

56764988

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

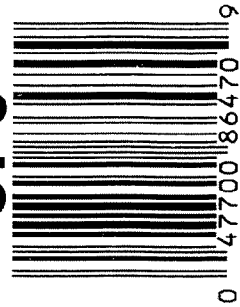
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6764988

UPC



GUN SERIAL #

G 6764988

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	J.P.D.
460	CHECK HEADSPACE		7-15-08	J.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RTZ
472	SERIALIZE BOLT HANDLE		7-16-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-17-08	SP
480	MAGNAFLUX BBL ACTION		7/21/08	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-25	un
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	BSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	BSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	BSN
	D) OIL FIRING PIN ASSEMBLY		7-31-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

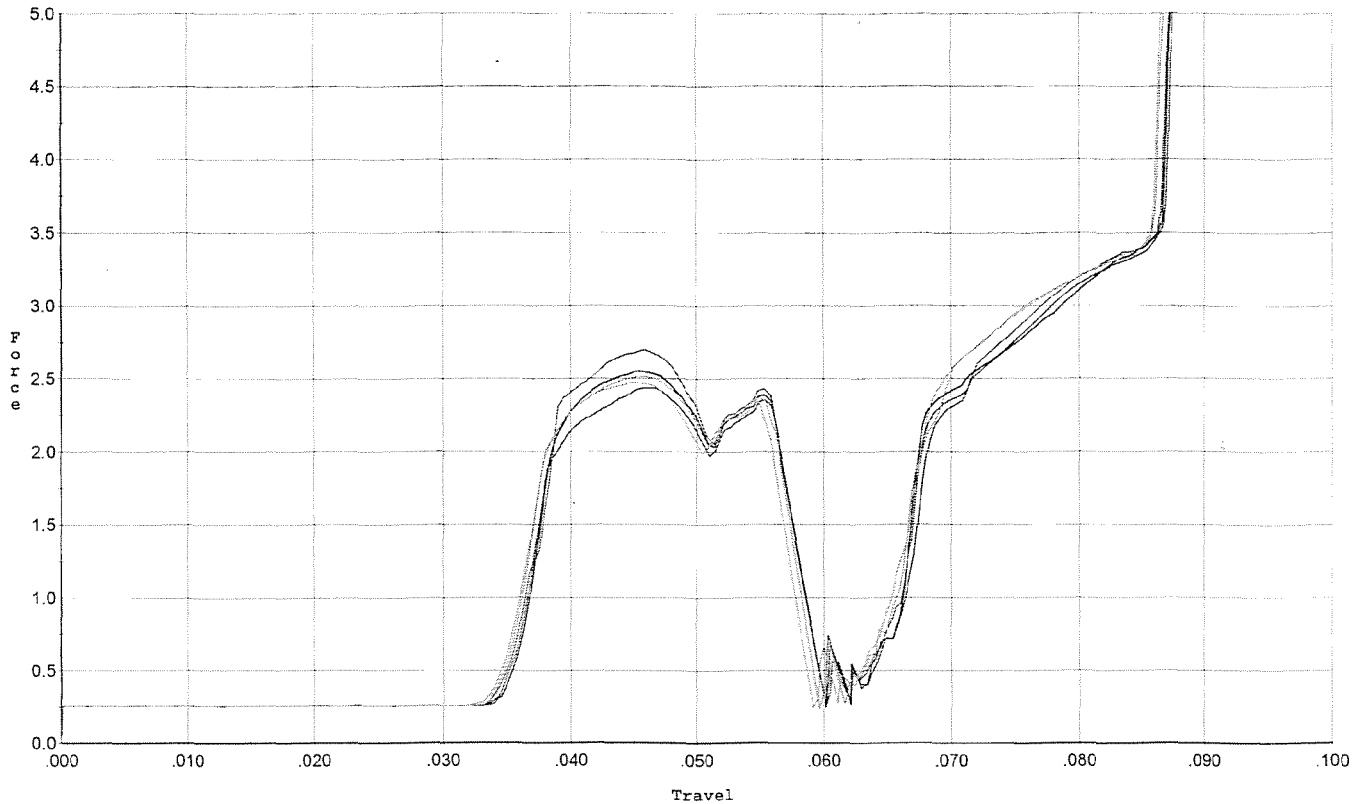
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-4	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-4	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-4	TC
	J) ASSEMBLE STOCK		7-31-08	ESW
	K) ASSEMBLE SWIVEL STUDS		8-5-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	SPD
	M) IRON SIGHT ALIGNMENT		8-5-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-1-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-1-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-5-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.69</u> <u>2.65</u> <u>2.73</u> <u>2.73</u>	8-4-08	ESW
	C) FUNCTION		8-5-08	SPD
690	PACK		8/8/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



