

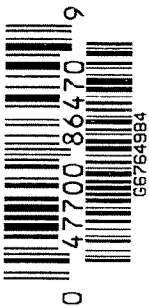
66764984

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



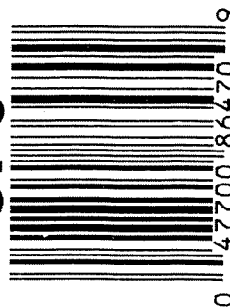
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764984

UPC



BM FORM

GUN SERIAL # G 6764984

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	SPD
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION		6-19-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES	2008	6-23-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR WMS	6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BT
542	APPLY COATINGS (BARREL ACTION)		6-26	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-7-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

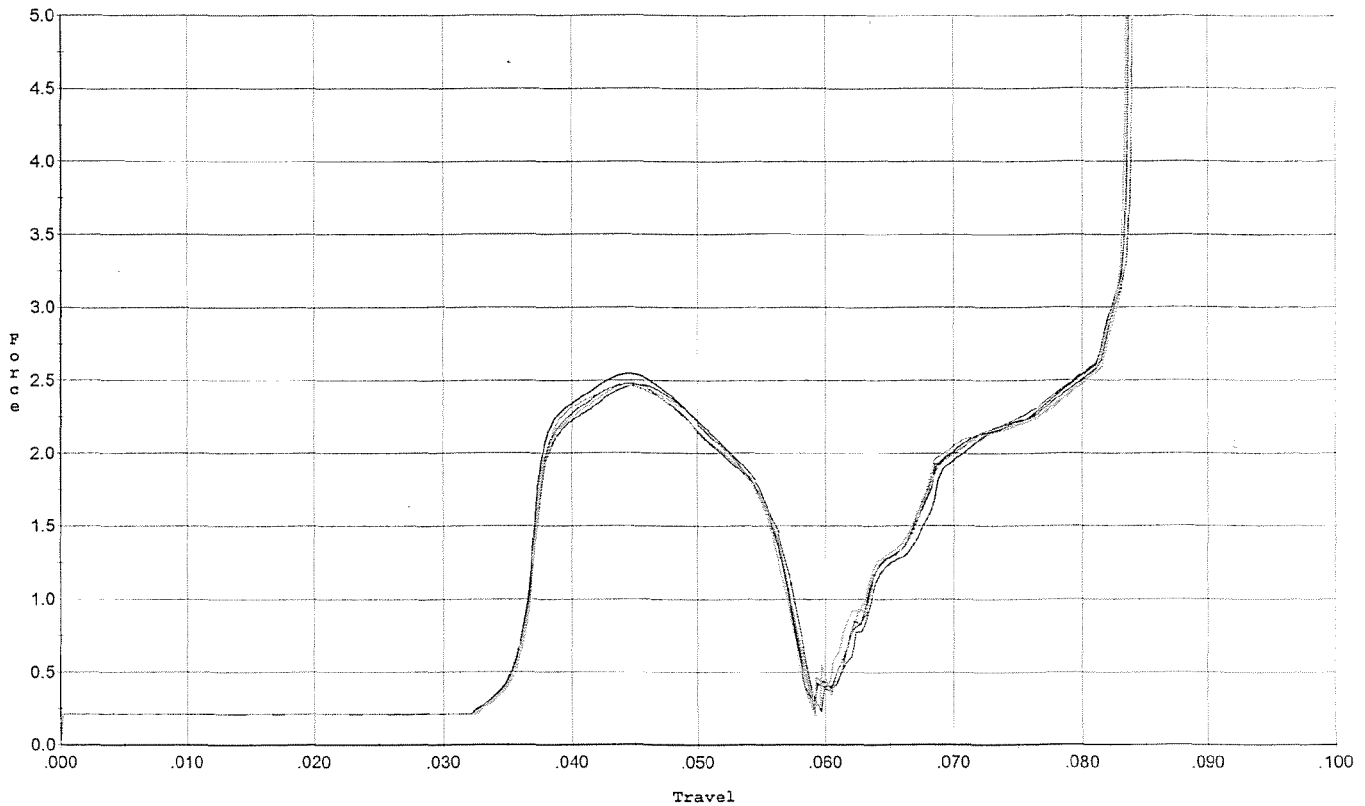
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7/16/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>5</u> <u>4.5</u>	7/16/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.020</u> <u>.020</u>	7/16/08	Fm
	J) ASSEMBLE STOCK		7-7-08	QSN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	7-8-08	TRW
650	TARGET	<u>PASS</u> FAIL		
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/8/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-27-08	BSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.77</u> <u>2.85</u> <u>2.87</u> <u>2.86</u>	7/16/08	Fm
	C) FUNCTION		8-27-08	BSN
690	PACK		8-28-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



