

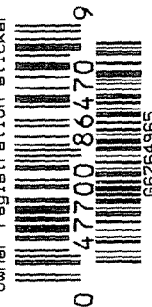
5964965

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



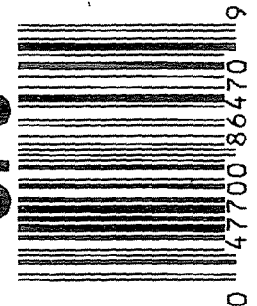
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6764965

UPC



BM FORM

GUN SERIAL # 6 6764965

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SPD
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION	MAGNIA - FLUX	6-18-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES	2006 OPERATOR WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BT
542	APPLY COATINGS (BARREL ACTION)		7-8	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-10	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-10	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-10	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-08	LSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

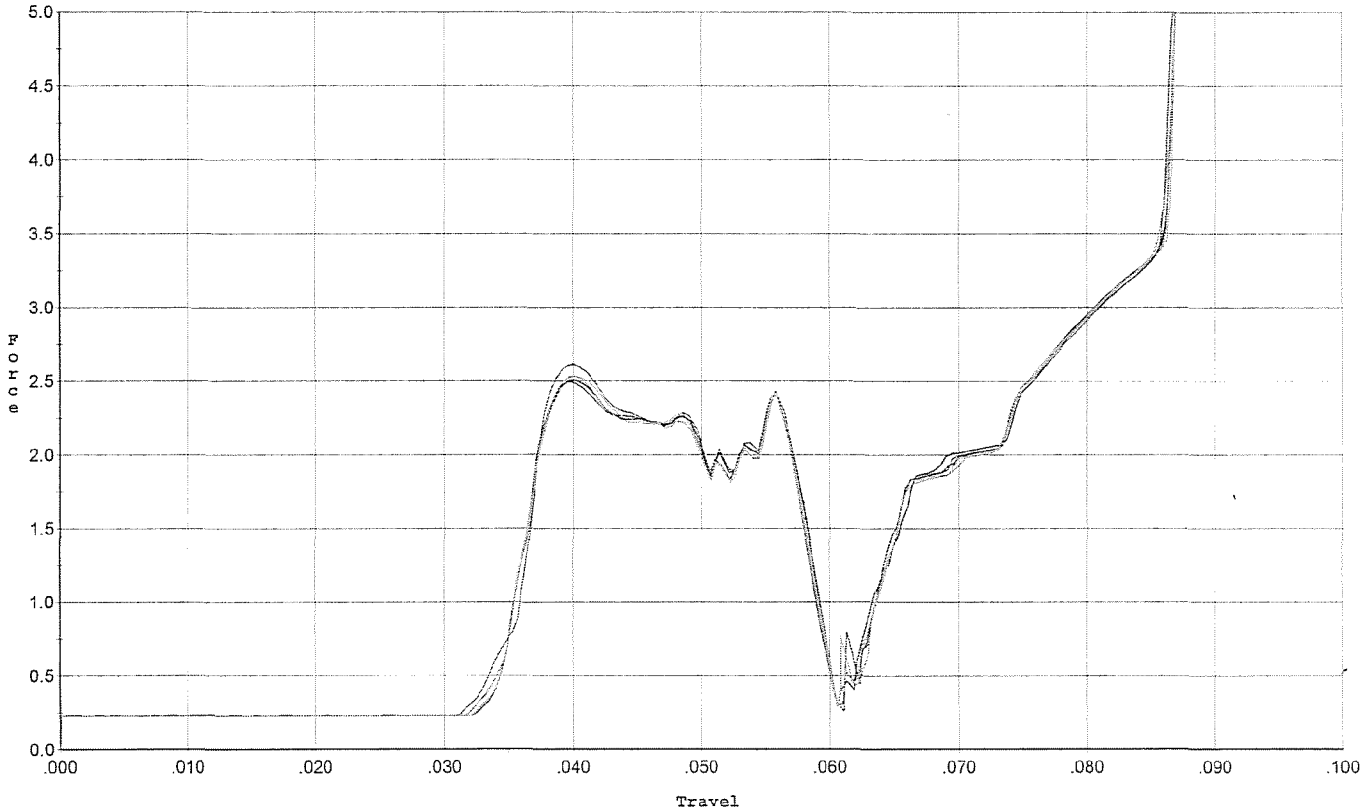
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	7-22	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>5</u> <u>5</u>	7-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-22	TC
	J) ASSEMBLE STOCK		7-15-08	LSW
	K) ASSEMBLE SWIVEL STUDS		7-30-08	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	7-16-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/16/08	MES
670	FINAL INSPECTION A) HEADSPACE		7-30-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.04</u> <u>2.22</u> <u>2.14</u> <u>2.11</u> <u>2.16</u>	7/22/08	FM
	C) FUNCTION		7-30-08	RTZ
690	PACK		7/31/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



