

5676 4978

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

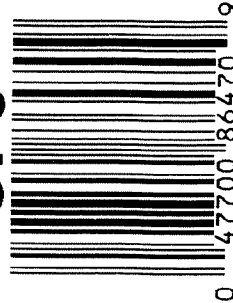
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764978

UPC



GUN SERIAL # G 6764978

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SP
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-18-08	SP
472	SERIALIZE BOLT HANDLE		6-20-08	SP
475	DRILL AND TAP SIGHT HOLES	OPERATOR WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	RT
542	APPLY COATINGS (BARREL ACTION)		7-8	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-14-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

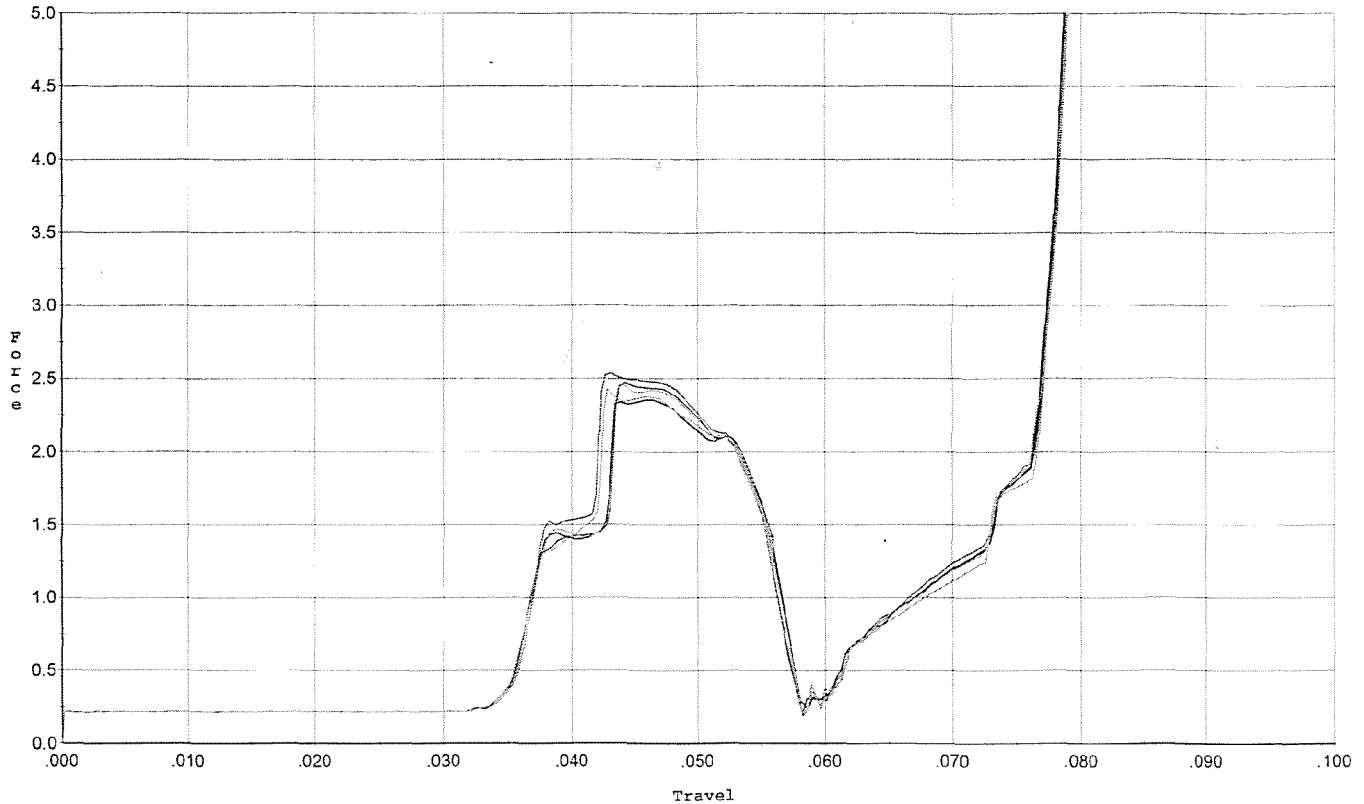
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7-23	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7-23	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.24</u> <u>.23</u> <u>.23</u>	7-23	TL
	J) ASSEMBLE STOCK		7-14-08	BSW
	K) ASSEMBLE SWIVEL STUDS		7-29-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-15-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/15/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-29-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.16</u> <u>2.15</u> <u>2.22</u> <u>2.16</u> <u>2.13</u>	7/23/08	Fm
	C) FUNCTION		7-29-08	RTZ
690	PACK		7/30/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