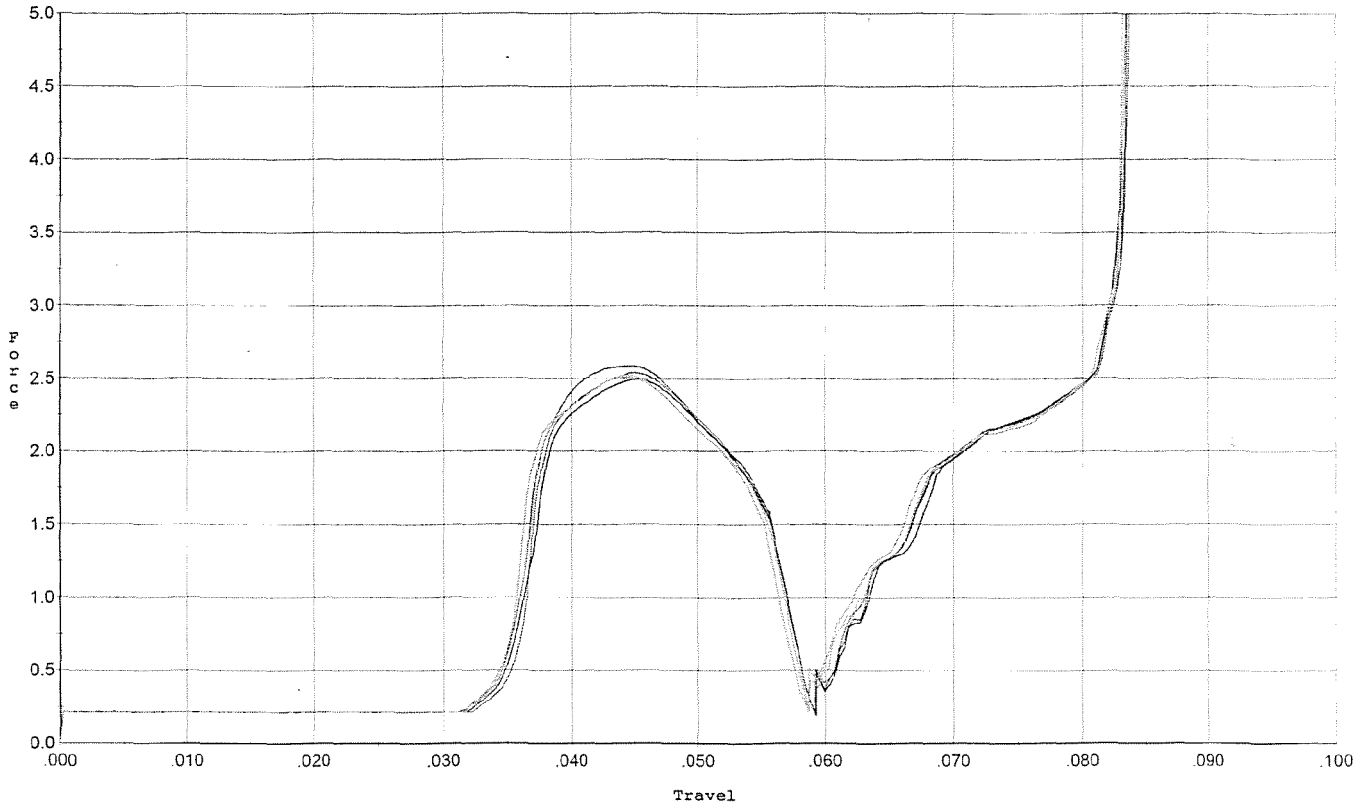
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.469	0.057	0.035	0.034	0.052		Set Trigger
2	2.543	0.057	0.035	0.034	0.052		Set Trigger
3	2.477	0.056	0.035	0.034	0.051		Set Trigger
4	2.474	0.056	0.035	0.034	0.051		Set Trigger
5	2.463	0.057	0.035	0.034	0.051		Set Trigger

