

G6764981

Antimicrobial Products
by



Inhibits the growth of damaging bacteria,
algae, mold, fungus and mildew.

PATENT PENDING by SilverCo

No. 10338

emond.com - Made in USA

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



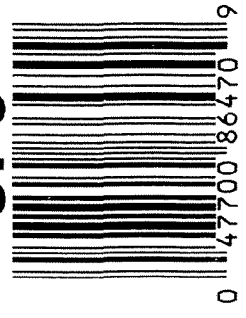
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6764981

UPC



3J FORM

GUN SERIAL # G6764981

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	J.P.D.
430	ASSEMBLE TO STOCK		6-19-08	JP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-19-08	J.P.D.
472	SERIALIZE BOLT HANDLE	2000	6-20-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	OPERATOR Wms	6-23-08	JP
480	MAGNAFLUX BBL ACTION		6-24-08	Wms
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BS
542	APPLY COATINGS (BARREL ACTION)		6-26	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-7-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

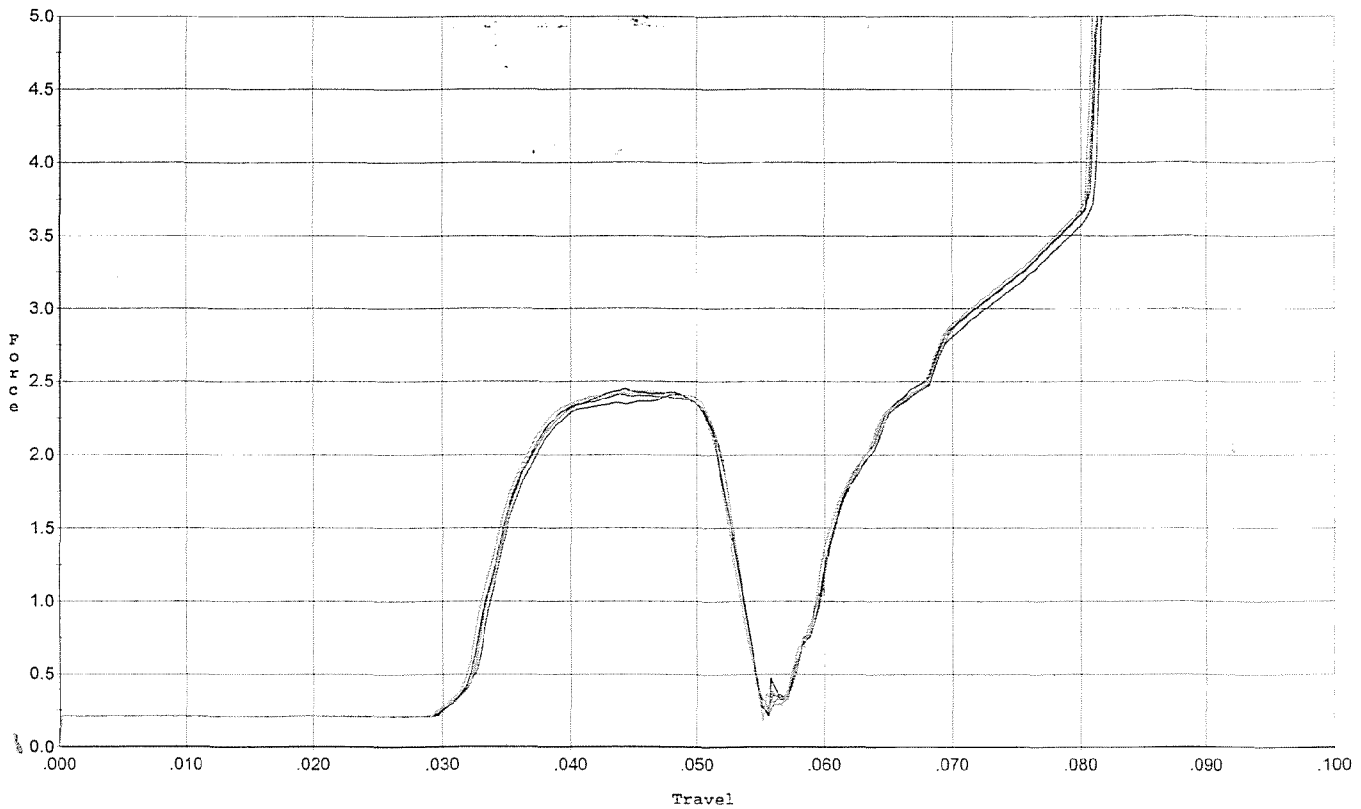
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>6</u> <u>6</u>	7/14/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/14/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7/14/08	Fm
	J) ASSEMBLE STOCK		7-7-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-8-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/8/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-27-08	BSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.69</u> <u>2.83</u> <u>2.72</u> <u>2.70</u>	7/10/08	Fm
	C) FUNCTION		8-27-08	BSN
690	PACK		9-2-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



