

56764977

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



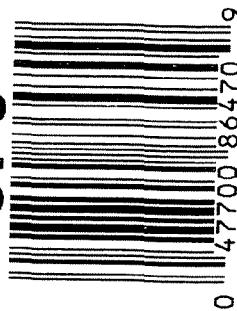
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764977

UPC



BM FORM

GUN SERIAL # G 6764977

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	SPD
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION		6-19-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX 2000 OPERATOR WMS	6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	RT
542	APPLY COATINGS (BARREL ACTION)		6-26	WMS
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		6/27/08	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/3/08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

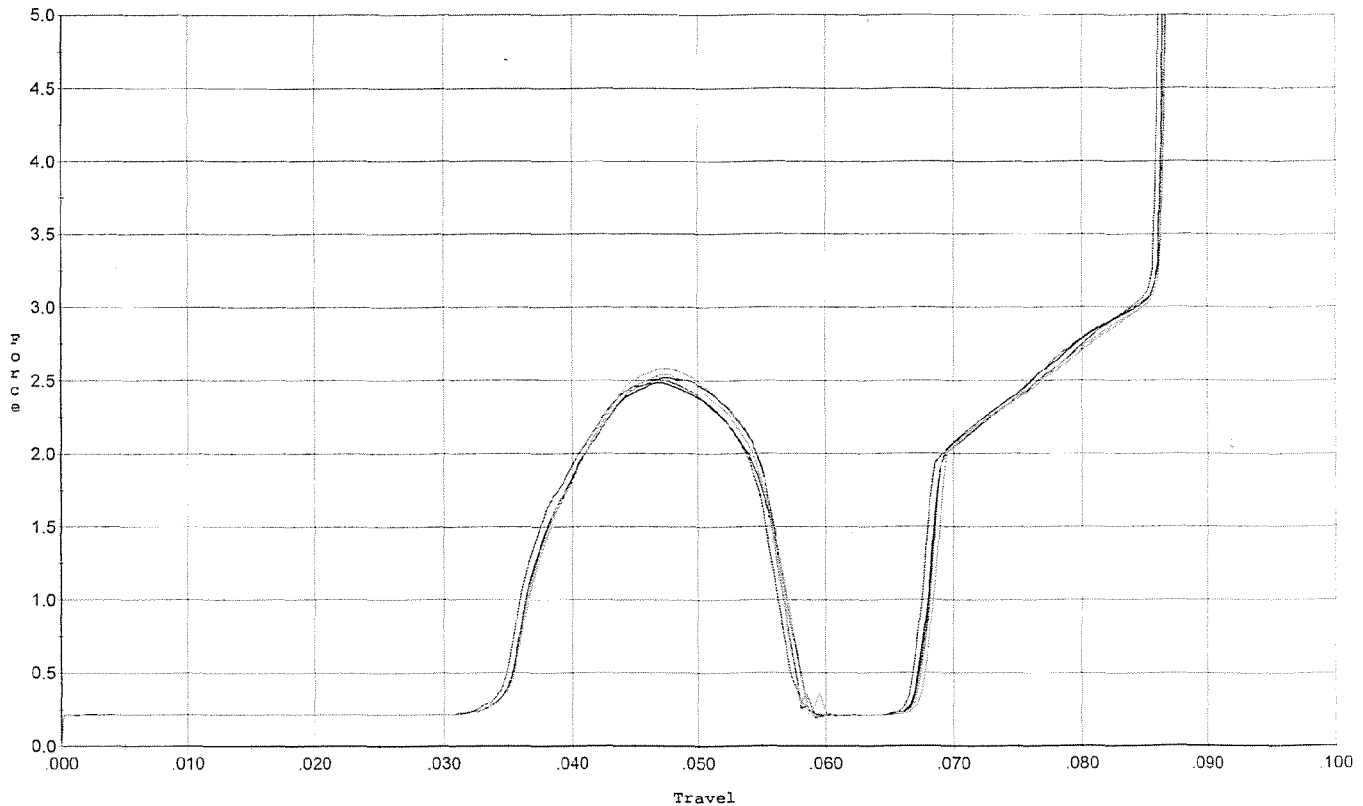
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5⁵</u> <u>6</u> <u>5⁵</u>	7/14/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4⁵</u> <u>4</u>	7/14/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	7/14/08	Fm
	J) ASSEMBLE STOCK		7/3/08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-7-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		8-7-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-3-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-3-08	SD
670	FINAL INSPECTION A) HEADSPACE		8-7-08	S.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.56</u> <u>2.63</u> <u>2.77</u> <u>2.83</u>	7-11-08	SD
	C) FUNCTION		8-7-08	S.P.D.
690	PACK		8/12/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/02/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



