

G6764979

/// SNEAD®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

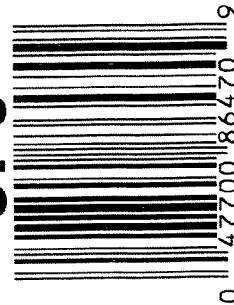
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764979

UPC



GUN SERIAL # G 676 4979

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	SPD
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION		6-19-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX JUN 1 2008 OPERATOR WMS	6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BJ
542	APPLY COATINGS (BARREL ACTION)		6-26	CM
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		6/27/08	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/1/08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

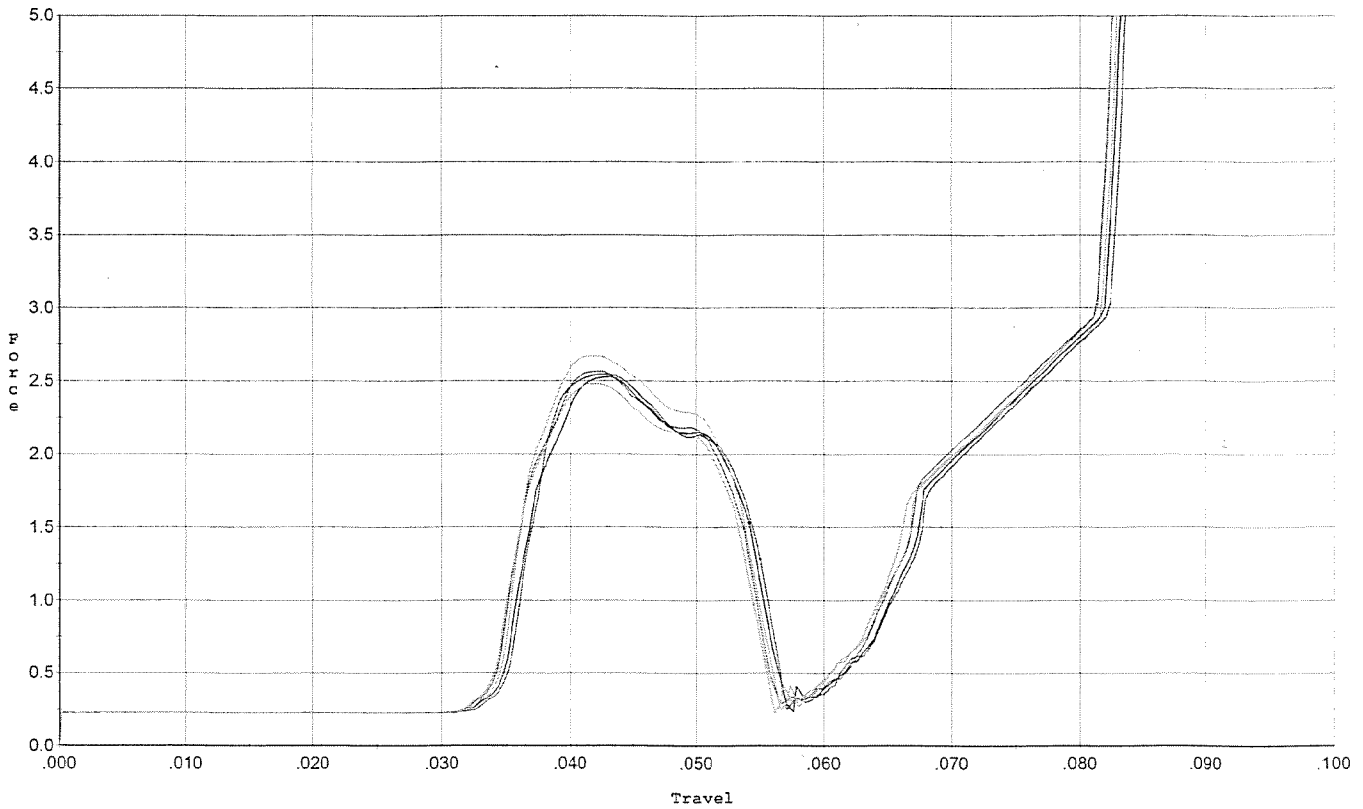
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0129411 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6⁵</u> <u>6</u> <u>6</u>	7/9/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7/9/08	Fm
	J) ASSEMBLE STOCK		7/1/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-8-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-8-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	7-1-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/1/08	RP
670	FINAL INSPECTION A) HEADSPACE		8-8-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>253</u> <u>267</u> <u>252</u> <u>253</u> <u>253</u>	7-8-08	SD
	C) FUNCTION		8-8-08	L.P.D.
690	PACK		8/25/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