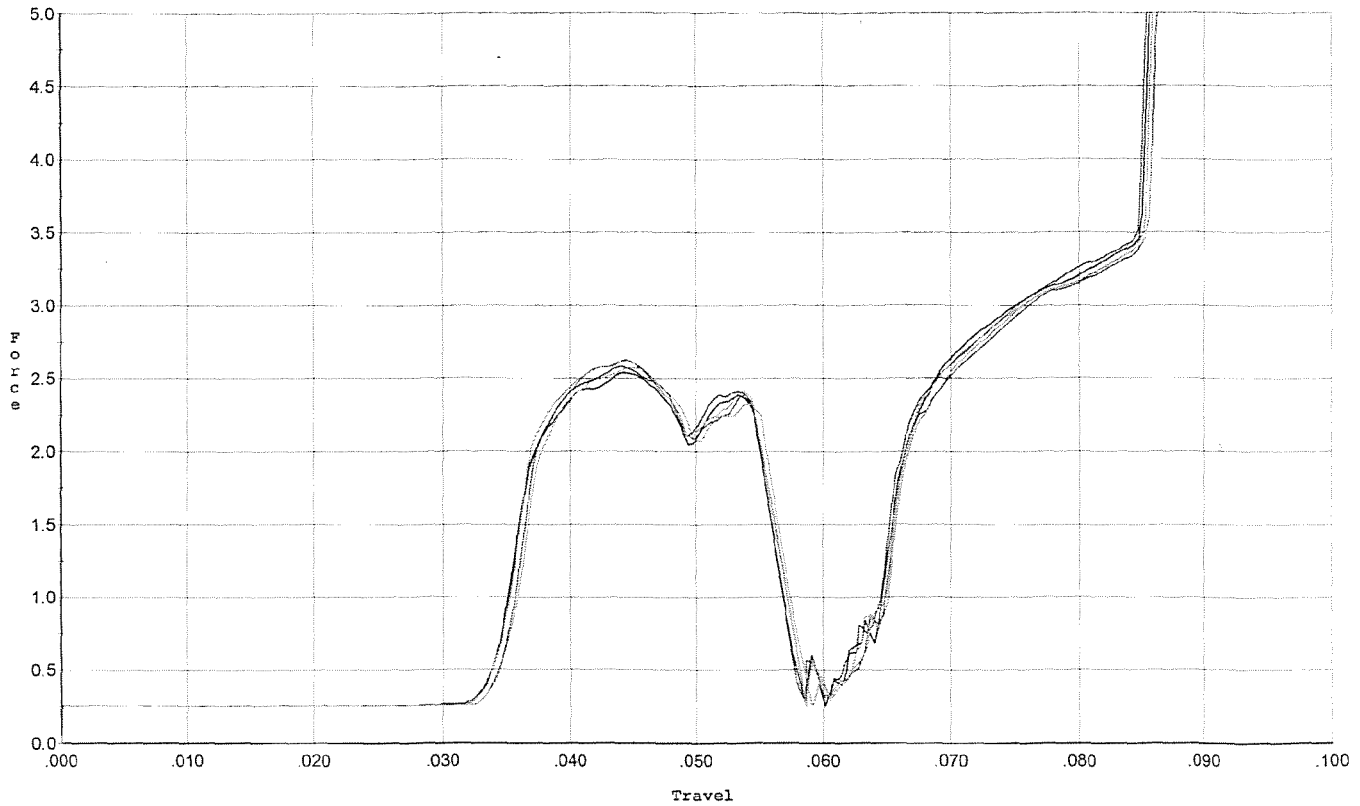
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.056	0.034	0.036	0.054		Set Trigger
2	2.550	0.056	0.035	0.036	0.055		Set Trigger
3	2.696	0.056	0.034	0.036	0.057		Set Trigger
4	2.472	0.056	0.034	0.036	0.054		Set Trigger
5	2.512	0.056	0.034	0.036	0.056		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



