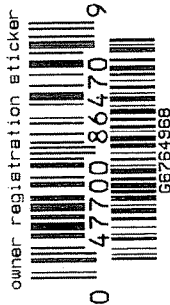
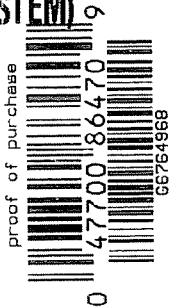


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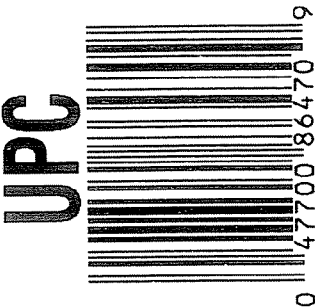
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6764968



GUN SERIAL # G 676 4968

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	L.P.D.
430	ASSEMBLE TO STOCK		6-19-08	JP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION		6-19-08	L.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	L.P.D.
475	DRILL AND TAP SIGHT HOLES		6-23-08	JP
480	MAGNAFLUX BBL ACTION		6-24-08	LOMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BT
542	APPLY COATINGS (BARREL ACTION)		6-26	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/2/08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

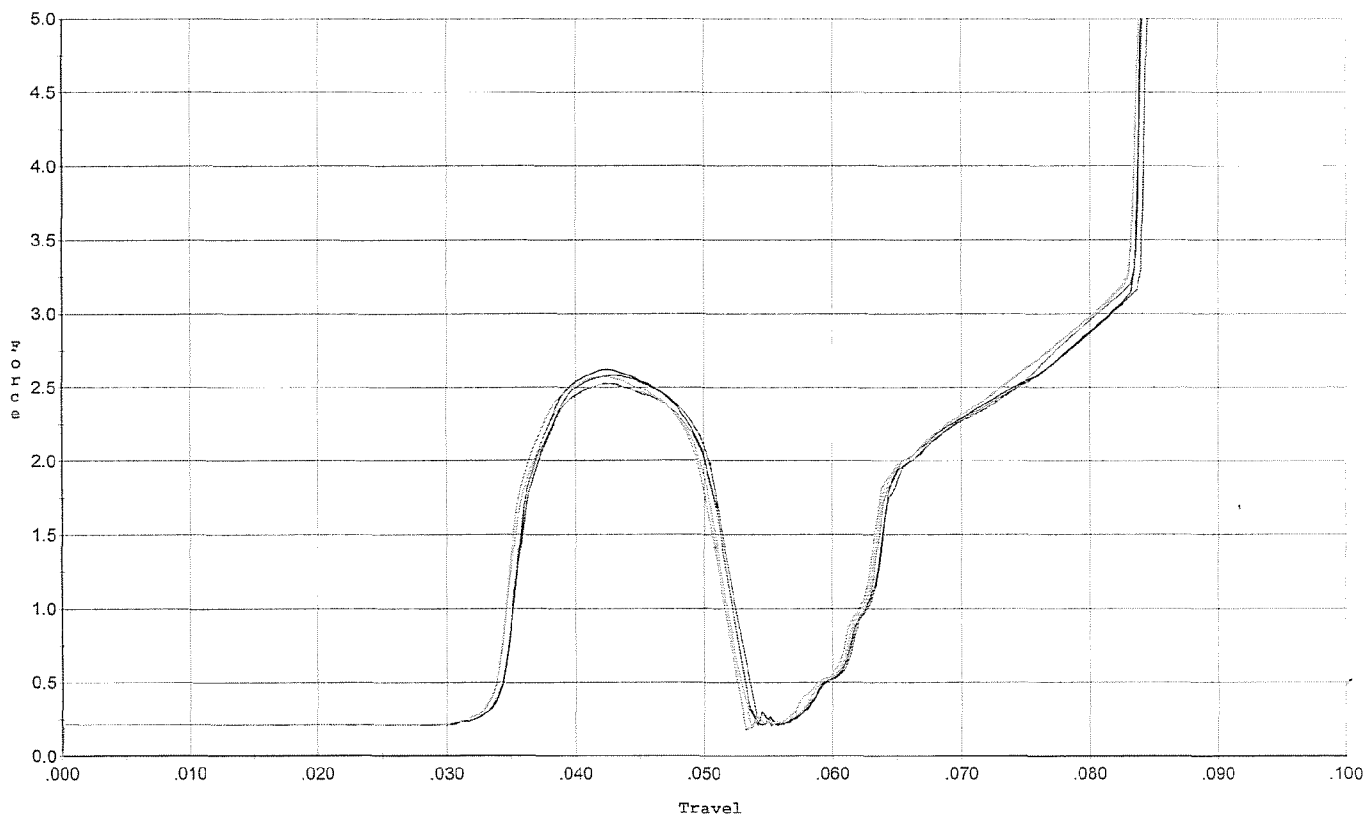
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7/16/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/16/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7/16/08	Fm
	J) ASSEMBLE STOCK		7/12/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-7-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-7-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-3-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-3-08	SD
670	FINAL INSPECTION A) HEADSPACE		8-7-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>271</u> <u>2.66</u> <u>2.72</u> <u>274</u> <u>2.68</u>	7-11-08	SD
	C) FUNCTION		8-7-08	L.P.D.