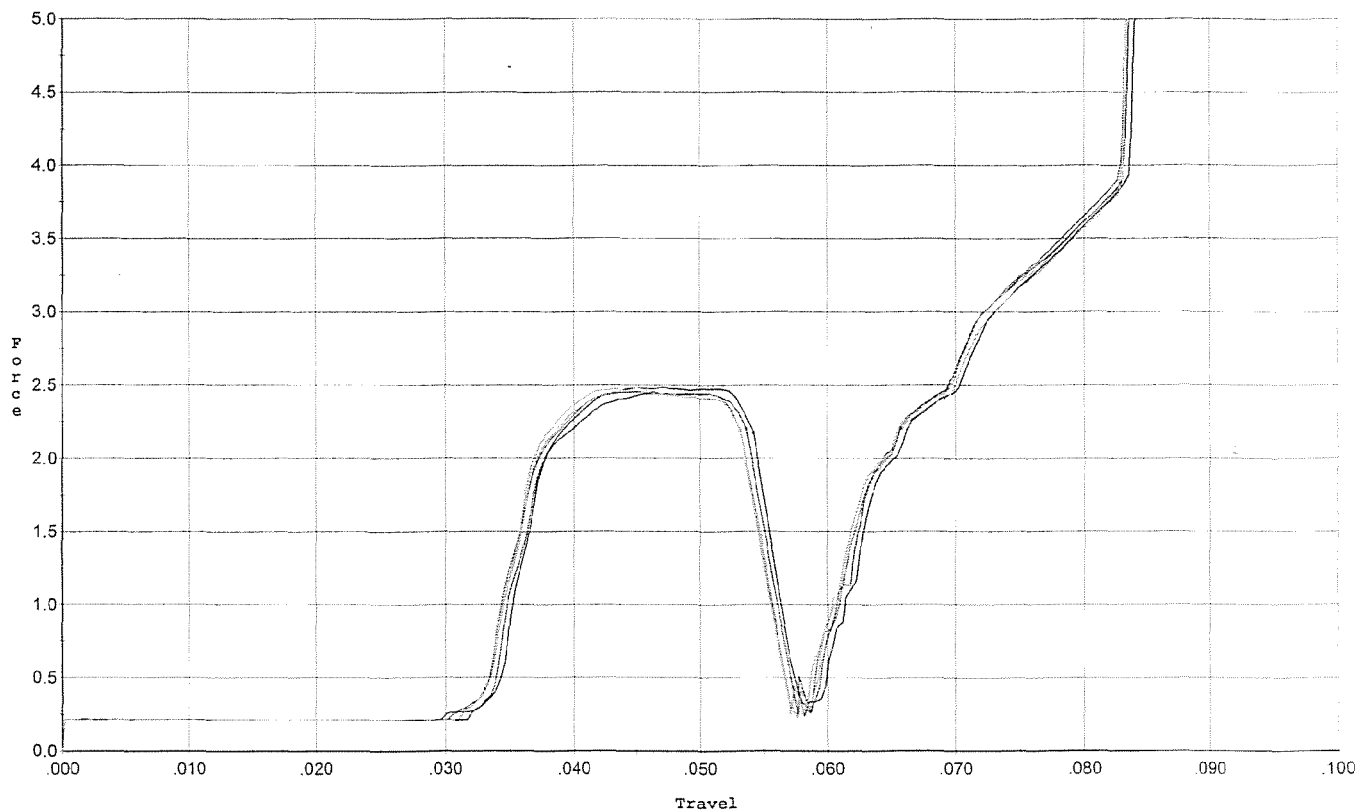
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.412	0.052	0.032	0.035	0.048		Set Trigger
2	2.448	0.053	0.032	0.034	0.050		Set Trigger
3	2.409	0.052	0.032	0.034	0.049		Set Trigger
4	2.415	0.051	0.032	0.034	0.049		Set Trigger
5	2.438	0.052	0.032	0.034	0.049		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