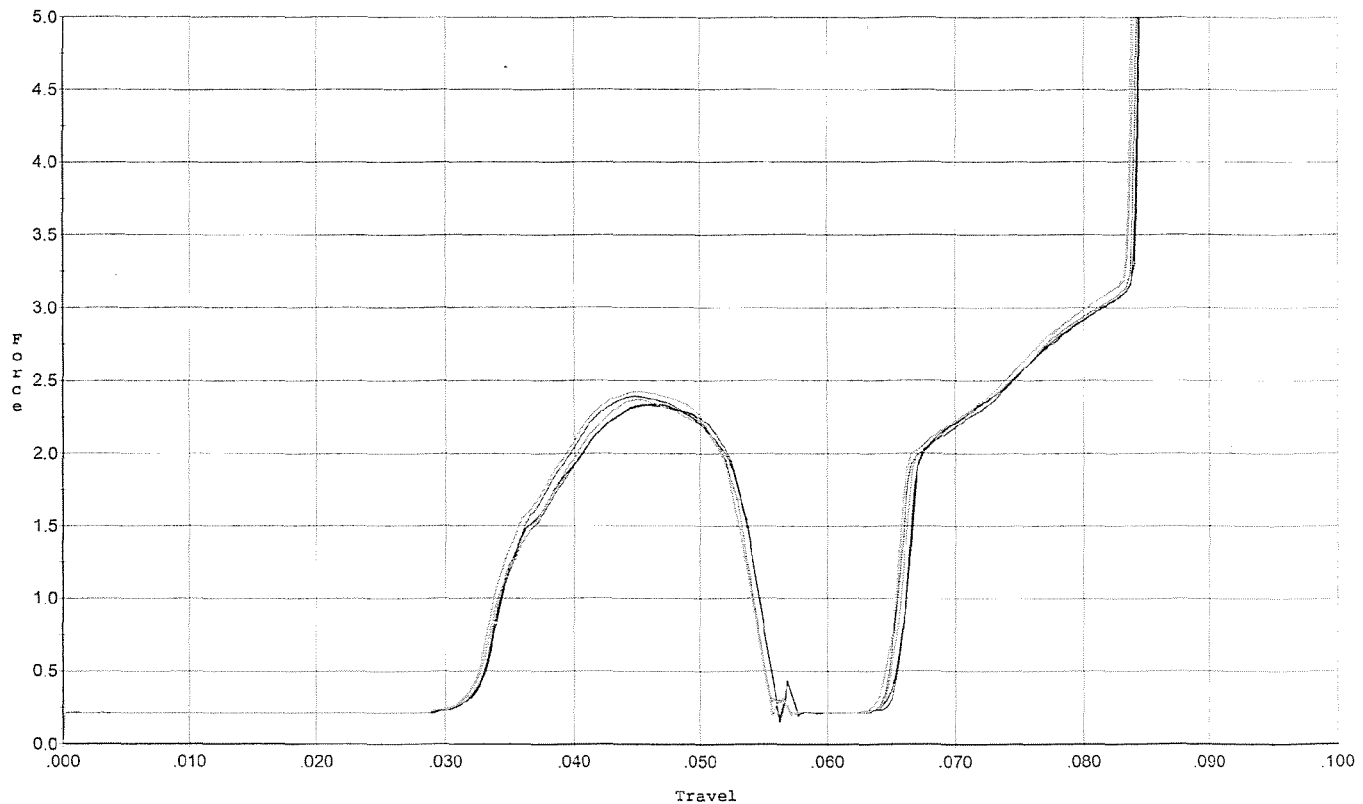
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.521	0.055	0.035	0.036	0.050		Set Trigger
2	2.484	0.056	0.035	0.036	0.049		Set Trigger
3	2.510	0.055	0.035	0.036	0.049		Set Trigger
4	2.584	0.057	0.035	0.036	0.051		Set Trigger
5	2.541	0.055	0.035	0.037	0.049		Set Trigger