690	PACK		8/12/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/02/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



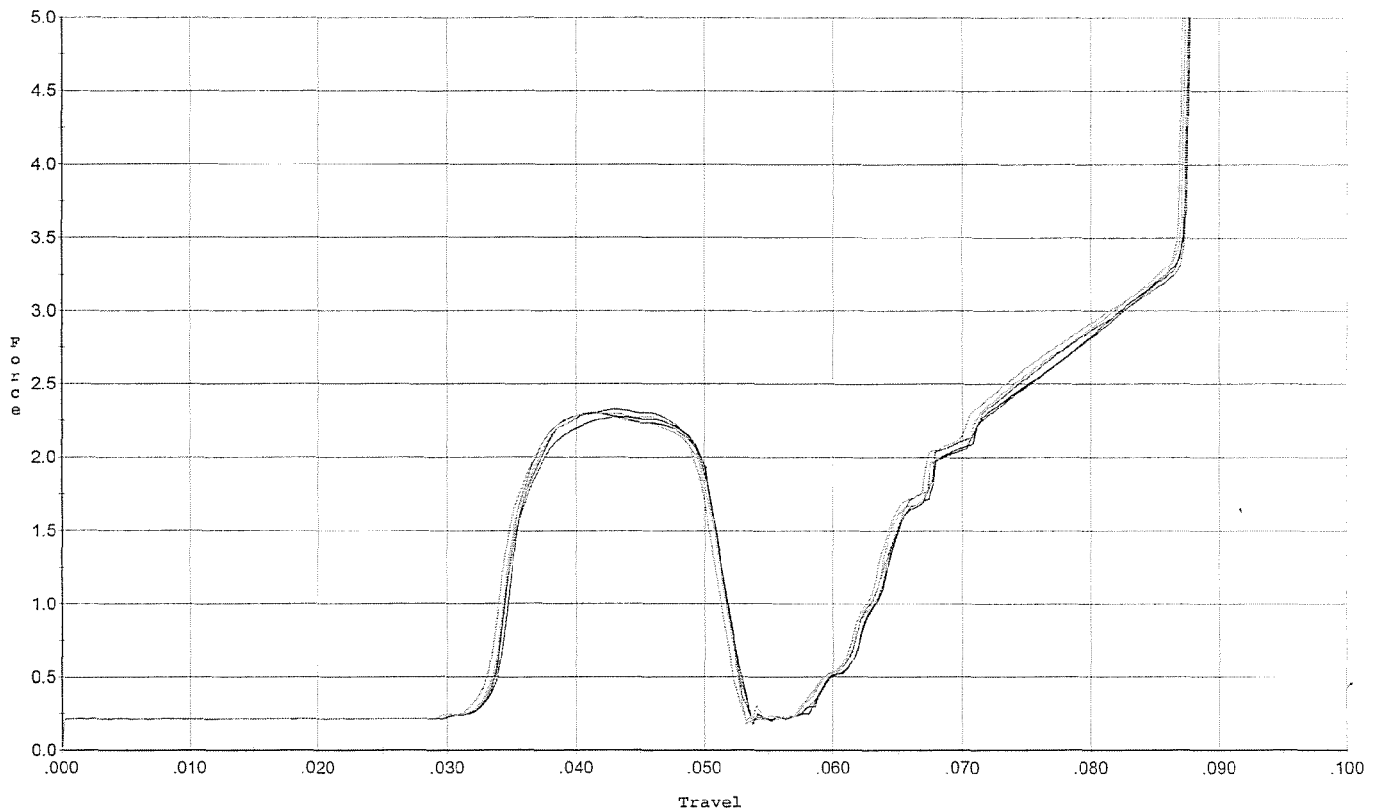
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.582	0.050	0.034	0.037	0.045		Set Trigger
2	2.623	0.051	0.034	0.037	0.045		Set Trigger
3	2.528	0.051	0.034	0.037	0.044		Set Trigger
4	2.524	0.050	0.033	0.037	0.044		Set Trigger
5	2.572	0.051	0.033	0.037	0.045		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



