

G 676 4997

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

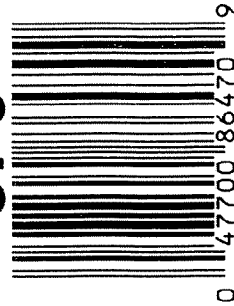
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764997

UPC



GUN SERIAL # 66764997

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	SPS
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION		6-19-08	SPS
472	SERIALIZE BOLT HANDLE		6-20-08	SPS
475	DRILL AND TAP SIGHT HOLES		6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BS
542	APPLY COATINGS (BARREL ACTION)		6-28	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7/8	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/8	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7/8	SP
	D) OIL FIRING PIN ASSEMBLY		7-9-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

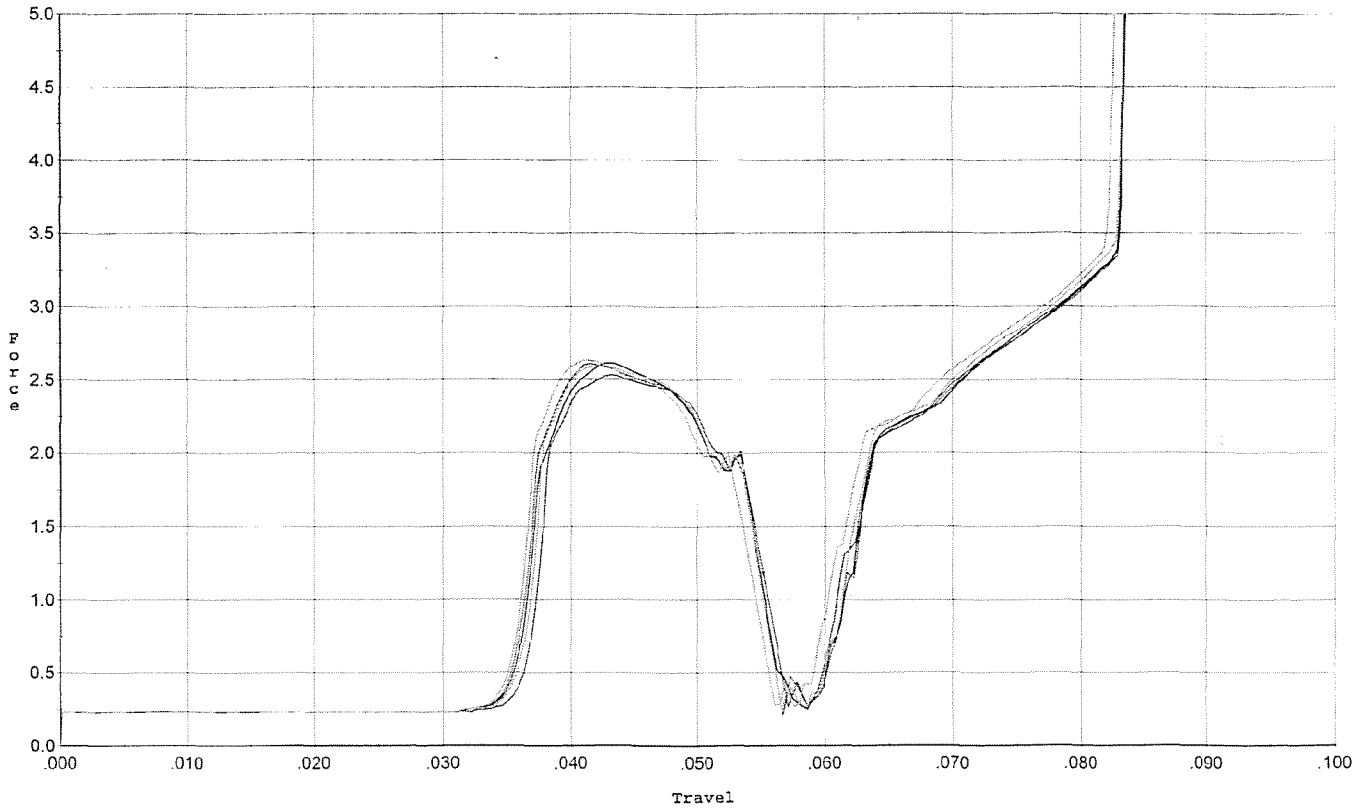
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8</u> <u>7</u> <u>7</u>	7-23	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>4</u> <u>4</u>	7-23	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	7-23	TC
	J) ASSEMBLE STOCK		7-9-08	RSW
	K) ASSEMBLE SWIVEL STUDS		8-7-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		8-7-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-14-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/14/08	MEI
670	FINAL INSPECTION A) HEADSPACE		8-7-08	S.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.22</u> <u>2.10</u> <u>2.04</u> <u>2.06</u> <u>2.04</u>	7/23/08	Fry
	C) FUNCTION		8-7-08	S.P.D.
690	PACK		8/9/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



