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®

G676 4985

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

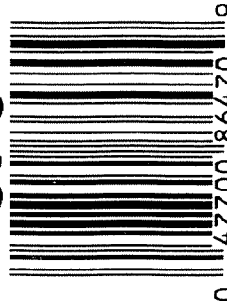
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764985

UPC



GUN SERIAL # G 6764985

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	J.P.D.
430	ASSEMBLE TO STOCK		6-19-08	JP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-19-08	J.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 24 2008 OPERATOR WMS	6/23/08	JP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BT
542	APPLY COATINGS (BARREL ACTION)		6-26	WMS
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/2/08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

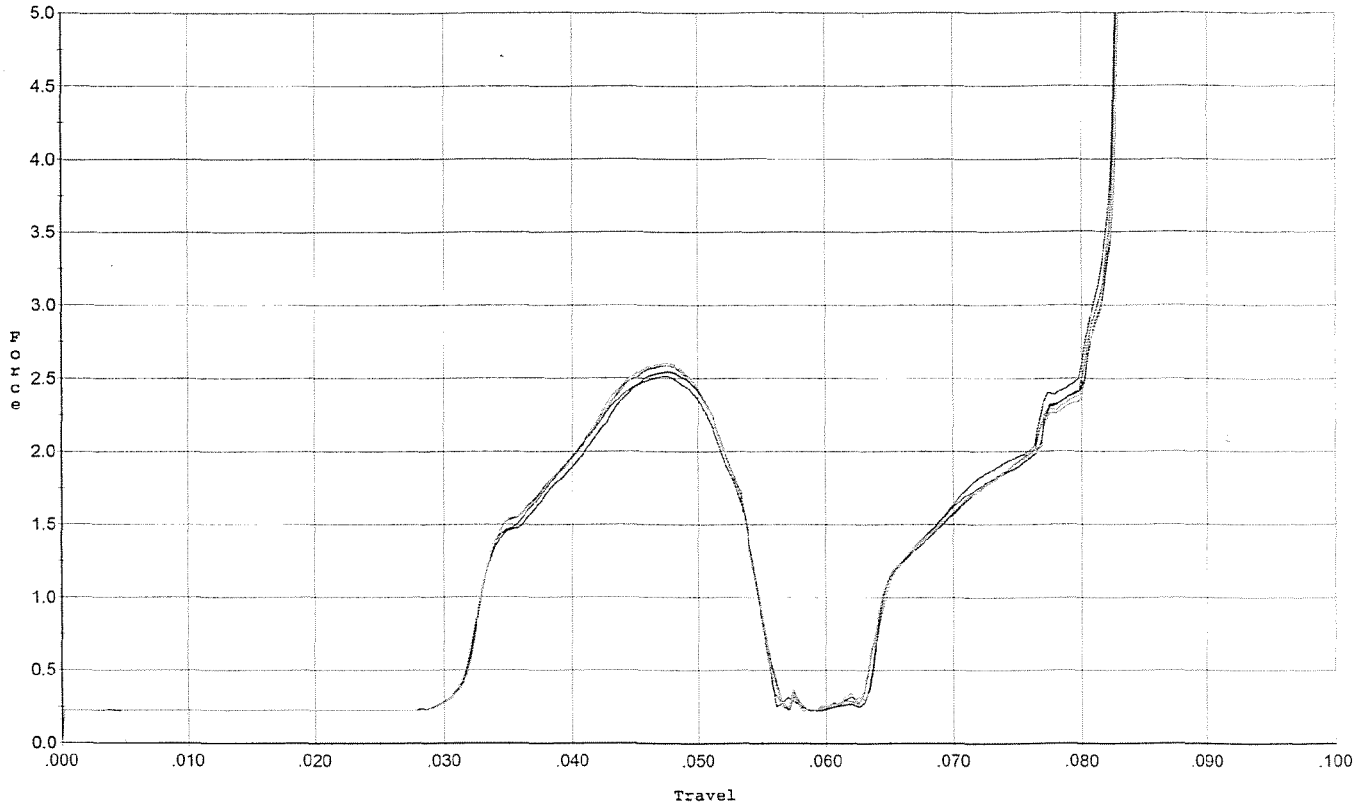
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>5⁵</u> <u>5⁵</u>	7/8/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/8/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7/8/08	Fm
	J) ASSEMBLE STOCK		7/2/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/19/08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/19/08	L.P.D.
	M) IRON SIGHT ALIGNMENT		7/19/08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/19/08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-3-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-3-08	SD
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u> <u>2.91</u> <u>2.89</u> <u>2.76</u> <u>2.71</u>	7/7/08	Fm
	C) FUNCTION		7/19/08	Fm
690	PACK		7/24/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/7/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