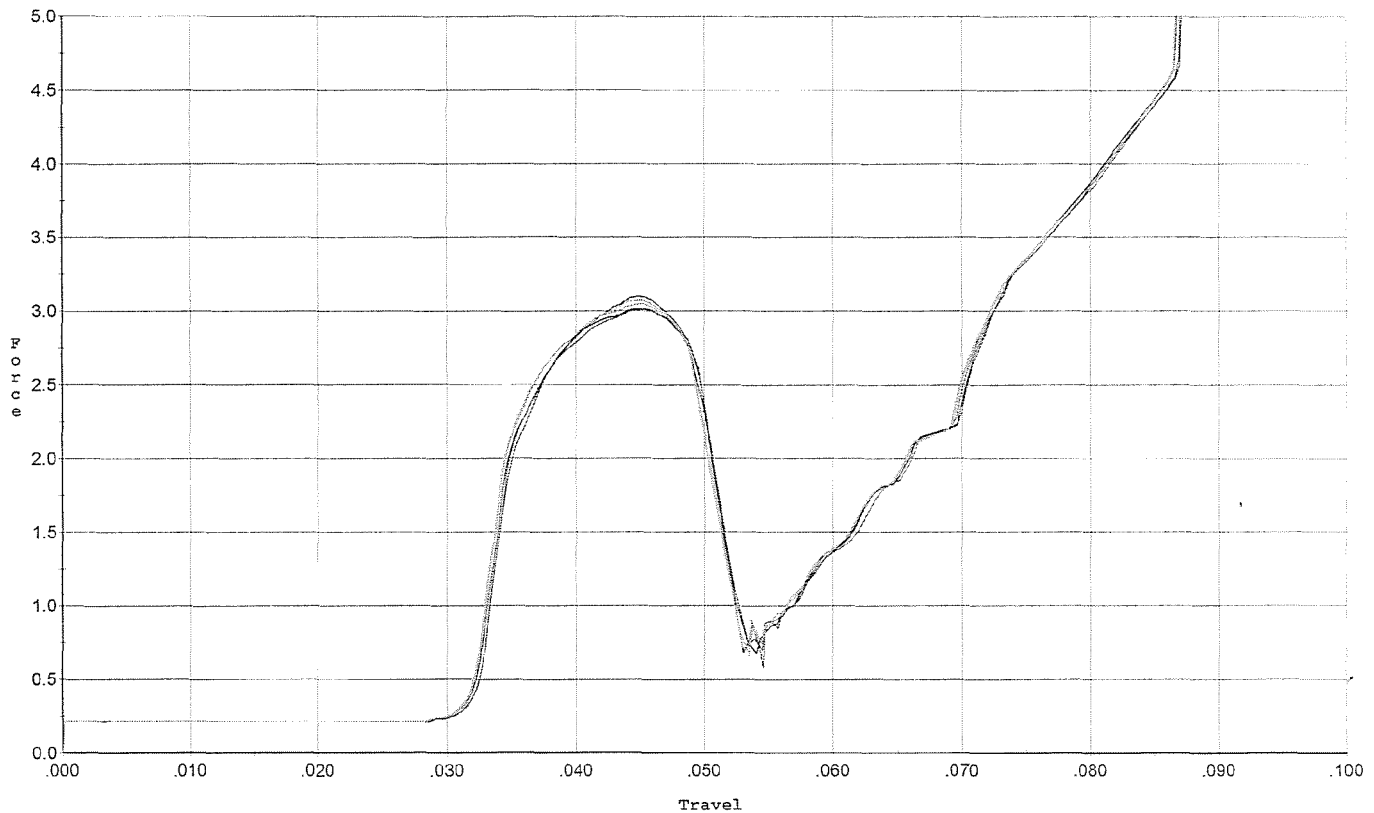
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.272	0.050	0.033	0.041	0.042		Set Trigger
2	2.299	0.050	0.033	0.041	0.042		Set Trigger
3	2.328	0.050	0.033	0.041	0.043		Set Trigger
4	2.299	0.051	0.033	0.041	0.042		Set Trigger
5	2.307	0.050	0.032	0.041	0.042		Set Trigger

Avg 2.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



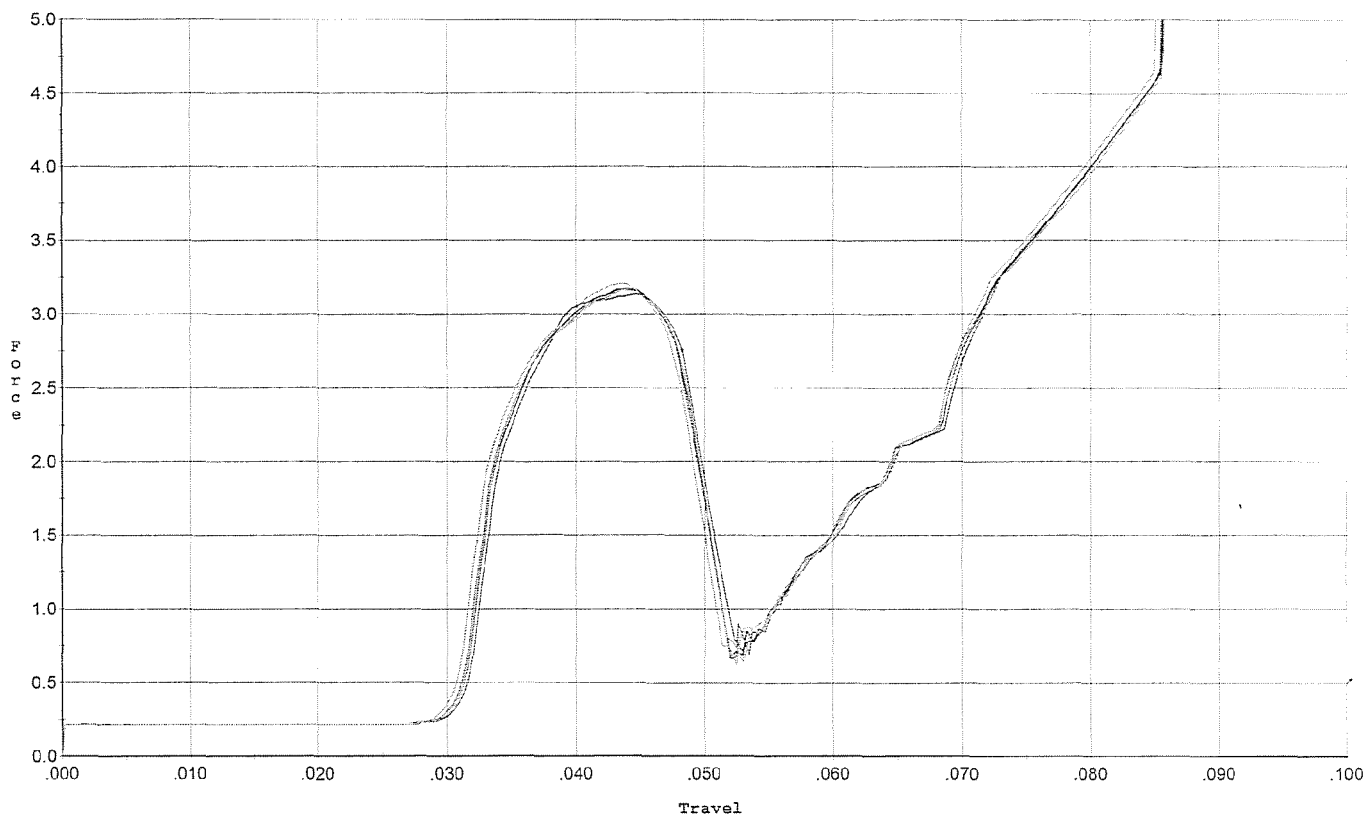