AVG 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



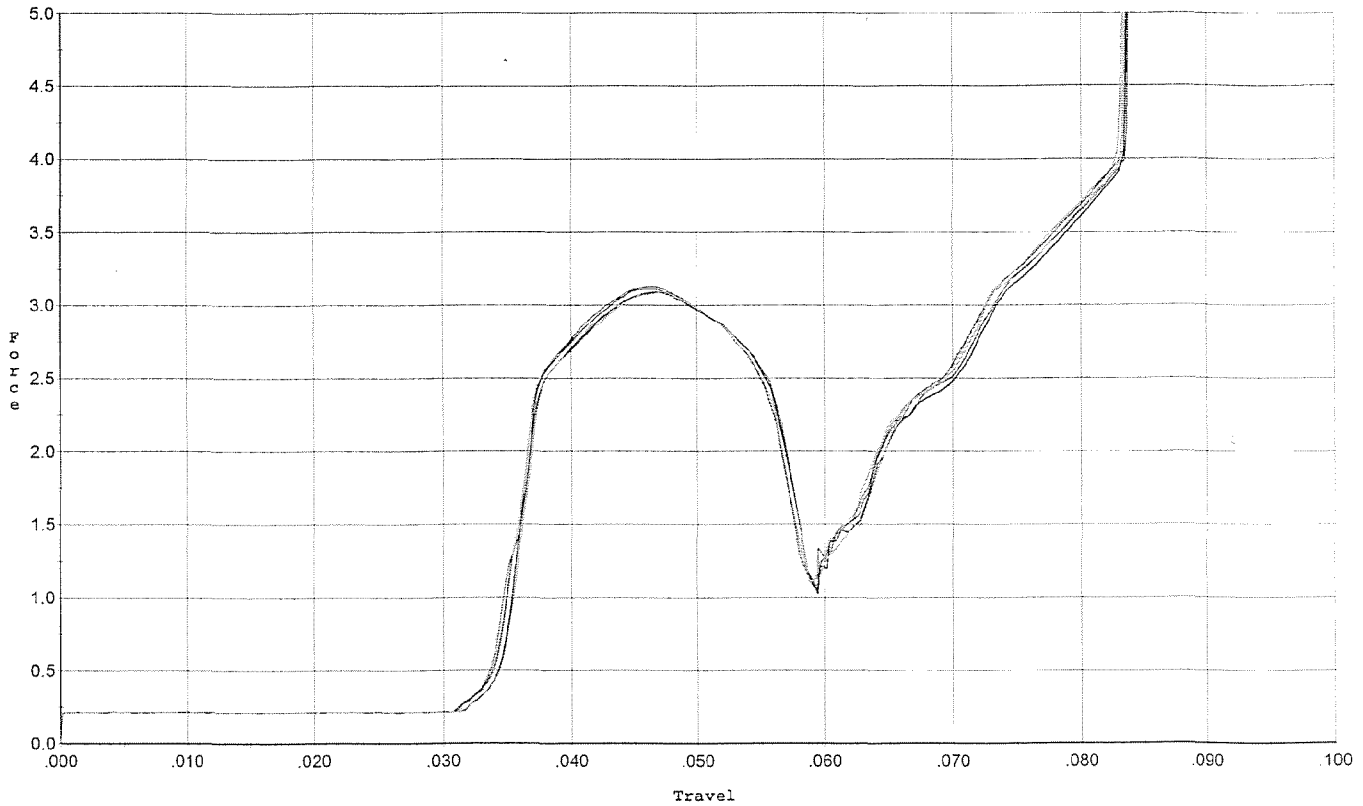
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.582	0.056	0.034	0.034	0.052		Set Trigger
2	2.494	0.056	0.035	0.034	0.050		Set Trigger
3	2.535	0.057	0.035	0.034	0.052		Set Trigger
4	2.518	0.056	0.034	0.034	0.051		Set Trigger
5	2.509	0.055	0.034	0.034	0.051		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