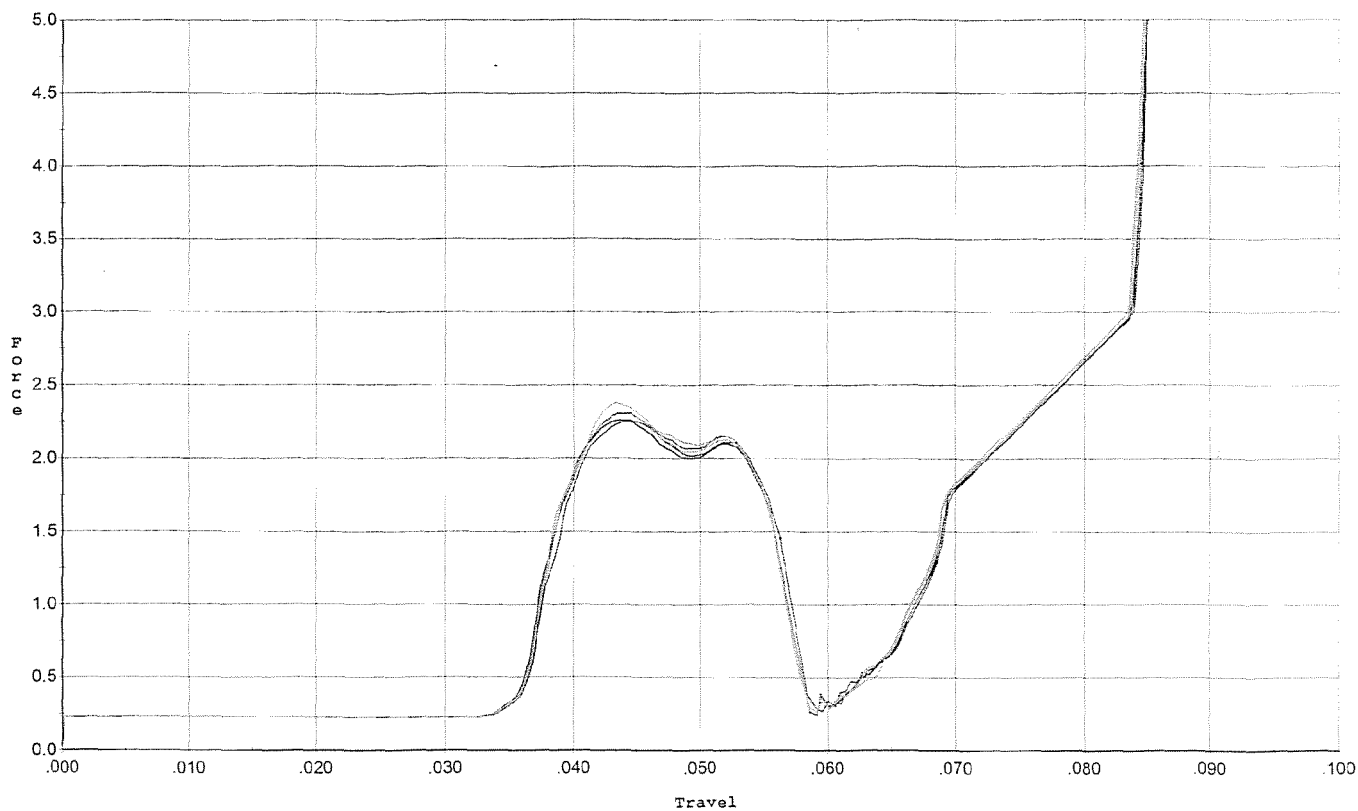
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.546	0.055	0.035	0.036	0.050		Set Trigger
2	2.529	0.054	0.035	0.035	0.048		Set Trigger
3	2.565	0.054	0.034	0.035	0.049		Set Trigger
4	2.669	0.053	0.034	0.035	0.050		Set Trigger
5	2.481	0.055	0.034	0.035	0.048		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