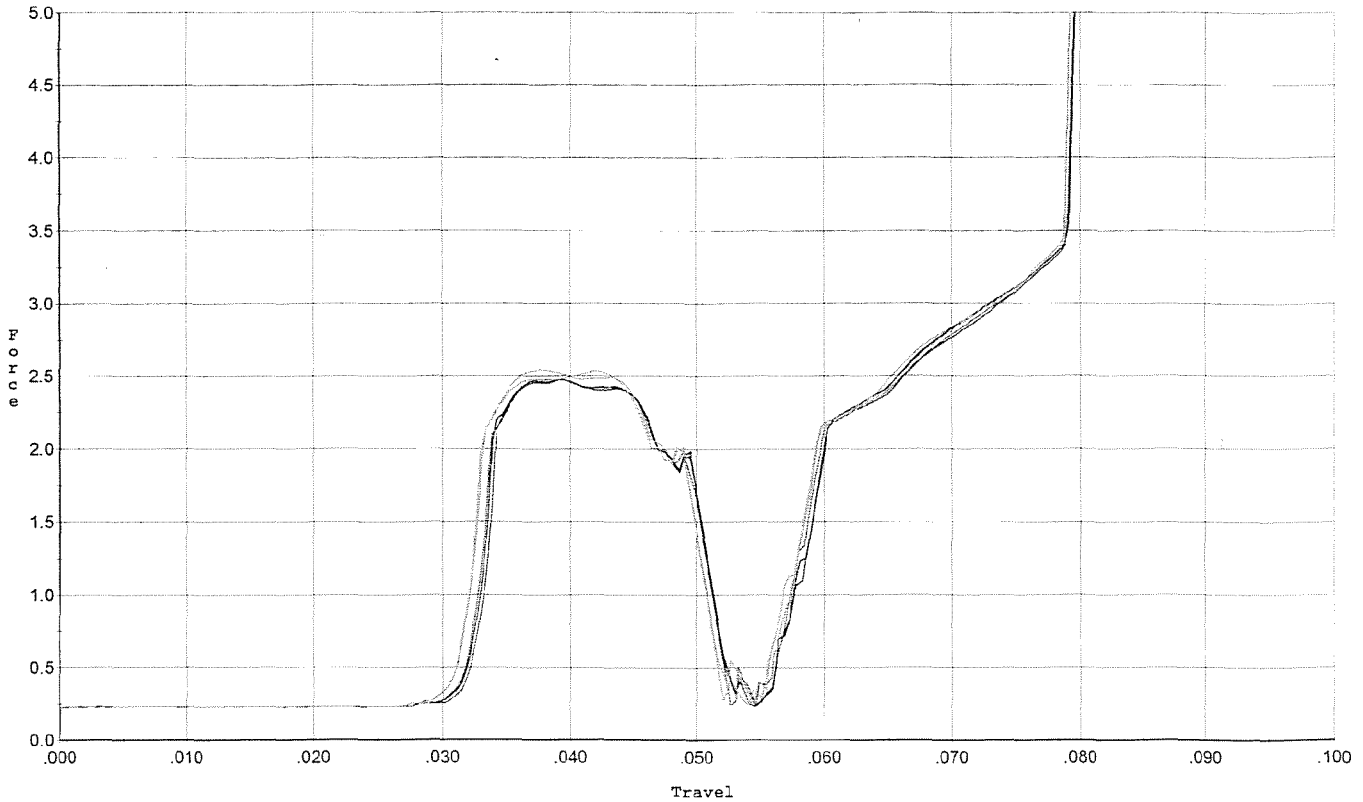
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.055	0.036	0.035	0.049		Set Trigger
2	2.613	0.053	0.035	0.036	0.048		Set Trigger
3	2.609	0.054	0.035	0.036	0.049		Set Trigger
4	2.598	0.054	0.035	0.036	0.049		Set Trigger
5	2.629	0.054	0.035	0.035	0.049		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