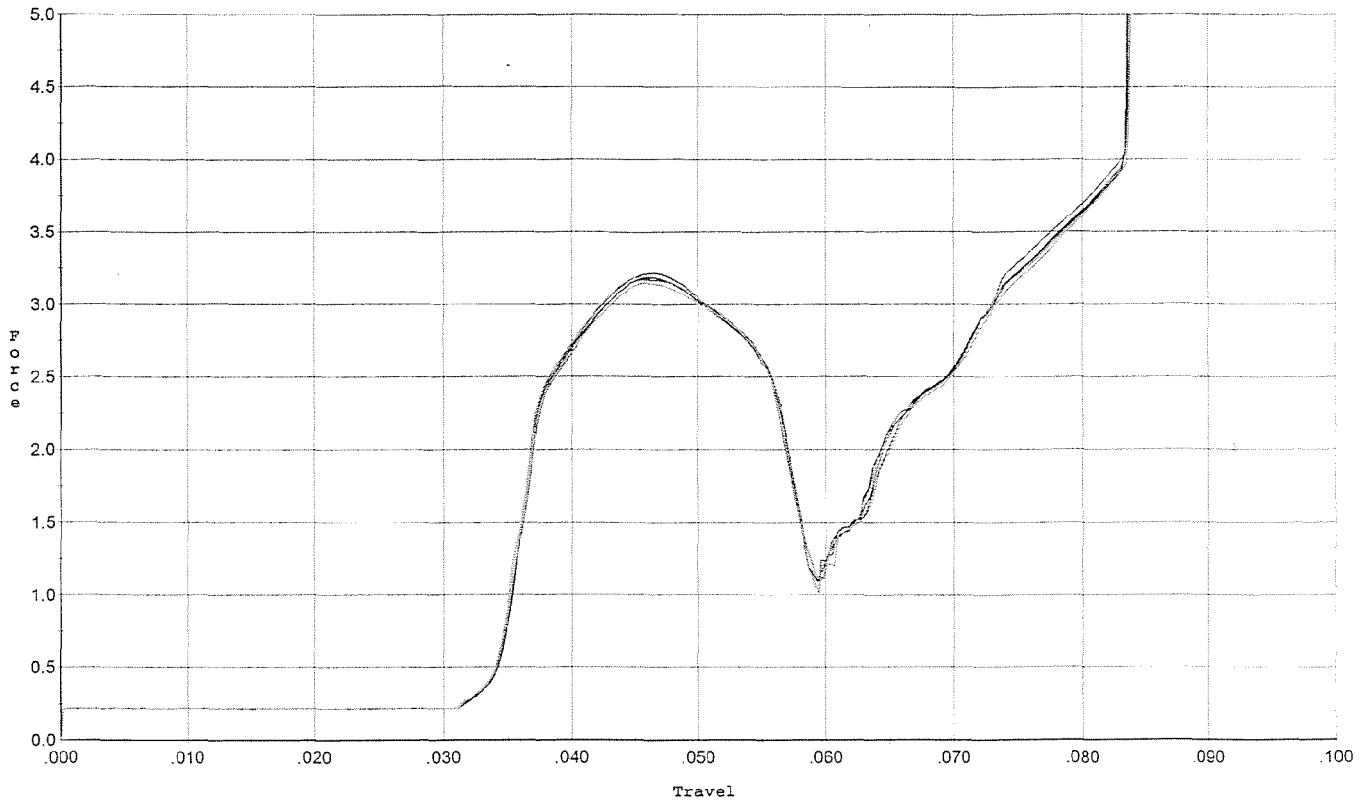
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.112	0.057	0.034	0.033	0.068		Set Trigger
2	3.089	0.057	0.034	0.033	0.067		Set Trigger
3	3.128	0.056	0.033	0.033	0.067		Set Trigger
4	3.085	0.056	0.034	0.033	0.066		Set Trigger
5	3.096	0.057	0.034	0.033	0.067		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