Arg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



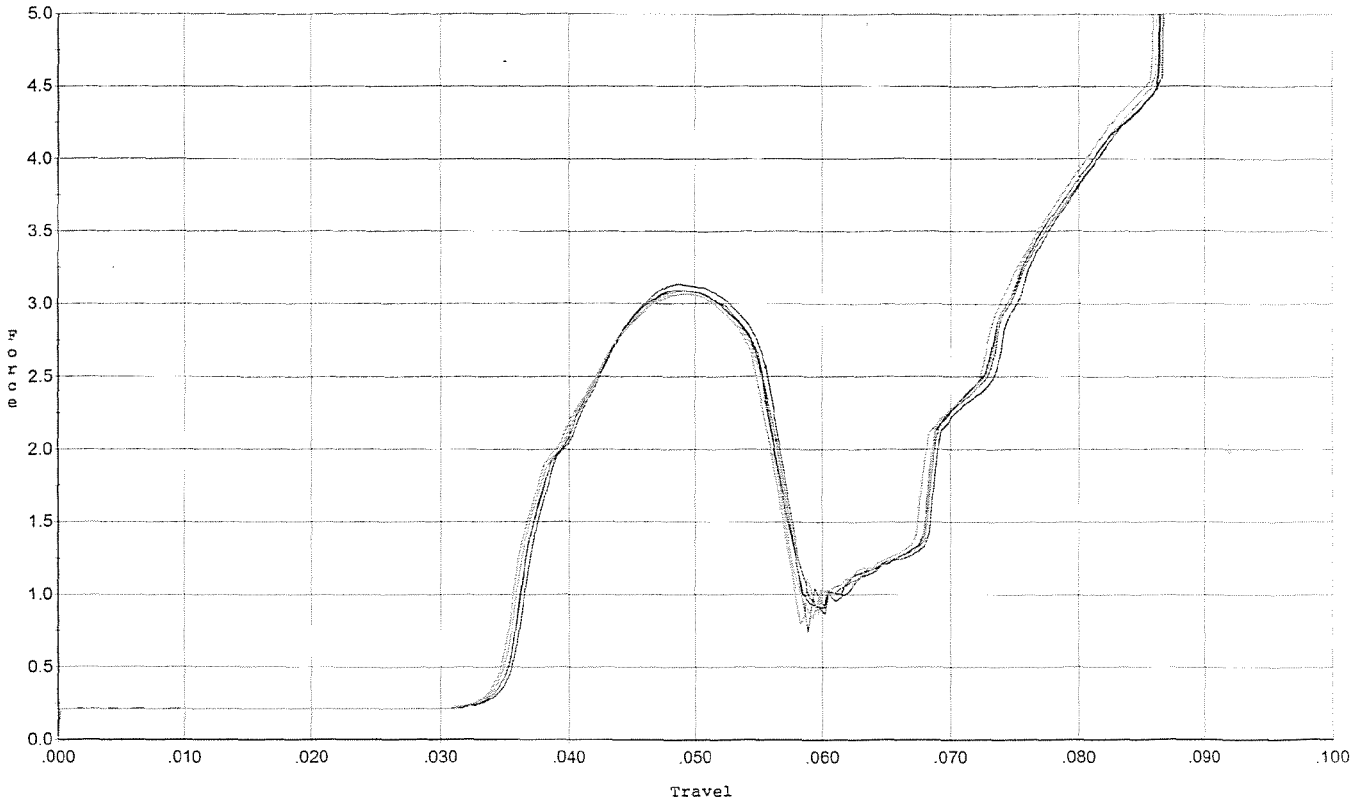
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.334	0.054	0.033	0.036	0.047		Set Trigger
2	2.338	0.054	0.033	0.036	0.047		Set Trigger
3	2.394	0.053	0.033	0.036	0.047		Set Trigger
4	2.424	0.054	0.032	0.036	0.048		Set Trigger
5	2.368	0.053	0.032	0.036	0.046		Set Trigger