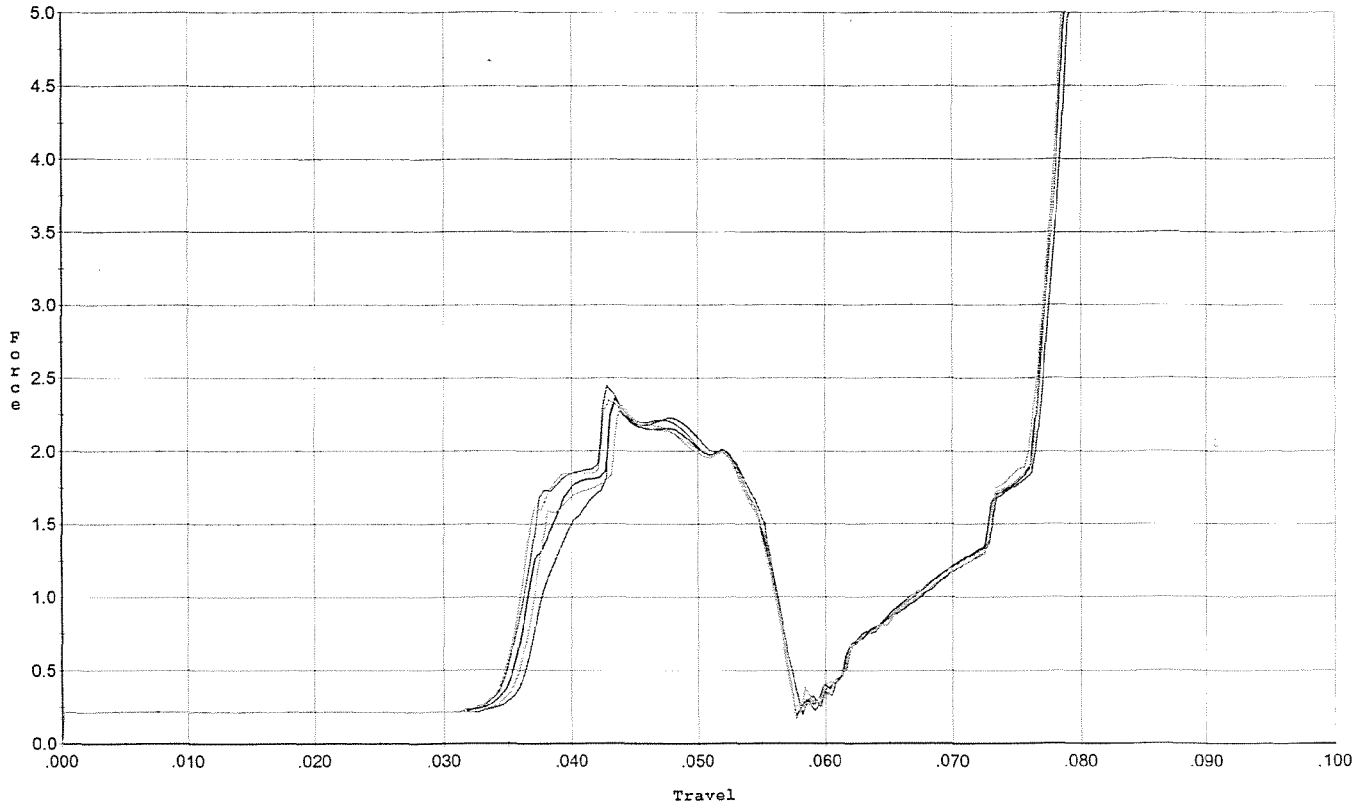
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.476	0.056	0.035	0.030	0.046		Set Trigger
2	2.356	0.055	0.035	0.031	0.044		Set Trigger
3	2.537	0.056	0.036	0.030	0.048		Set Trigger
4	2.466	0.056	0.035	0.031	0.046		Set Trigger
5	2.431	0.055	0.035	0.031	0.045		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