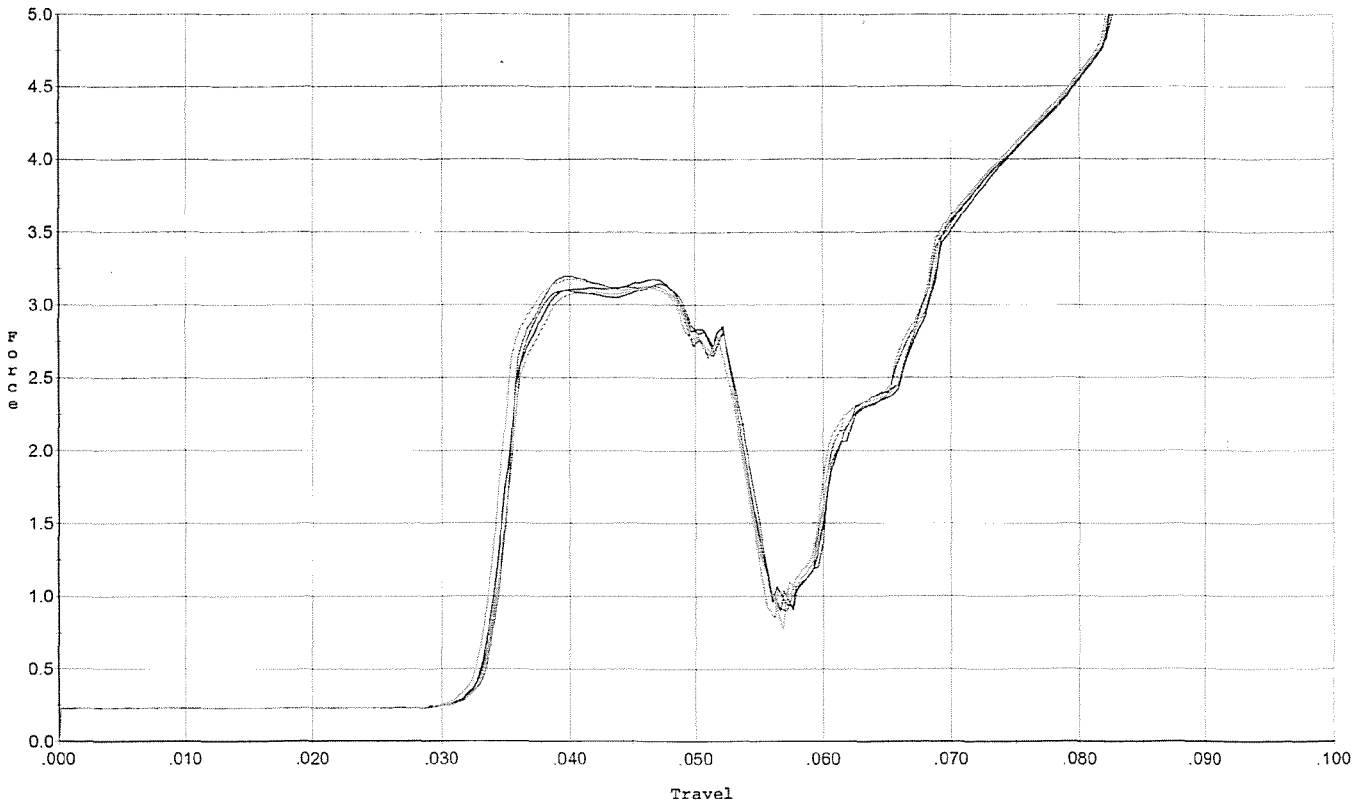
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.479	0.050	0.032	0.034	0.046		Set Trigger
2	2.479	0.049	0.032	0.034	0.046		Set Trigger
3	2.479	0.050	0.032	0.034	0.047		Set Trigger
4	2.545	0.049	0.031	0.034	0.048		Set Trigger
5	2.530	0.049	0.031	0.034	0.047		Set Trigger

