

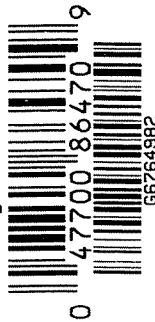
66764982

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

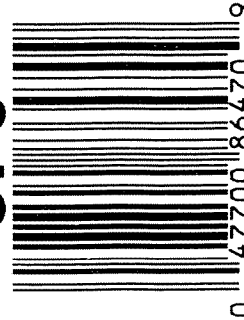


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764982**UPC**

GUN SERIAL # G 676 4982

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	J.P.N.
430	ASSEMBLE TO STOCK		6-18-08	JP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA-FLUX	6-18-08	J.P.N.
472	SERIALIZE BOLT HANDLE	2008	6-20-08	J.P.N.
475	DRILL AND TAP SIGHT HOLES	OPERATOR WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BT
542	APPLY COATINGS (BARREL ACTION)		7-8	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-9	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-9	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-9	JP
	D) OIL FIRING PIN ASSEMBLY		7-10-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

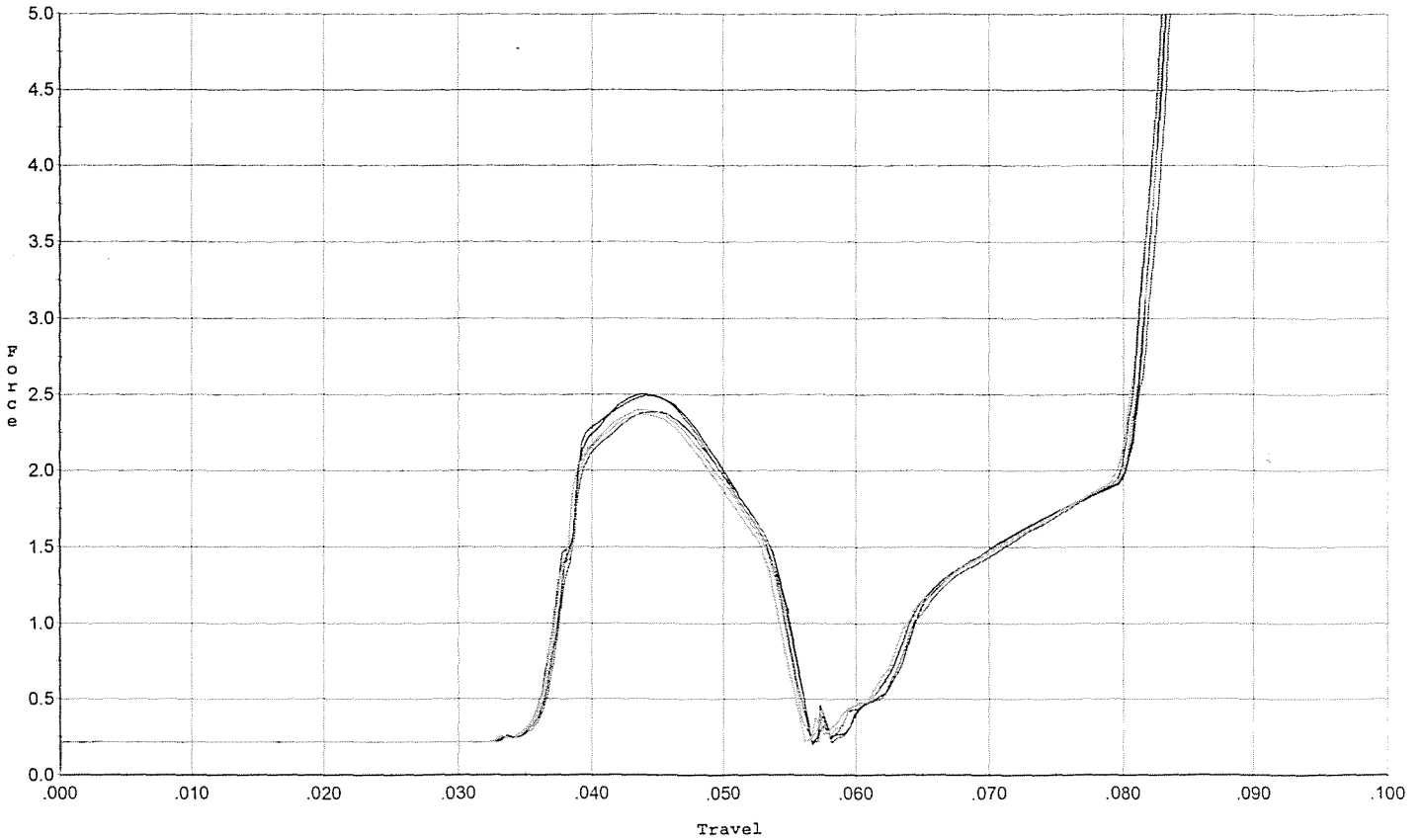
560	F) SAFETY ON FORCE	BARBER - M24 0129447 2 LBS MIN 10 LBS MAX	<u>8</u>	<u>8</u>	<u>7</u>	7-22	TC		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u>	<u>5</u>	<u>4</u>	7-22	TC		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.022</u>	<u>.023</u>	7-22	TC		
	J) ASSEMBLE STOCK					7-10-08	BSN		
	K) ASSEMBLE SWIVEL STUDS					8-1-08	RTZ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					—			
	M) IRON SIGHT ALIGNMENT					—			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					—			
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL					
			<u>PASS</u>	FAIL		7-11-08	TRW		
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					7/11/08	MEIS		
670	FINAL INSPECTION A) HEADSPACE					8-1-08	RTZ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u>	<u>2.34</u>	<u>2.38</u>	<u>2.34</u>	<u>2.40</u>	7/22/08	Fm
	C) FUNCTION					8-1-08	RTZ		
690	PACK					8/2/08	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