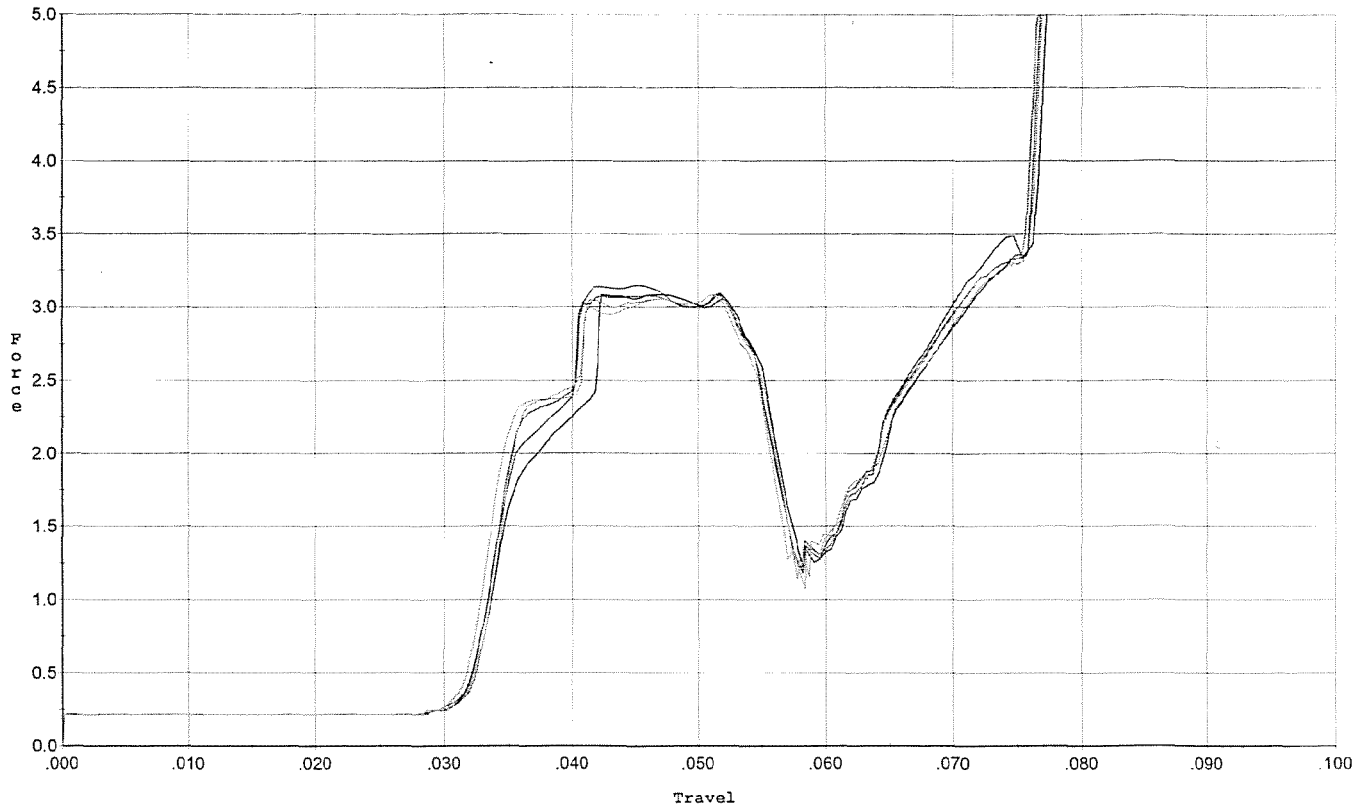
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.358	0.055	0.036	0.031	0.043		Set Trigger
2	2.328	0.055	0.035	0.031	0.045		Set Trigger
3	2.446	0.056	0.034	0.031	0.046		Set Trigger
4	2.312	0.055	0.035	0.031	0.044		Set Trigger
5	2.350	0.056	0.034	0.031	0.046		Set Trigger