AVG 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



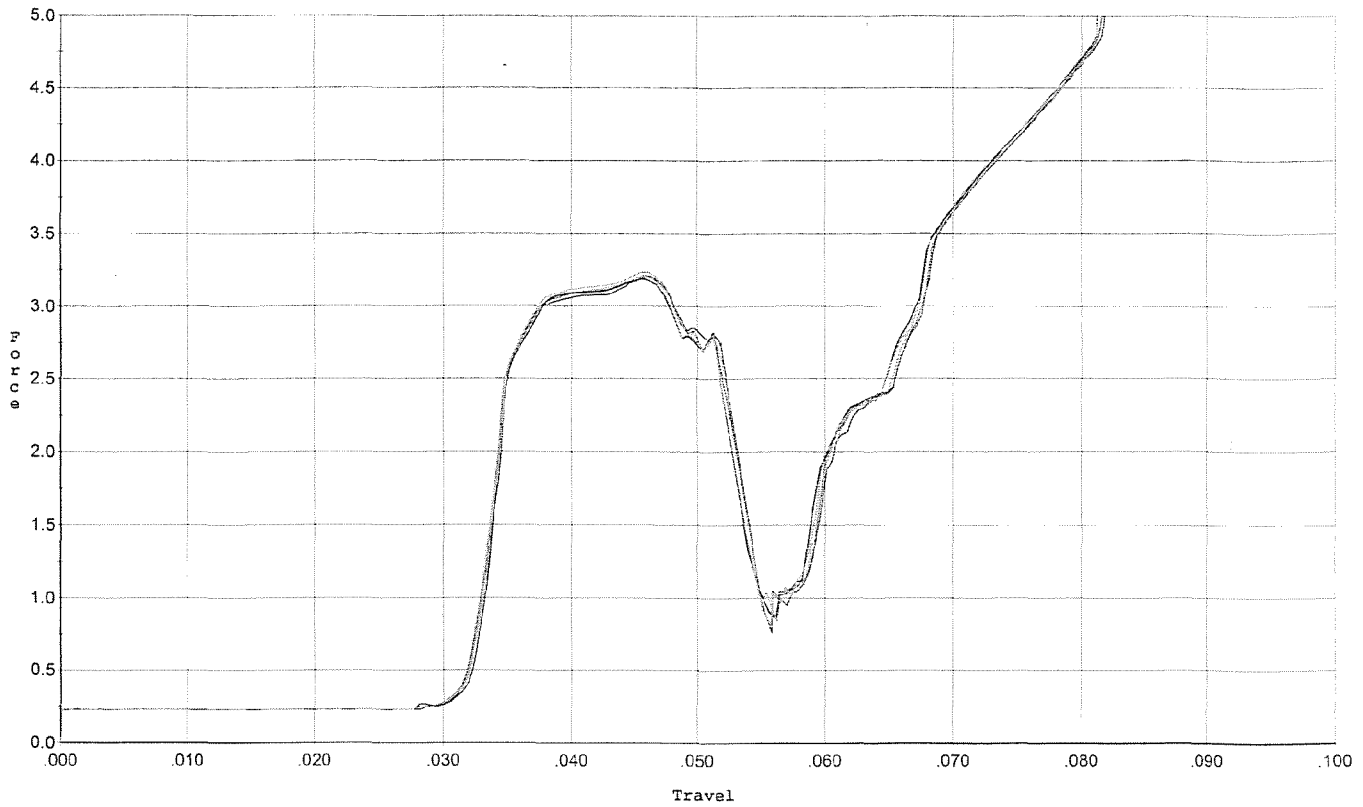
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.054	0.033	0.034	0.064		Set Trigger
2	3.178	0.052	0.033	0.034	0.062		Set Trigger
3	3.198	0.052	0.033	0.034	0.062		Set Trigger
4	3.126	0.052	0.033	0.034	0.061		Set Trigger
5	3.177	0.053	0.032	0.034	0.064		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