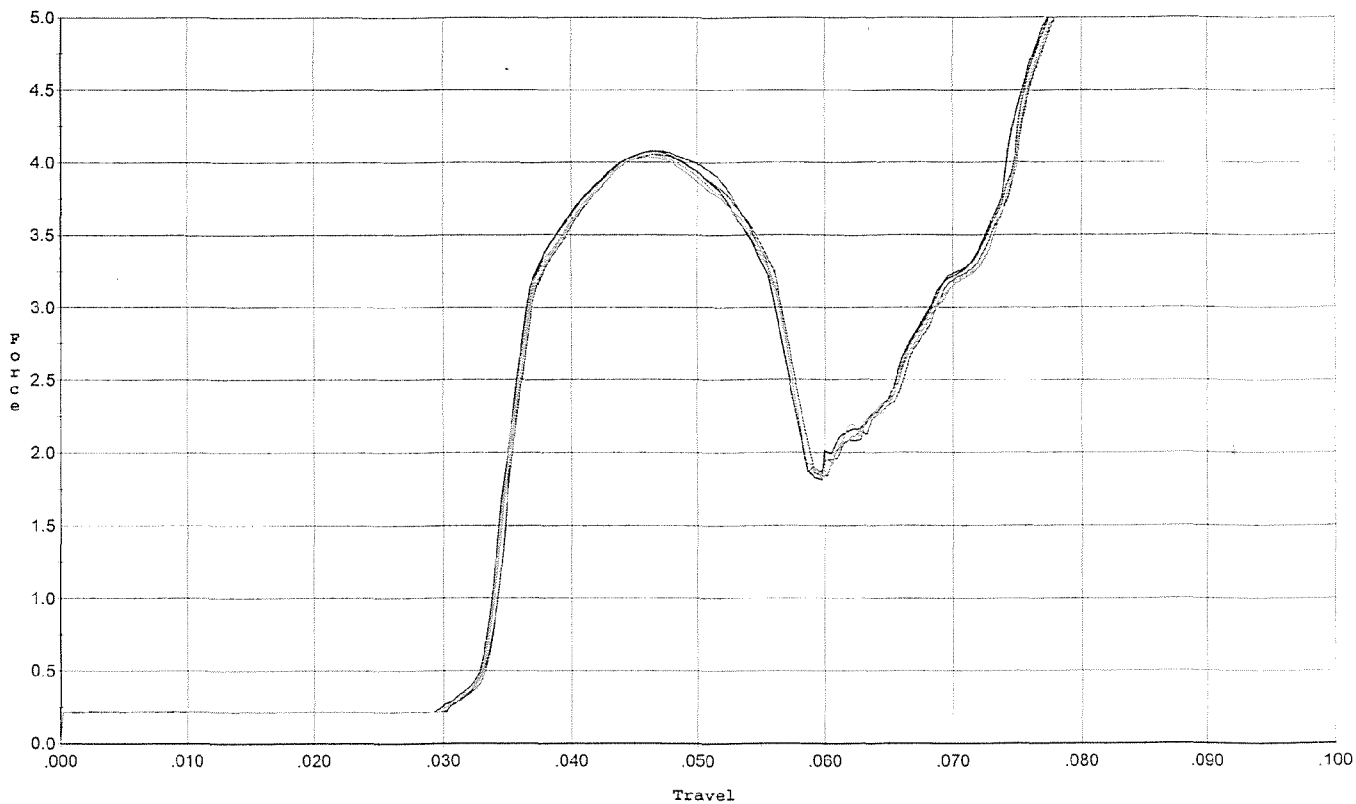
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.215	0.056	0.034	0.033	0.066		Set Trigger
2	3.182	0.057	0.034	0.033	0.068		Set Trigger
3	3.169	0.056	0.034	0.033	0.067		Set Trigger
4	3.193	0.057	0.034	0.033	0.069		Set Trigger
5	3.142	0.057	0.034	0.033	0.067		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