Avg 2.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



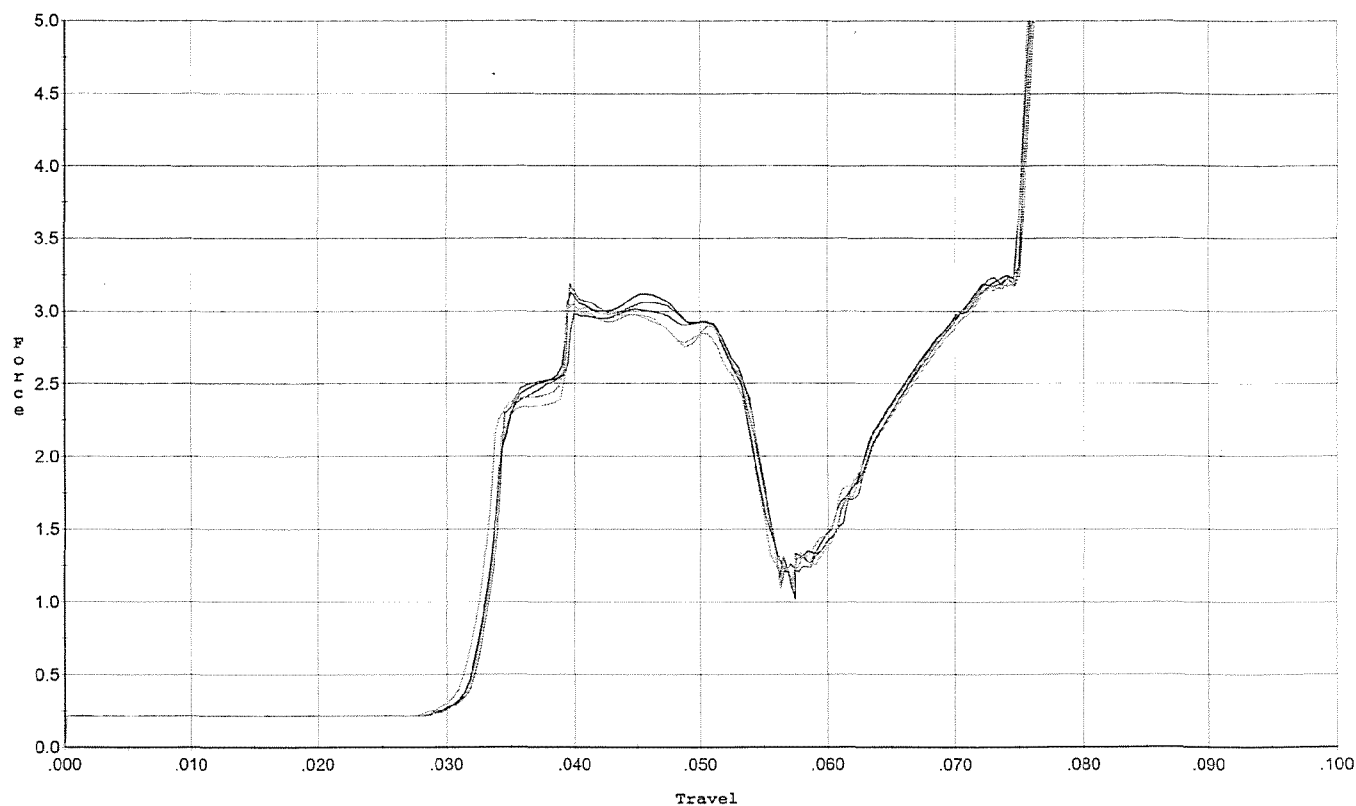
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.054	0.032	0.028	0.066		Set Trigger
2	3.088	0.055	0.032	0.028	0.065		Set Trigger
3	3.093	0.056	0.032	0.027	0.069		Set Trigger
4	3.082	0.055	0.031	0.028	0.067		Set Trigger
5	3.070	0.055	0.032	0.028	0.067		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



