

G676 4998



No. 153L

UPC 10330

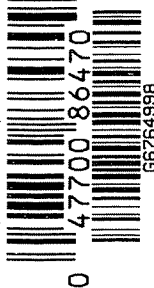
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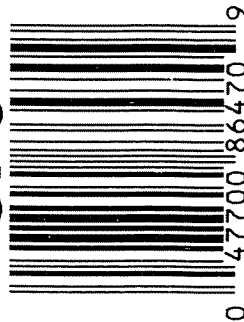
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

ORDER NO. **86470**BARREL LENGTH **24"**CAPACITY **6****G6764998****UPC**

BM FORM

GUN SERIAL # G 676 4998

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SP
460	CHECK HEADSPACE		7-15-08	SP
470	DIS-ASSEMBLE ACTION		7-16-08	RT
472	SERIALIZE BOLT HANDLE		7-16-08	RT
475	DRILL AND TAP SIGHT HOLES		7-17-08	SP
480	MAGNAFLUX BBL ACTION		7/21/08	BSN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-25-08	BSN
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	TC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	TC
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	TC
	D) OIL FIRING PIN ASSEMBLY		7-29-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

560	F) SAFETY ON FORCE	BARBER - M24 0129632 2 LBS MIN 10 LBS MAX	<u>7.25</u> <u>7.25</u> <u>7.25</u>	8-1-08	TAE
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	8-1-08	TAE
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-1-08	TAE
	J) ASSEMBLE STOCK			7-29-08	ESN
	K) ASSEMBLE SWIVEL STUDS			8-8-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			8-8-08	S.P.D.
	M) IRON SIGHT ALIGNMENT			8-8-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7-29-08	TRW
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7-29-08	TR
670	FINAL INSPECTION A) HEADSPACE			8-8-08	S.P.D.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.43</u> <u>2.40</u> <u>2.45</u> <u>2.47</u>	8-01-08	Rsn
	C) FUNCTION			8-8-08	S.P.D.
690	PACK			8/11/08	FM

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

7-24-08

TESTER

S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.63	2.78		2.46	
PULL #2	2.60	2.71		2.41	
PULL #3	2.56	2.64		2.42	
PULL #4	2.63	2.63		2.36	
PULL #5	2.69	2.57		2.37	
TOTAL	1311	1333		1202	
AVERAGE	2.62	2.66		2.40	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.37		
PULL #2	3.15	3.24		
PULL #3	3.03	3.24		
PULL #4	3.17	3.22		
PULL #5	3.10	3.20		
TOTAL	1554	1627		
AVERAGE	3.10	3.25		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.19	4.40		4.20
PULL #2	4.21	4.28		4.15
PULL #3	4.26	4.25		4.16
PULL #4	4.20	4.24		4.11
PULL #5	4.22	4.21		4.37
TOTAL	2108	2138		2099
AVERAGE	4.21	4.27		4.19