

5676 4970

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



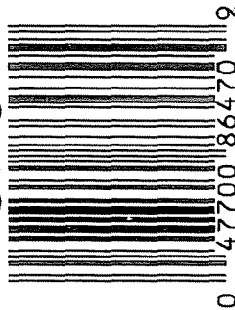
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6764970

UPC



BM FORM

GUN SERIAL # G 6764970

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	J.P.D.
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-19-08	J.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 27 2008 OPERATOR WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BT
542	APPLY COATINGS (BARREL ACTION)		6-28	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7/8	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/8	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7/8	SP
	D) OIL FIRING PIN ASSEMBLY		7-9-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

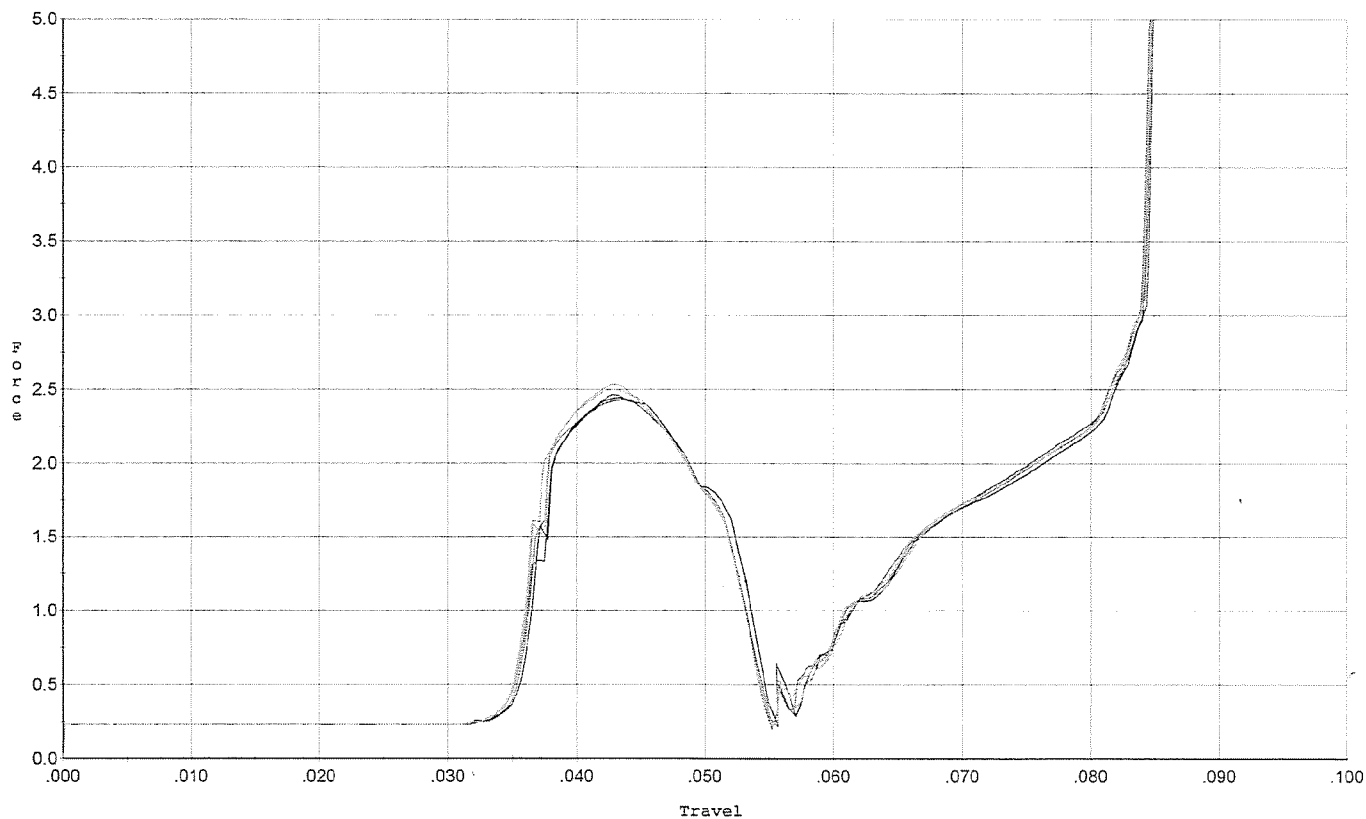
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	7-23	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7-23	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.022</u> <u>.023</u>	7-23	TL
	J) ASSEMBLE STOCK		7-9-08	RSN
	K) ASSEMBLE SWIVEL STUDS		7-29-08	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-14-08	TRCJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/14/08	MEJ
670	FINAL INSPECTION A) HEADSPACE		7-29-08	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.38</u> <u>2.34</u> <u>2.28</u> <u>2.28</u>	7/23/08	Fm
	C) FUNCTION		7-29-08	RTL
690	PACK		7/30/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