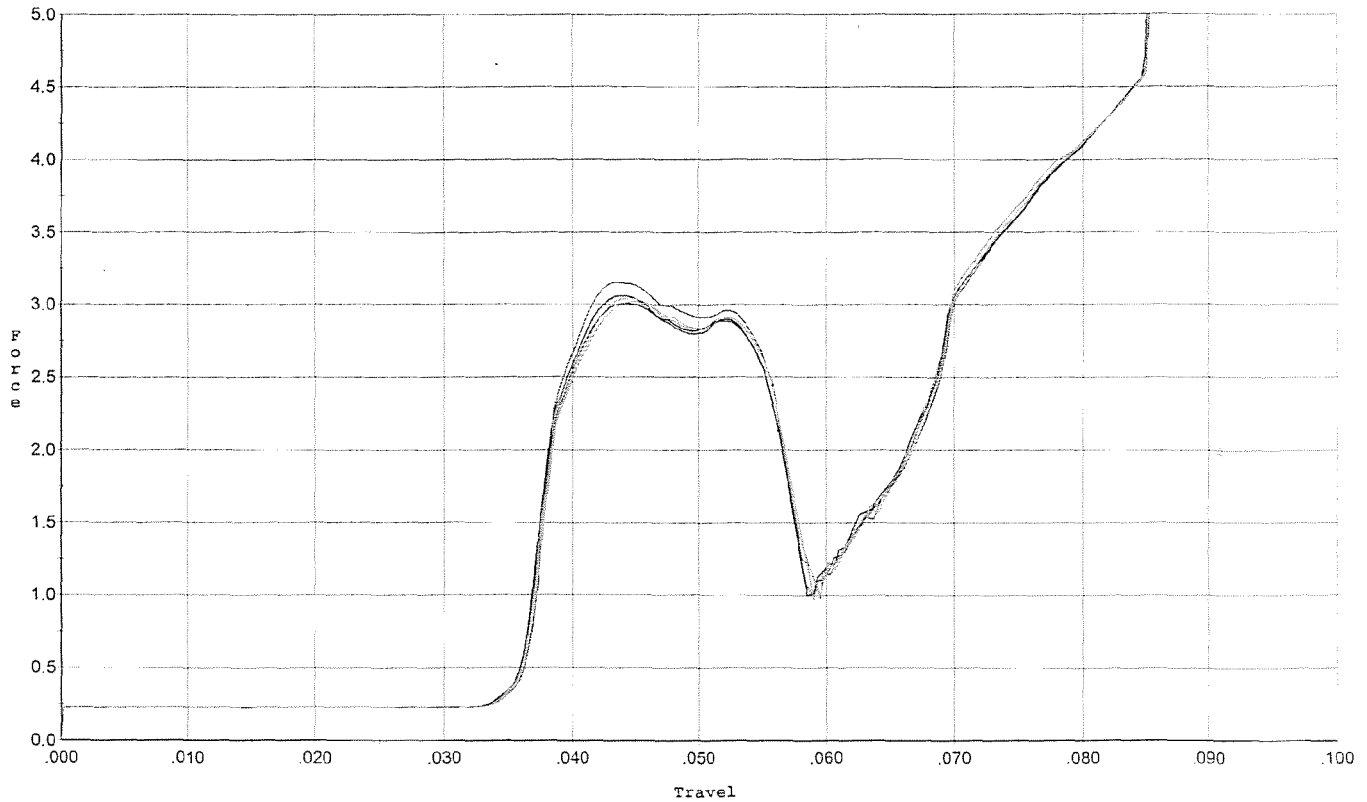
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.253	0.056	0.036	0.036	0.047		Set Trigger
2	2.261	0.056	0.036	0.036	0.046		Set Trigger
3	2.305	0.055	0.036	0.036	0.046		Set Trigger
4	2.312	0.056	0.036	0.036	0.046		Set Trigger
5	2.379	0.056	0.036	0.036	0.047		Set Trigger