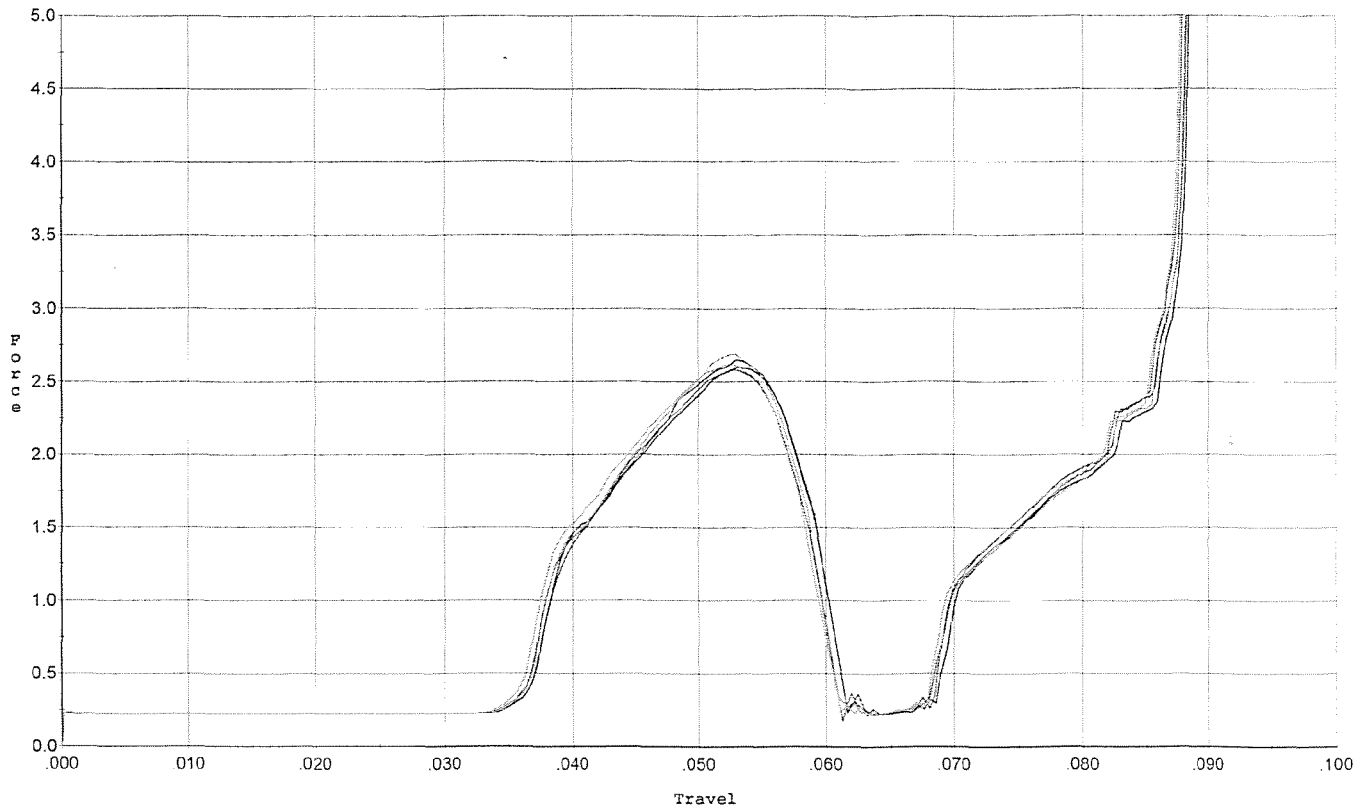
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.054	0.031	0.034	0.050		Set Trigger
2	2.547	0.053	0.031	0.034	0.050		Set Trigger
3	2.592	0.053	0.032	0.034	0.051		Set Trigger
4	2.594	0.053	0.031	0.034	0.051		Set Trigger
5	2.609	0.053	0.032	0.034	0.051		Set Trigger