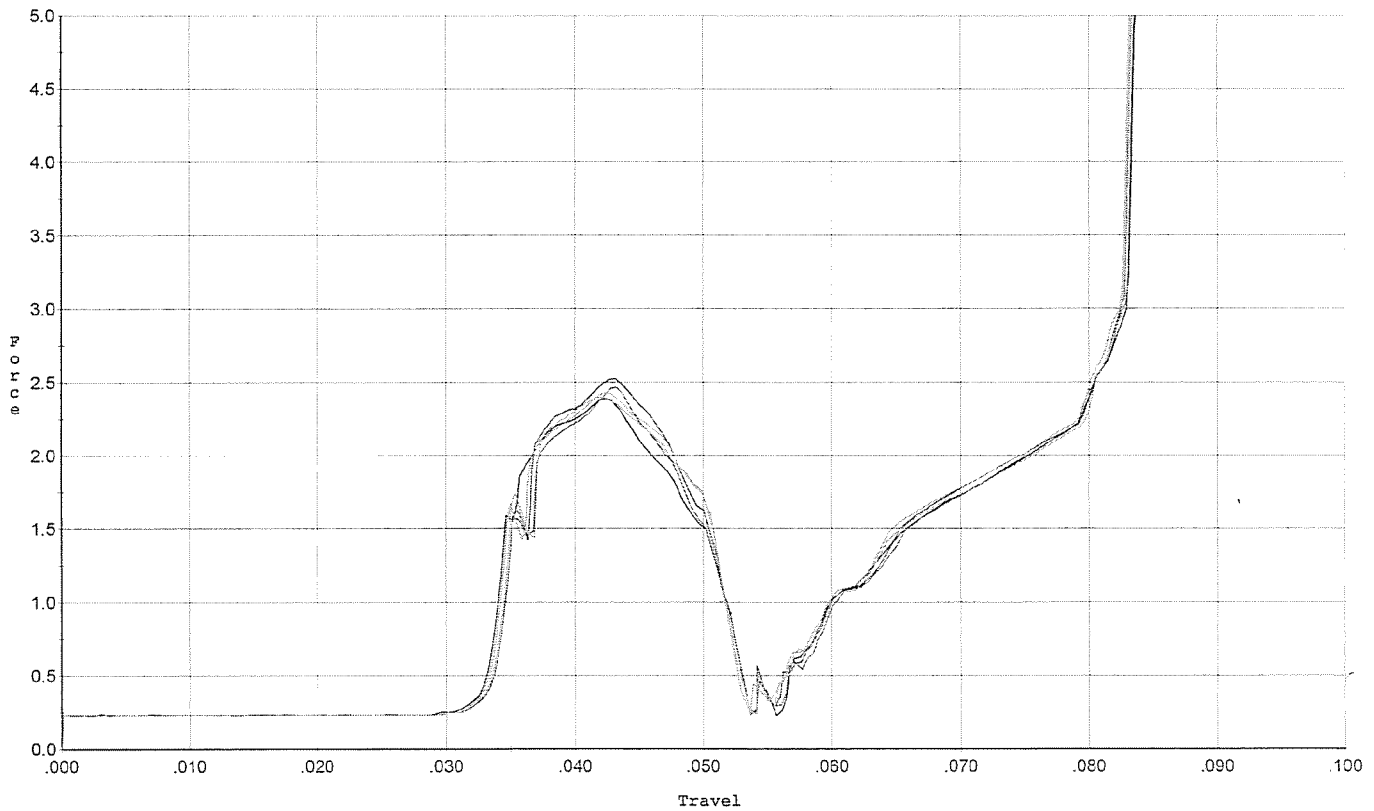
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.053	0.035	0.038	0.043		Set Trigger
2	2.445	0.053	0.035	0.037	0.043		Set Trigger
3	2.464	0.053	0.035	0.037	0.043		Set Trigger
4	2.501	0.053	0.035	0.037	0.044		Set Trigger
5	2.536	0.053	0.035	0.038	0.044		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



