.037	0.087		Set Trigger
5	4.161	0.056	0.032	0.037	0.088		Set Trigger

Aug. 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 for final test



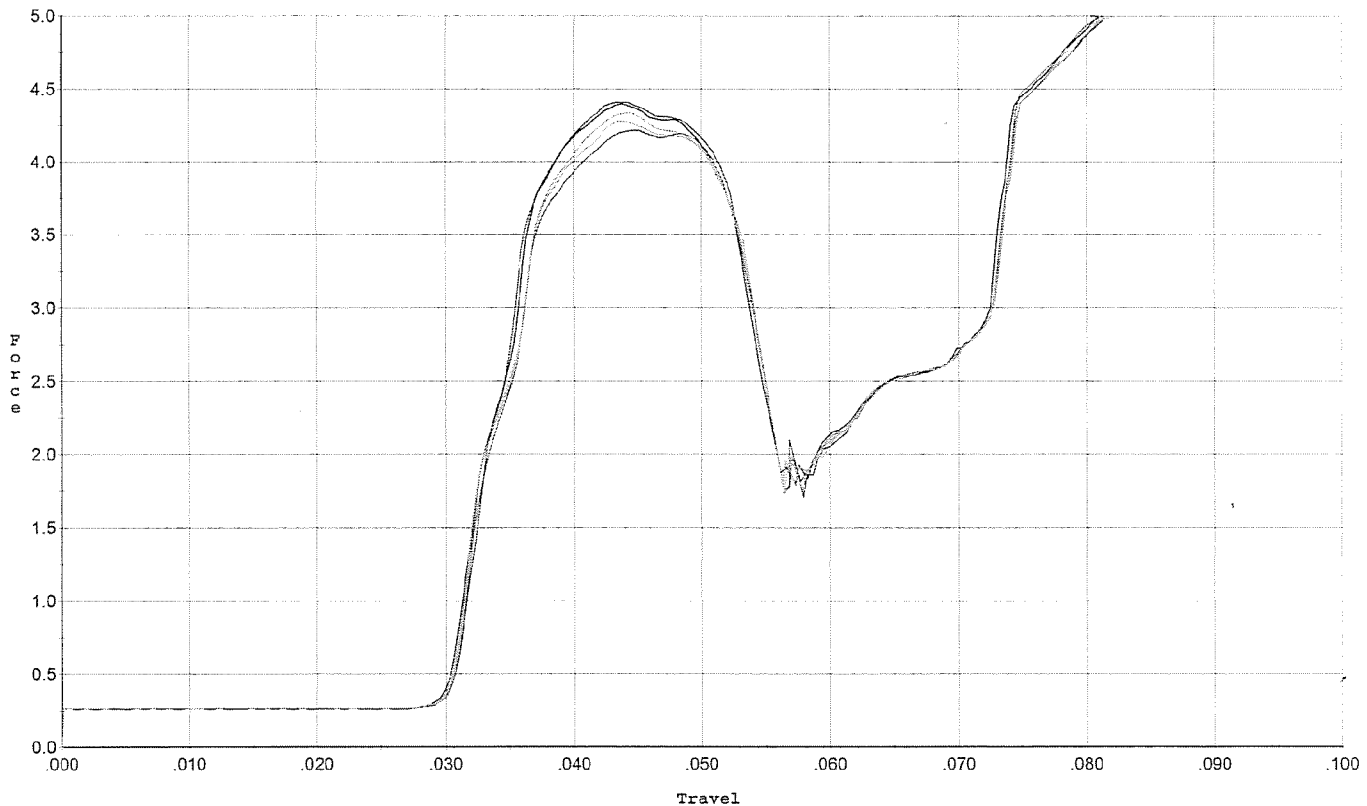
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.676	0.054	0.034	0.040	0.054		Set Trigger
2	2.796	0.053	0.034	0.040	0.054		Set Trigger
3	2.845	0.054	0.034	0.040	0.056		Set Trigger
4	2.768	0.055	0.034	0.040	0.055		Set Trigger
5	2.769	0.053	0.034	0.040	0.054		Set Trigger

Aug. 2.77

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs.for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.410	0.054	0.030	0.036	0.092		Set Trigger
2	4.399	0.052	0.030	0.036	0.089		Set Trigger
3	4.217	0.054	0.030	0.036	0.089		Set Trigger
4	4.280	0.053	0.030	0.036	0.089		Set Trigger
5	4.337	0.053	0.030	0.036	0.089		Set Trigger

Aug. 4.32