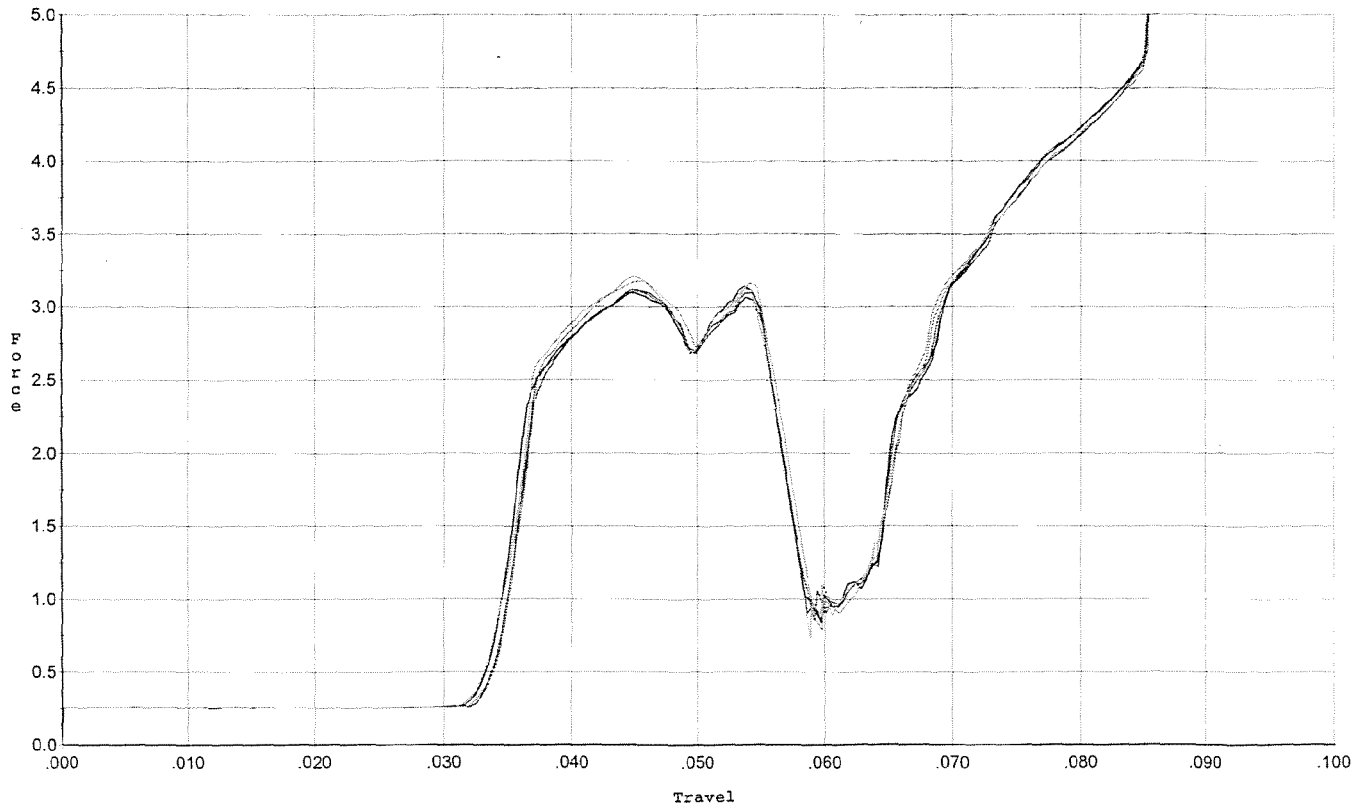
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.055	0.034	0.035	0.055		Set Trigger
2	2.539	0.055	0.033	0.036	0.055		Set Trigger
3	2.626	0.056	0.034	0.036	0.056		Set Trigger
4	2.616	0.056	0.033	0.035	0.058		Set Trigger
5	2.576	0.055	0.034	0.036	0.055		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