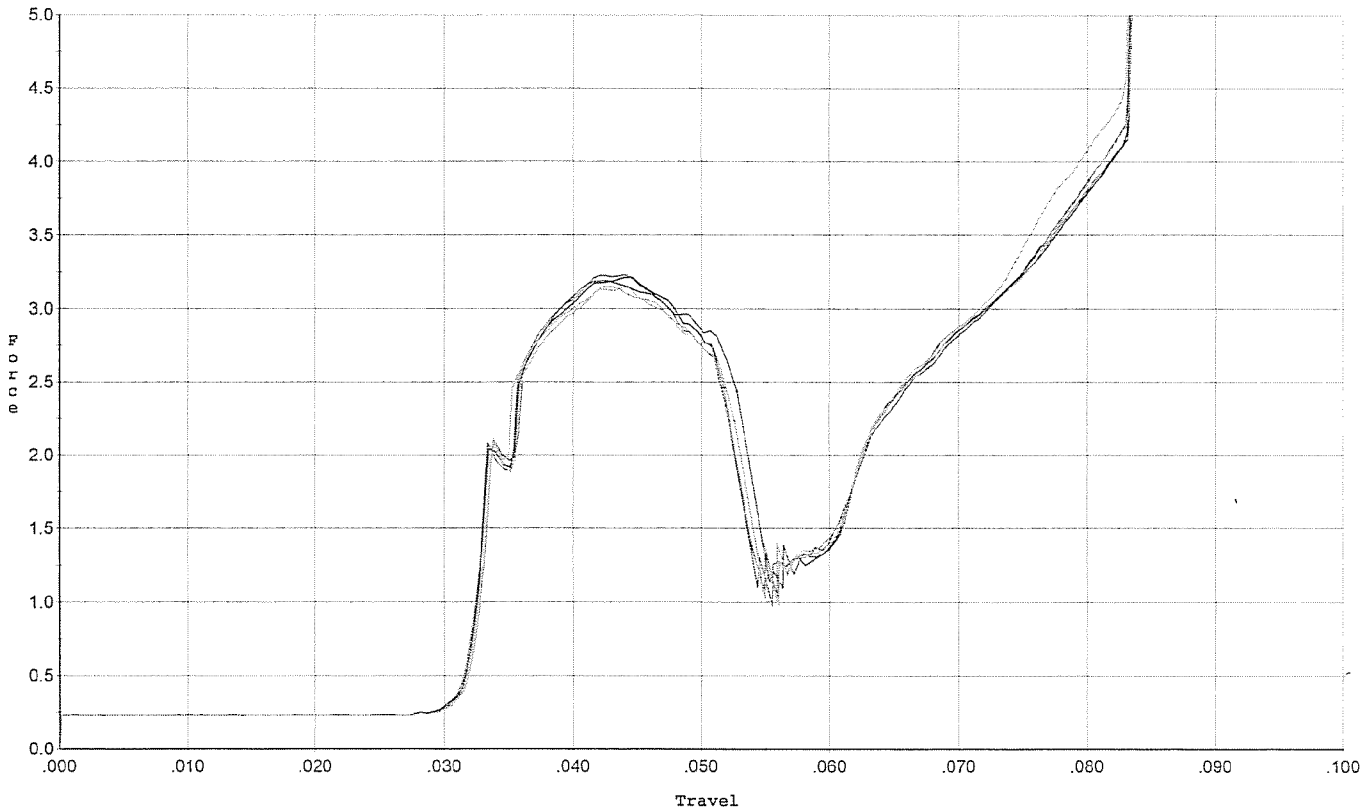
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.051	0.033	0.037	0.043		Set Trigger
2	2.390	0.052	0.033	0.036	0.043		Set Trigger
3	2.467	0.052	0.033	0.037	0.042		Set Trigger
4	2.430	0.051	0.033	0.037	0.042		Set Trigger
5	2.401	0.051	0.033	0.037	0.043		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