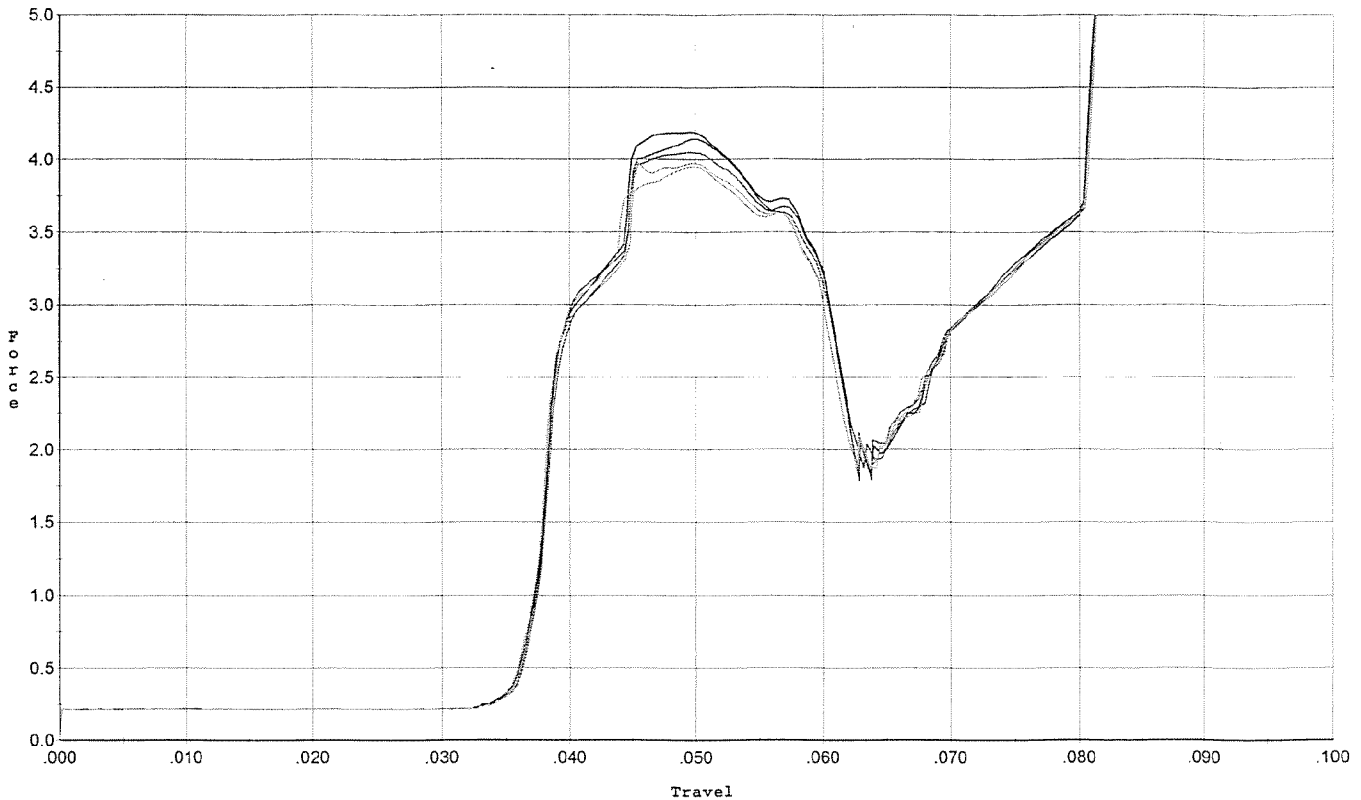
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.014	0.053	0.032	0.029	0.063		Set Trigger
2	3.127	0.054	0.031	0.028	0.066		Set Trigger
3	3.185	0.054	0.032	0.028	0.066		Set Trigger
4	3.040	0.054	0.032	0.028	0.064		Set Trigger
5	3.047	0.053	0.031	0.028	0.064		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