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.098	0.050	0.032	0.039	0.053		Set Trigger
2	3.015	0.050	0.032	0.039	0.053		Set Trigger
3	3.011	0.050	0.032	0.039	0.052		Set Trigger
4	3.045	0.051	0.032	0.038	0.055		Set Trigger
5	3.072	0.049	0.032	0.039	0.052		Set Trigger

AVG 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



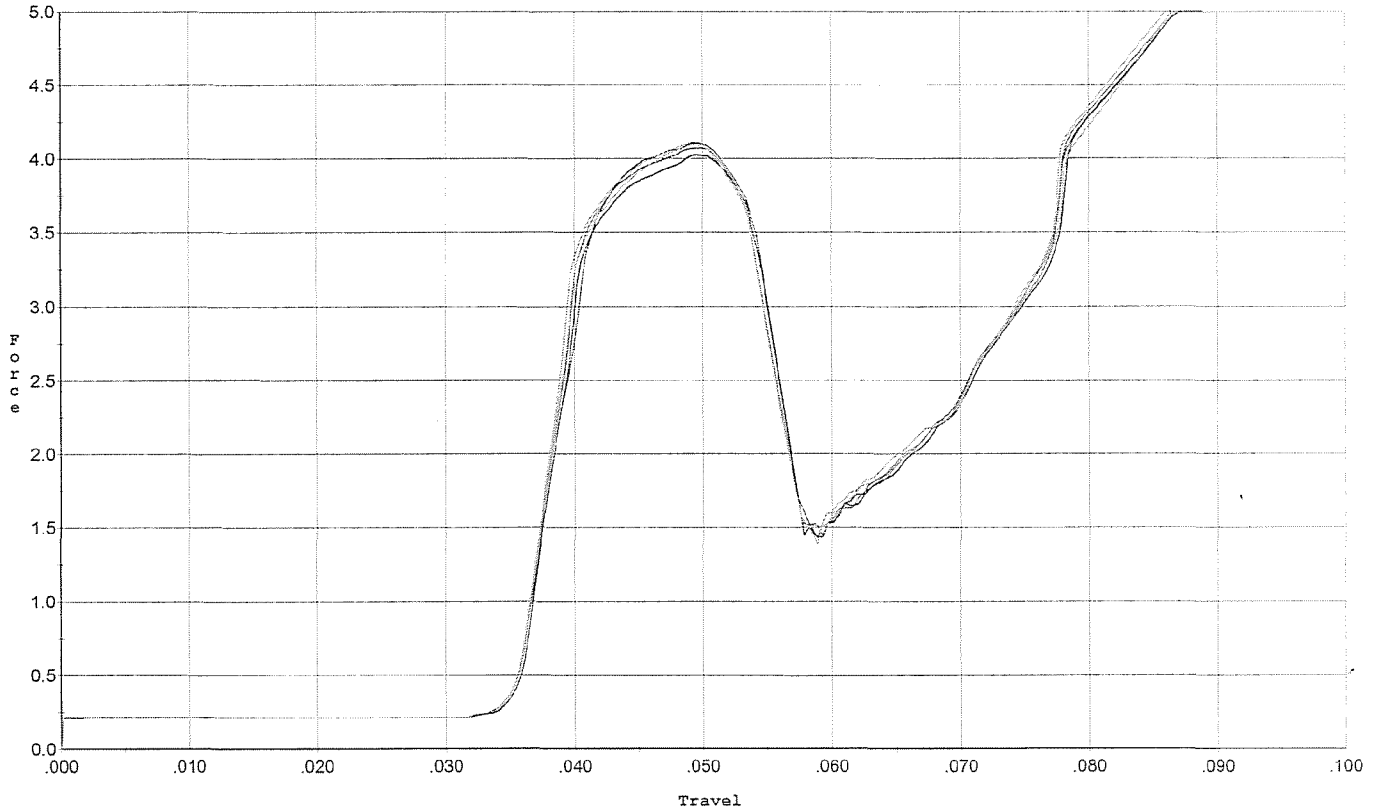
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.135	0.048	0.031	0.039	0.053		Set Trigger