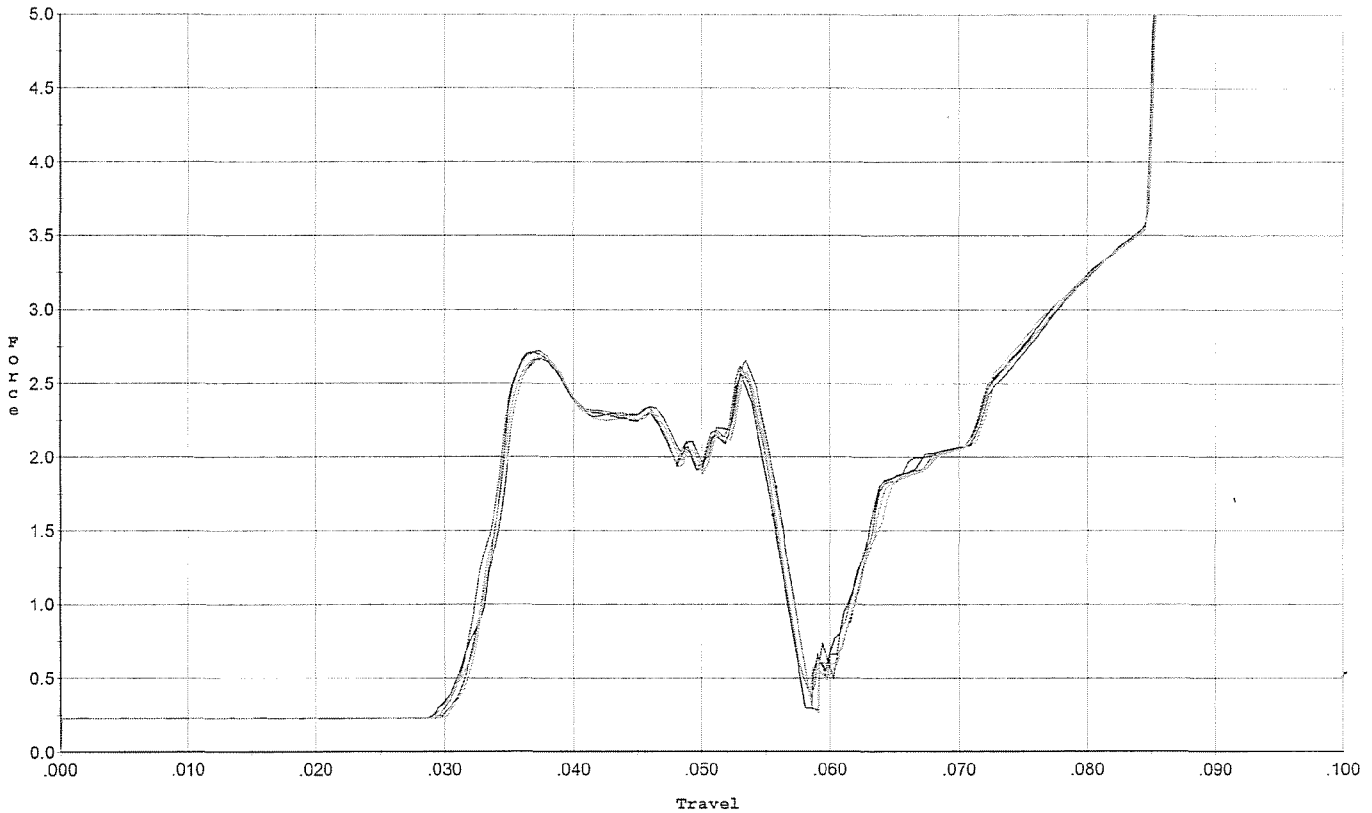
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.057	0.034	0.035	0.056		Set Trigger
2	2.507	0.058	0.034	0.035	0.057		Set Trigger
3	2.616	0.058	0.033	0.035	0.058		Set Trigger
4	2.534	0.057	0.034	0.035	0.055		Set Trigger
5	2.534	0.057	0.034	0.035	0.056		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