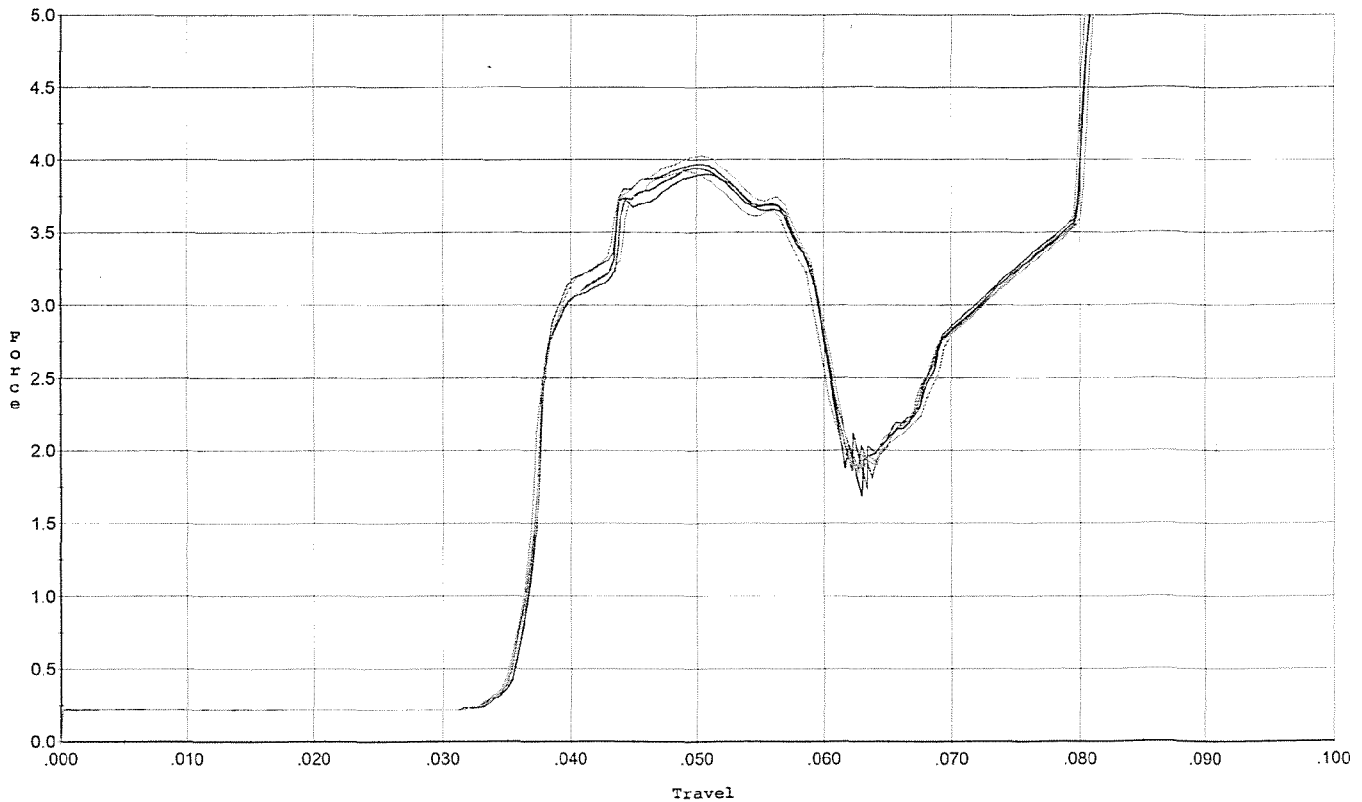
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.060	0.036	0.026	0.091		Set Trigger
2	4.191	0.060	0.036	0.026	0.092		Set Trigger
3	4.049	0.060	0.036	0.026	0.090		Set Trigger
4	3.952	0.060	0.036	0.027	0.087		Set Trigger
5	3.978	0.060	0.036	0.026	0.087		Set Trigger