Avg 2.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



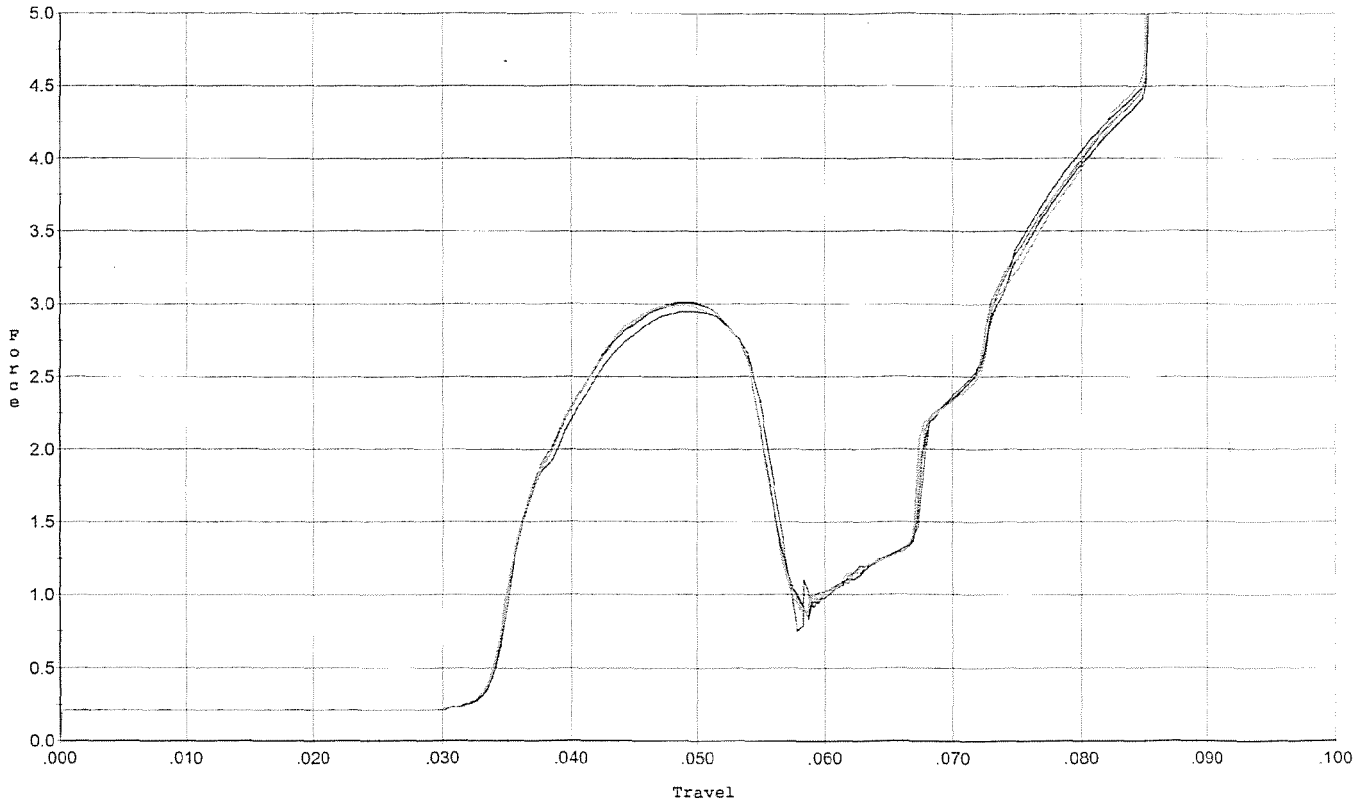
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.133	0.056	0.035	0.036	0.060		Set Trigger
2	3.090	0.055	0.035	0.036	0.059		Set Trigger
3	3.085	0.056	0.035	0.036	0.061		Set Trigger
4	3.072	0.055	0.034	0.035	0.060		Set Trigger
5	3.064	0.056	0.034	0.035	0.061		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/02/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