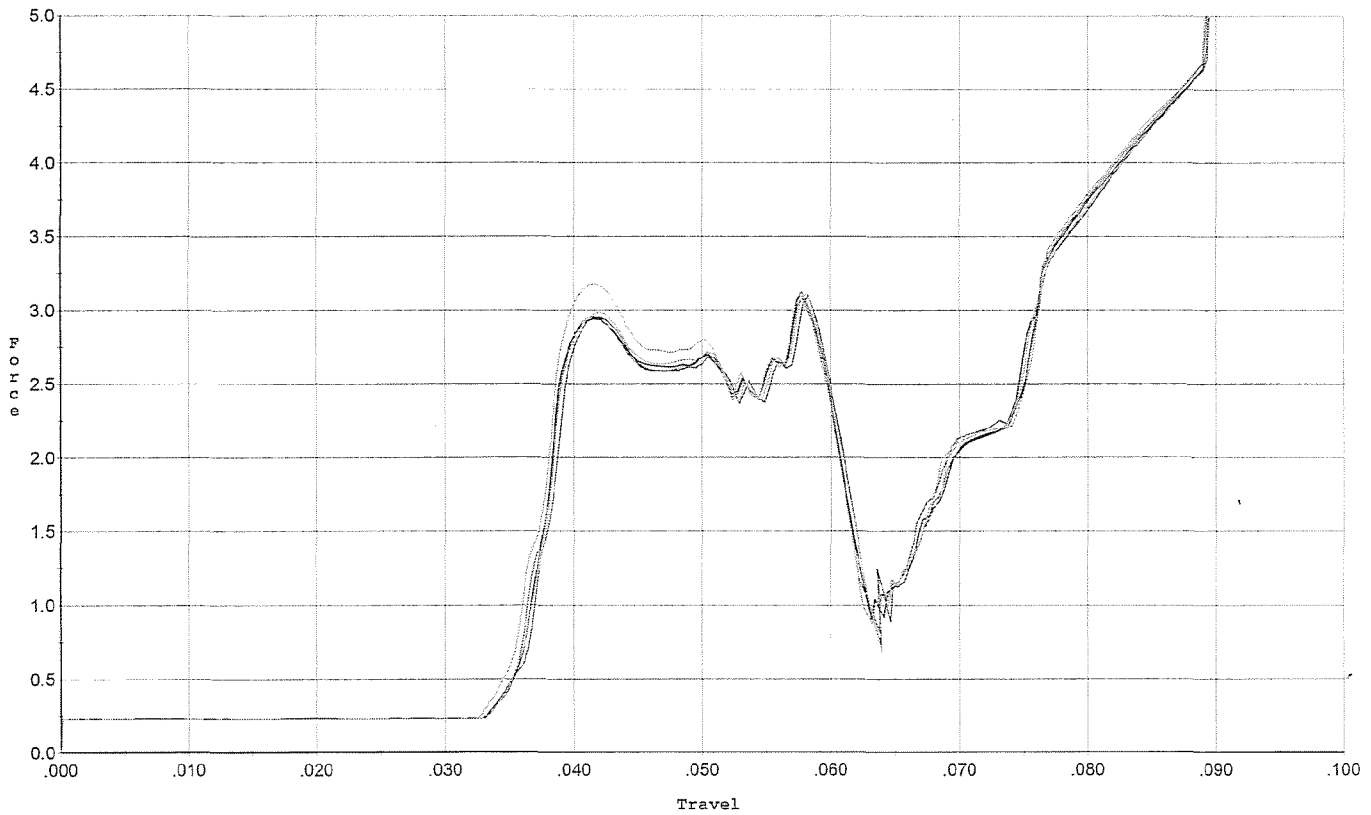
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.672	0.056	0.031	0.034	0.060		Set Trigger
2	2.714	0.056	0.031	0.034	0.059		Set Trigger
3	2.720	0.055	0.030	0.034	0.059		Set Trigger
4	2.691	0.055	0.031	0.034	0.058		Set Trigger
5	2.668	0.056	0.031	0.034	0.059		Set Trigger