AVG 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



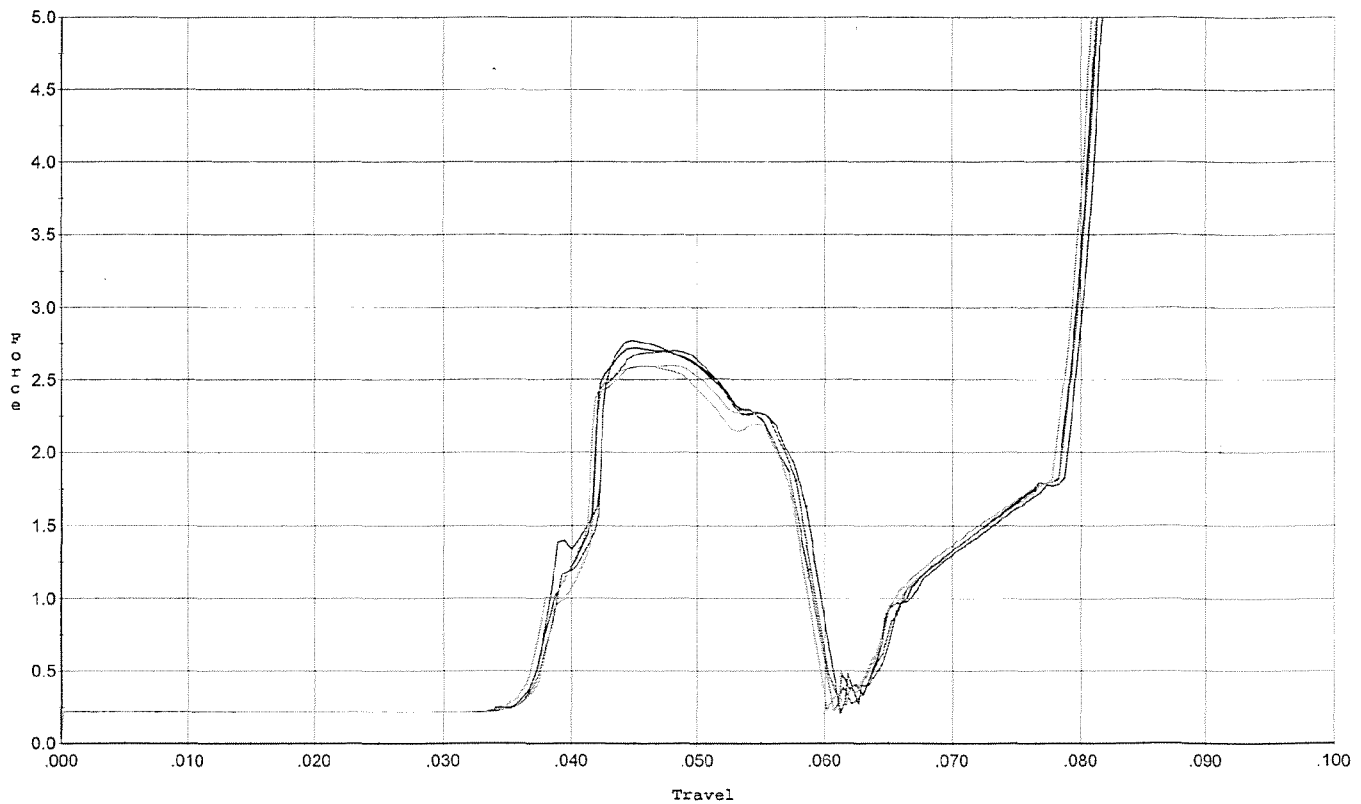
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.901	0.059	0.035	0.026	0.087		Set Trigger
2	3.942	0.059	0.035	0.026	0.088		Set Trigger
3	3.967	0.059	0.035	0.026	0.088		Set Trigger
4	4.030	0.060	0.035	0.026	0.092		Set Trigger
5	3.923	0.059	0.035	0.027	0.086		Set Trigger