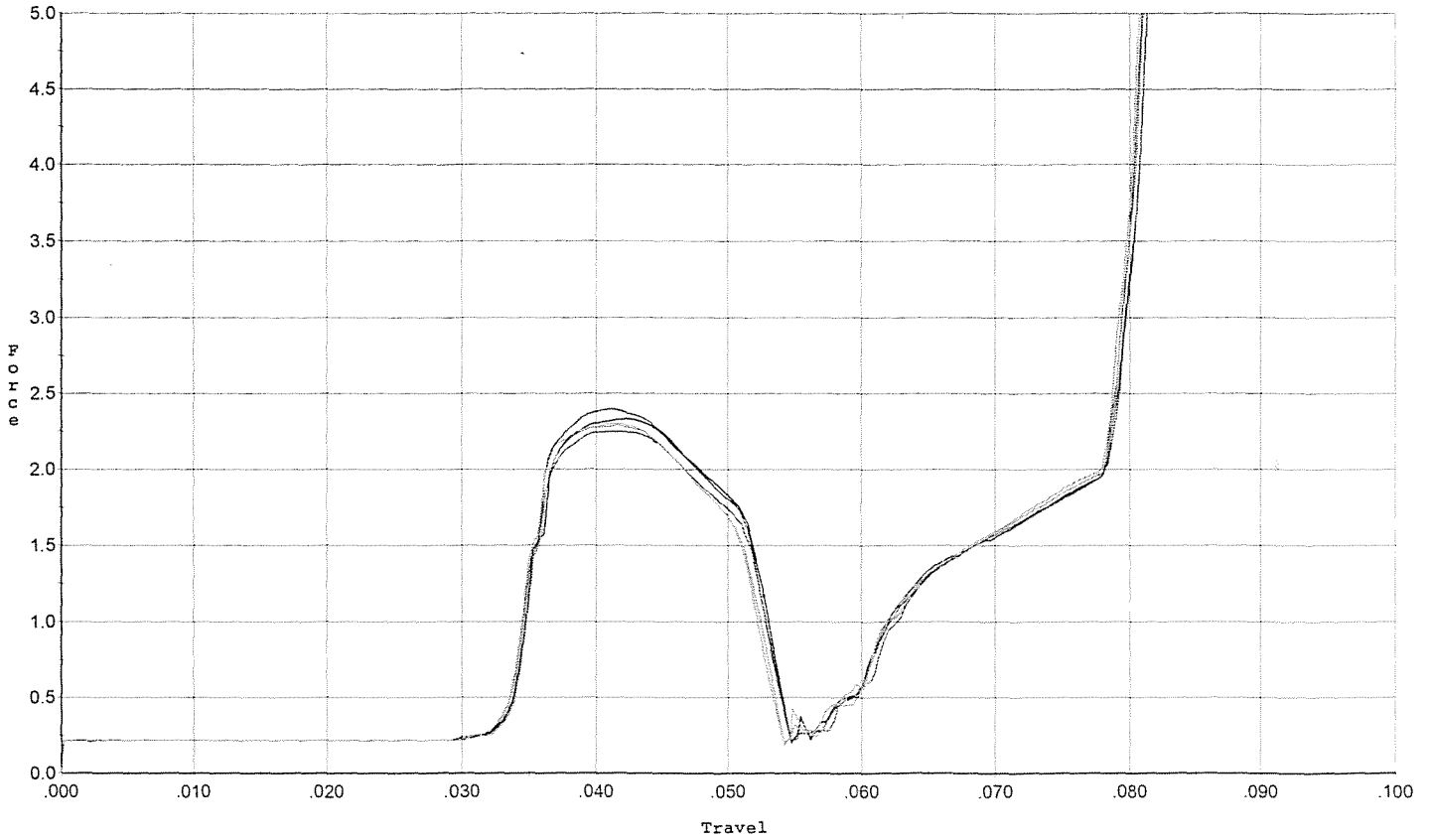
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.054	0.035	0.036	0.044		Set Trigger
2	2.501	0.055	0.036	0.036	0.045		Set Trigger
3	2.386	0.055	0.036	0.036	0.043		Set Trigger
4	2.366	0.053	0.036	0.036	0.042		Set Trigger
5	2.401	0.054	0.036	0.036	0.043		Set Trigger