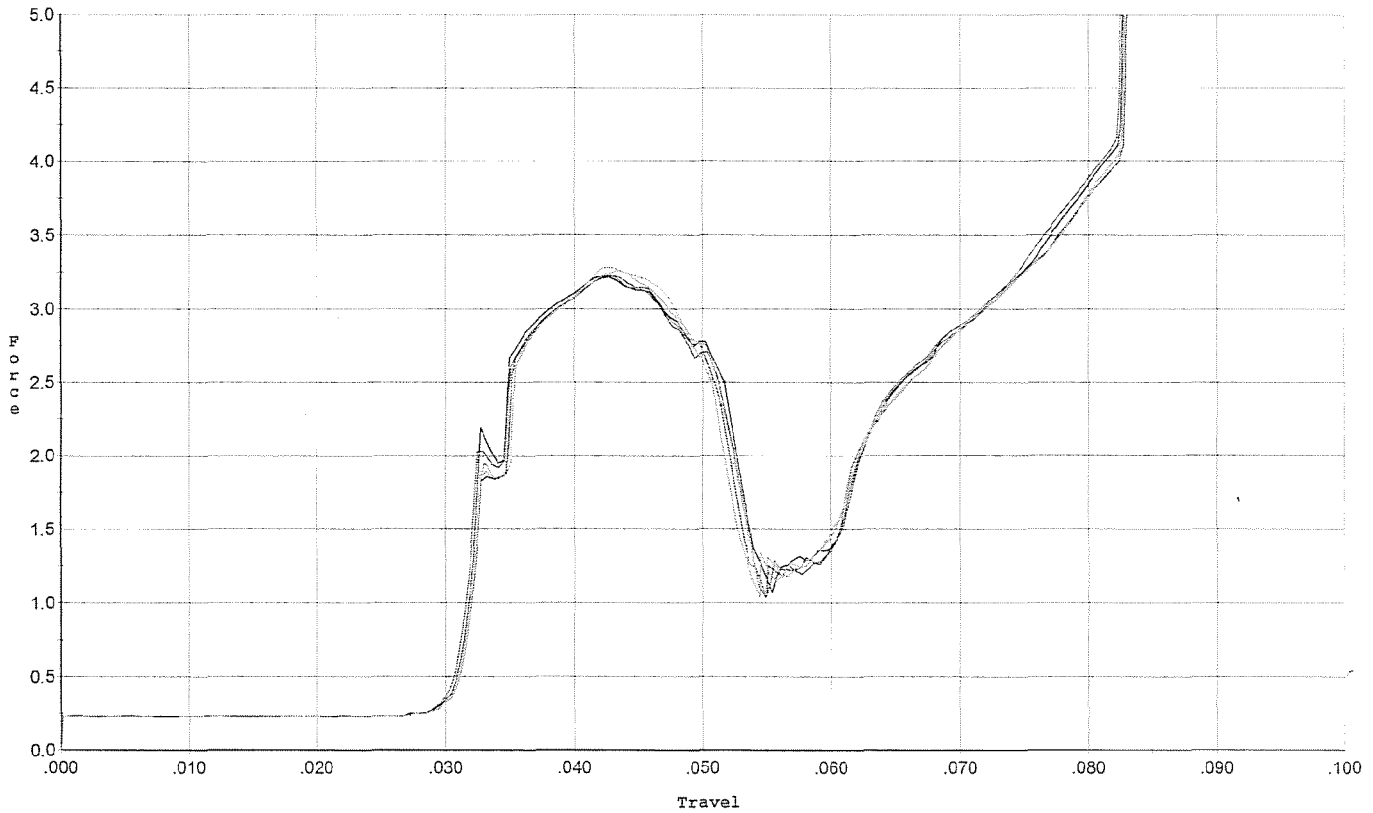
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.189	0.053	0.032	0.034	0.065		Set Trigger
2	3.214	0.052	0.031	0.035	0.063		Set Trigger
3	3.228	0.052	0.031	0.035	0.063		Set Trigger
4	3.145	0.052	0.032	0.035	0.061		Set Trigger
5	3.149	0.053	0.032	0.034	0.063		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