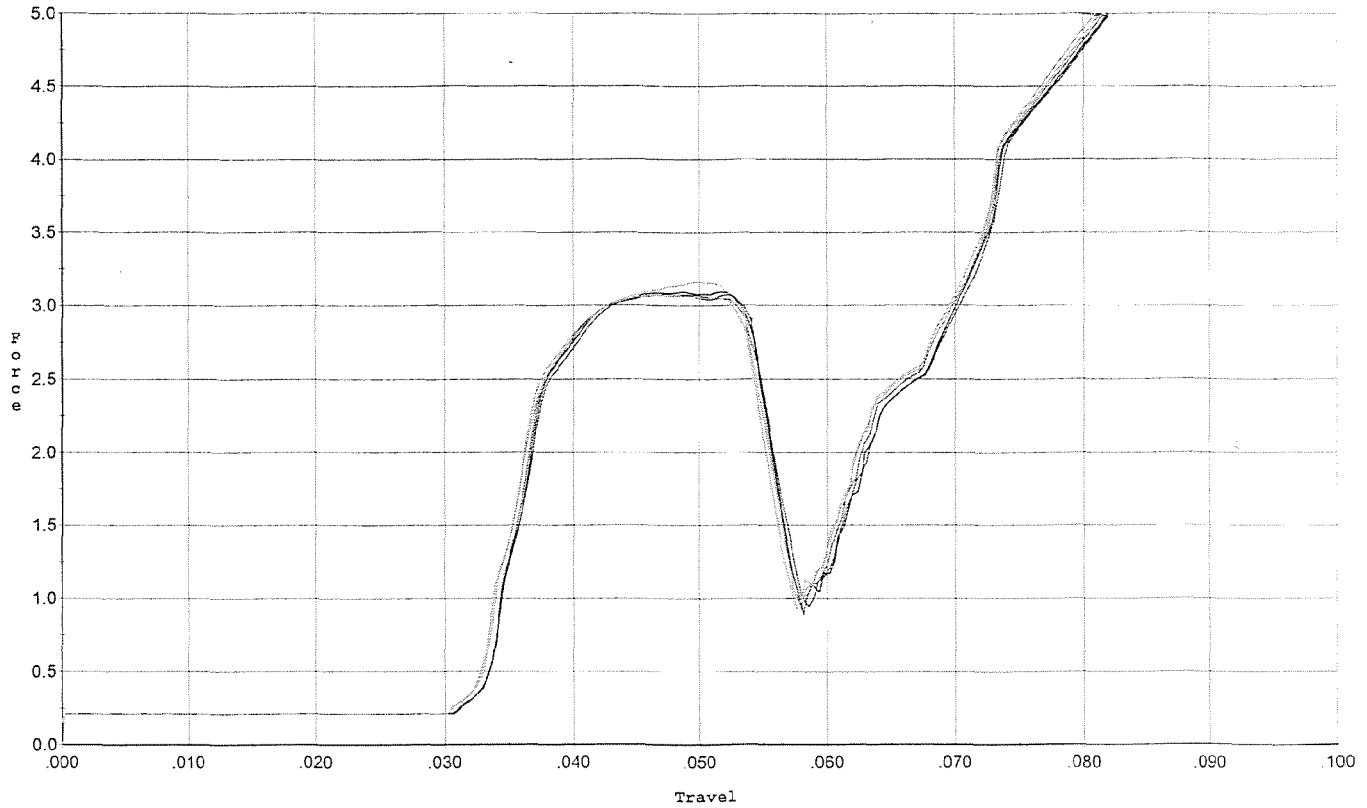
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.441	0.054	0.034	0.035	0.051		Set Trigger
2	2.486	0.054	0.032	0.035	0.052		Set Trigger
3	2.452	0.053	0.033	0.035	0.051		Set Trigger
4	2.485	0.053	0.033	0.035	0.052		Set Trigger
5	2.465	0.055	0.032	0.034	0.053		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