AVG 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



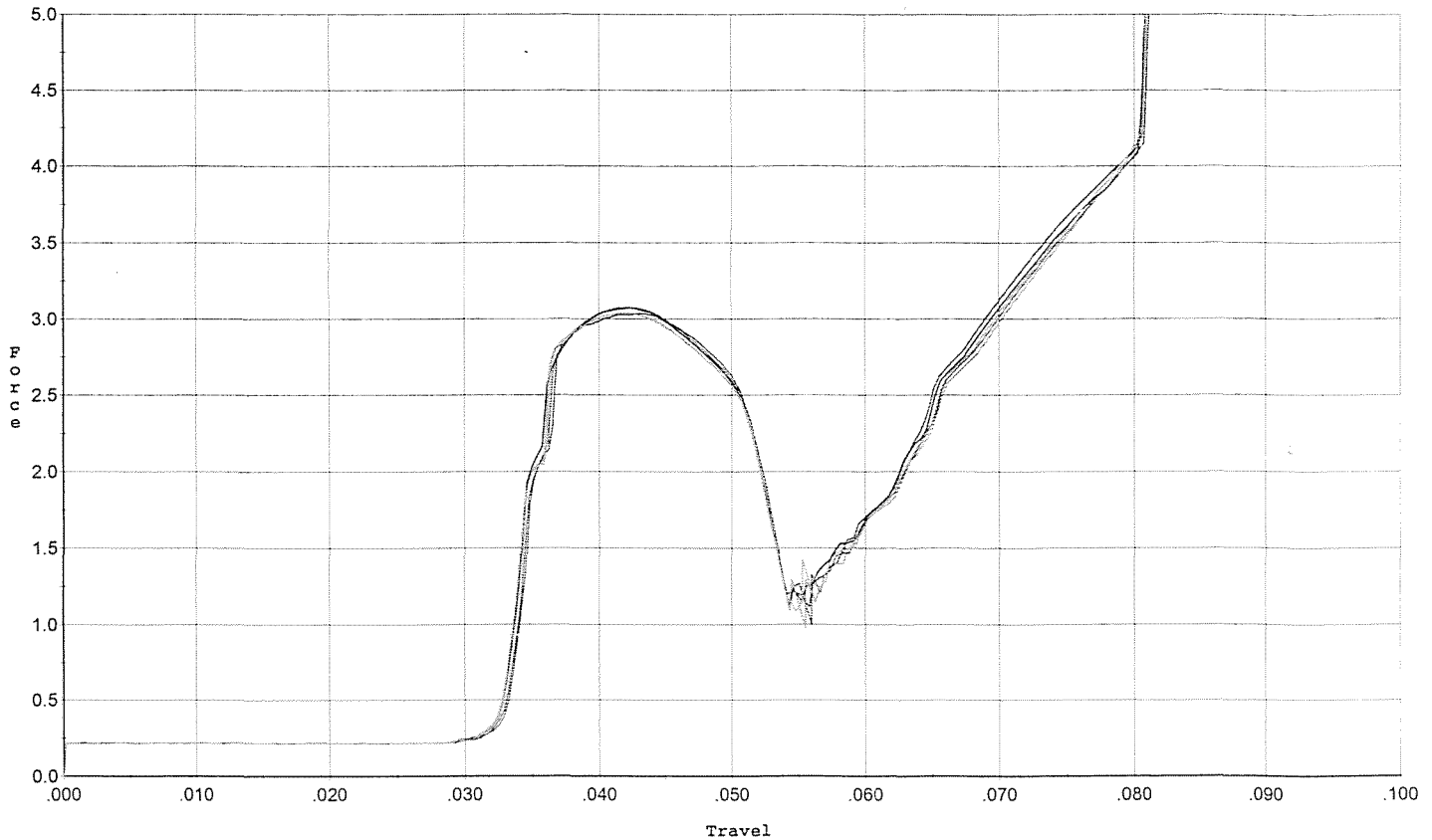
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.397	0.052	0.033	0.035	0.044		Set Trigger
2	2.334	0.053	0.033	0.035	0.045		Set Trigger
3	2.247	0.053	0.034	0.035	0.044		Set Trigger
4	2.300	0.051	0.033	0.035	0.042		Set Trigger
5	2.290	0.052	0.033	0.035	0.043		Set Trigger