AVG 2.69

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



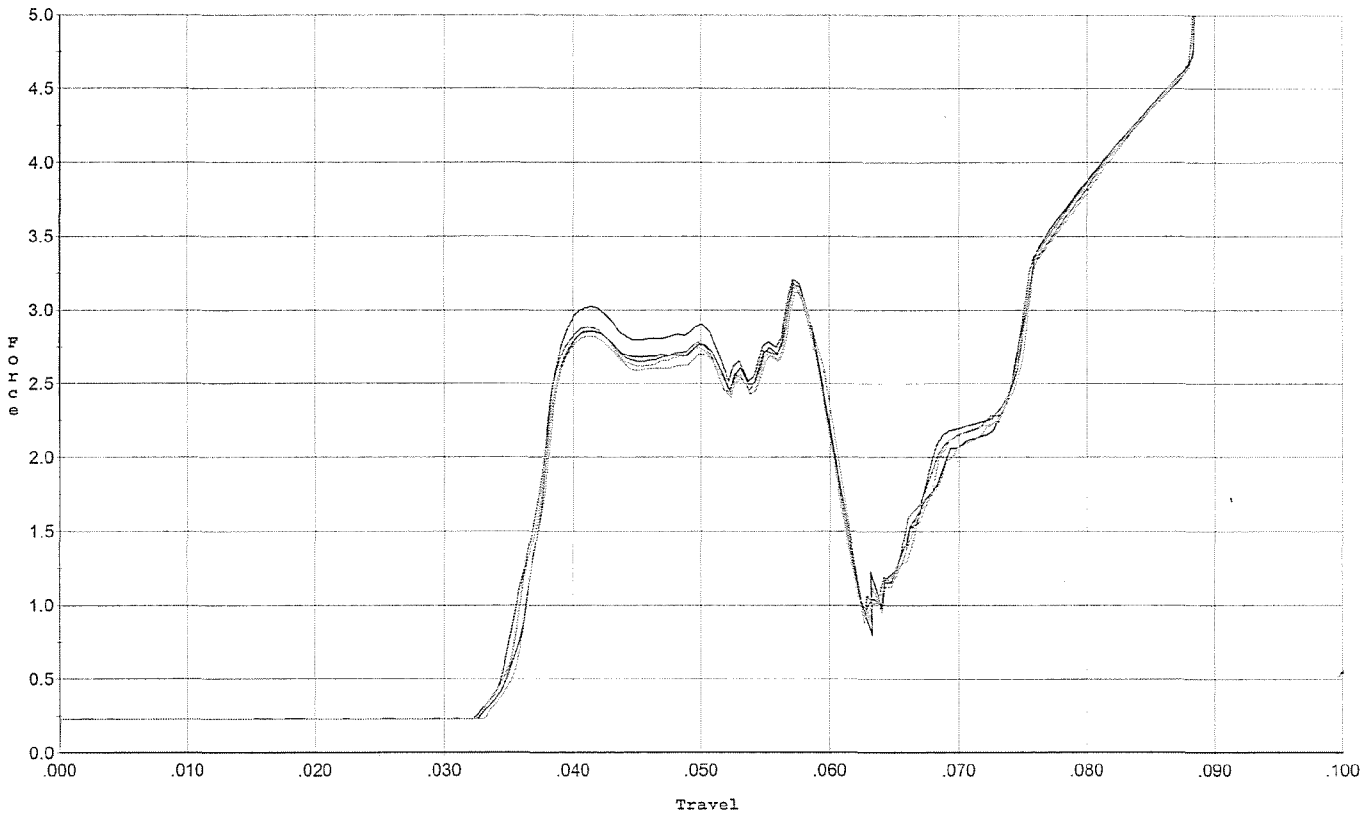
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.100	0.061	0.034	0.034	0.071		Set Trigger
2	3.131	0.059	0.035	0.035	0.070		Set Trigger
3	3.091	0.060	0.034	0.035	0.070		Set Trigger
4	3.104	0.061	0.035	0.034	0.072		Set Trigger
5	3.182	0.060	0.033	0.035	0.073		Set Trigger