Avg 2.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



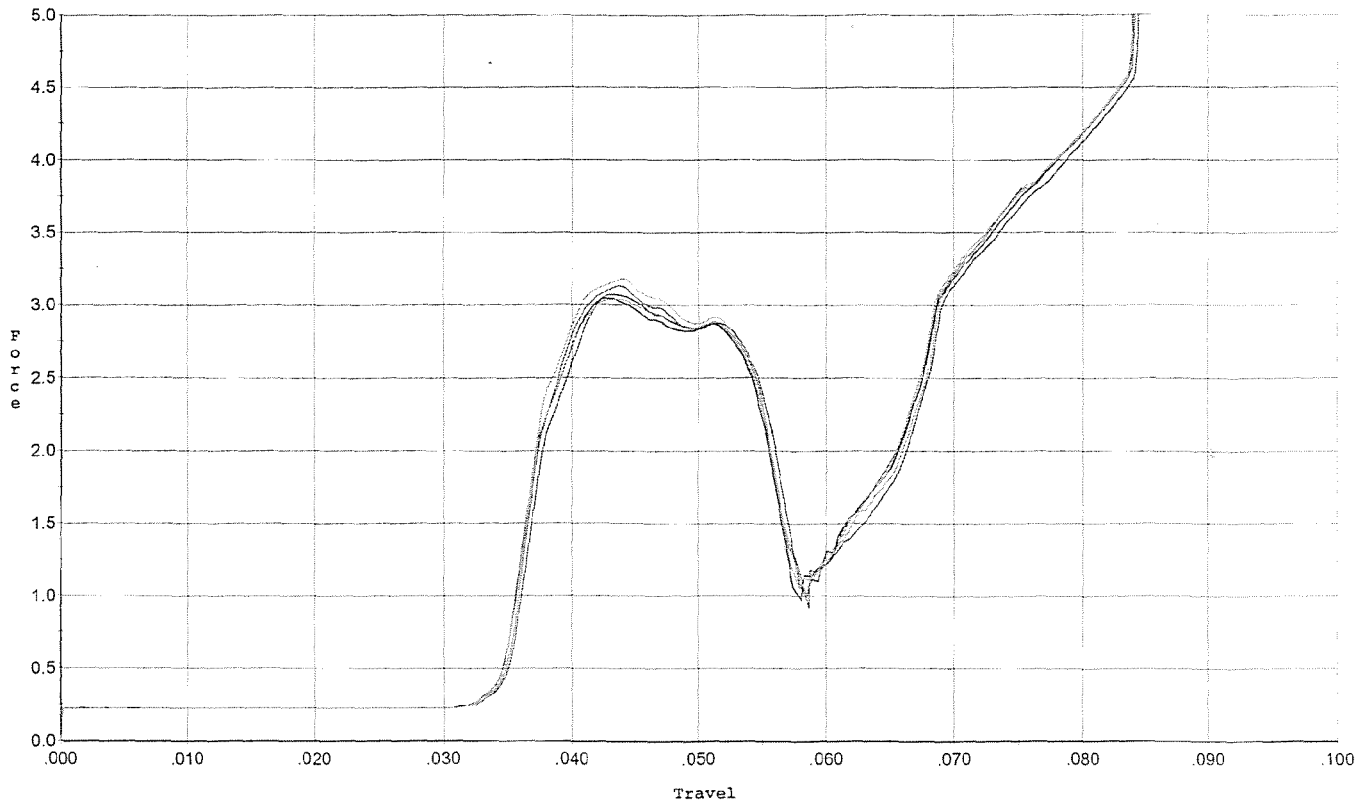
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.007	0.056	0.036	0.035	0.061		Set Trigger
2	3.060	0.056	0.036	0.035	0.062		Set Trigger
3	3.153	0.056	0.036	0.035	0.063		Set Trigger
4	3.042	0.056	0.036	0.035	0.061		Set Trigger
5	3.020	0.056	0.036	0.035	0.061		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