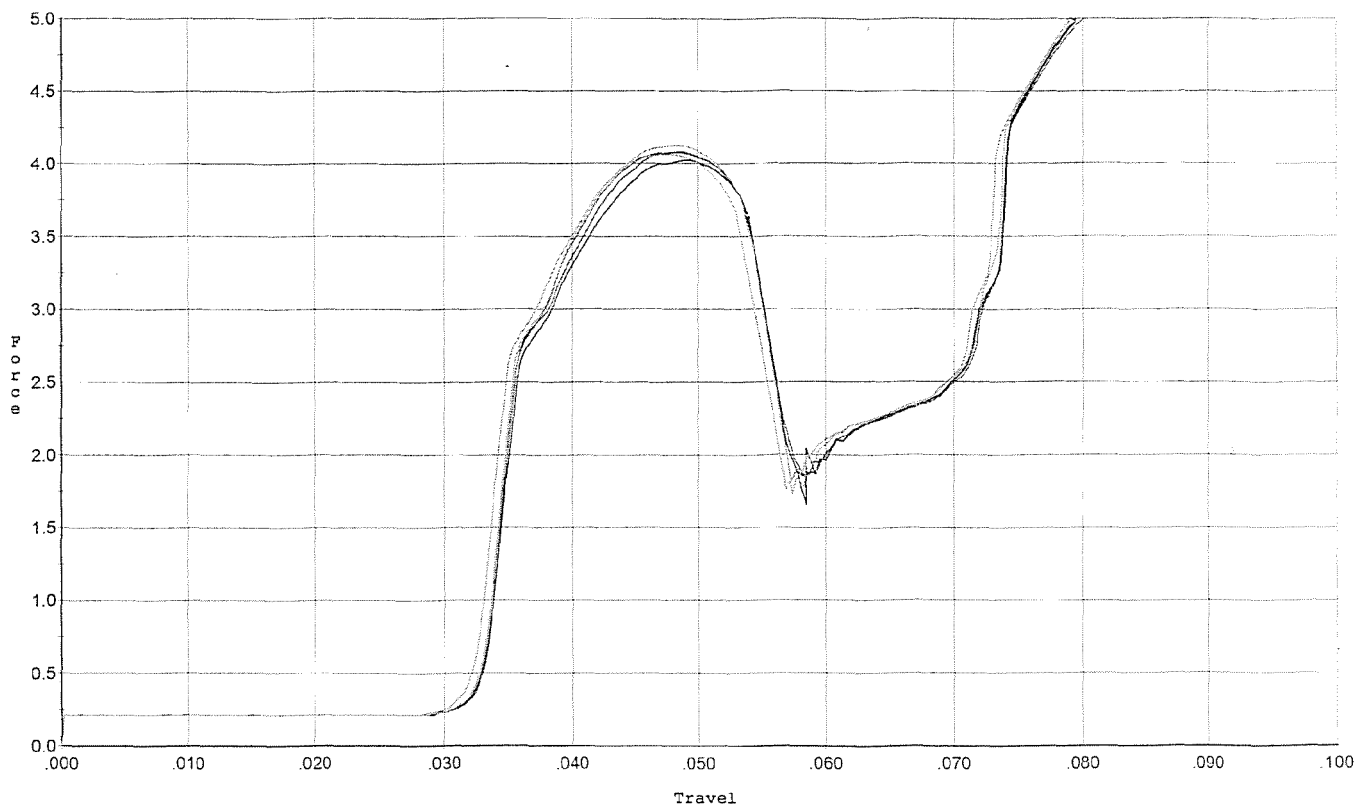
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.953	0.055	0.034	0.035	0.059		Set Trigger
2	3.007	0.054	0.034	0.035	0.058		Set Trigger
3	3.012	0.054	0.034	0.035	0.058		Set Trigger
4	2.993	0.054	0.033	0.035	0.058		Set Trigger
5	2.997	0.054	0.034	0.035	0.058		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/02/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