AVG 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



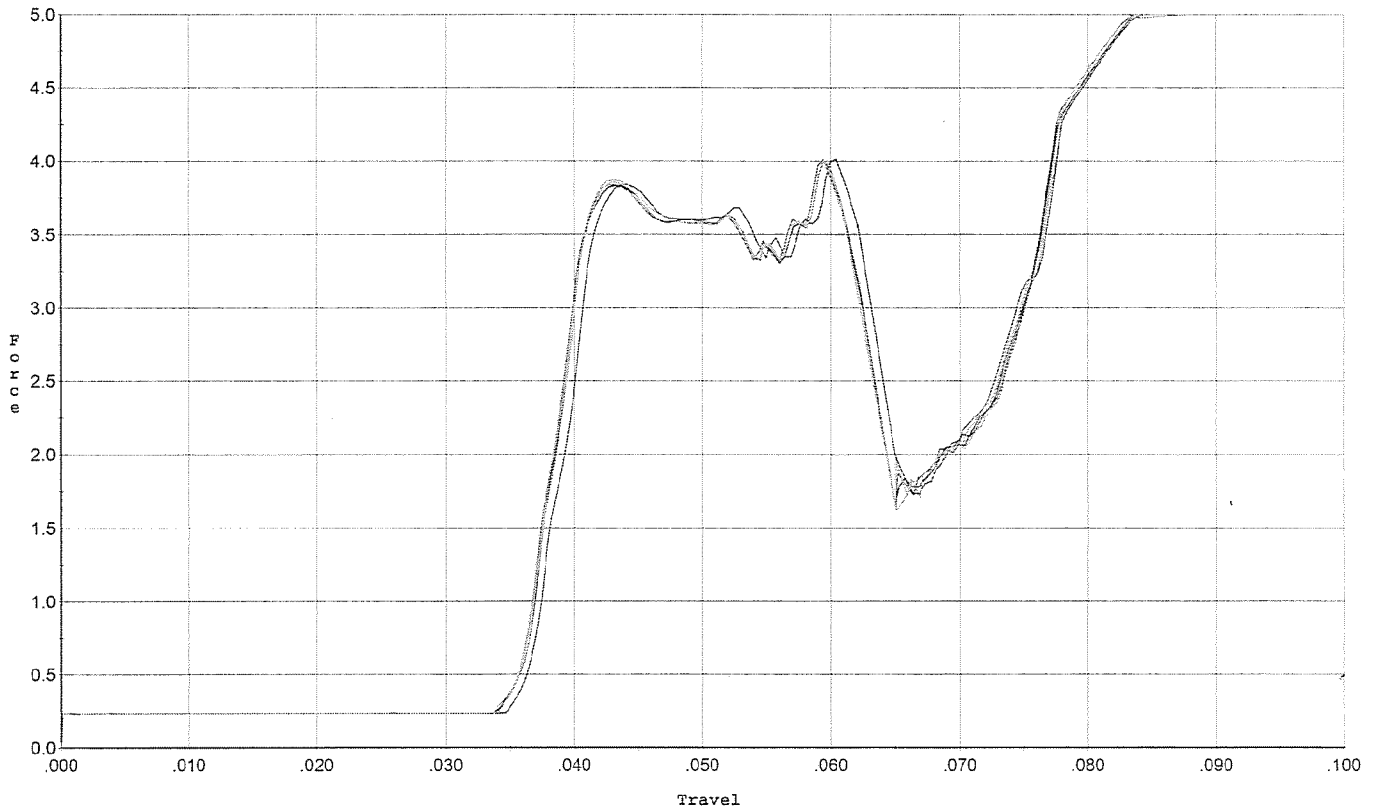
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.209	0.059	0.034	0.034	0.072		Set Trigger
2	3.172	0.059	0.035	0.034	0.070		Set Trigger
3	3.193	0.059	0.034	0.034	0.071		Set Trigger
4	3.153	0.059	0.033	0.034	0.070		Set Trigger
5	3.127	0.060	0.034	0.034	0.070		Set Trigger

AVG 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



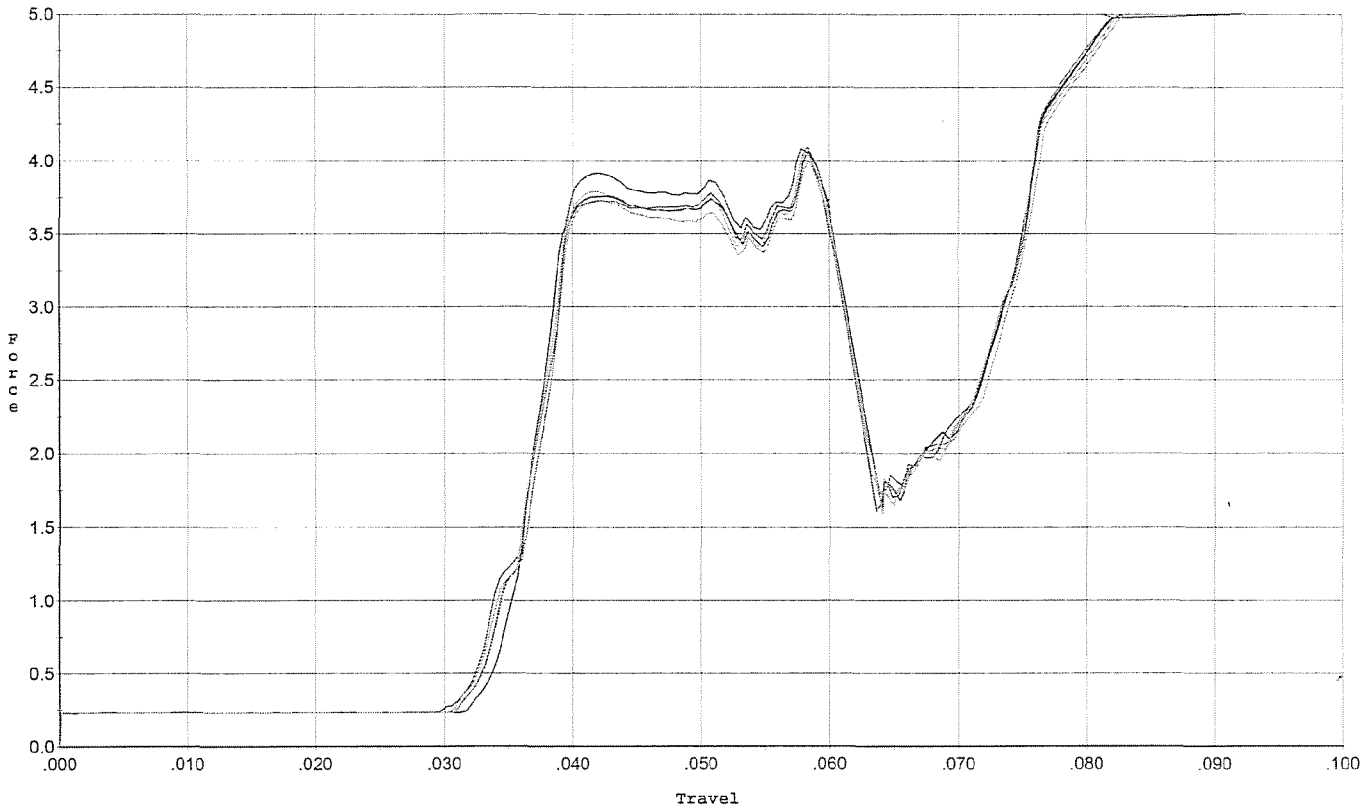
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.015	0.062	0.035	0.032	0.096		Set Trigger
2	4.004	0.062	0.035	0.032	0.097		Set Trigger
3	4.017	0.061	0.035	0.033	0.094		Set Trigger
4	4.006	0.062	0.035	0.032	0.096		Set Trigger
5	3.999	0.061	0.036	0.033	0.094		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