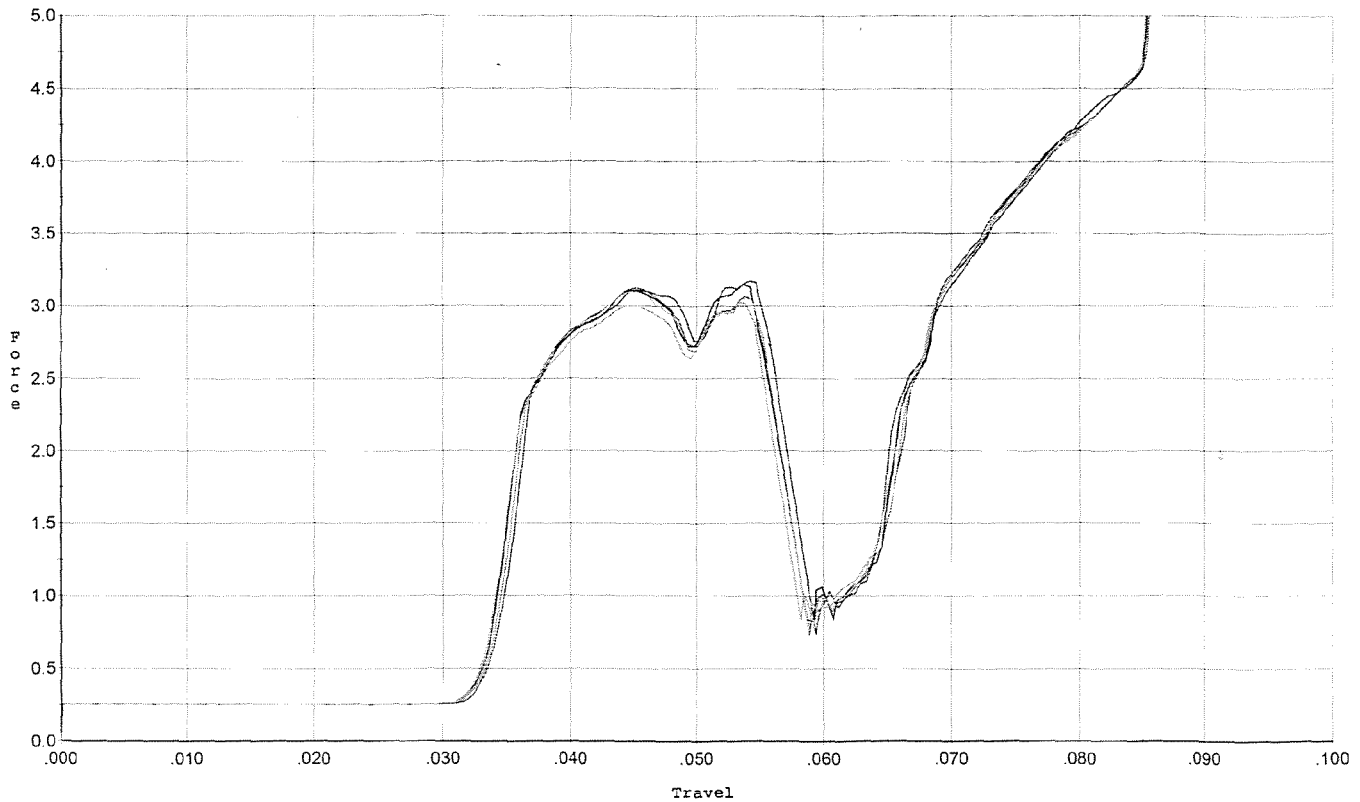
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.111	0.055	0.033	0.034	0.067		Set Trigger
2	3.145	0.055	0.033	0.034	0.068		Set Trigger
3	3.114	0.055	0.033	0.034	0.067		Set Trigger
4	3.207	0.055	0.033	0.034	0.069		Set Trigger
5	3.177	0.056	0.033	0.034	0.070		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