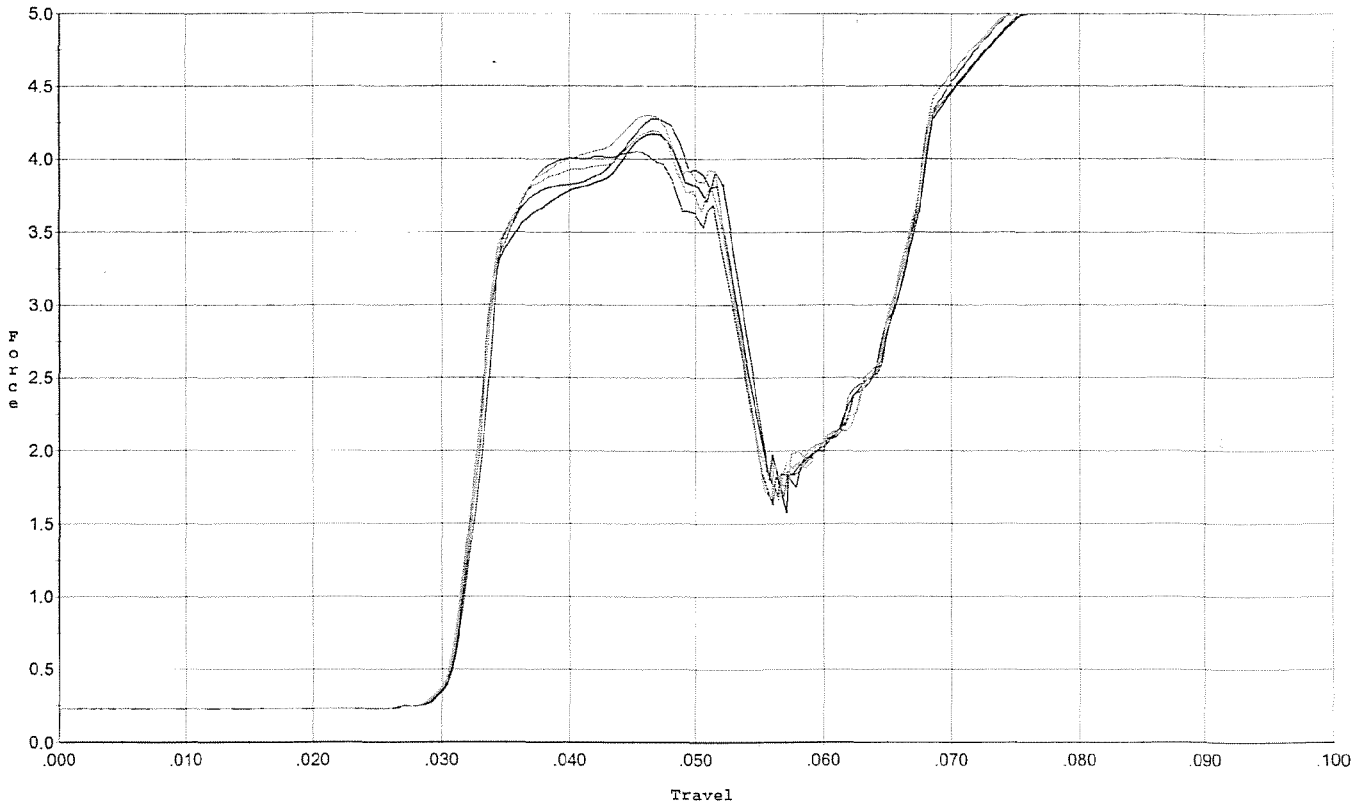
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.197	0.052	0.032	0.033	0.064		Set Trigger
2	3.190	0.051	0.032	0.034	0.062		Set Trigger
3	3.208	0.053	0.032	0.033	0.065		Set Trigger
4	3.204	0.051	0.032	0.033	0.062		Set Trigger
5	3.234	0.052	0.032	0.034	0.064		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