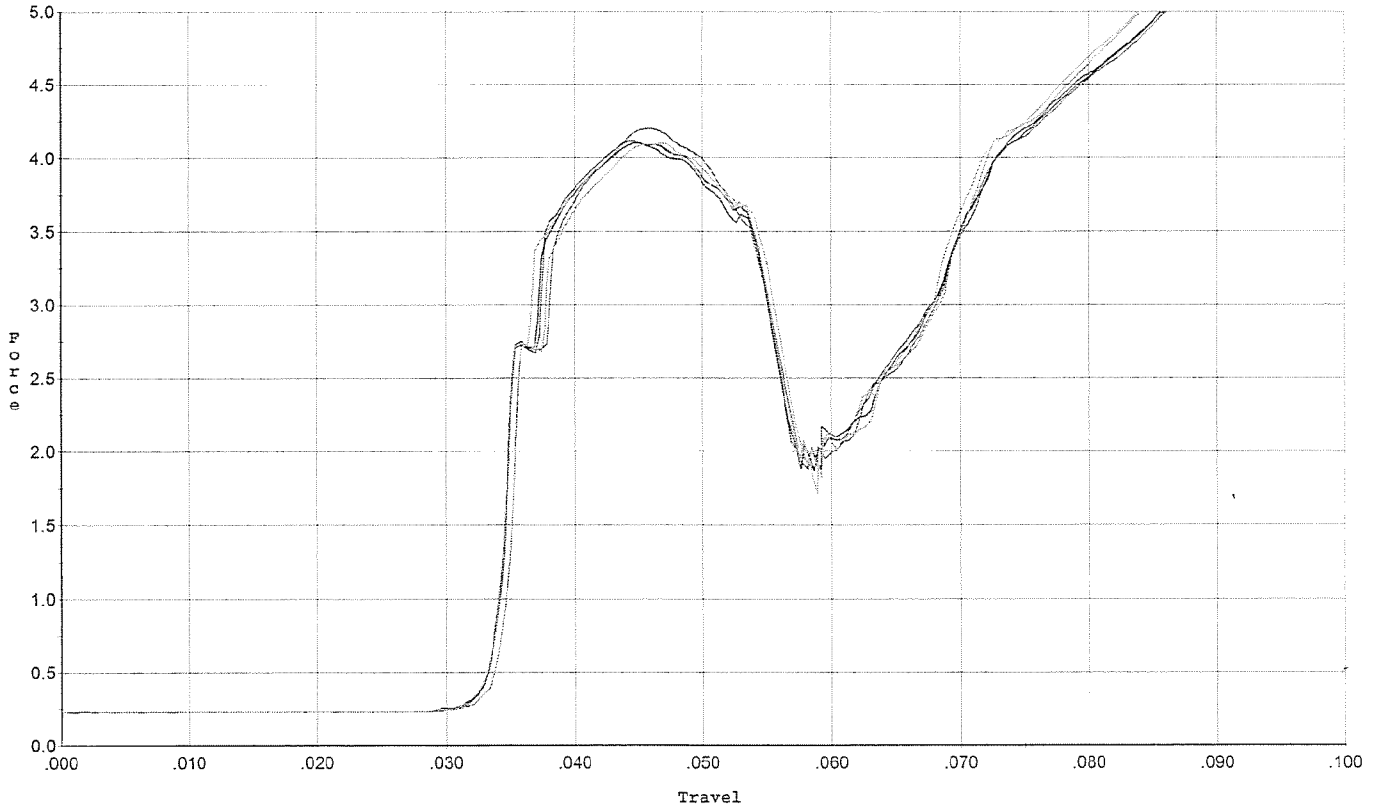
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.227	0.052	0.031	0.034	0.064		Set Trigger
2	3.221	0.052	0.031	0.034	0.065		Set Trigger
3	3.225	0.051	0.030	0.034	0.064		Set Trigger
4	3.259	0.053	0.031	0.034	0.065		Set Trigger
5	3.284	0.051	0.031	0.035	0.061		Set Trigger