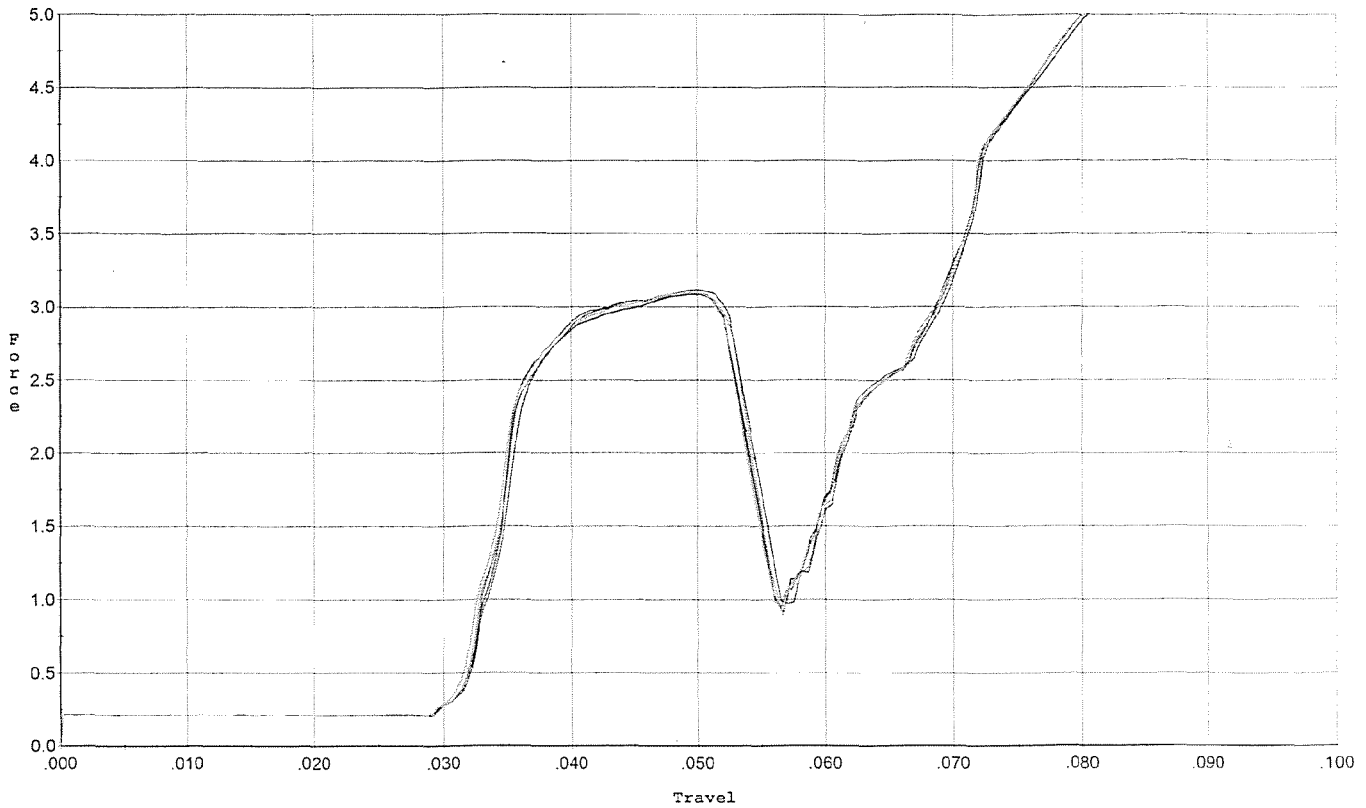
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.054	0.033	0.034	0.064		Set Trigger
2	3.092	0.054	0.033	0.034	0.064		Set Trigger
3	3.073	0.054	0.033	0.034	0.065		Set Trigger
4	3.068	0.054	0.033	0.034	0.064		Set Trigger
5	3.161	0.055	0.033	0.033	0.067		Set Trigger

