

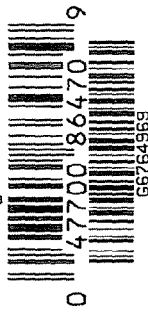
6676 4969

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



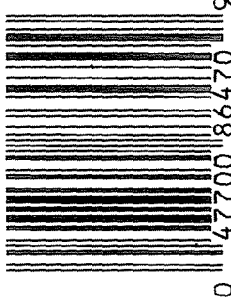
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6764969

UPC



BM FORM

GUN SERIAL # G 676 4969

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	J.P.D.
430	ASSEMBLE TO STOCK		6-19-08	JP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-19-08	J.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	ADP - = 2000 OPERATOR WMS	6-23-08	JP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BT
542	APPLY COATINGS (BARREL ACTION)		6-26	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		6/27/08	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/2/08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

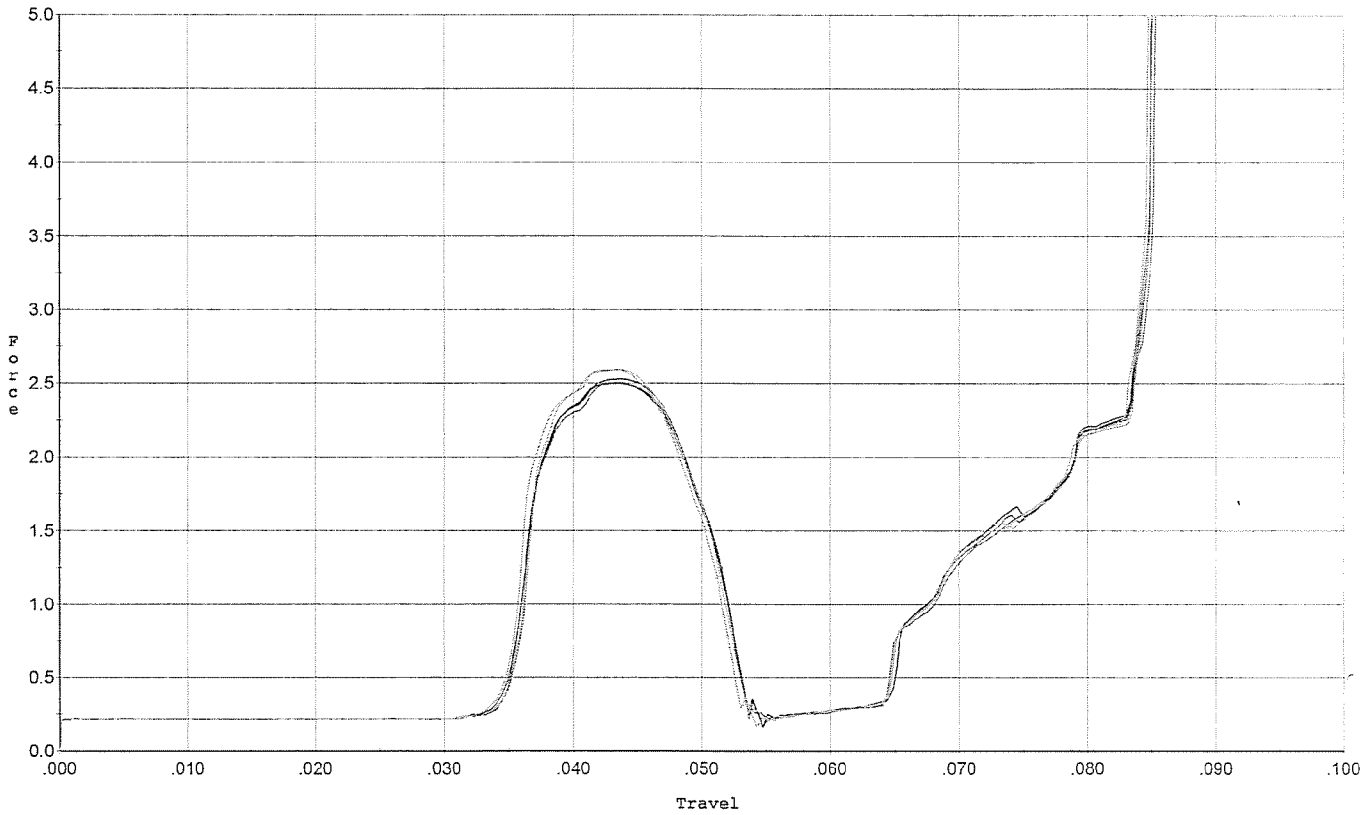
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	7/8/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	7/8/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7/8/08	Fm
	J) ASSEMBLE STOCK		7/12/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/19/08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/19/08	L.P.D.
	M) IRON SIGHT ALIGNMENT		7/19/08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/19/08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-3-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-3-08	SD
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.45</u> <u>2.32</u> <u>2.26</u> <u>2.30</u>	7/17/08	Fm
	C) FUNCTION		7/19/08	Fm
690	PACK		7/24/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