AVG 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



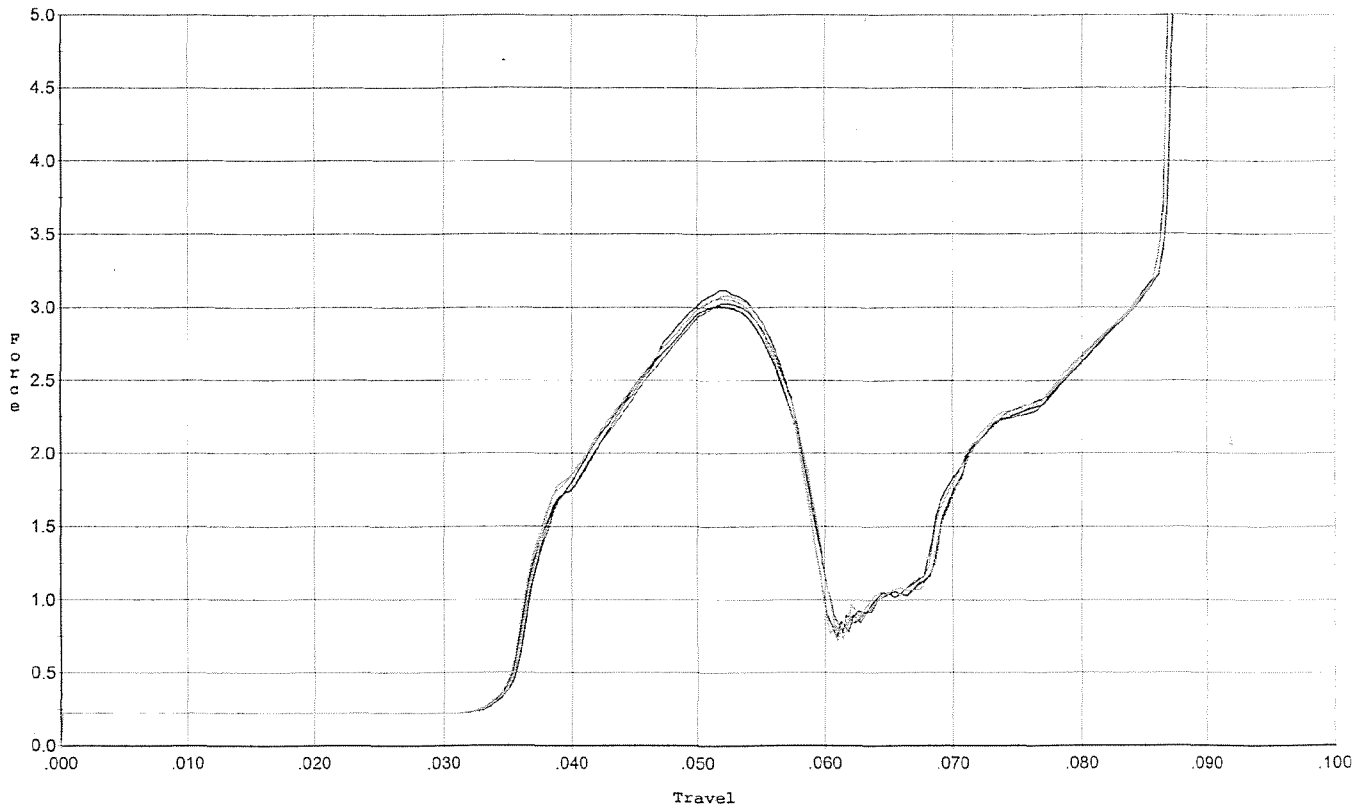
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.649	0.059	0.037	0.036	0.053		Set Trigger
2	2.600	0.059	0.037	0.036	0.053		Set Trigger
3	2.584	0.059	0.037	0.036	0.052		Set Trigger
4	2.622	0.058	0.036	0.036	0.052		Set Trigger
5	2.691	0.059	0.037	0.036	0.053		Set Trigger