Avg 3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



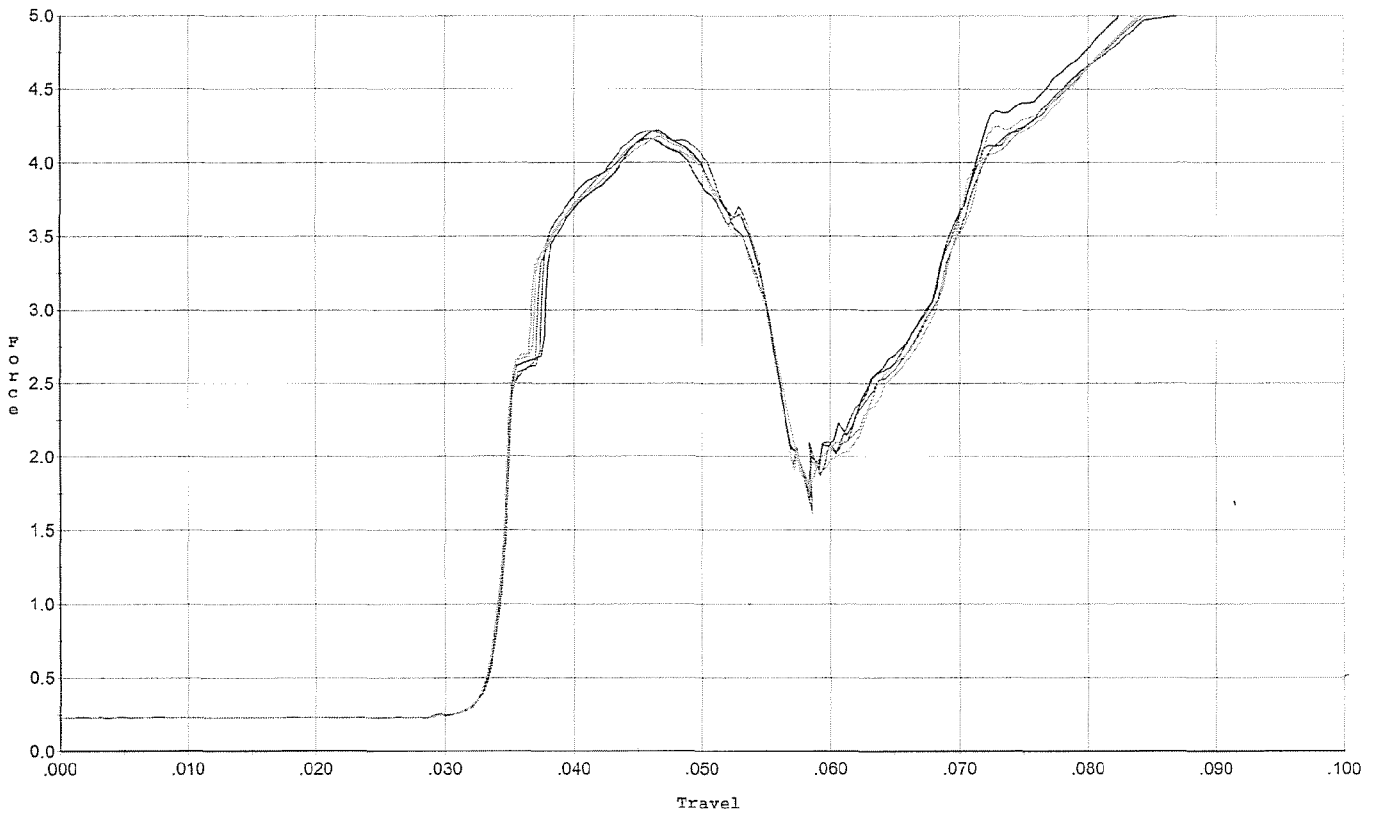
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.054	0.033	0.034	0.083		Set Trigger
2	4.105	0.054	0.033	0.034	0.084		Set Trigger
3	4.198	0.055	0.034	0.035	0.082		Set Trigger
4	4.112	0.054	0.033	0.034	0.084		Set Trigger
5	4.100	0.055	0.034	0.034	0.083		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