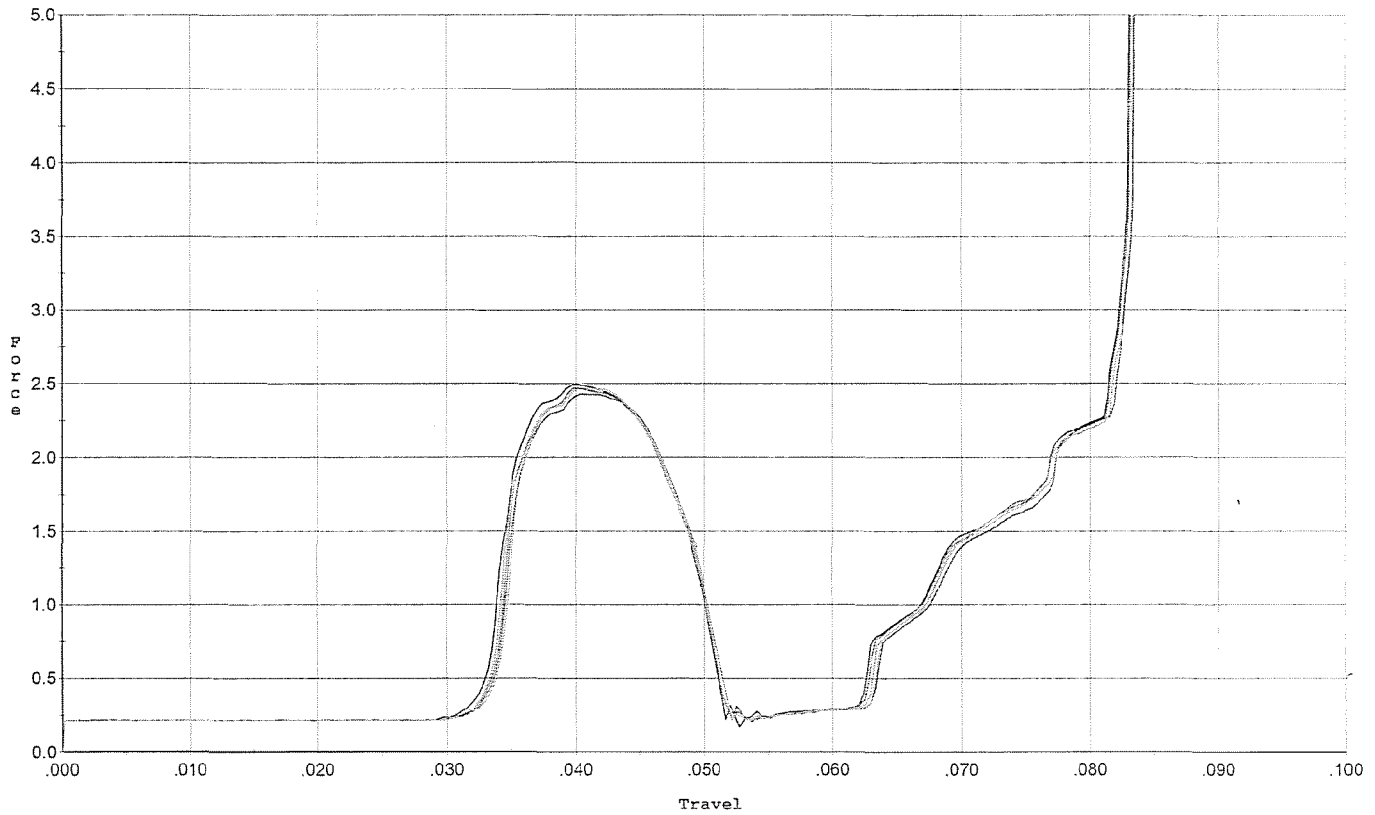
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.529	0.052	0.034	0.038	0.042		Set Trigger
2	2.500	0.052	0.034	0.038	0.042		Set Trigger
3	2.504	0.052	0.035	0.038	0.042		Set Trigger
4	2.592	0.052	0.035	0.038	0.043		Set Trigger
5	2.593	0.051	0.034	0.038	0.042		Set Trigger