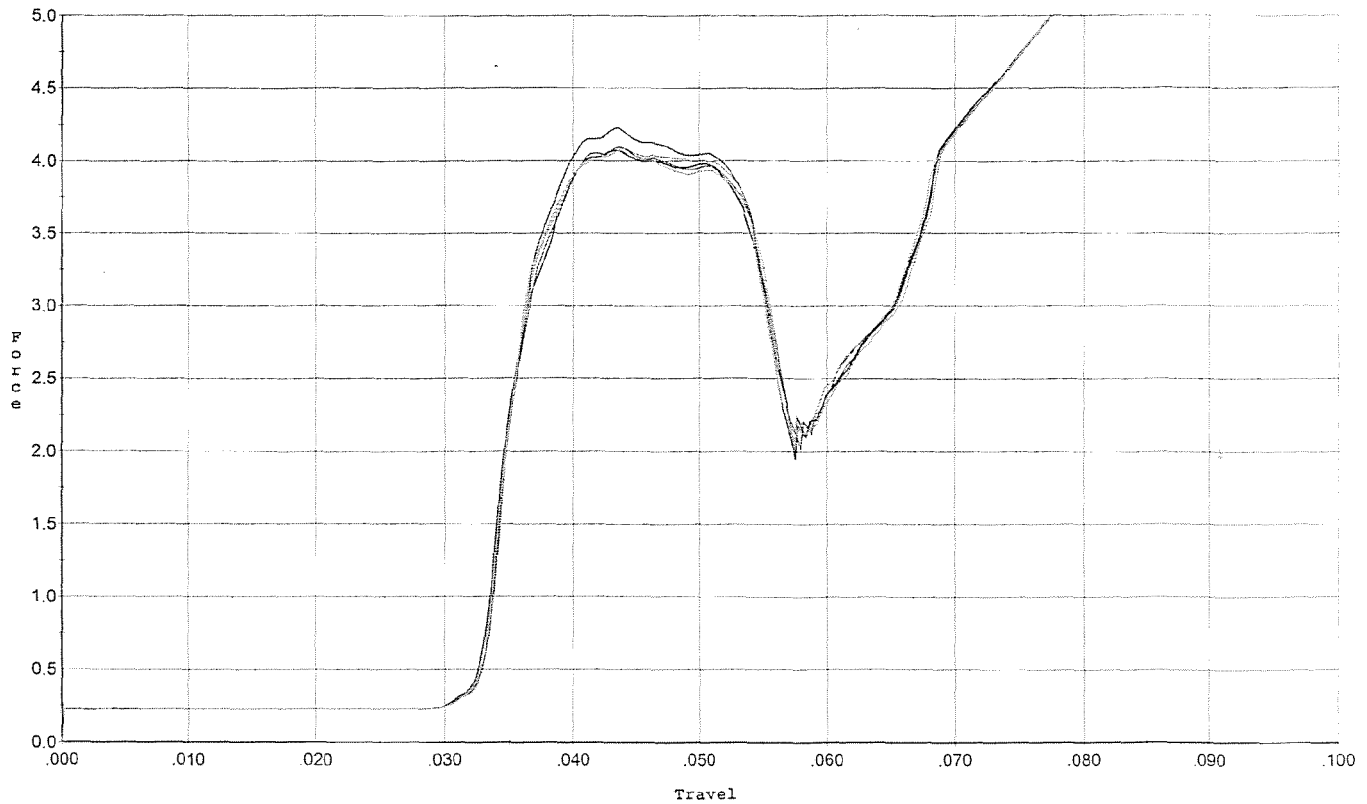
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.056	0.035	0.034	0.062		Set Trigger
2	3.049	0.055	0.034	0.034	0.062		Set Trigger
3	3.134	0.055	0.034	0.035	0.062		Set Trigger
4	3.182	0.055	0.034	0.035	0.063		Set Trigger
5	3.042	0.055	0.034	0.034	0.062		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