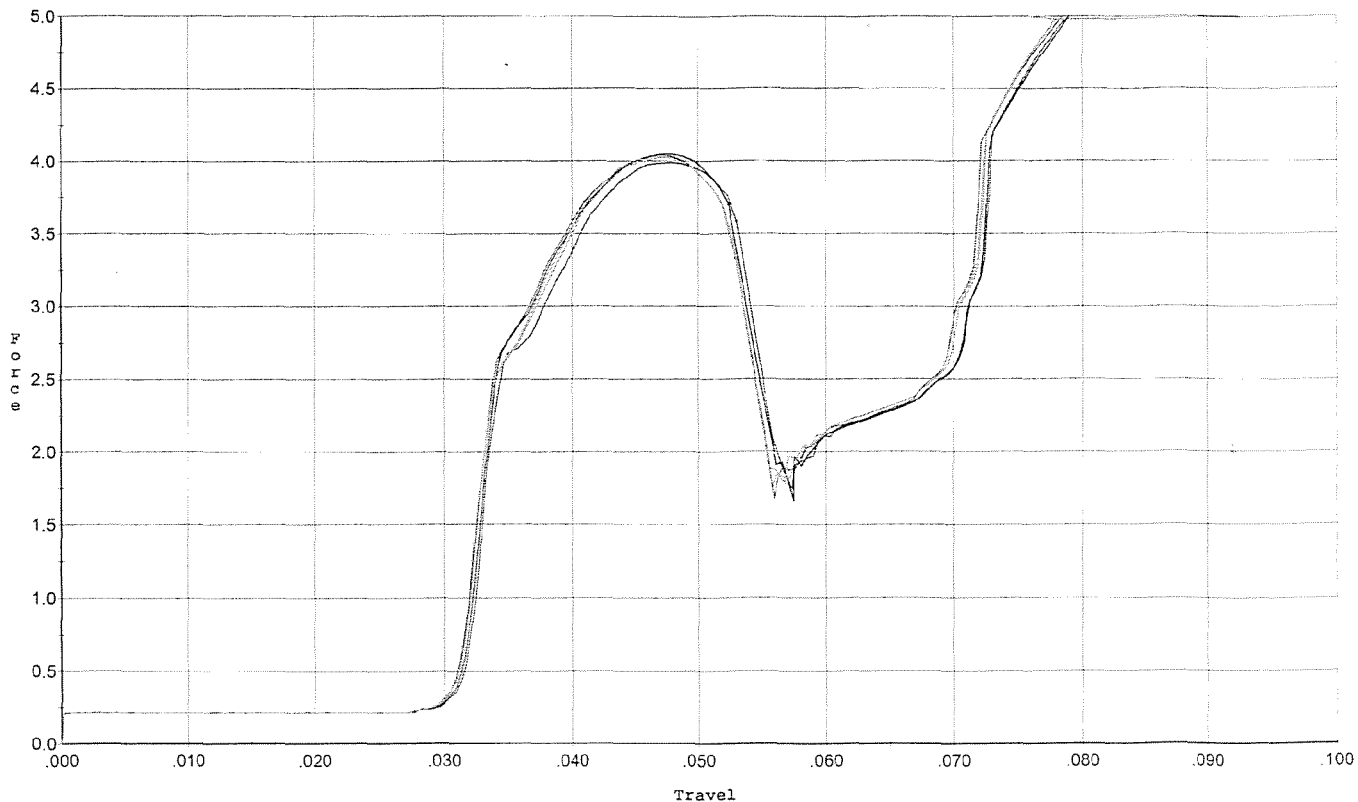
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.076	0.054	0.033	0.034	0.081		Set Trigger
2	4.022	0.054	0.032	0.034	0.080		Set Trigger
3	4.081	0.054	0.032	0.033	0.082		Set Trigger
4	4.128	0.054	0.032	0.033	0.083		Set Trigger
5	4.062	0.055	0.032	0.033	0.083		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/02/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