AVG 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



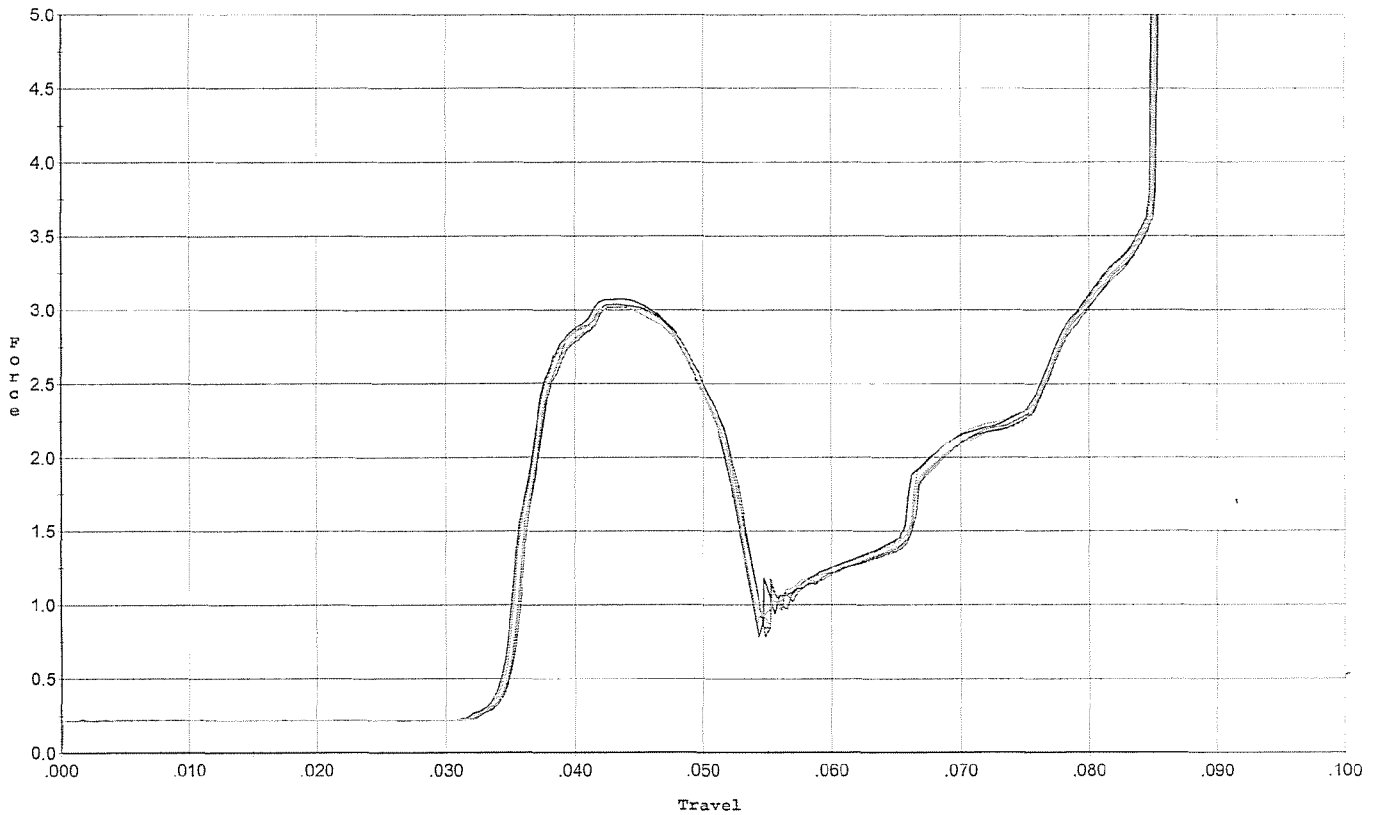
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.429	0.049	0.033	0.038	0.040		Set Trigger
2	2.491	0.050	0.033	0.037	0.042		Set Trigger
3	2.469	0.050	0.033	0.038	0.040		Set Trigger
4	2.469	0.049	0.033	0.038	0.040		Set Trigger
5	2.464	0.050	0.033	0.038	0.041		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