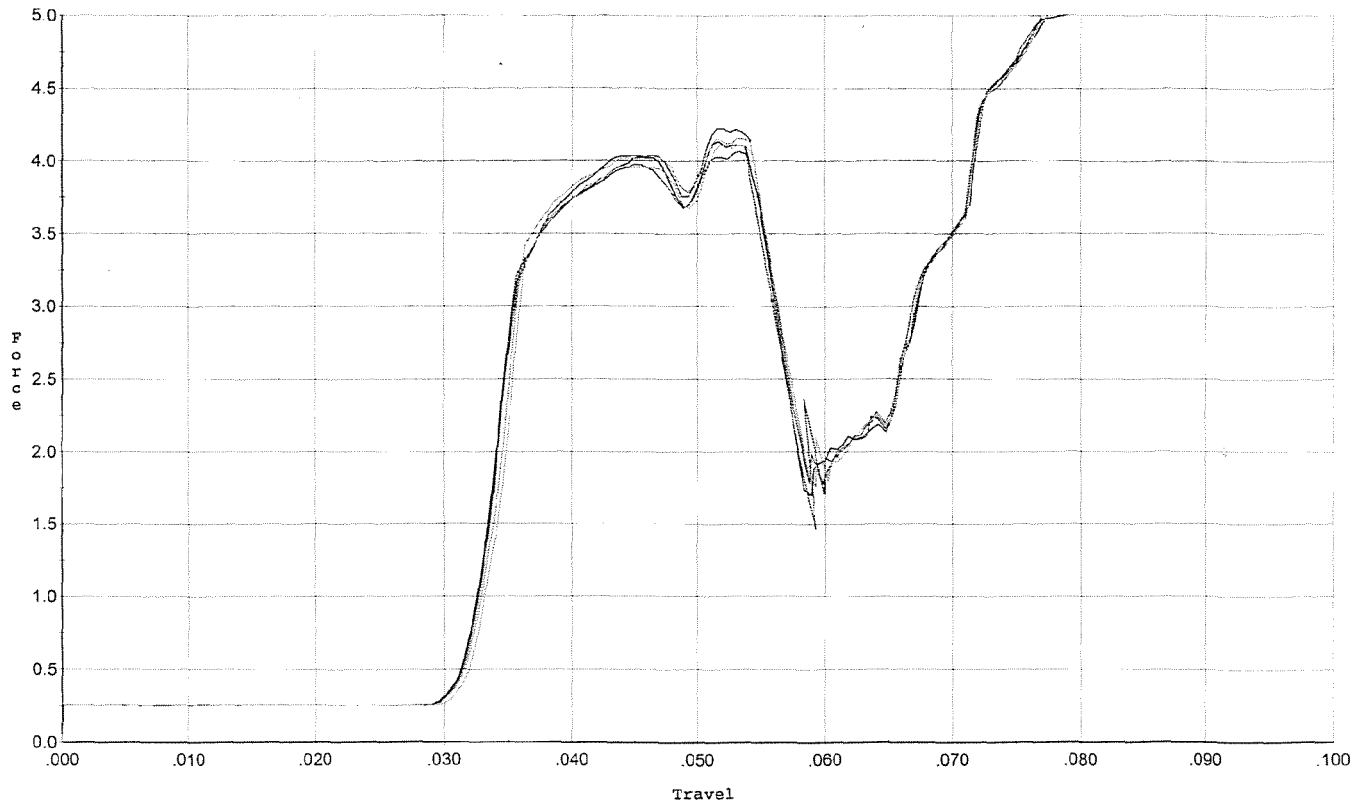
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.169	0.056	0.033	0.034	0.070		Set Trigger
2	3.148	0.056	0.033	0.034	0.070		Set Trigger
3	3.120	0.056	0.033	0.034	0.069		Set Trigger
4	3.099	0.055	0.033	0.034	0.068		Set Trigger
5	3.023	0.055	0.032	0.034	0.067		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. in. +/- 1.0 lbs.