Avg 3.95

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



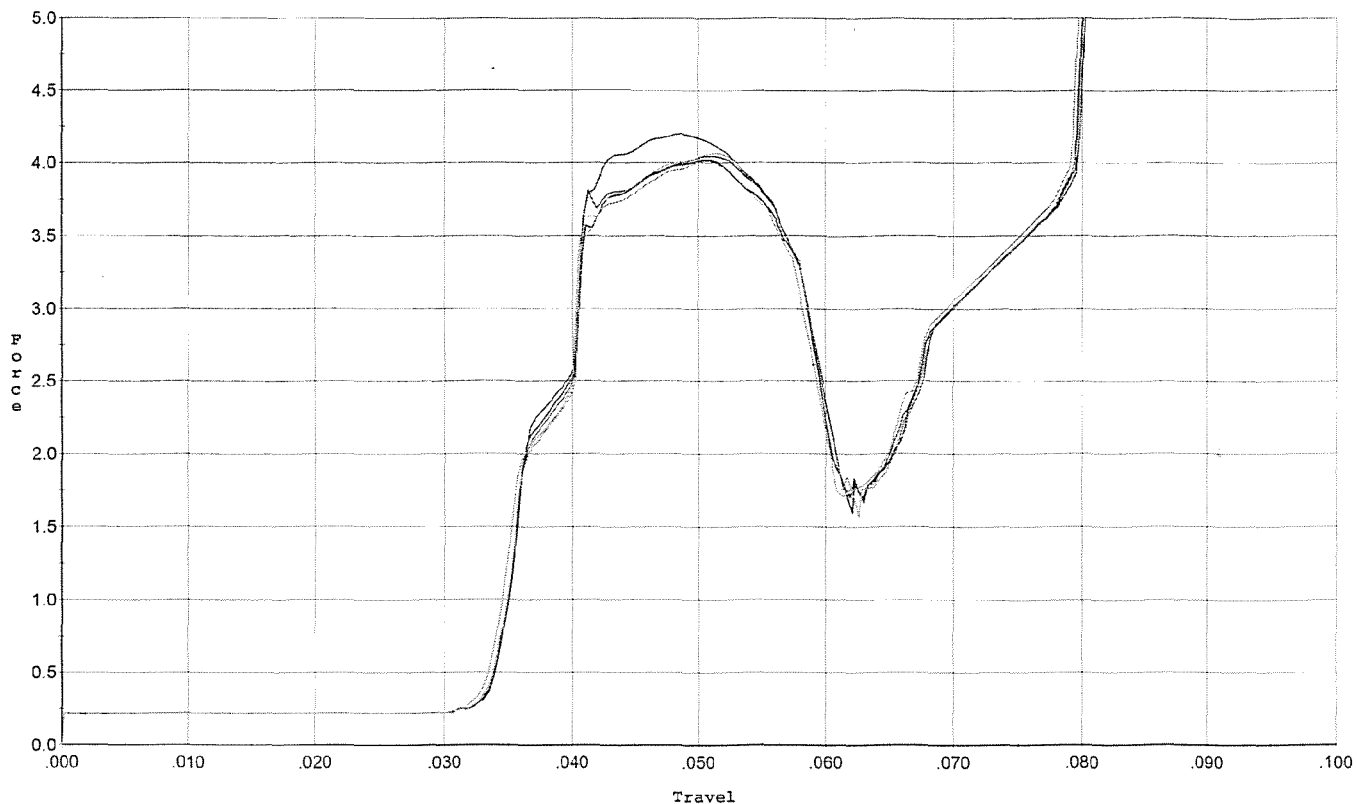
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.773	0.059	0.036	0.030	0.055		Set Trigger
2	2.721	0.059	0.037	0.030	0.054		Set Trigger
3	2.700	0.058	0.037	0.030	0.052		Set Trigger
4	2.599	0.059	0.037	0.030	0.051		Set Trigger
5	2.601	0.057	0.036	0.030	0.052		Set Trigger

Avg 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.058	0.033	0.027	0.091		Set Trigger
2	4.019	0.058	0.033	0.027	0.088		Set Trigger
3	4.046	0.058	0.033	0.027	0.089		Set Trigger
4	4.066	0.058	0.033	0.027	0.088		Set Trigger
5	4.012	0.059	0.033	0.026	0.090		Set Trigger

Avg 4.06