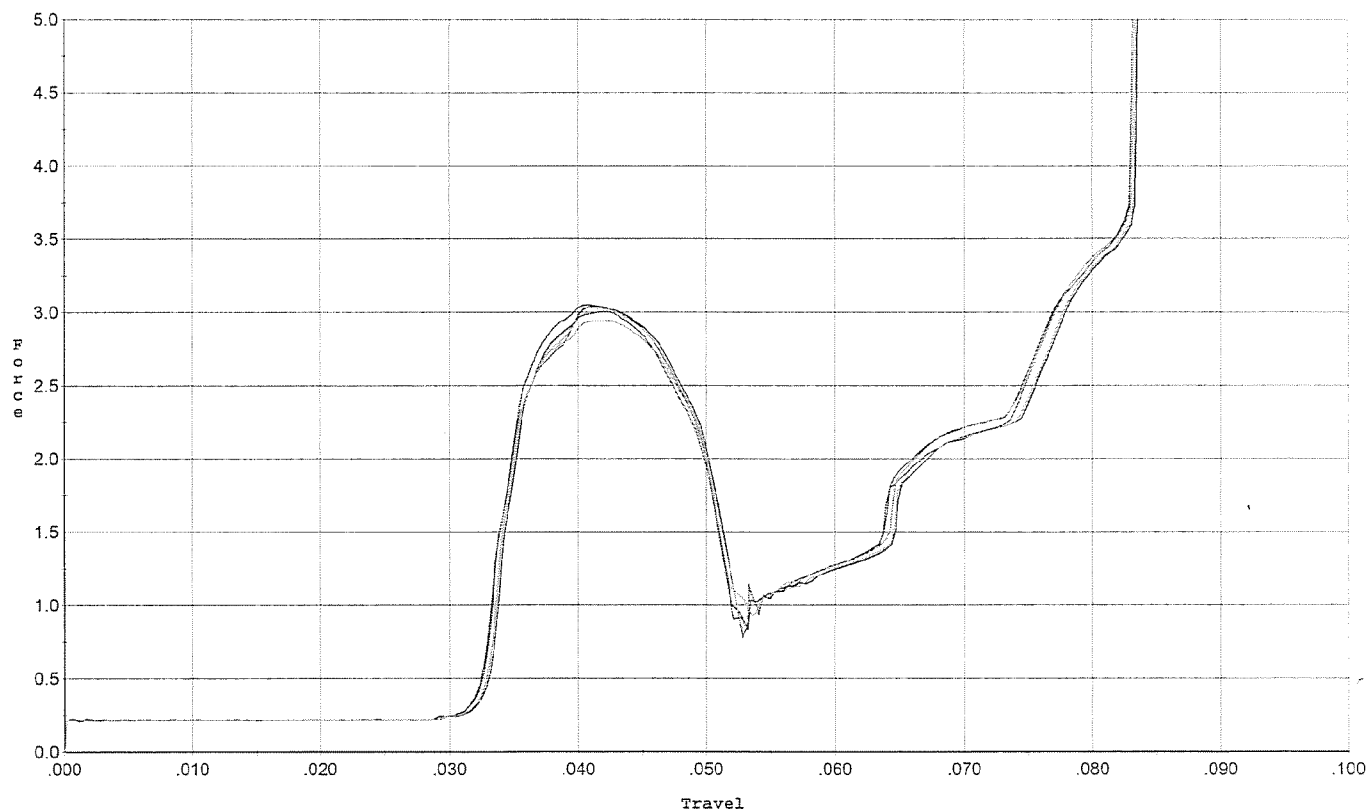
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.024	0.053	0.034	0.037	0.053		Set Trigger
2	3.071	0.052	0.034	0.037	0.054		Set Trigger
3	3.036	0.053	0.034	0.037	0.054		Set Trigger
4	3.023	0.052	0.034	0.037	0.053		Set Trigger
5	3.022	0.052	0.034	0.037	0.052		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