AVG 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



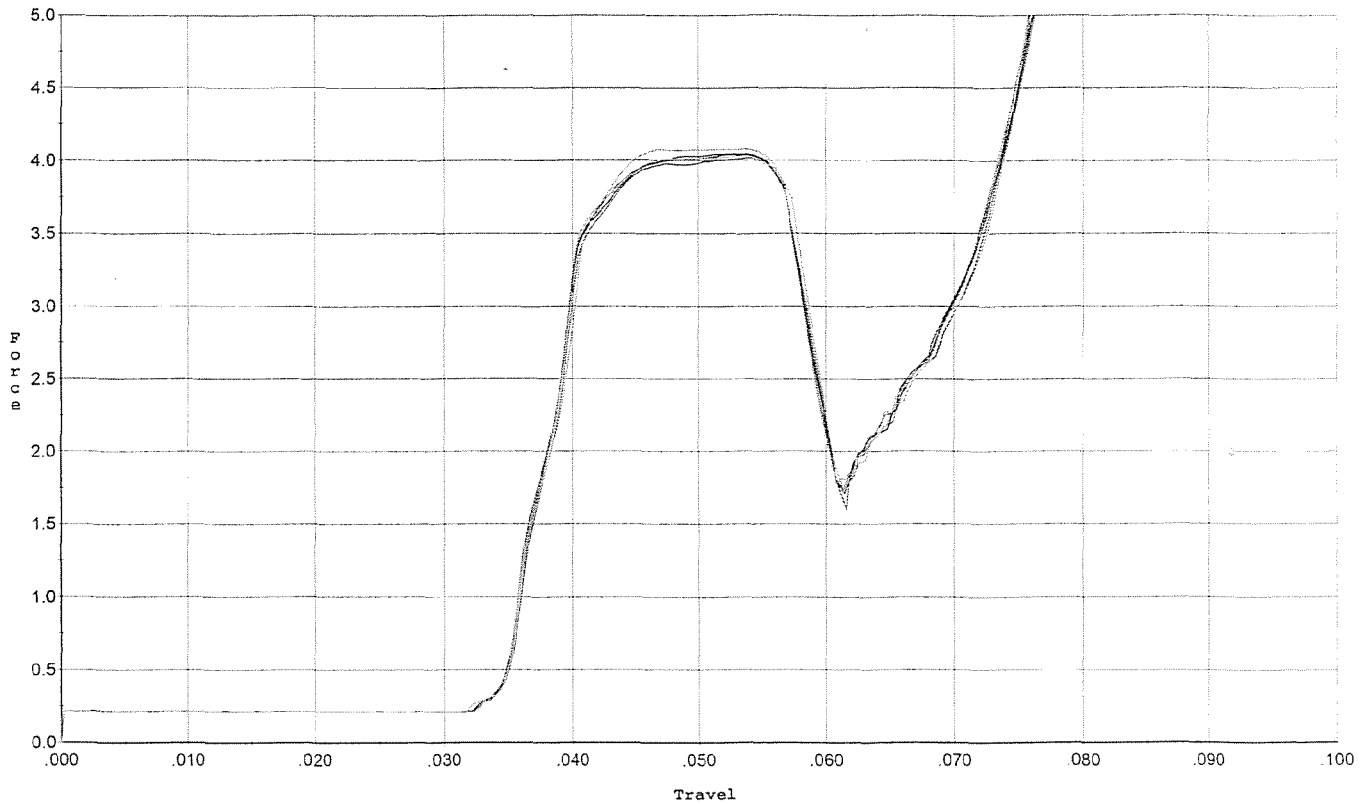
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.055	0.032	0.033	0.065		Set Trigger
2	3.086	0.054	0.032	0.033	0.064		Set Trigger
3	3.096	0.054	0.032	0.033	0.065		Set Trigger
4	3.093	0.052	0.031	0.033	0.063		Set Trigger
5	3.101	0.053	0.032	0.033	0.063		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