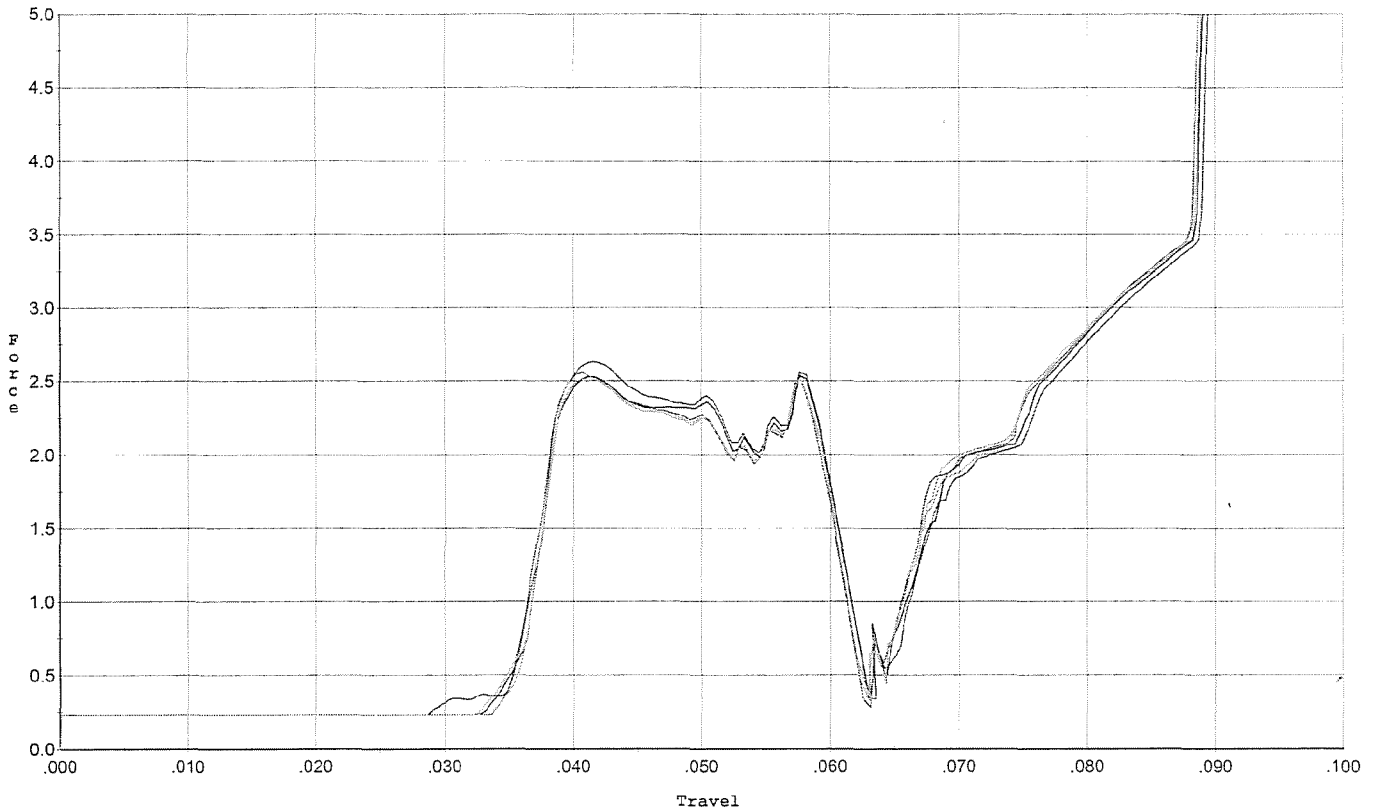
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.060	0.032	0.032	0.099		Set Trigger
2	4.065	0.060	0.033	0.032	0.096		Set Trigger
3	4.095	0.060	0.033	0.032	0.097		Set Trigger
4	4.045	0.060	0.033	0.032	0.097		Set Trigger
5	4.001	0.060	0.031	0.032	0.095		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