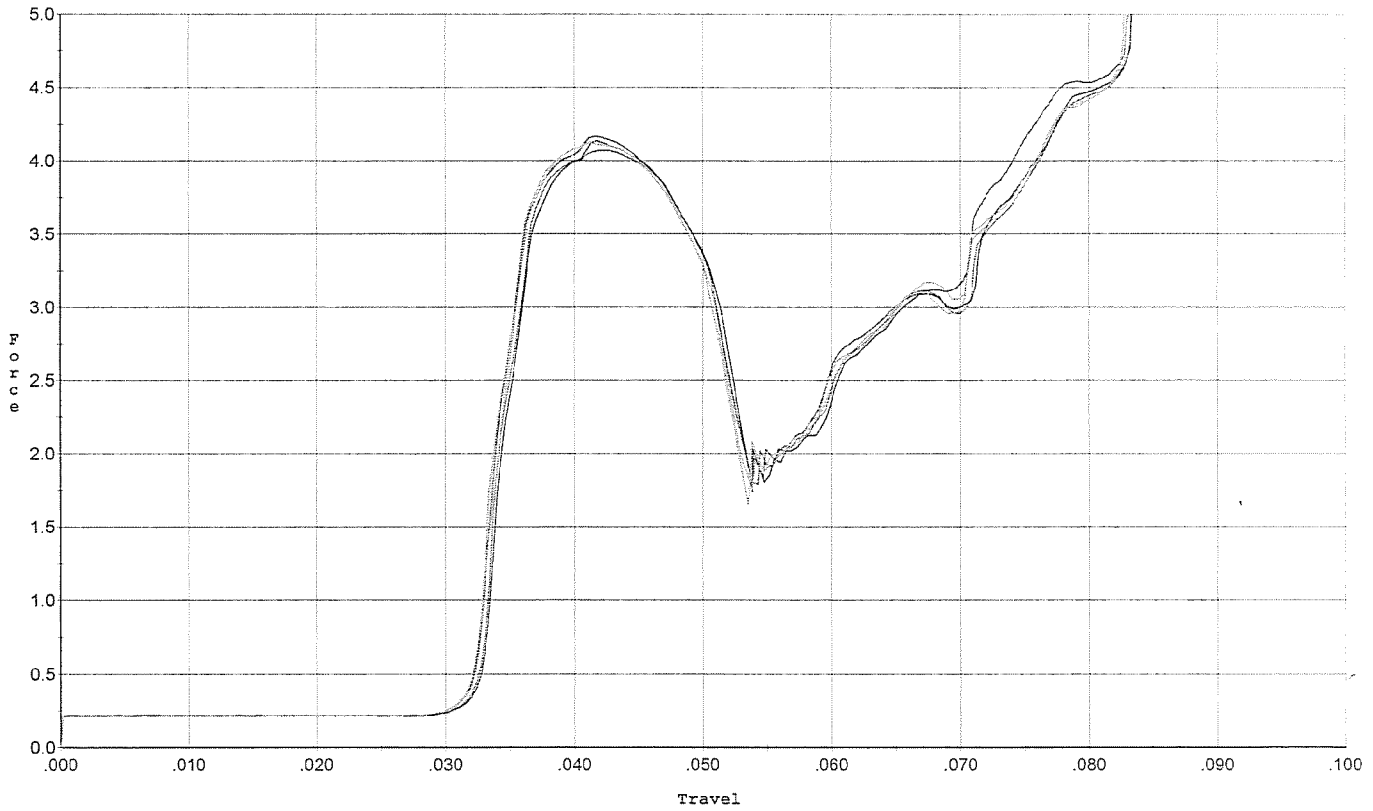
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.050	0.050	0.032	0.036	0.052		Set Trigger
2	3.040	0.051	0.033	0.036	0.053		Set Trigger
3	3.004	0.050	0.032	0.036	0.051		Set Trigger
4	3.031	0.051	0.032	0.036	0.053		Set Trigger
5	2.942	0.050	0.032	0.036	0.051		Set Trigger