2	3.172	0.049	0.031	0.039	0.054		Set Trigger
3	3.164	0.049	0.031	0.038	0.055		Set Trigger
4	3.171	0.049	0.031	0.039	0.054		Set Trigger
5	3.207	0.048	0.030	0.039	0.054		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/02/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



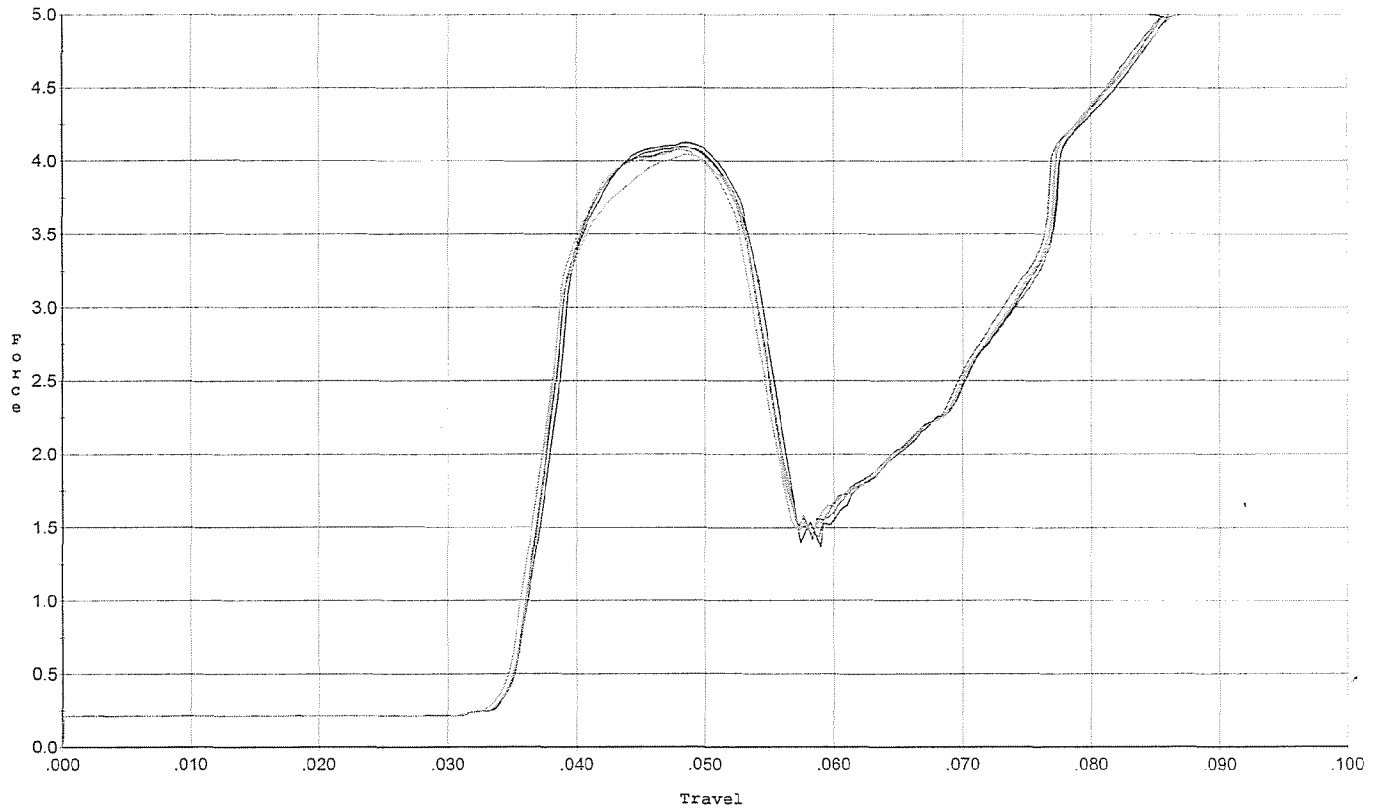
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.102	0.054	0.035	0.038	0.073		Set Trigger