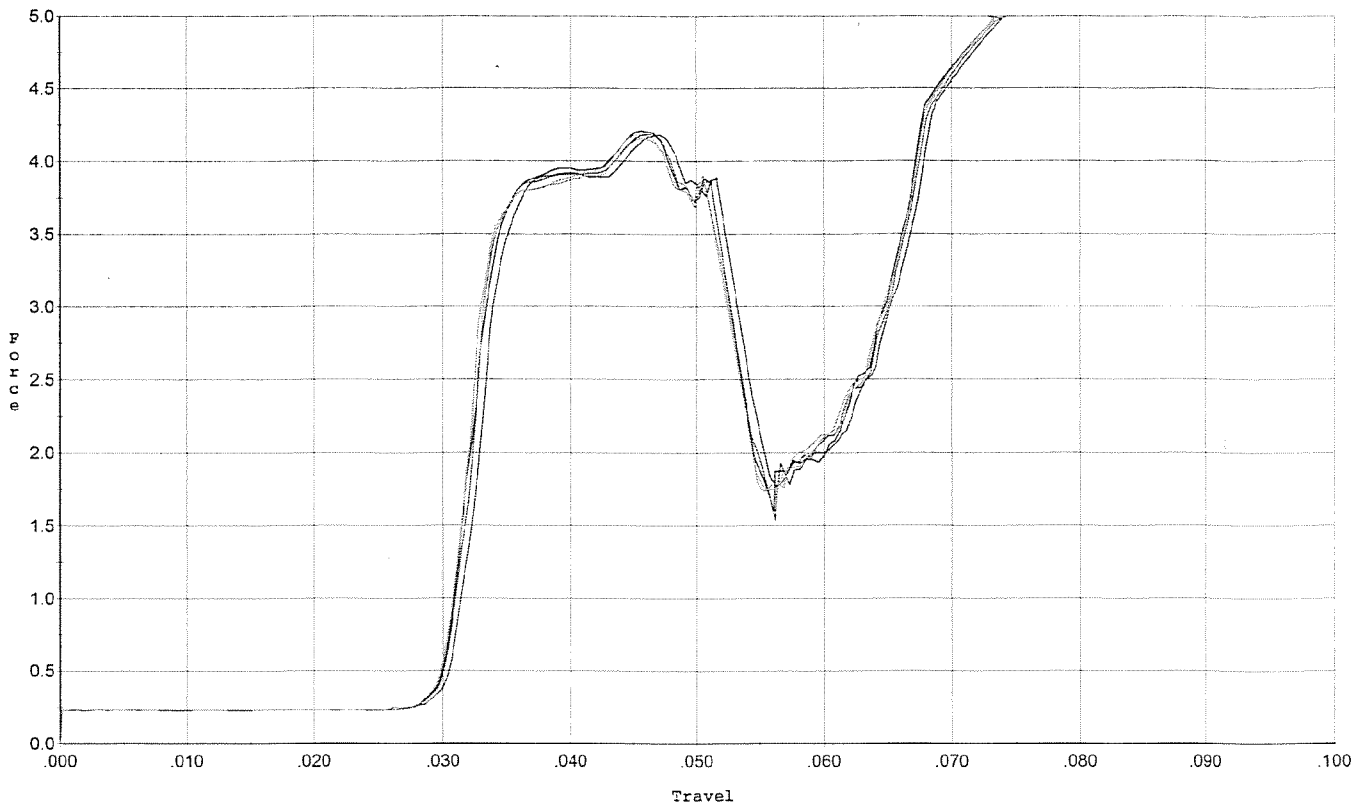
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.052	0.031	0.032	0.086		Set Trigger
2	4.174	0.052	0.030	0.032	0.083		Set Trigger
3	4.051	0.053	0.030	0.032	0.086		Set Trigger
4	4.300	0.052	0.030	0.032	0.085		Set Trigger
5	4.193	0.052	0.030	0.032	0.085		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