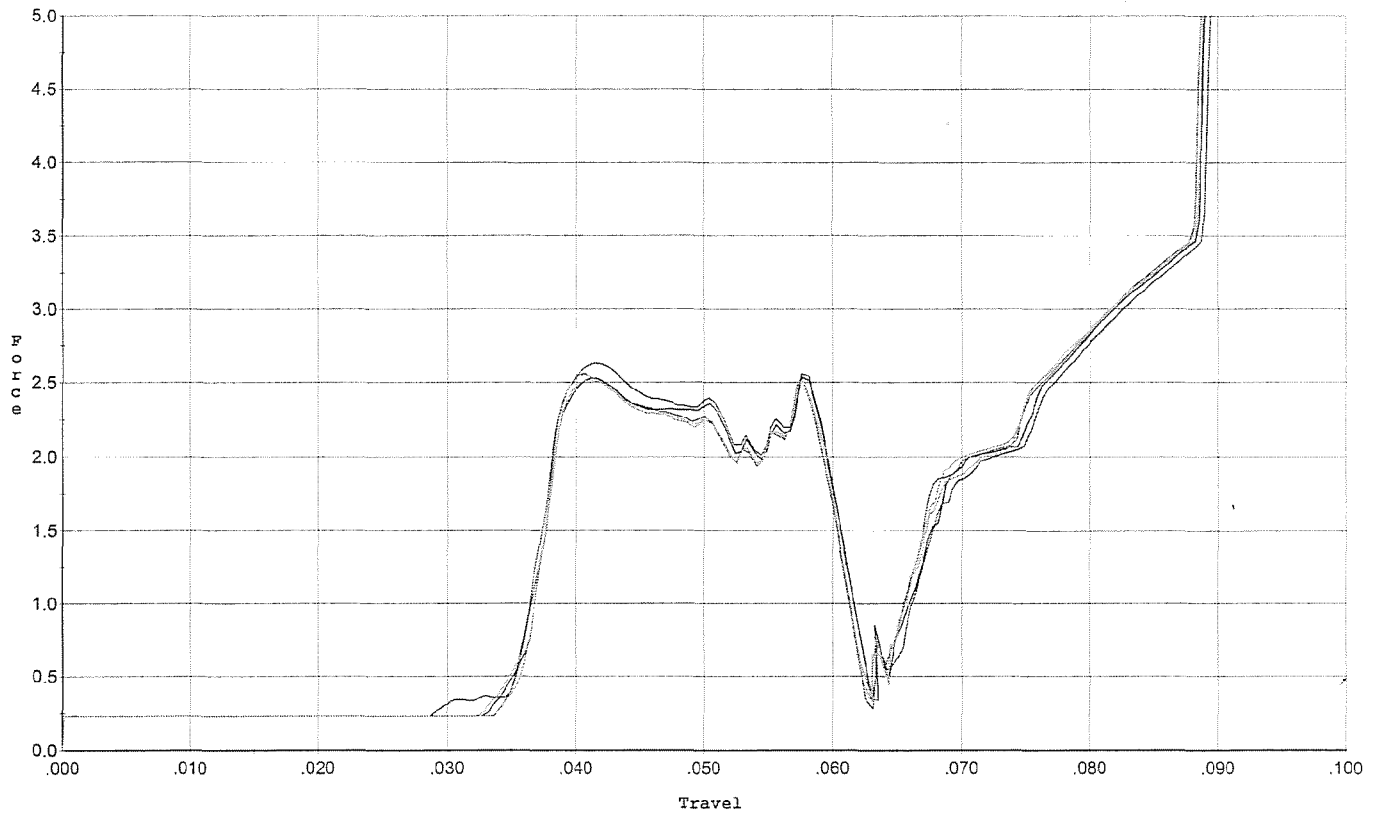
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.061	0.035	0.035	0.064		Set Trigger
2	2.537	0.061	0.035	0.035	0.063		Set Trigger
3	2.561	0.060	0.034	0.035	0.061		Set Trigger
4	2.552	0.059	0.035	0.035	0.060		Set Trigger
5	2.523	0.059	0.034	0.035	0.060		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