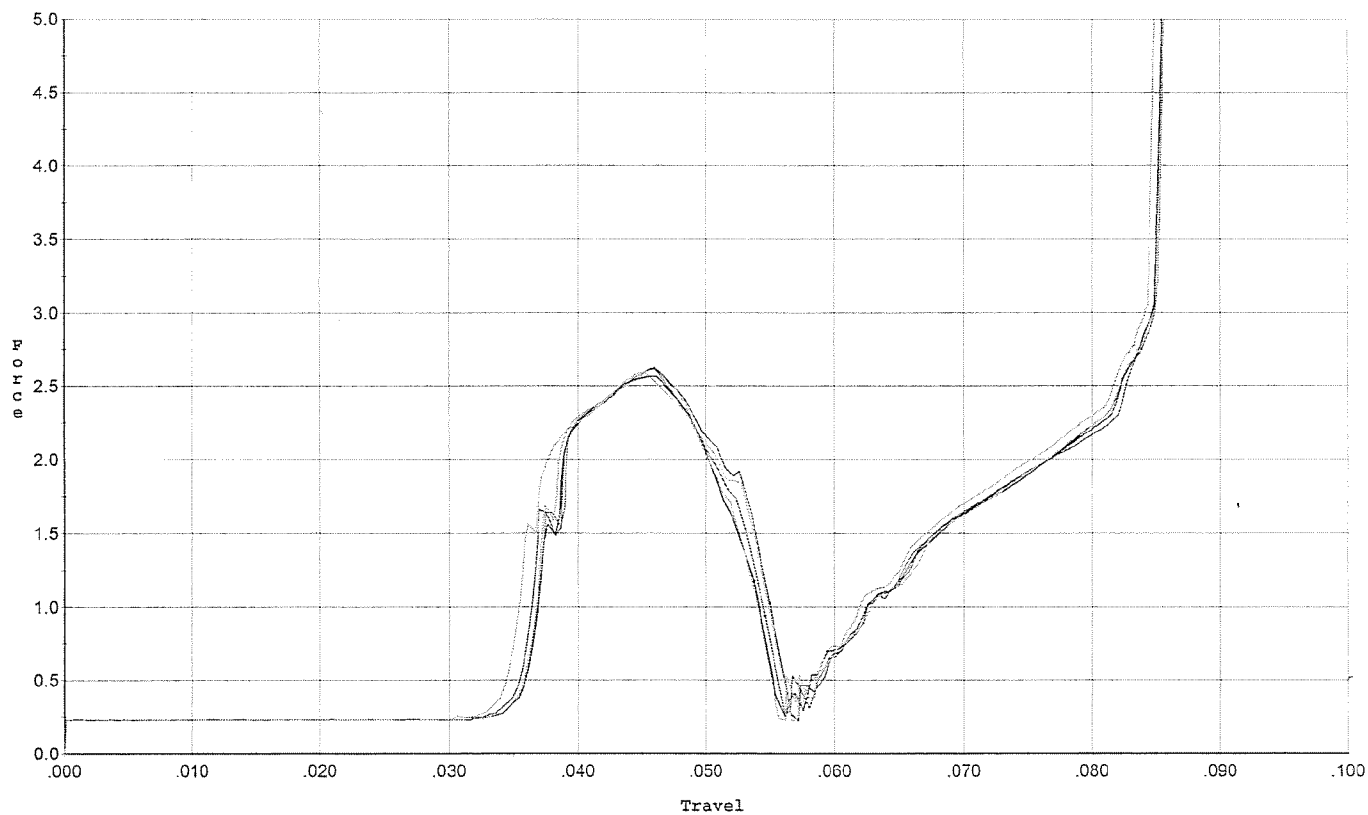
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.054	0.033	0.034	0.083		Set Trigger
2	4.218	0.055	0.033	0.034	0.083		Set Trigger
3	4.215	0.055	0.033	0.034	0.084		Set Trigger
4	4.161	0.055	0.033	0.034	0.084		Set Trigger
5	4.176	0.054	0.033	0.034	0.084		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