Avg 2.31

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



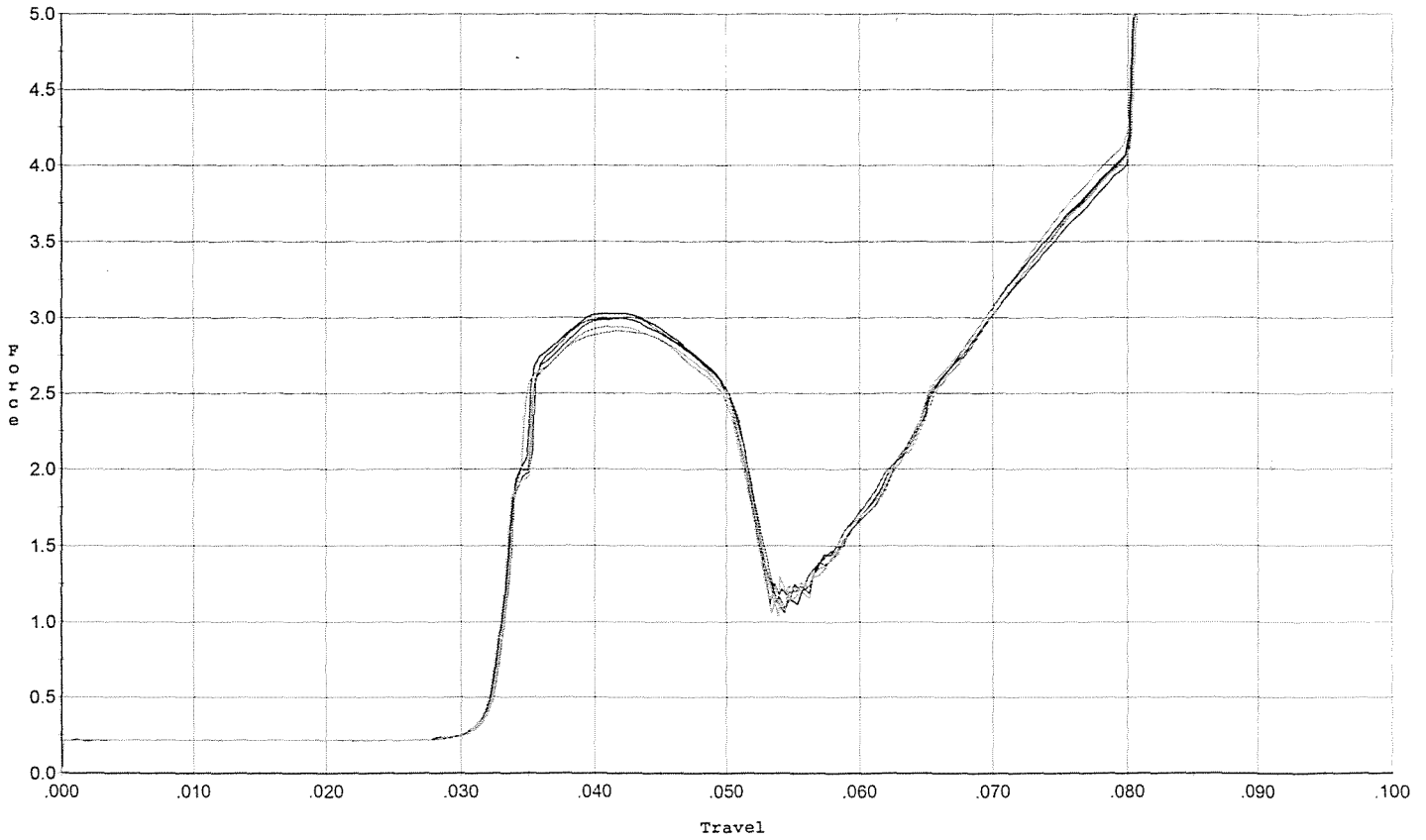
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.034	0.052	0.033	0.034	0.057		Set Trigger
2	3.072	0.053	0.032	0.034	0.059		Set Trigger
3	3.074	0.053	0.033	0.034	0.058		Set Trigger
4	3.034	0.052	0.032	0.034	0.057		Set Trigger
5	3.039	0.053	0.032	0.034	0.059		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