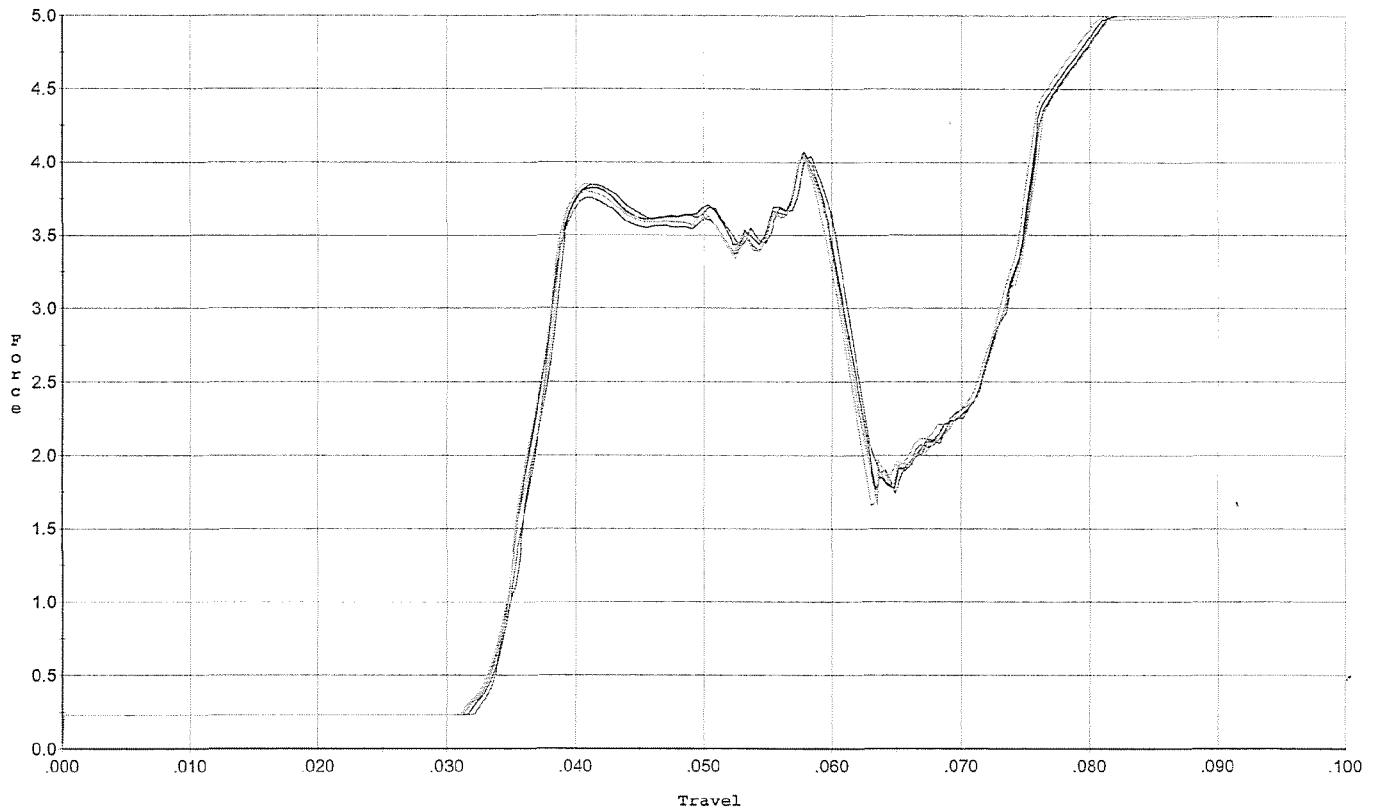
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.061	0.035	0.035	0.064		Set Trigger
2	2.537	0.061	0.035	0.035	0.063		Set Trigger
3	2.561	0.060	0.034	0.035	0.061		Set Trigger
4	2.552	0.059	0.035	0.035	0.060		Set Trigger
5	2.523	0.059	0.034	0.035	0.060		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.060	0.033	0.032	0.097		Set Trigger
2	4.072	0.061	0.033	0.032	0.099		Set Trigger
3	4.045	0.059	0.033	0.033	0.094		Set Trigger
4	4.031	0.060	0.033	0.033	0.096		Set Trigger
5	4.034	0.059	0.033	0.032	0.096		Set Trigger

Avg 4.05 RP
4.04