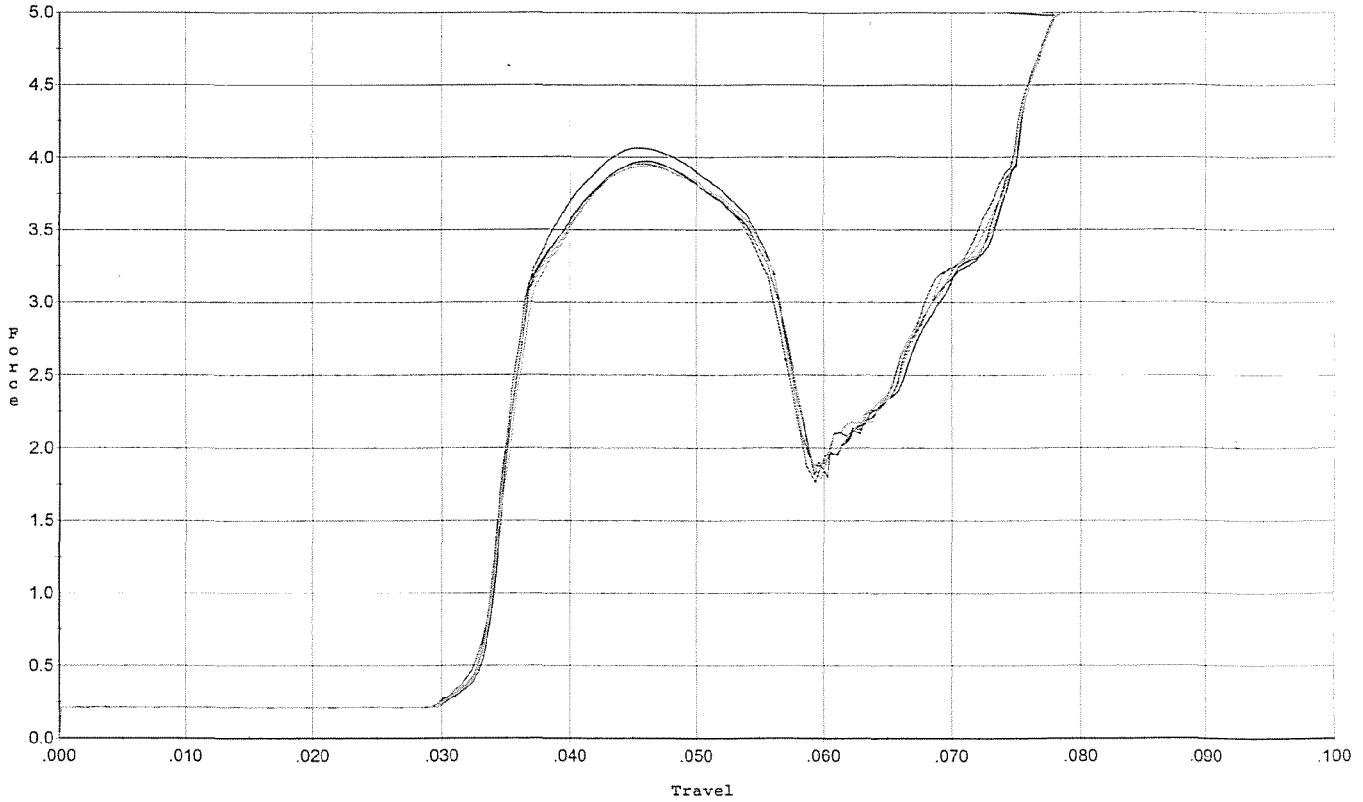
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.076	0.056	0.033	0.032	0.088		Set Trigger
2	4.074	0.056	0.033	0.032	0.087		Set Trigger
3	4.056	0.056	0.033	0.032	0.087		Set Trigger
4	4.036	0.056	0.033	0.031	0.088		Set Trigger
5	4.051	0.056	0.033	0.031	0.088		Set Trigger