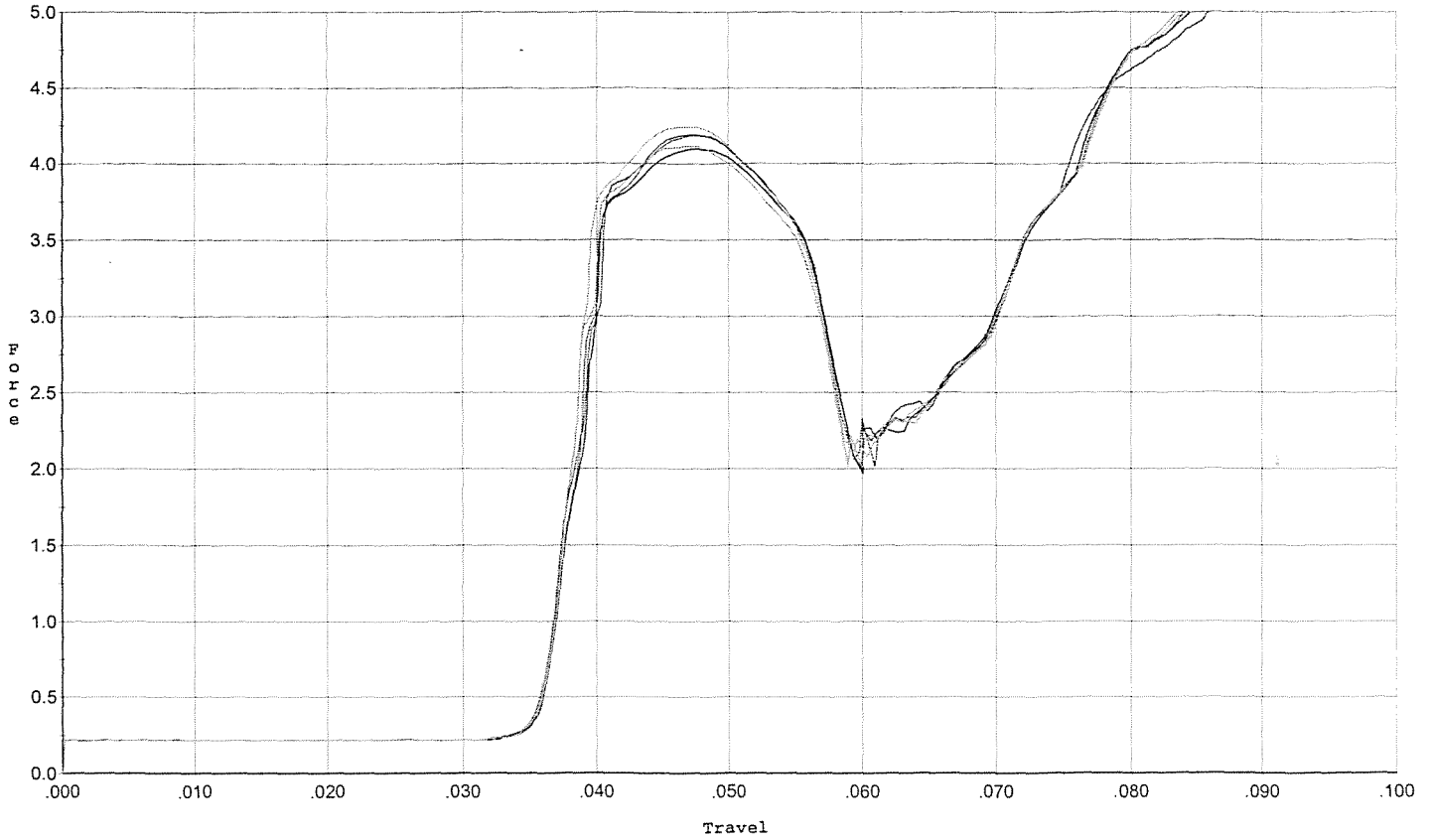
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.998	0.051	0.032	0.033	0.057		Set Trigger
2	3.026	0.051	0.032	0.033	0.057		Set Trigger
3	3.001	0.051	0.032	0.034	0.057		Set Trigger
4	2.941	0.051	0.032	0.034	0.056		Set Trigger
5	2.914	0.052	0.032	0.033	0.057		Set Trigger