AVG 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/02/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



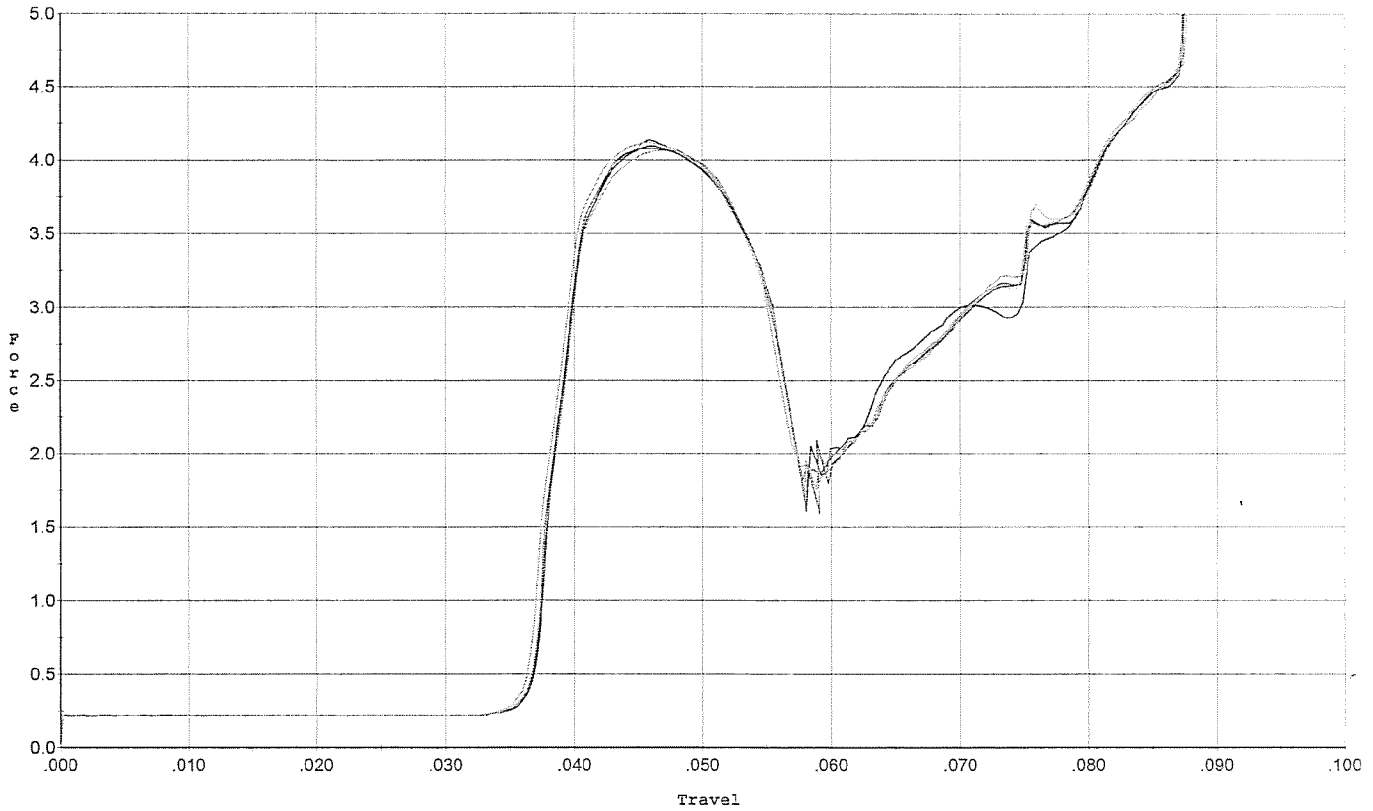
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.051	0.032	0.034	0.073		Set Trigger
2	4.138	0.052	0.032	0.034	0.073		Set Trigger
3	4.067	0.051	0.032	0.034	0.072		Set Trigger
4	4.131	0.051	0.032	0.034	0.073		Set Trigger
5	4.121	0.051	0.032	0.034	0.074		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