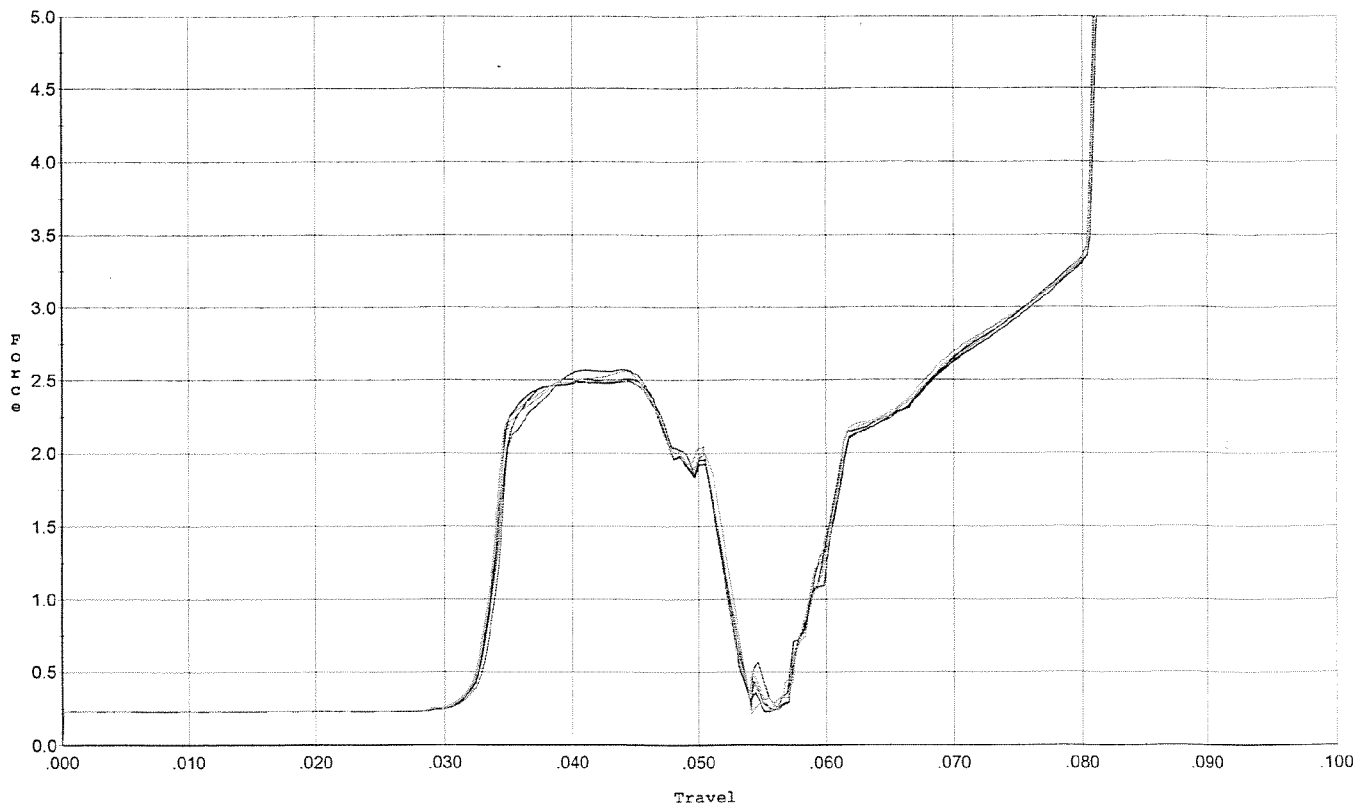
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.052	0.030	0.032	0.084		Set Trigger
2	4.207	0.051	0.030	0.031	0.085		Set Trigger
3	4.185	0.051	0.030	0.031	0.084		Set Trigger
4	4.180	0.052	0.030	0.031	0.086		Set Trigger
5	4.159	0.052	0.030	0.031	0.086		Set Trigger