AVG 2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 5/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



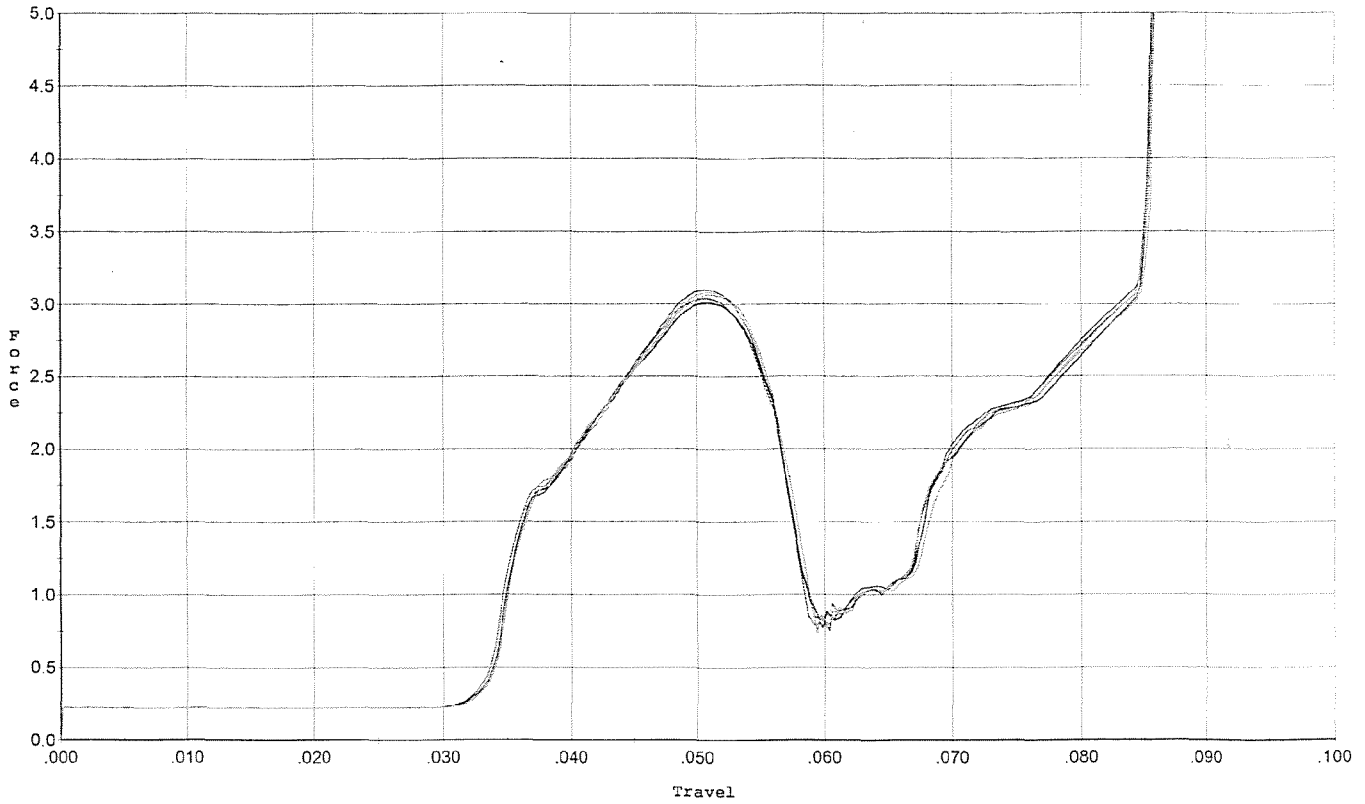
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.119	0.057	0.035	0.035	0.061		Set Trigger
2	3.008	0.058	0.035	0.035	0.061		Set Trigger
3	3.027	0.059	0.035	0.035	0.062		Set Trigger
4	3.085	0.059	0.035	0.035	0.063		Set Trigger
5	3.062	0.058	0.035	0.035	0.062		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