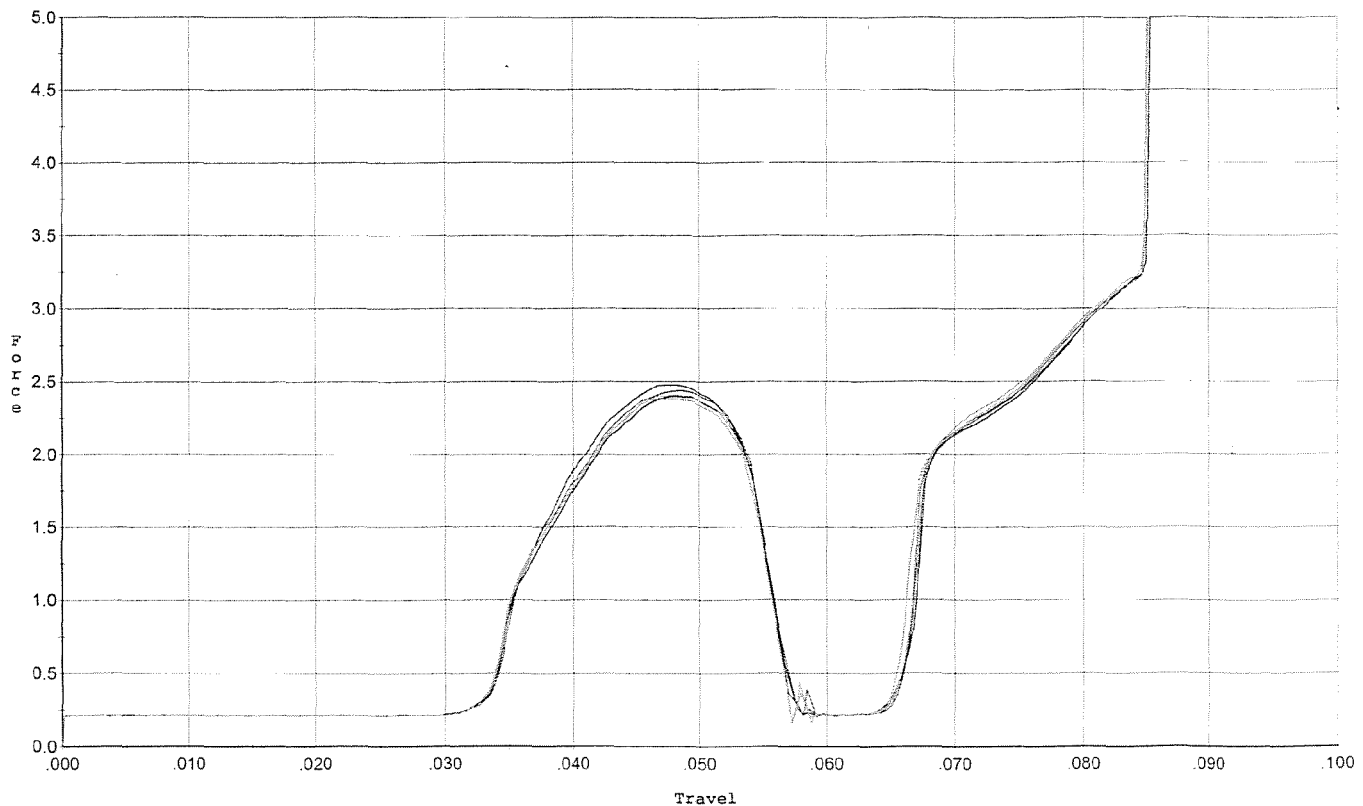
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.991	0.053	0.031	0.033	0.080		Set Trigger
2	4.053	0.052	0.031	0.033	0.080		Set Trigger
3	4.040	0.053	0.031	0.032	0.082		Set Trigger
4	4.029	0.053	0.031	0.032	0.081		Set Trigger
5	4.022	0.053	0.031	0.032	0.080		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