Avg 2.97

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



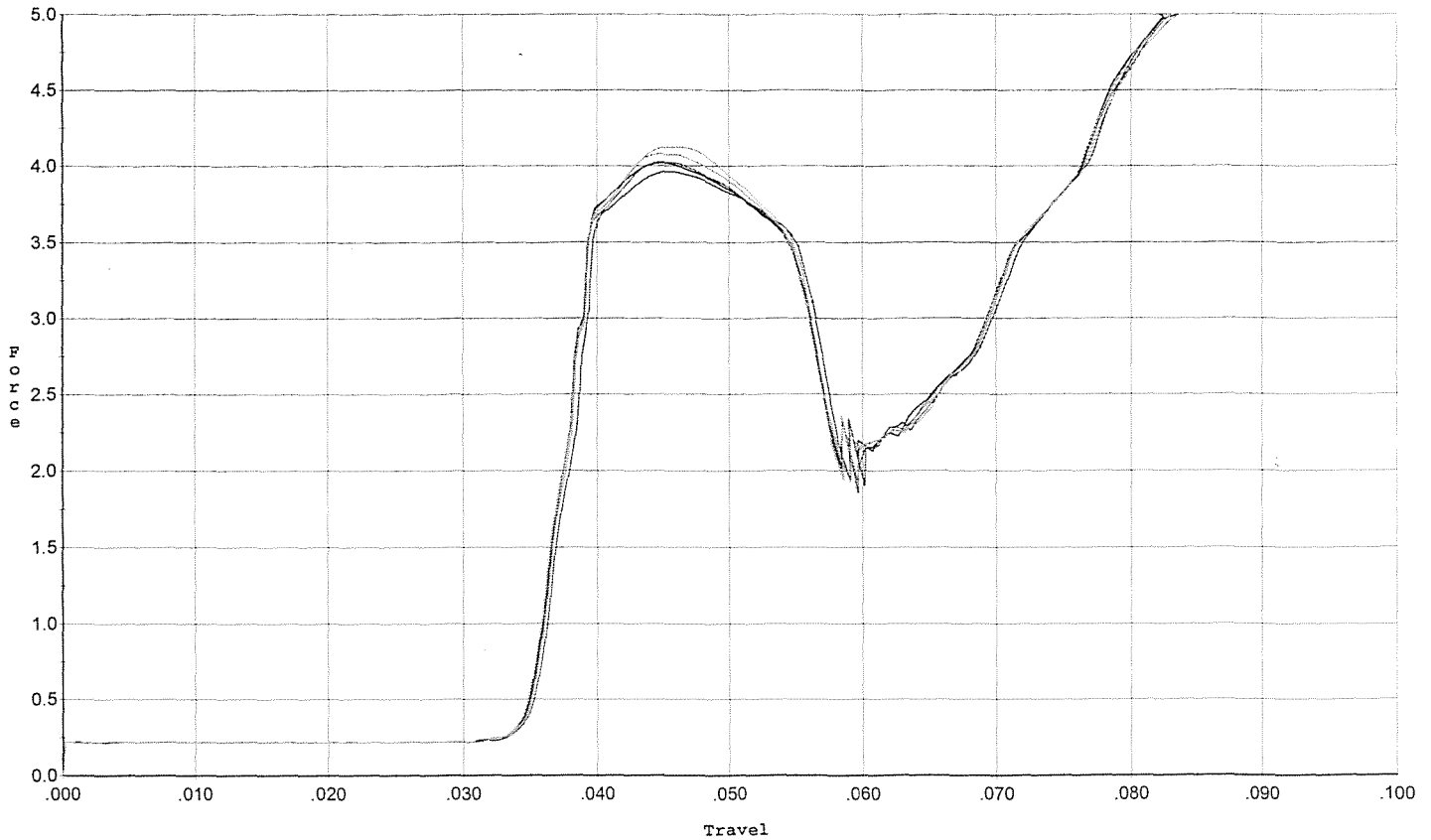
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.189	0.056	0.035	0.034	0.082		Set Trigger
2	4.098	0.057	0.035	0.034	0.081		Set Trigger
3	4.183	0.057	0.036	0.034	0.082		Set Trigger
4	4.242	0.057	0.035	0.033	0.084		Set Trigger
5	4.115	0.057	0.036	0.033	0.082		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