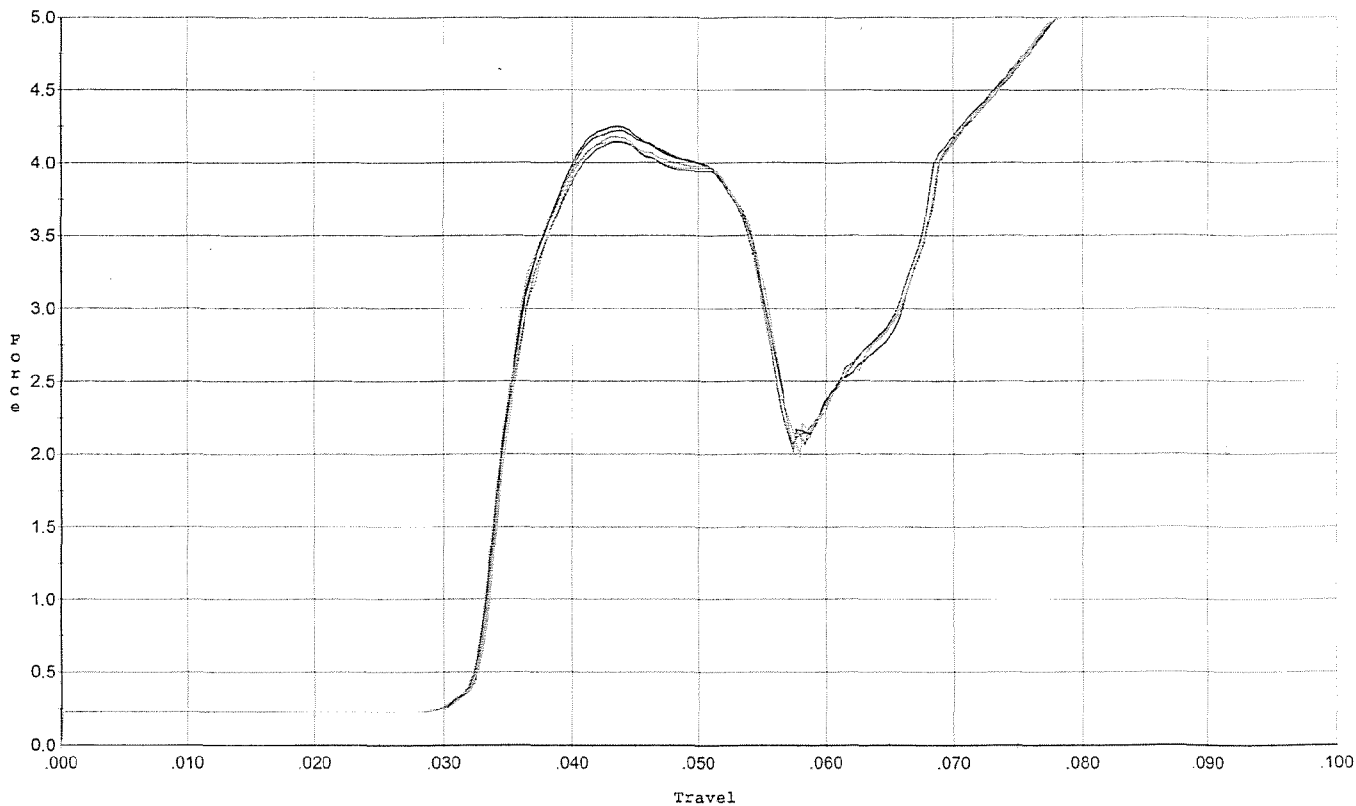
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.054	0.033	0.032	0.086		Set Trigger
2	4.074	0.054	0.032	0.032	0.085		Set Trigger
3	4.096	0.056	0.033	0.032	0.087		Set Trigger
4	4.070	0.054	0.032	0.032	0.085		Set Trigger
5	4.084	0.055	0.033	0.032	0.087		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