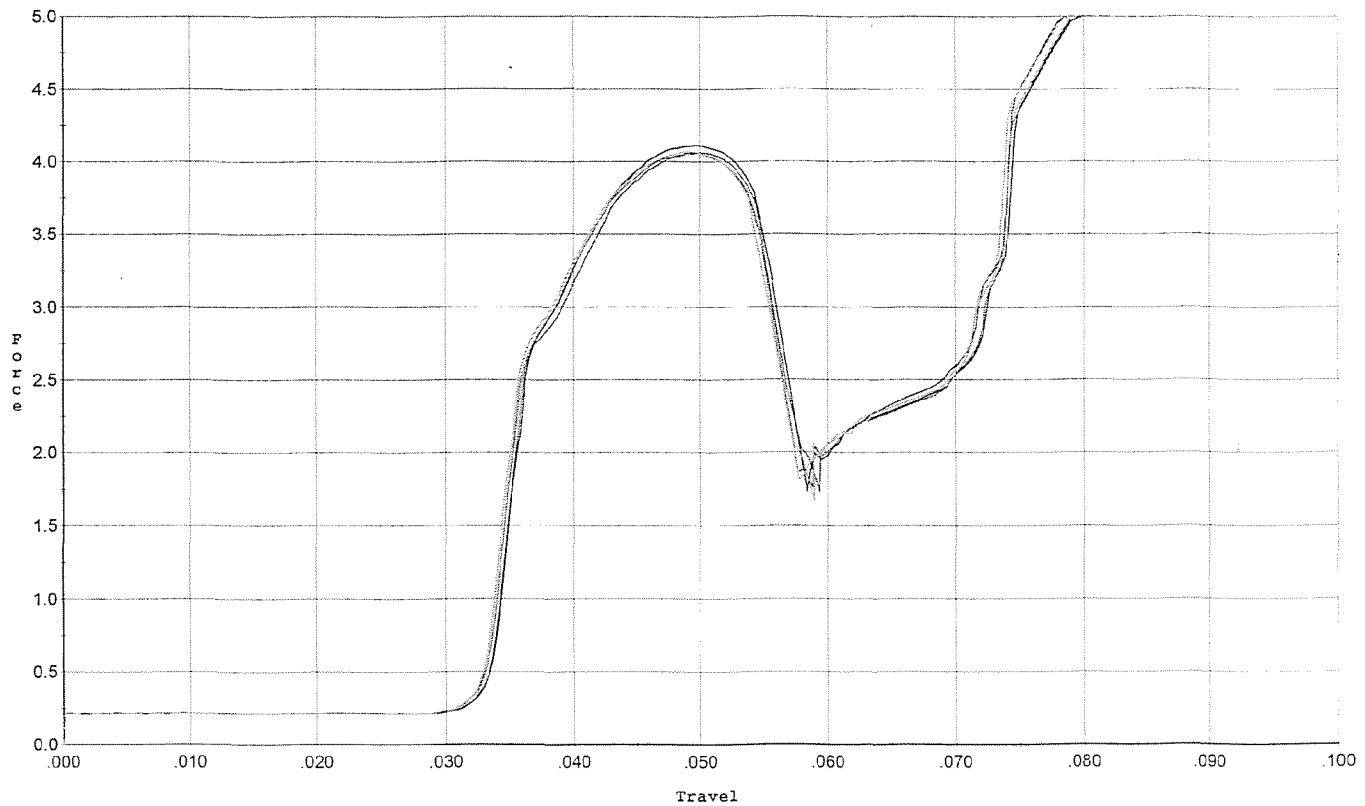
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.476	0.054	0.034	0.036	0.049		Set Trigger
2	2.399	0.054	0.034	0.036	0.047		Set Trigger
3	2.437	0.054	0.034	0.036	0.048		Set Trigger
4	2.413	0.055	0.034	0.036	0.048		Set Trigger
5	2.388	0.055	0.034	0.036	0.047		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.054	0.033	0.034	0.081		Set Trigger
2	4.115	0.056	0.033	0.033	0.084		Set Trigger
3	4.057	0.055	0.033	0.033	0.082		Set Trigger
4	4.056	0.055	0.033	0.033	0.084		Set Trigger
5	4.069	0.055	0.033	0.033	0.082		Set Trigger

Avg 4.07