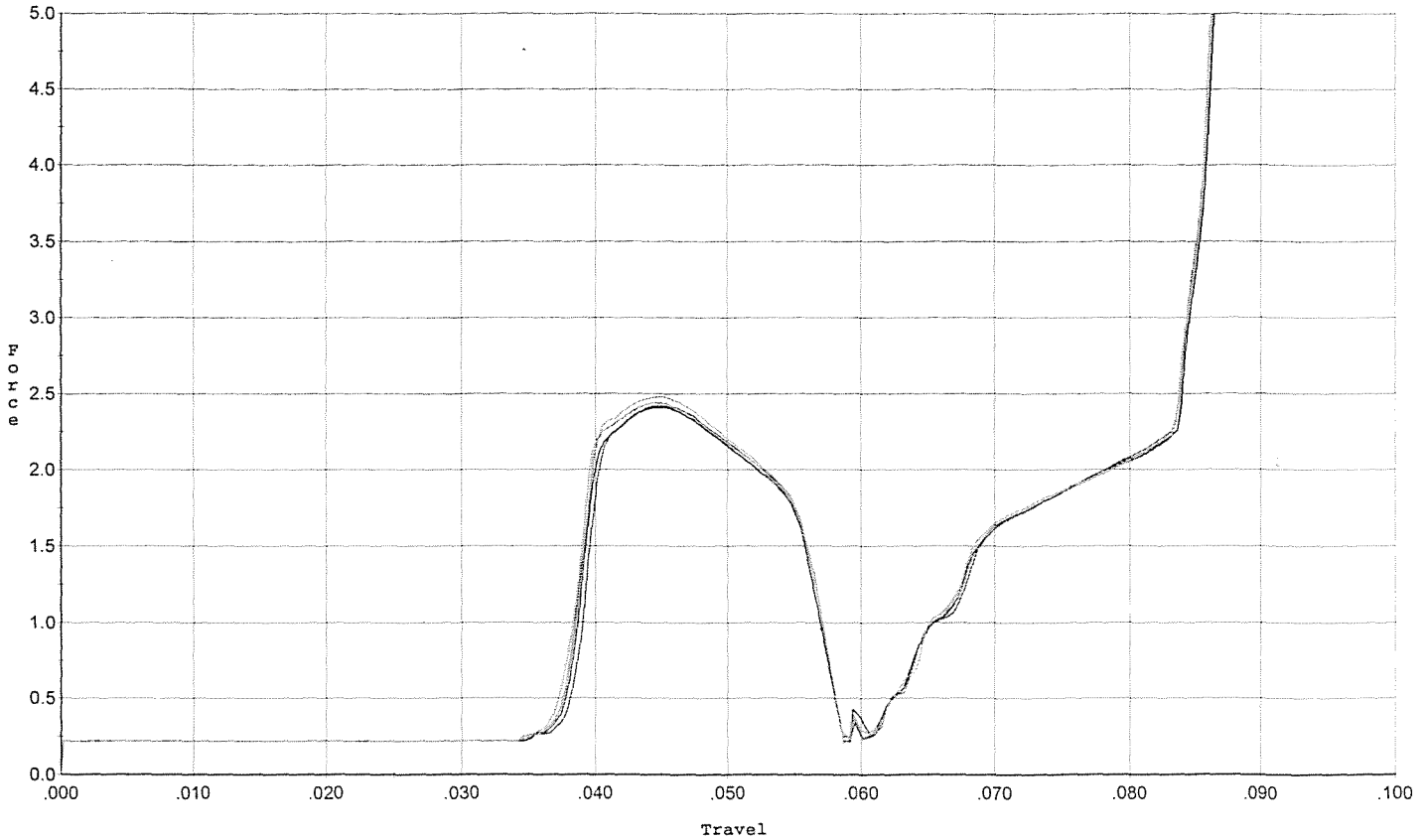
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.964	0.056	0.035	0.034	0.080		Set Trigger
2	4.022	0.056	0.035	0.034	0.080		Set Trigger
3	4.026	0.056	0.035	0.034	0.080		Set Trigger
4	4.080	0.056	0.034	0.034	0.081		Set Trigger
5	4.123	0.055	0.035	0.034	0.080		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