AVG 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



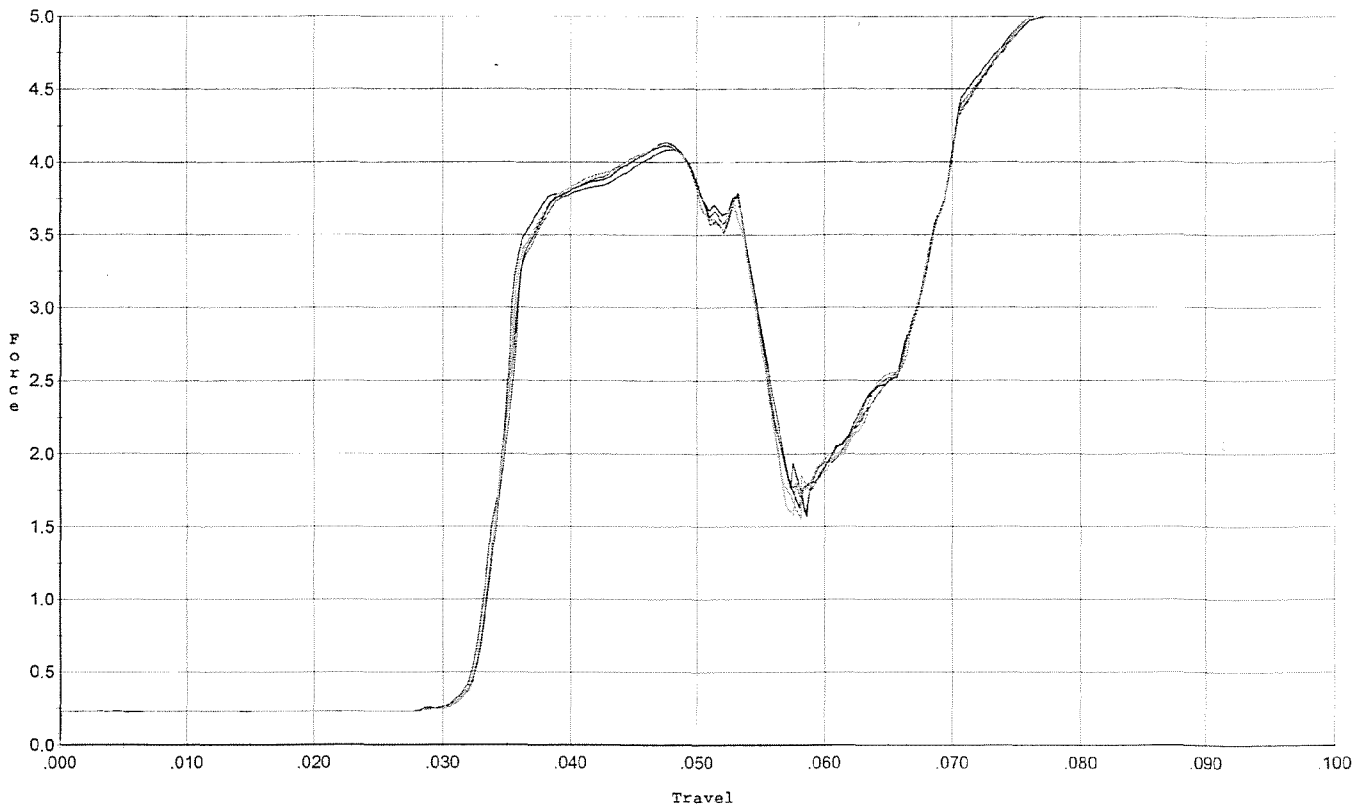
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.051	0.032	0.035	0.048		Set Trigger
2	2.489	0.051	0.032	0.034	0.048		Set Trigger
3	2.572	0.050	0.033	0.035	0.047		Set Trigger
4	2.493	0.051	0.032	0.034	0.049		Set Trigger
5	2.558	0.050	0.032	0.034	0.048		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.110	0.053	0.032	0.033	0.084		Set Trigger
2	4.134	0.053	0.032	0.033	0.083		Set Trigger
3	4.086	0.053	0.032	0.033	0.082		Set Trigger
4	4.119	0.054	0.032	0.033	0.084		Set Trigger
5	4.123	0.053	0.032	0.033	0.083		Set Trigger

Avg 4.11