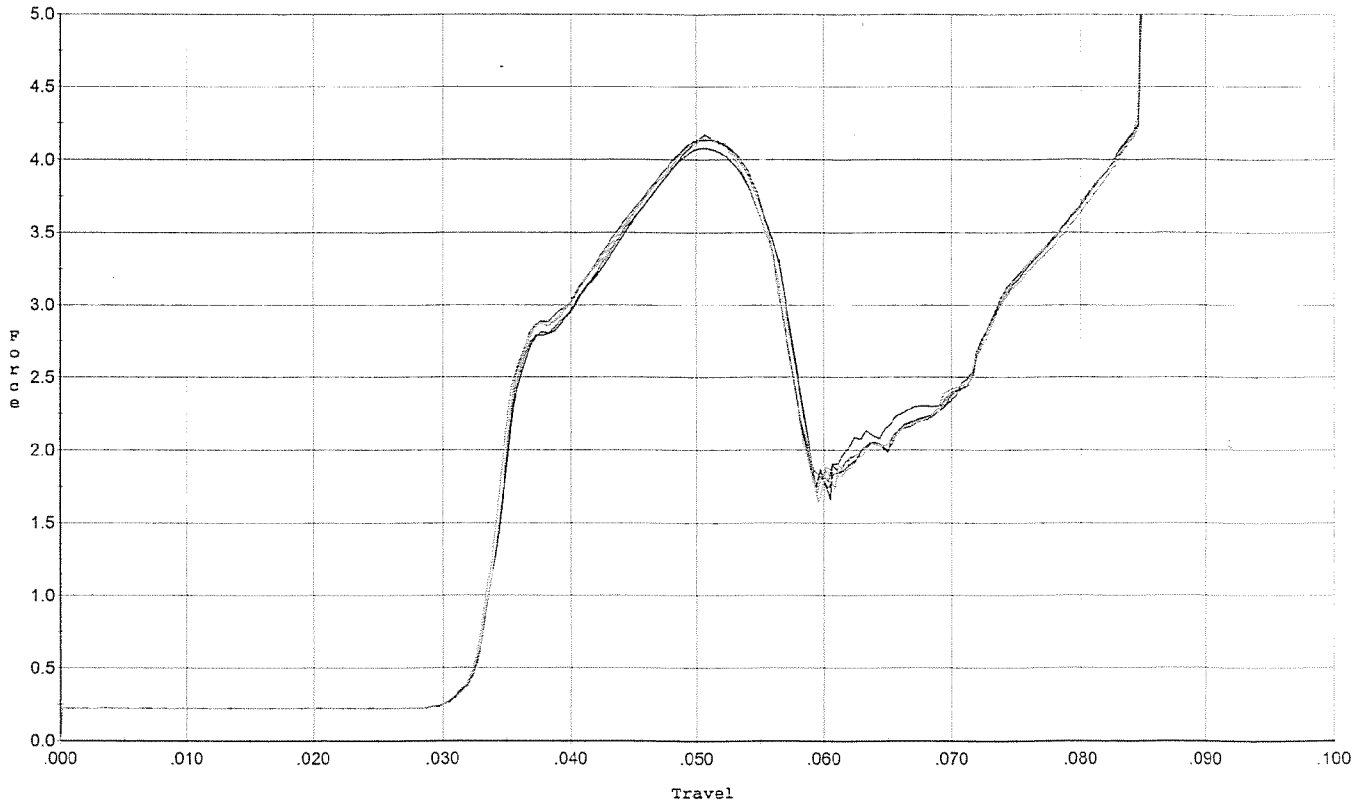
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.056	0.034	0.035	0.060		Set Trigger
2	3.013	0.056	0.034	0.035	0.060		Set Trigger
3	3.040	0.056	0.033	0.034	0.061		Set Trigger
4	3.068	0.057	0.034	0.034	0.062		Set Trigger
5	3.085	0.057	0.034	0.034	0.062		Set Trigger