2	4.024	0.055	0.035	0.038	0.072		Set Trigger
3	4.070	0.053	0.035	0.038	0.071		Set Trigger
4	4.110	0.053	0.035	0.038	0.071		Set Trigger
5	4.099	0.054	0.035	0.038	0.072		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/02/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



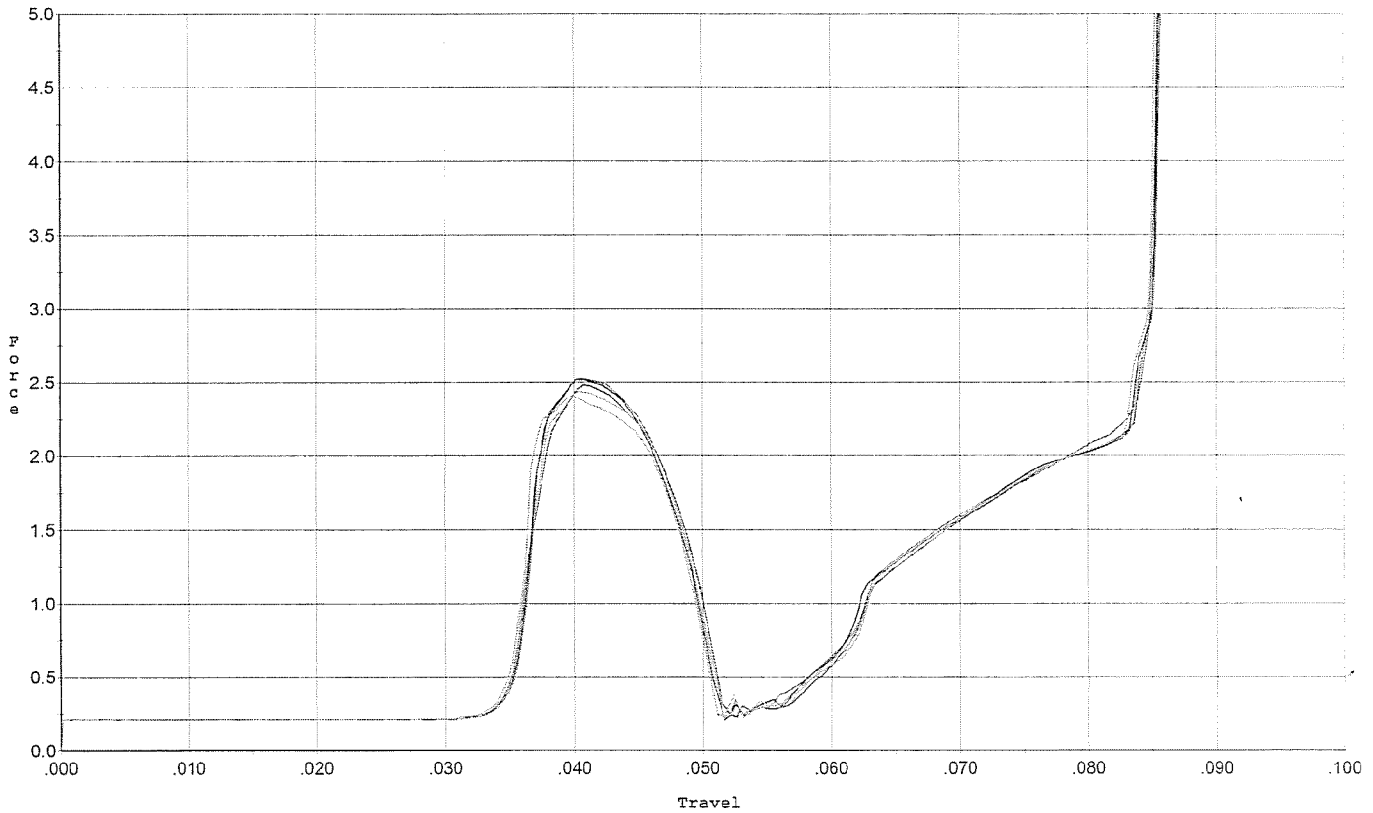
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.053	0.035	0.038	0.072		Set Trigger
2	4.123	0.054	0.035	0.038	0.074		Set Trigger