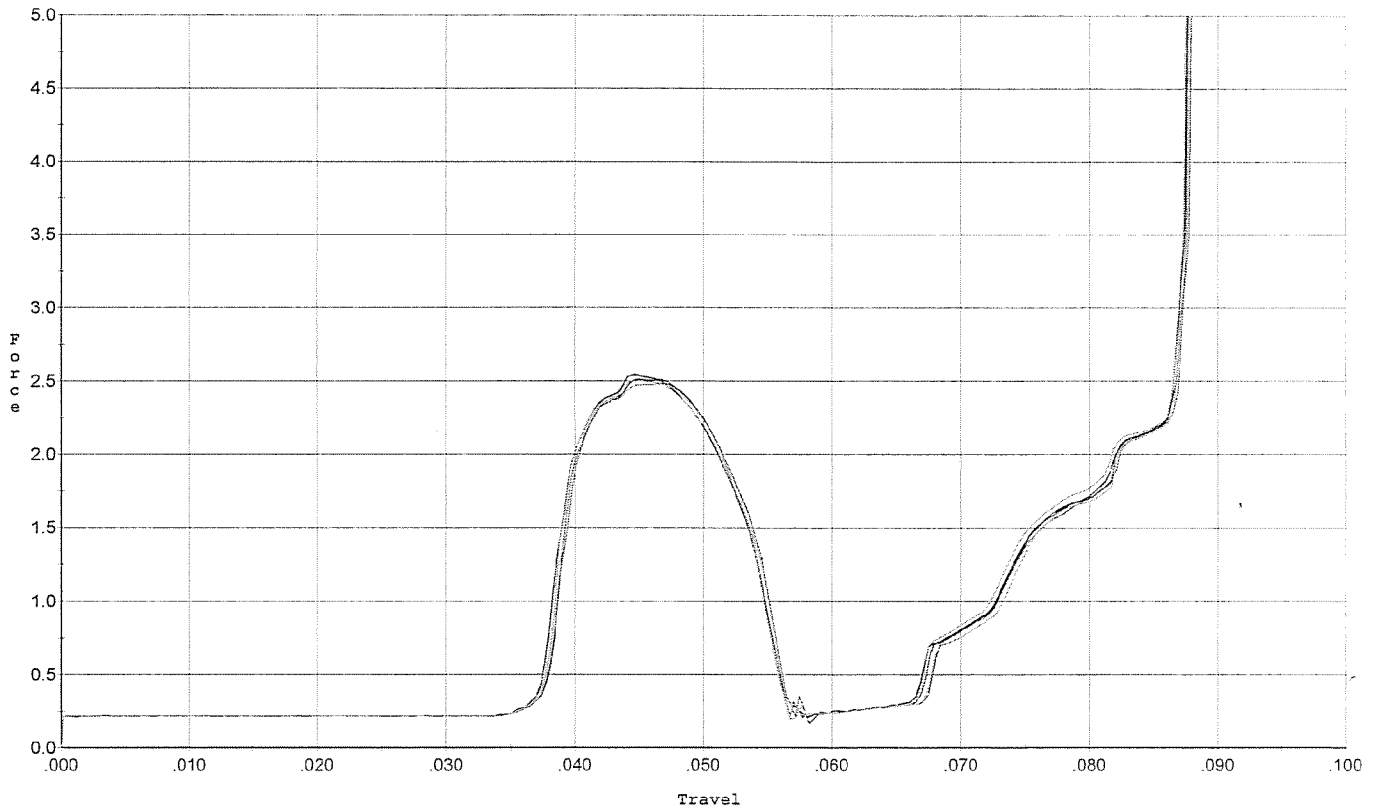
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.055	0.037	0.036	0.074		Set Trigger
2	4.093	0.056	0.036	0.036	0.075		Set Trigger
3	4.077	0.056	0.036	0.036	0.075		Set Trigger
4	4.123	0.055	0.036	0.037	0.074		Set Trigger
5	4.064	0.056	0.036	0.036	0.074		Set Trigger

AVG 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 5/02/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