AVG 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



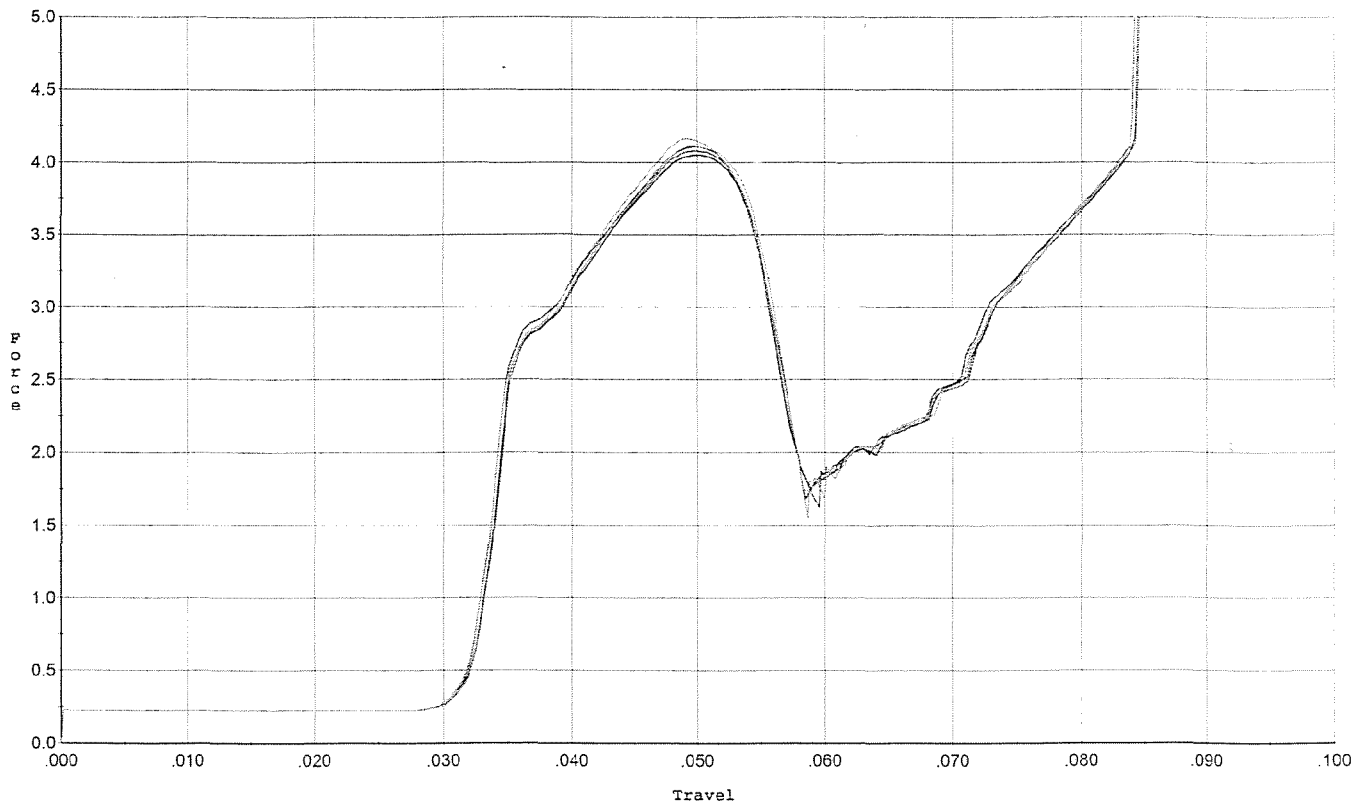
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.078	0.056	0.032	0.033	0.084		Set Trigger
2	4.171	0.056	0.032	0.032	0.086		Set Trigger
3	4.136	0.056	0.032	0.033	0.085		Set Trigger
4	4.132	0.056	0.032	0.033	0.086		Set Trigger
5	4.146	0.057	0.032	0.032	0.088		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