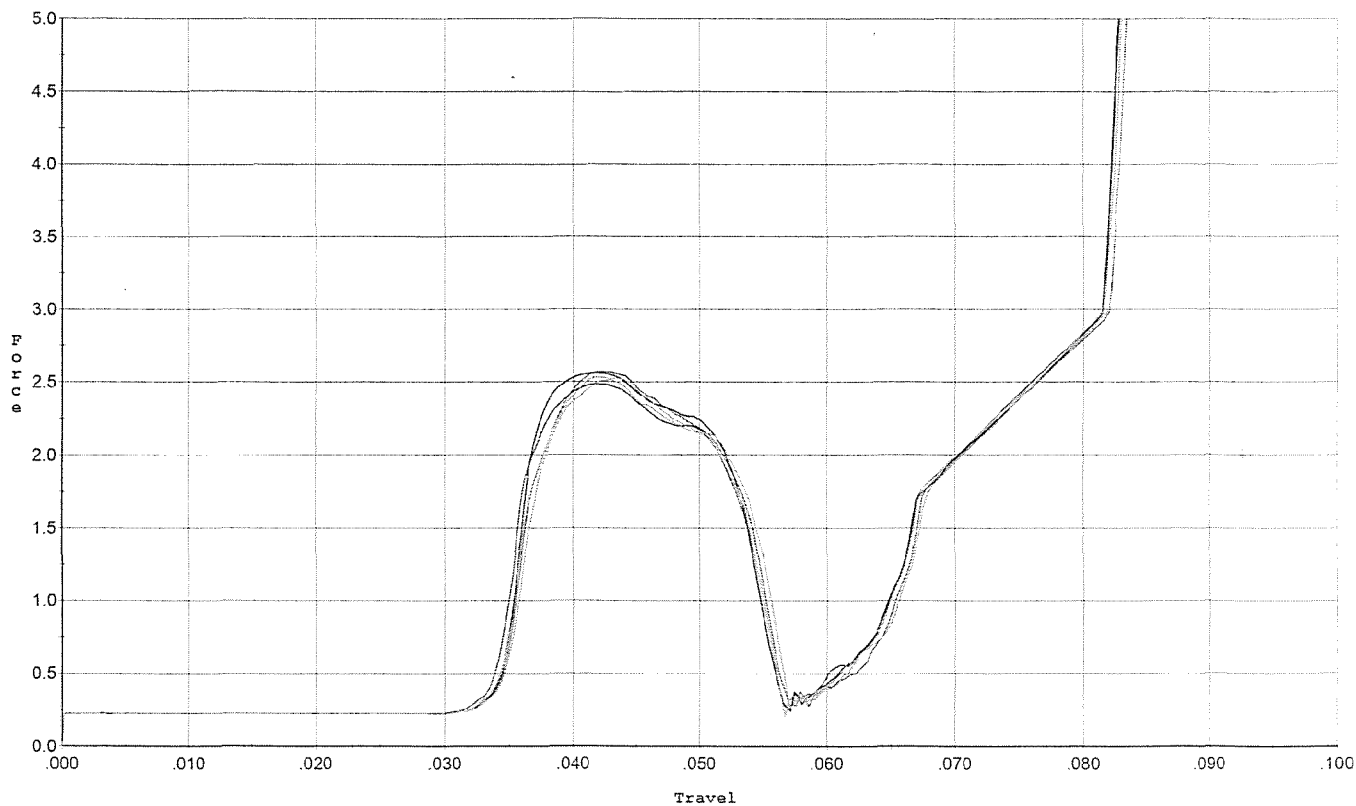
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.054	0.032	0.032	0.087		Set Trigger
2	4.248	0.054	0.032	0.033	0.087		Set Trigger
3	4.139	0.055	0.032	0.032	0.088		Set Trigger
4	4.177	0.054	0.032	0.033	0.087		Set Trigger
5	4.151	0.055	0.032	0.032	0.088		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- 50 lbs. for final test