3	4.091	0.053	0.035	0.038	0.072		Set Trigger
4	4.042	0.053	0.035	0.038	0.071		Set Trigger
5	4.074	0.053	0.034	0.038	0.071		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/02/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



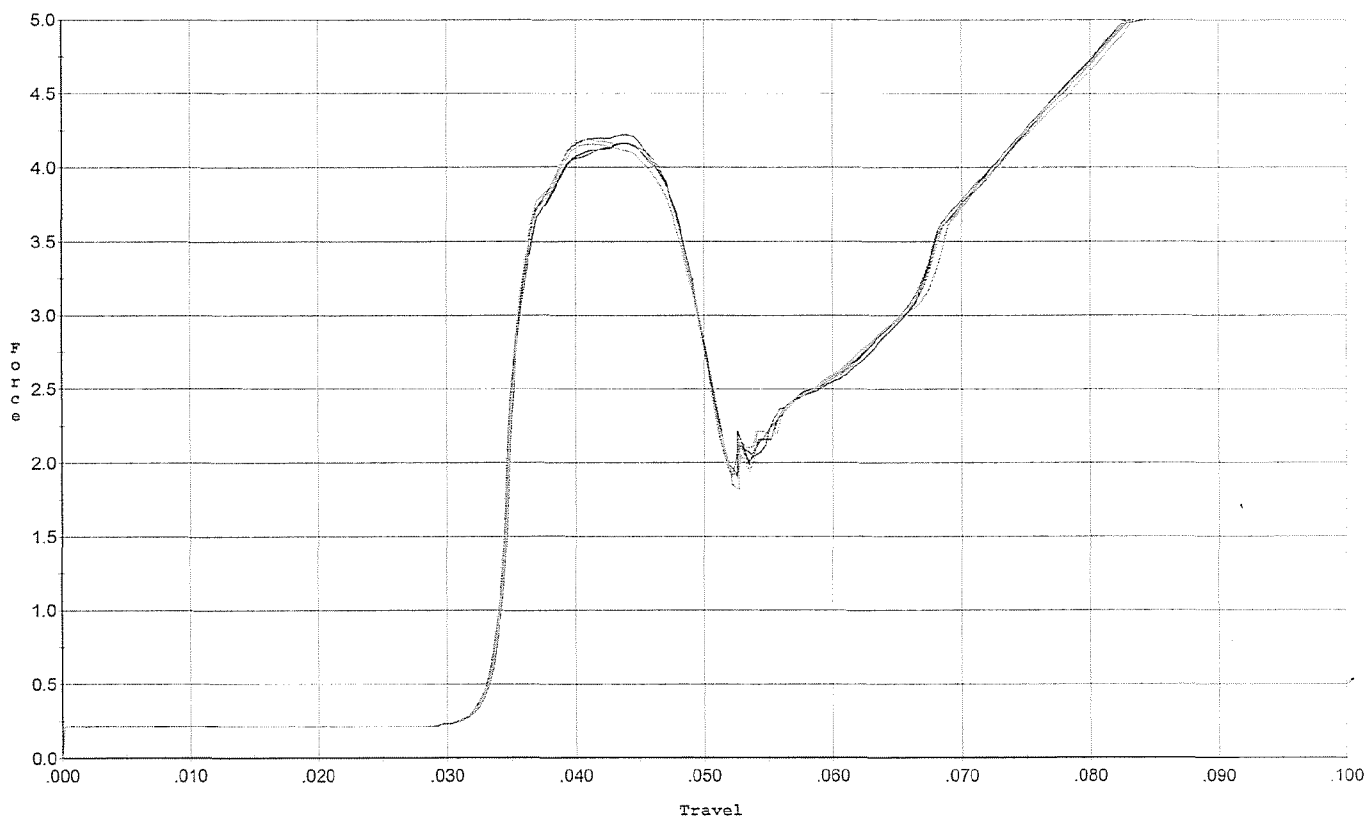
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.481	0.050	0.035	0.040	0.037		Set Trigger
2	2.520	0.049	0.035	0.040	0.036		Set Trigger
3	2.526	0.049	0.035	0.040	0.036		Set Trigger
4	2.435	0.049	0.035	0.041	0.035		Set Trigger
5	2.409	0.049	0.034	0.040	0.036		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/02/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.049	0.033	0.035	0.067		Set Trigger
2	4.164	0.049	0.033	0.035	0.066		Set Trigger
3	4.168	0.049	0.033	0.035	0.067		Set Trigger
4	4.188	0.051	0.033	0.035	0.069		Set Trigger
5	4.159	0.049	0.033	0.035	0.066		Set Trigger

Avg 4.18