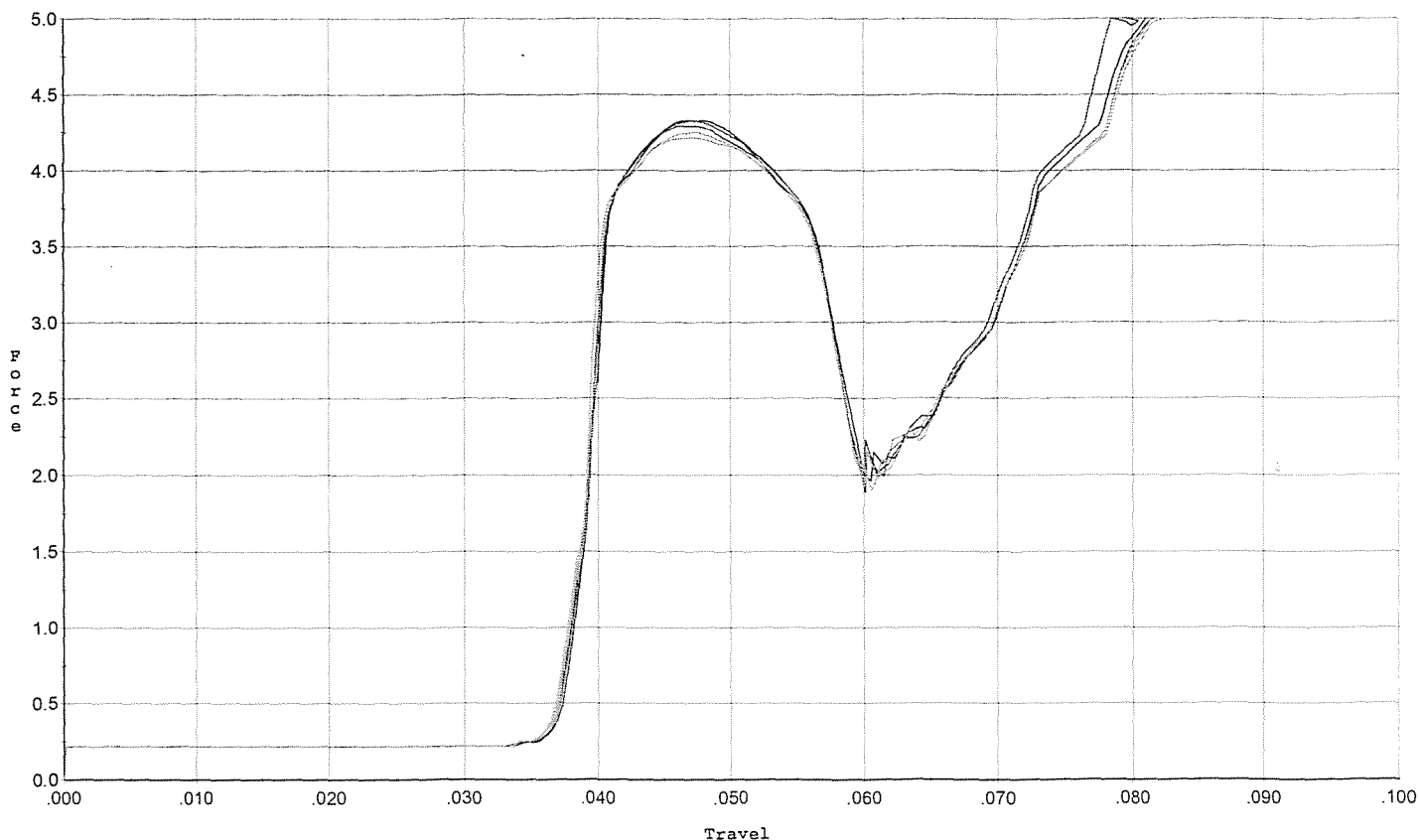
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.421	0.057	0.038	0.037	0.046		Set Trigger
2	2.409	0.057	0.037	0.037	0.047		Set Trigger
3	2.439	0.057	0.037	0.037	0.047		Set Trigger
4	2.441	0.057	0.037	0.036	0.048		Set Trigger
5	2.480	0.056	0.037	0.037	0.048		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.296	0.057	0.037	0.033	0.083		Set Trigger
2	4.332	0.057	0.037	0.033	0.082		Set Trigger
3	4.331	0.057	0.037	0.033	0.083		Set Trigger
4	4.217	0.057	0.036	0.033	0.083		Set Trigger
5	4.250	0.057	0.037	0.033	0.083		Set Trigger

Avg 4.28