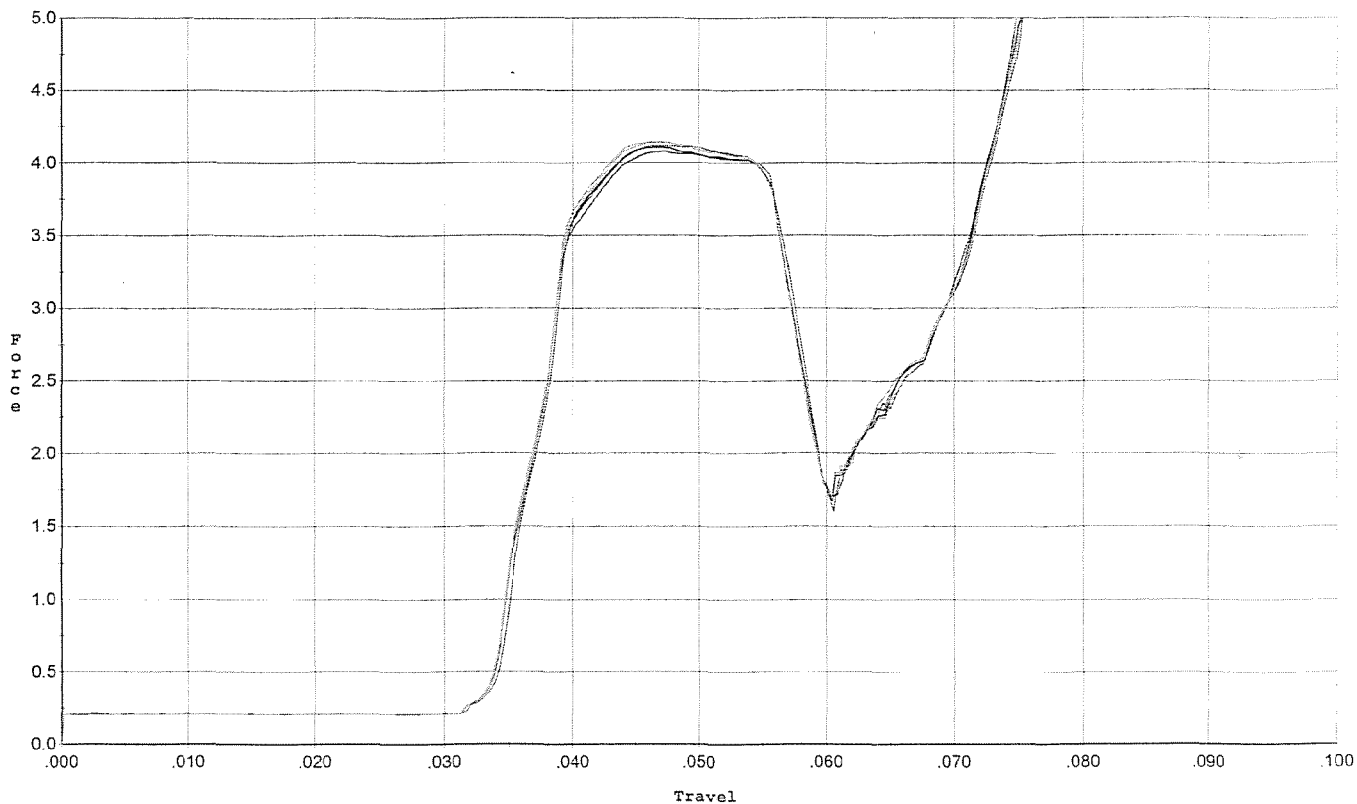
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.044	0.057	0.035	0.032	0.085		Set Trigger
2	4.041	0.057	0.035	0.032	0.085		Set Trigger
3	4.017	0.058	0.035	0.031	0.088		Set Trigger
4	4.034	0.057	0.035	0.032	0.086		Set Trigger
5	4.075	0.057	0.035	0.031	0.086		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