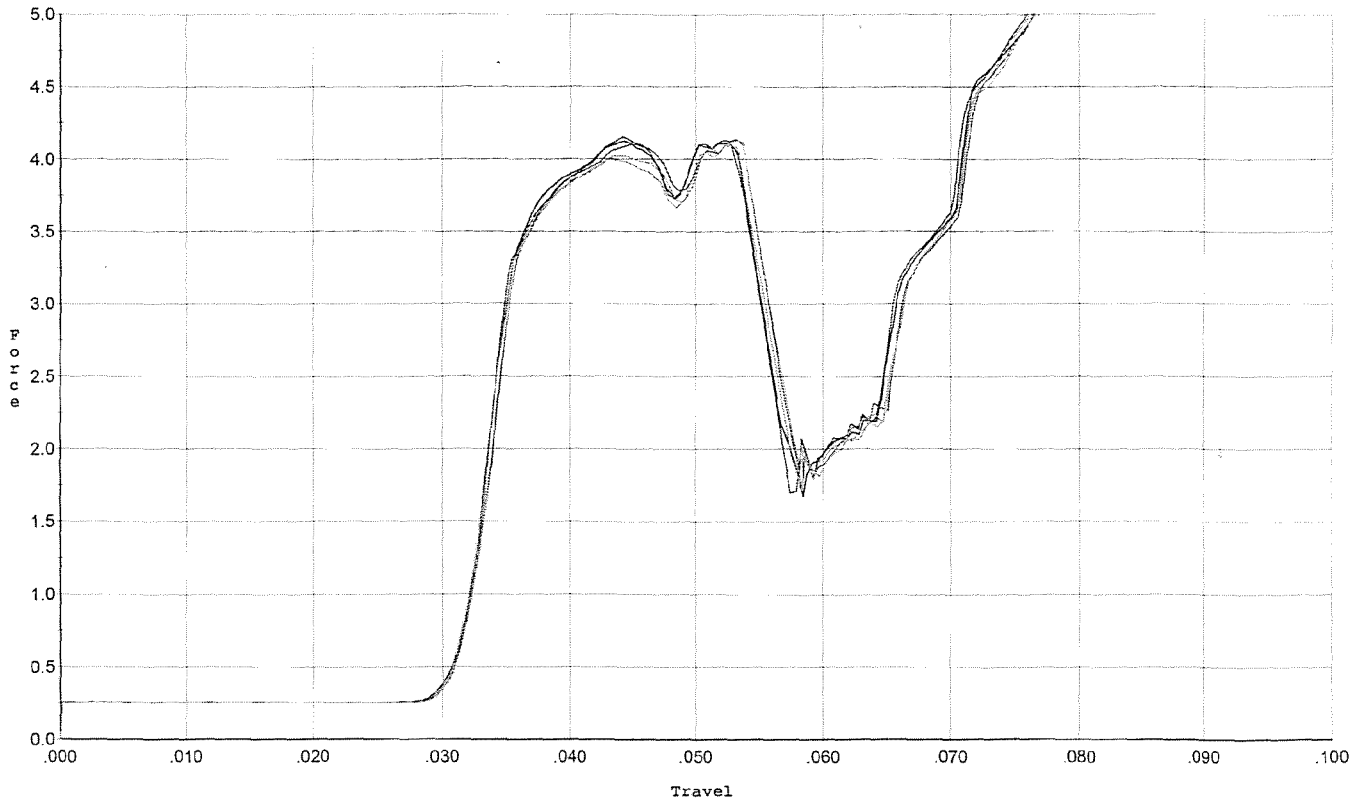
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.225	0.054	0.031	0.033	0.091		Set Trigger
2	4.134	0.055	0.031	0.033	0.091		Set Trigger
3	4.068	0.056	0.031	0.033	0.092		Set Trigger
4	4.111	0.054	0.032	0.033	0.088		Set Trigger
5	4.155	0.054	0.031	0.033	0.090		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