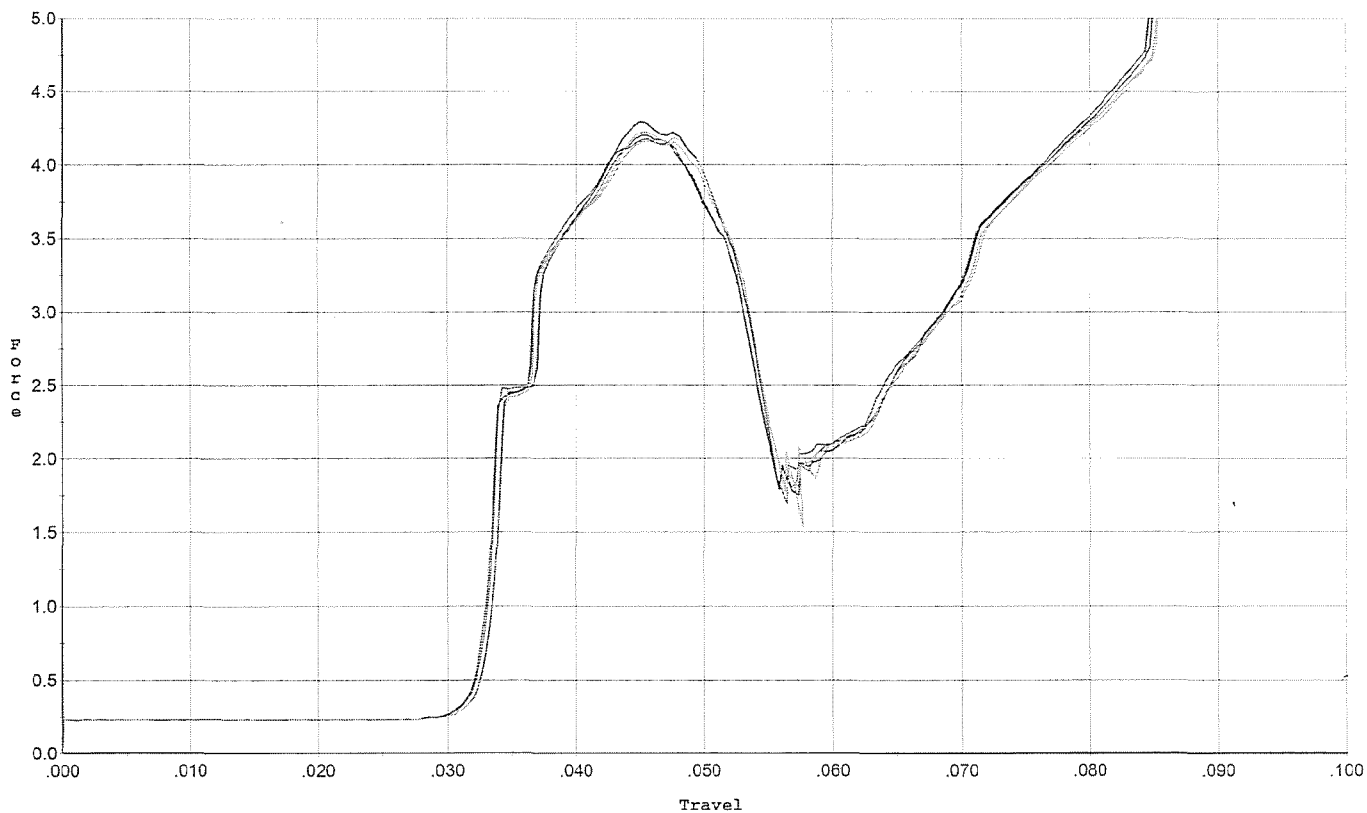
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.055	0.035	0.037	0.048		Set Trigger
2	2.564	0.054	0.036	0.037	0.045		Set Trigger
3	2.615	0.055	0.036	0.037	0.046		Set Trigger
4	2.630	0.054	0.036	0.037	0.047		Set Trigger
5	2.593	0.054	0.034	0.037	0.048		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.203	0.053	0.032	0.034	0.079		Set Trigger
2	4.291	0.053	0.032	0.034	0.080		Set Trigger
3	4.176	0.053	0.032	0.034	0.078		Set Trigger
4	4.223	0.053	0.032	0.034	0.079		Set Trigger
5	4.164	0.053	0.032	0.034	0.079		Set Trigger

AVG 4.21