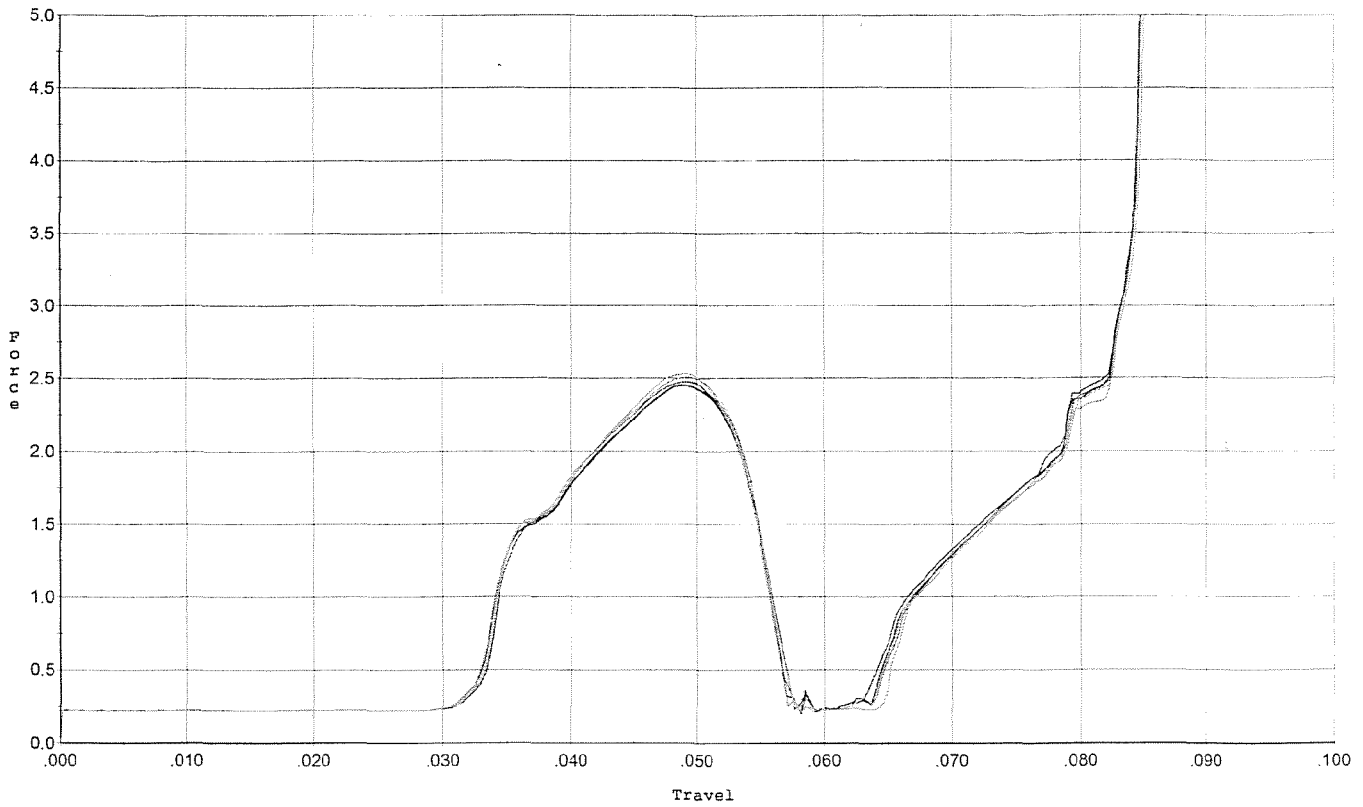
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.055	0.032	0.033	0.084		Set Trigger
2	4.052	0.056	0.032	0.033	0.086		Set Trigger
3	4.081	0.055	0.032	0.033	0.083		Set Trigger
4	4.166	0.056	0.032	0.032	0.088		Set Trigger
5	4.110	0.056	0.032	0.033	0.086		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/7/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