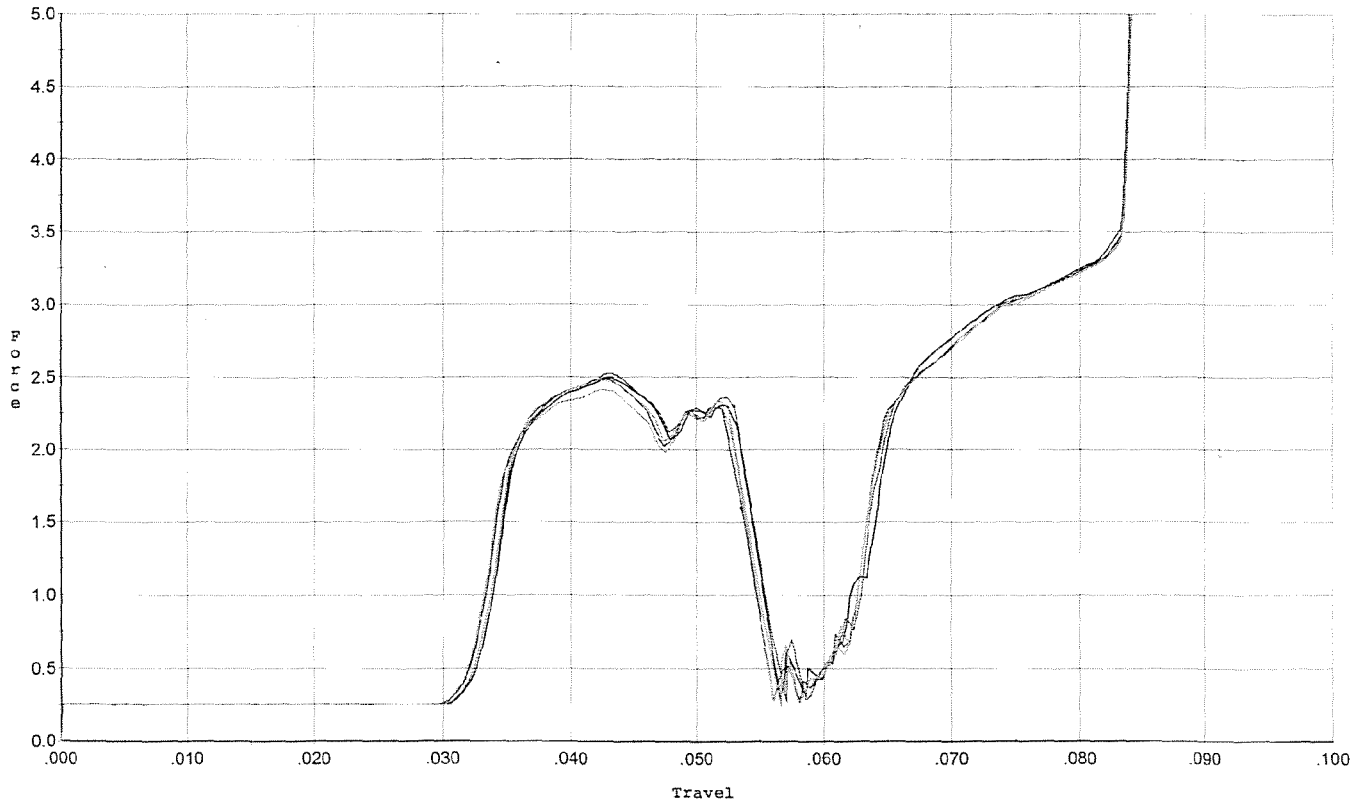
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.054	0.031	0.032	0.090		Set Trigger
2	4.124	0.053	0.030	0.032	0.090		Set Trigger
3	4.137	0.054	0.031	0.032	0.090		Set Trigger
4	4.131	0.054	0.031	0.032	0.089		Set Trigger
5	4.094	0.055	0.031	0.032	0.092		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