AVG 4.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



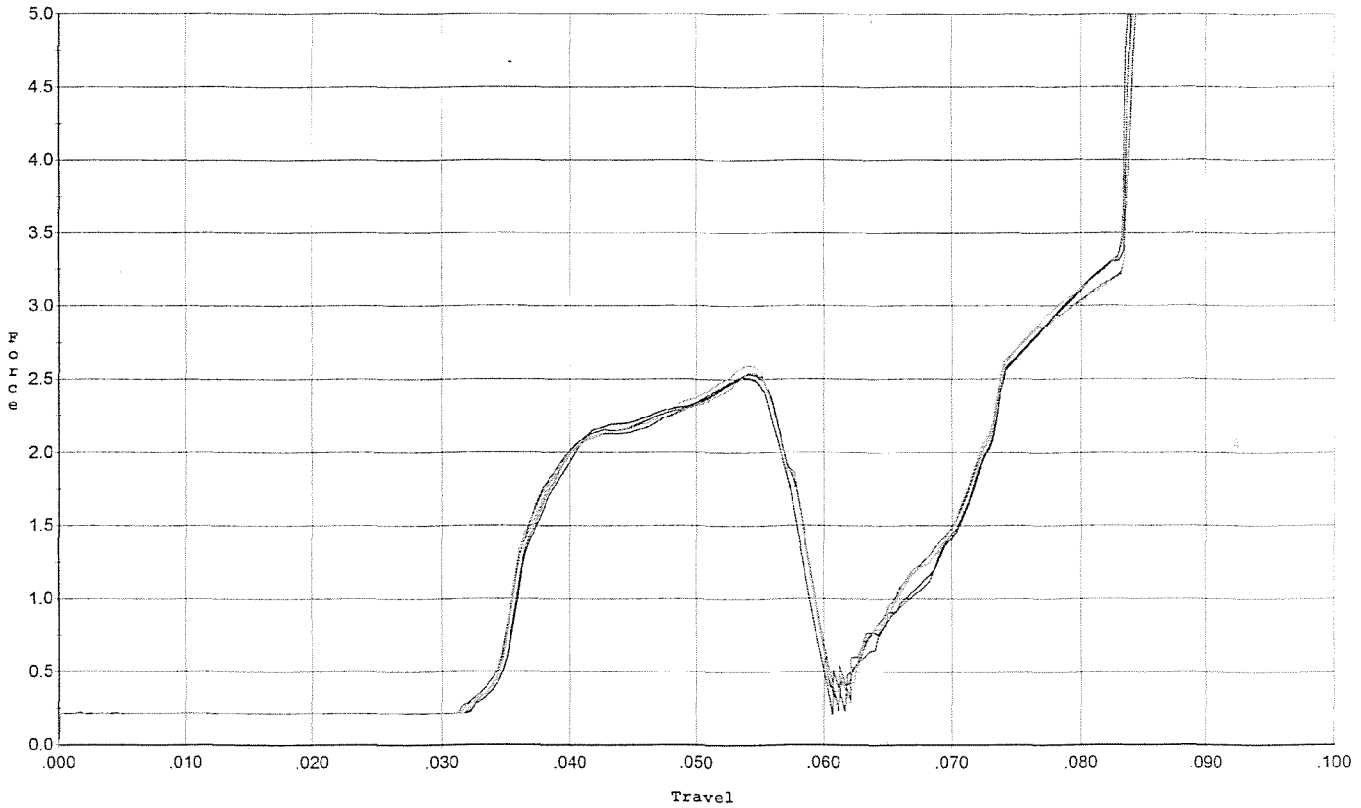
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.056	0.032	0.031	0.089		Set Trigger
2	3.972	0.056	0.033	0.032	0.087		Set Trigger
3	3.952	0.057	0.033	0.031	0.088		Set Trigger
4	3.961	0.058	0.033	0.031	0.089		Set Trigger
5	3.940	0.056	0.033	0.031	0.087		Set Trigger