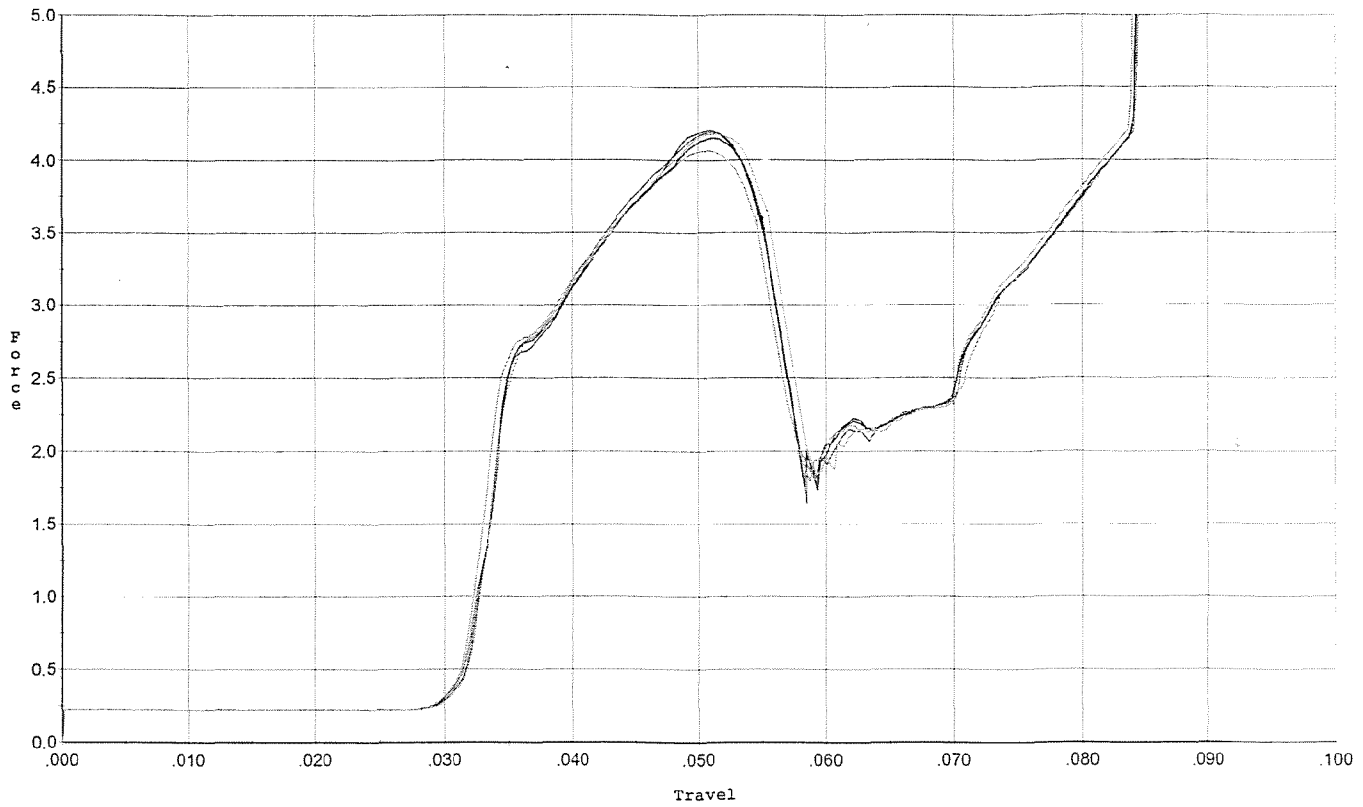
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.456	0.054	0.033	0.035	0.049		Set Trigger
2	2.447	0.055	0.033	0.035	0.049		Set Trigger
3	2.476	0.055	0.033	0.035	0.050		Set Trigger
4	2.507	0.054	0.033	0.035	0.050		Set Trigger
5	2.535	0.055	0.033	0.035	0.050		Set Trigger

AVG 2.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 5/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.055	0.031	0.032	0.086		Set Trigger
2	4.151	0.055	0.032	0.032	0.086		Set Trigger
3	4.188	0.055	0.032	0.032	0.086		Set Trigger
4	4.177	0.055	0.032	0.032	0.088		Set Trigger
5	4.066	0.055	0.031	0.032	0.085		Set Trigger

Avg 4.15