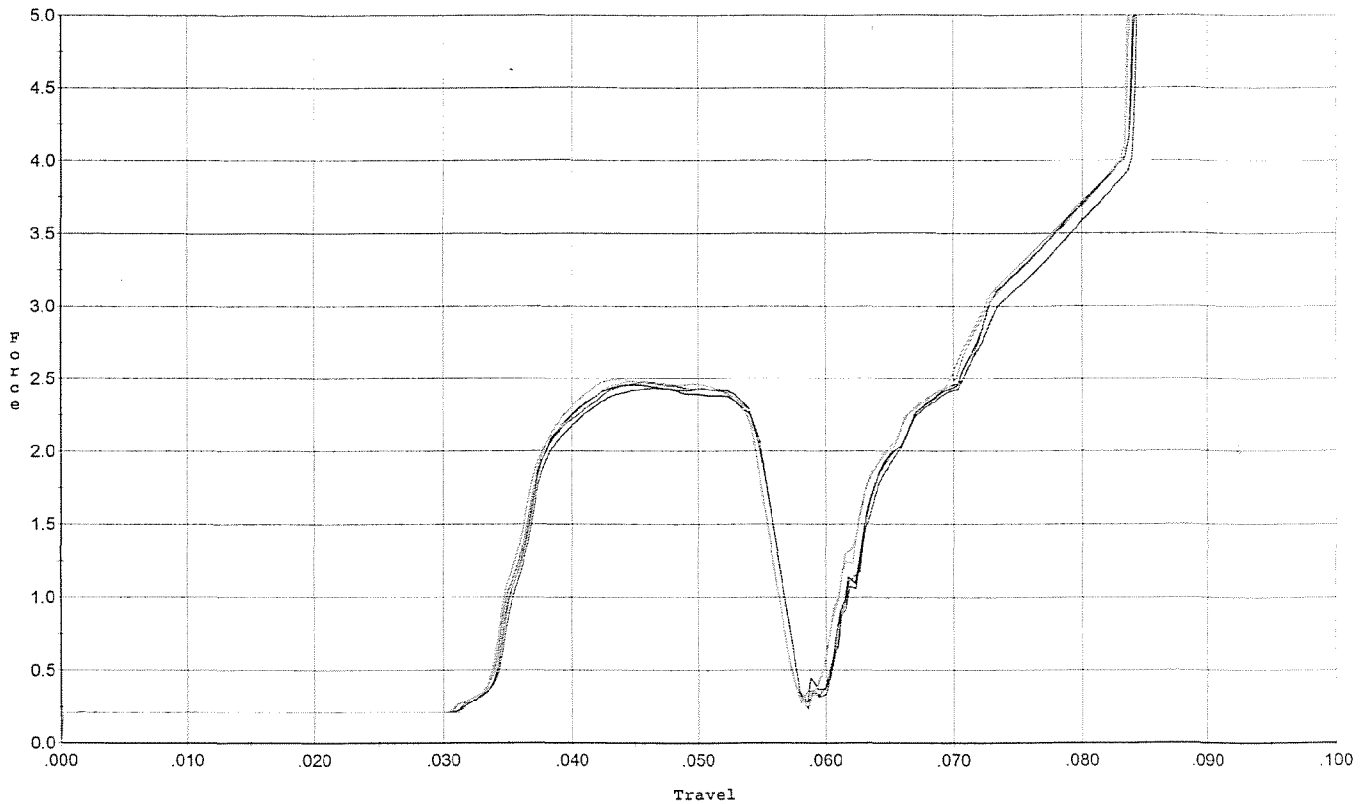
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.079	0.056	0.034	0.031	0.085		Set Trigger
2	4.105	0.056	0.034	0.031	0.086		Set Trigger
3	4.117	0.057	0.034	0.031	0.088		Set Trigger
4	4.137	0.056	0.034	0.031	0.086		Set Trigger
5	4.142	0.056	0.034	0.031	0.087		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