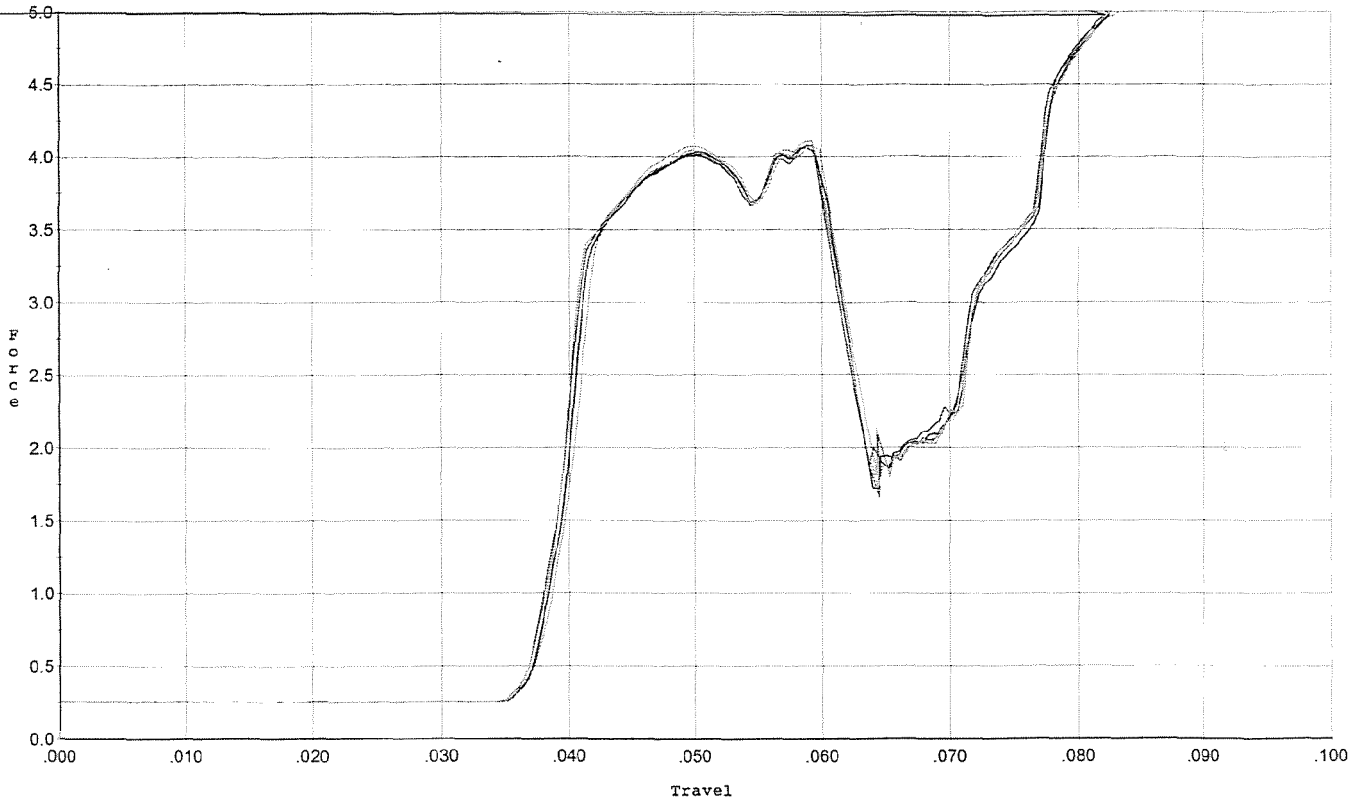
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.490	0.054	0.032	0.035	0.054		Set Trigger
2	2.493	0.053	0.032	0.035	0.054		Set Trigger
3	2.529	0.053	0.032	0.035	0.054		Set Trigger
4	2.484	0.053	0.032	0.035	0.053		Set Trigger
5	2.415	0.053	0.032	0.035	0.053		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.063	0.059	0.037	0.034	0.091		Set Trigger
2	4.077	0.060	0.037	0.033	0.092		Set Trigger
3	4.075	0.061	0.037	0.033	0.093		Set Trigger
4	4.073	0.060	0.037	0.033	0.091		Set Trigger
5	4.112	0.061	0.037	0.033	0.095		Set Trigger

AVG 4.08