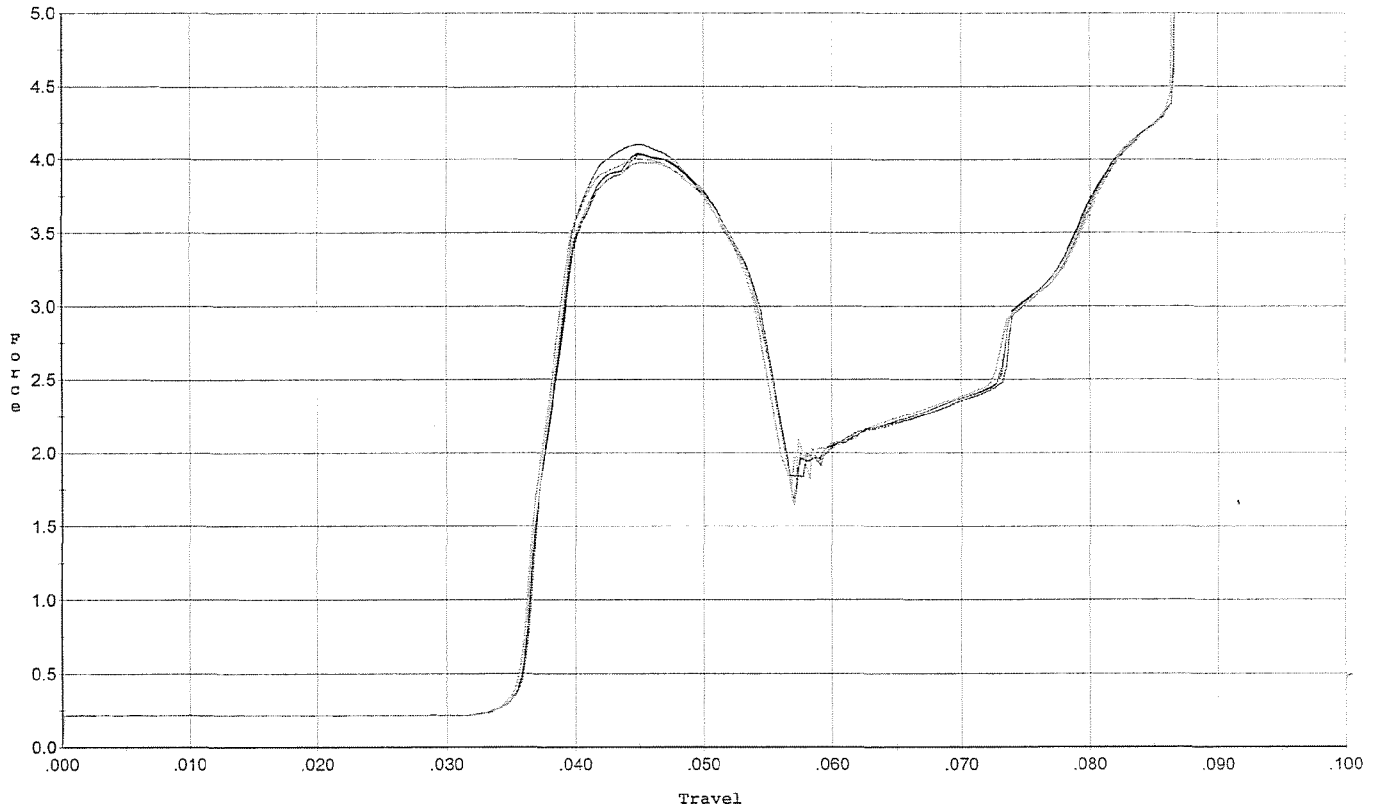
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.510	0.054	0.038	0.039	0.042		Set Trigger
2	2.547	0.054	0.037	0.039	0.043		Set Trigger
3	2.512	0.055	0.038	0.039	0.043		Set Trigger
4	2.479	0.055	0.037	0.039	0.043		Set Trigger
5	2.507	0.054	0.037	0.039	0.043		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.055	0.036	0.036	0.072		Set Trigger
2	4.042	0.055	0.036	0.036	0.073		Set Trigger
3	4.105	0.055	0.035	0.036	0.074		Set Trigger
4	3.977	0.055	0.036	0.036	0.073		Set Trigger
5	4.007	0.054	0.035	0.036	0.072		Set Trigger

Avg 4.03