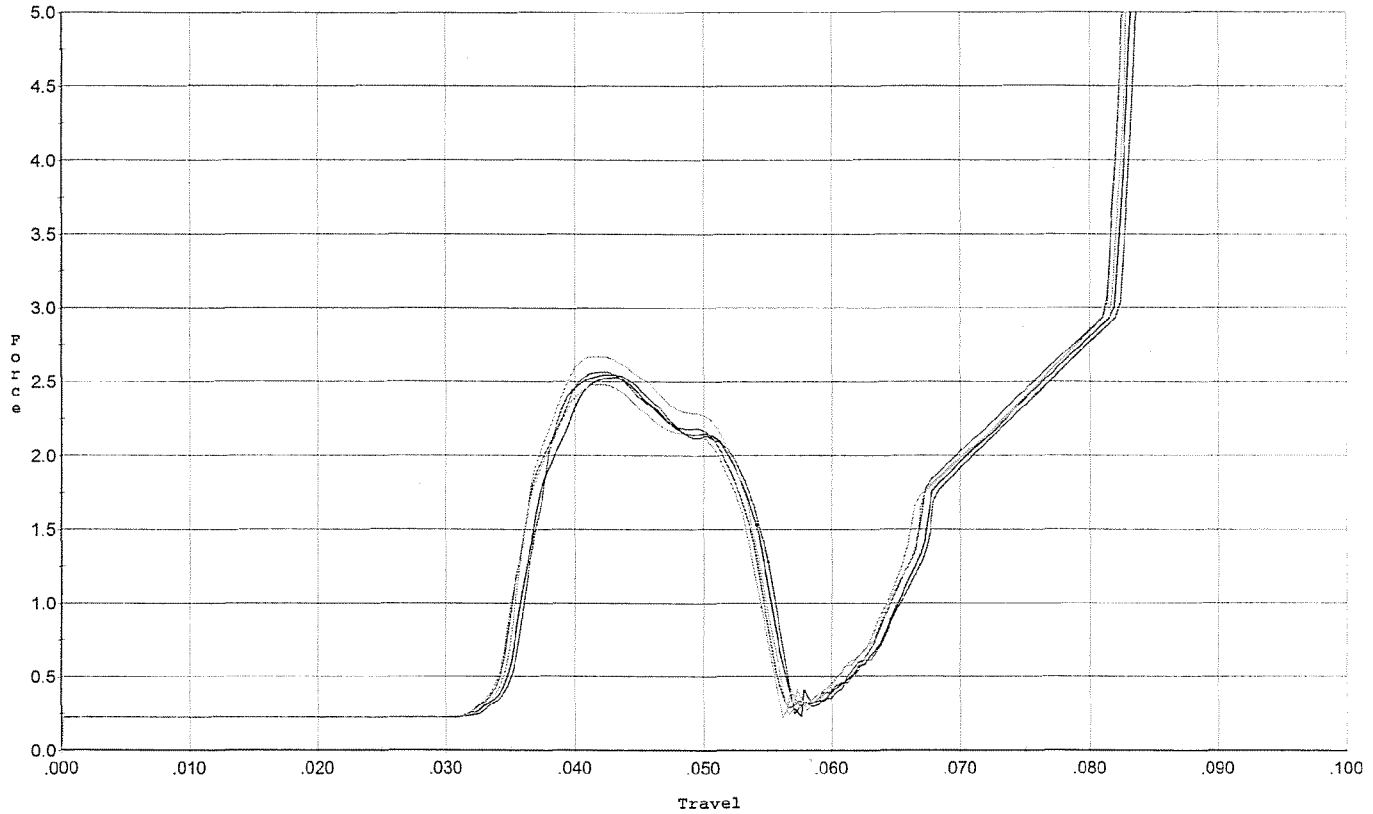
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.054	0.034	0.035	0.050		Set Trigger
2	2.562	0.054	0.034	0.035	0.050		Set Trigger
3	2.572	0.054	0.034	0.035	0.050		Set Trigger
4	2.531	0.055	0.034	0.035	0.050		Set Trigger
5	2.521	0.055	0.034	0.035	0.050		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



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Avg 2.55