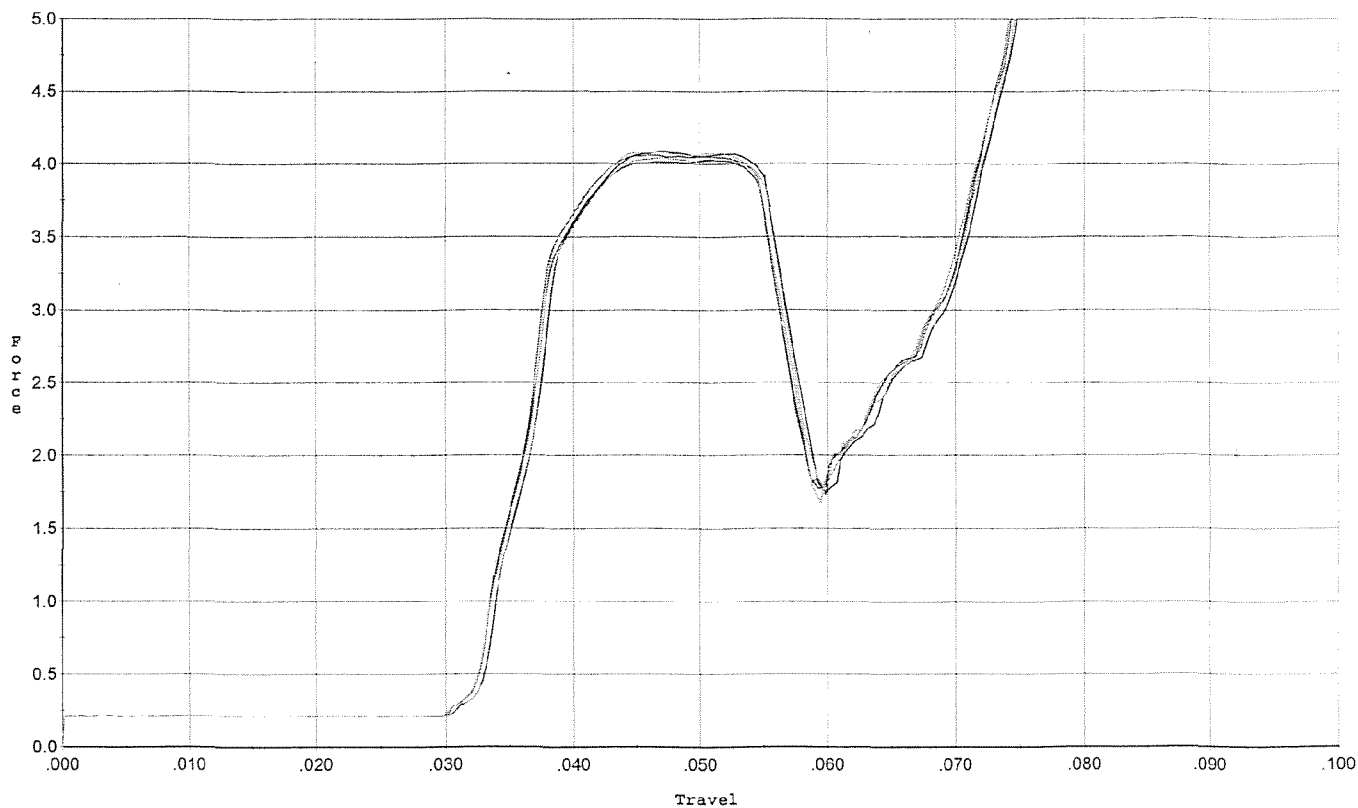
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.433	0.055	0.034	0.035	0.053		Set Trigger
2	2.456	0.055	0.034	0.035	0.053		Set Trigger
3	2.470	0.055	0.034	0.034	0.054		Set Trigger
4	2.480	0.054	0.033	0.035	0.053		Set Trigger
5	2.490	0.054	0.034	0.035	0.053		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.055	0.032	0.032	0.085		Set Trigger
2	4.087	0.055	0.033	0.031	0.086		Set Trigger
3	4.058	0.055	0.032	0.031	0.085		Set Trigger
4	4.081	0.056	0.032	0.031	0.089		Set Trigger
5	4.040	0.055	0.033	0.032	0.085		Set Trigger

AVG 4.05