AVG 3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



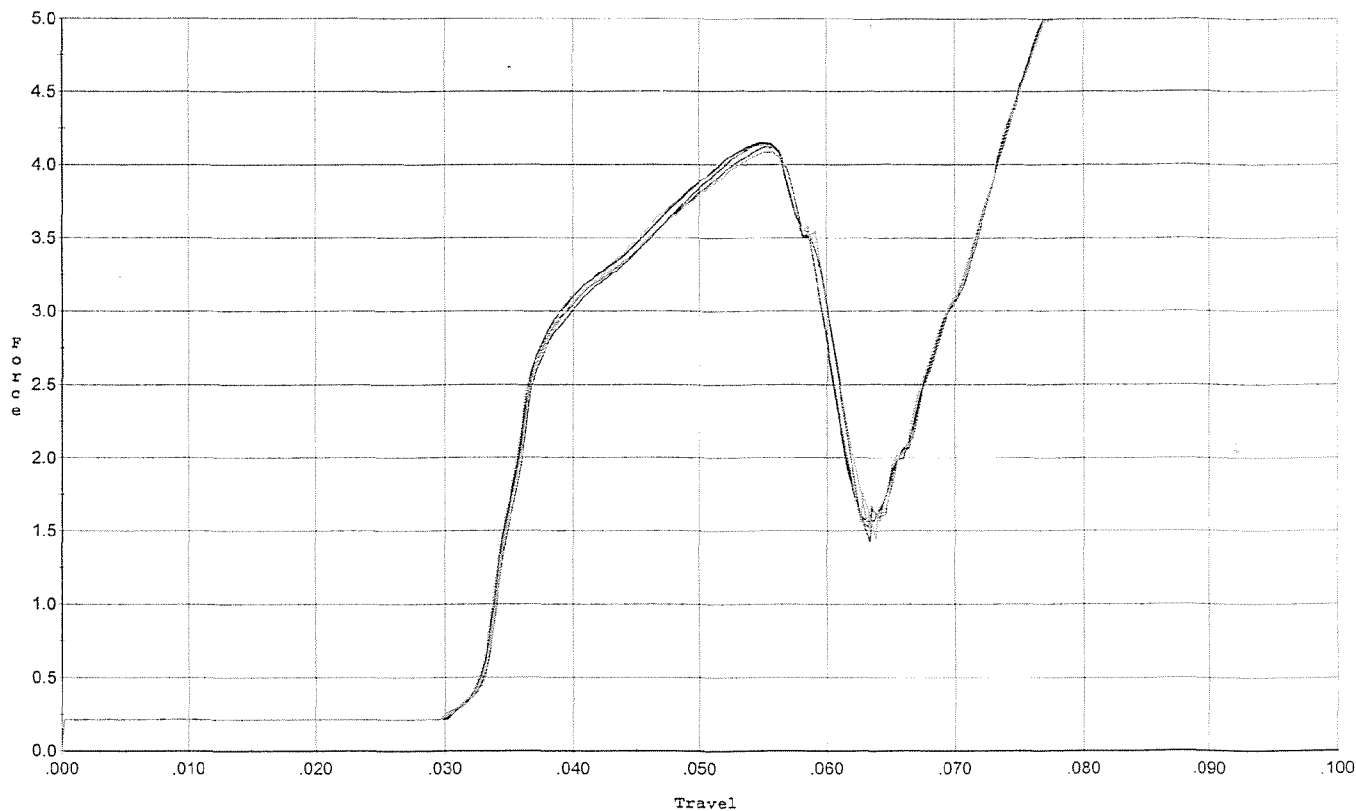
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.057	0.035	0.033	0.056		Set Trigger
2	2.533	0.058	0.033	0.033	0.056		Set Trigger
3	2.532	0.058	0.034	0.033	0.056		Set Trigger
4	2.593	0.058	0.034	0.033	0.057		Set Trigger
5	2.542	0.058	0.034	0.033	0.056		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.059	0.033	0.029	0.092		Set Trigger
2	4.150	0.059	0.032	0.029	0.094		Set Trigger
3	4.120	0.059	0.033	0.028	0.095		Set Trigger
4	4.085	0.059	0.033	0.029	0.094		Set Trigger
5	4.132	0.059	0.032	0.029	0.094		Set Trigger

AVG 4.12