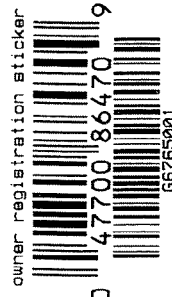
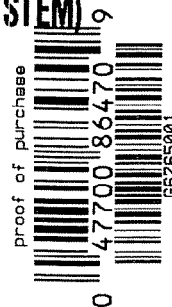


66765001



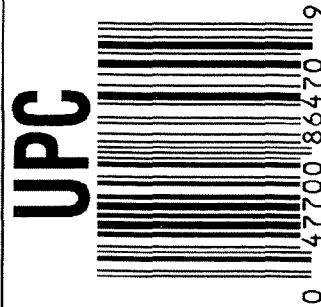
No. 2-153L-3
UPC 10337

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6765001



BM FORM

GUN SERIAL # G 676 5001

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	J.P.D.
430	ASSEMBLE TO STOCK		6-18-08	JP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-18-08	J.P.D.
472	SERIALIZE BOLT HANDLE	JUN 21 2008	6-20-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	OPERATOR WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	B-J
542	APPLY COATINGS (BARREL ACTION)		7-8	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-10	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-10	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-10	SP
	D) OIL FIRING PIN ASSEMBLY		7-14-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

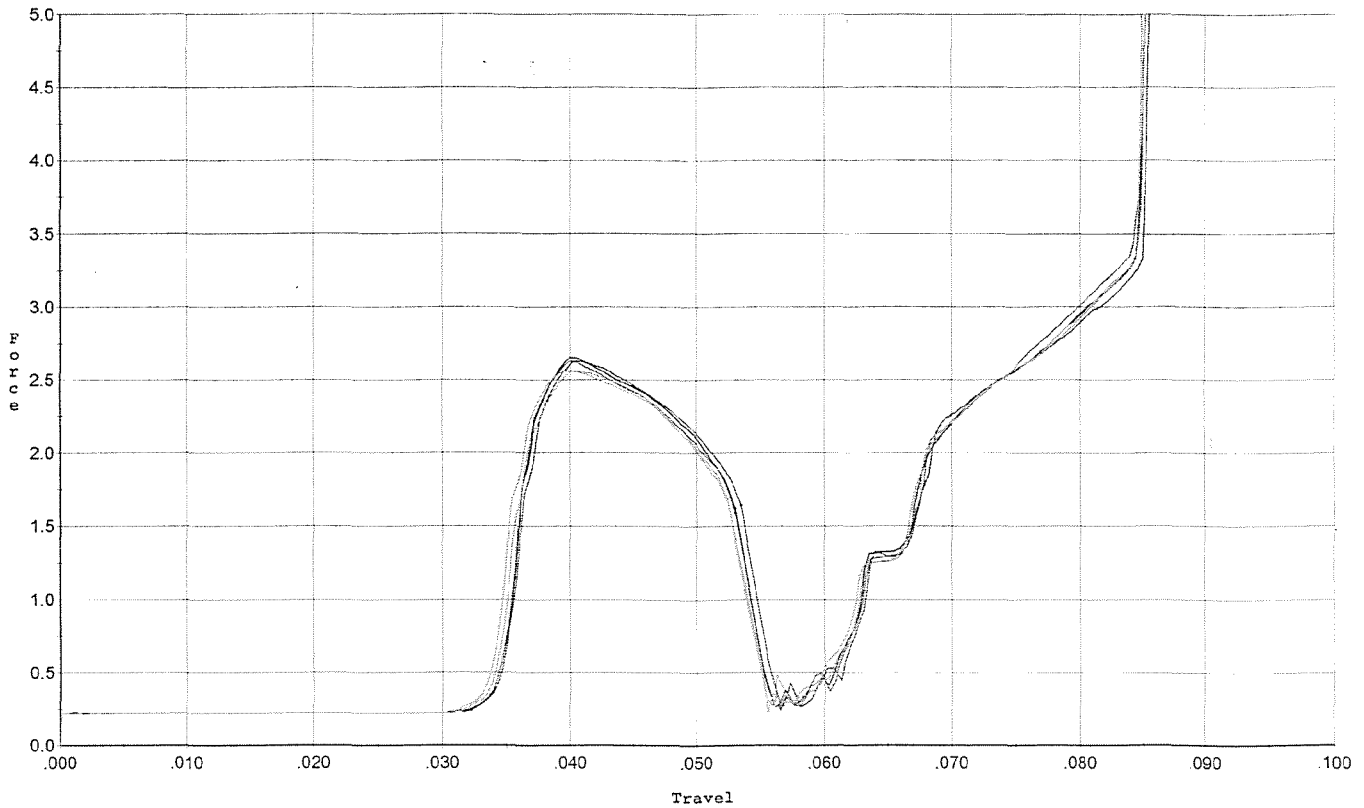
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7-23	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>5</u> <u>5</u>	7-23	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.024</u> <u>.023</u>	7-23	TL
	J) ASSEMBLE STOCK		7-14-08	R.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-29-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		/	
	M) IRON SIGHT ALIGNMENT		/	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		/	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-15-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/15/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-29-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.66</u> <u>2.70</u> <u>2.68</u> <u>2.77</u>	7/23/08	Fm
	C) FUNCTION		7-29-08	RTZ
690	PACK		7/31/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



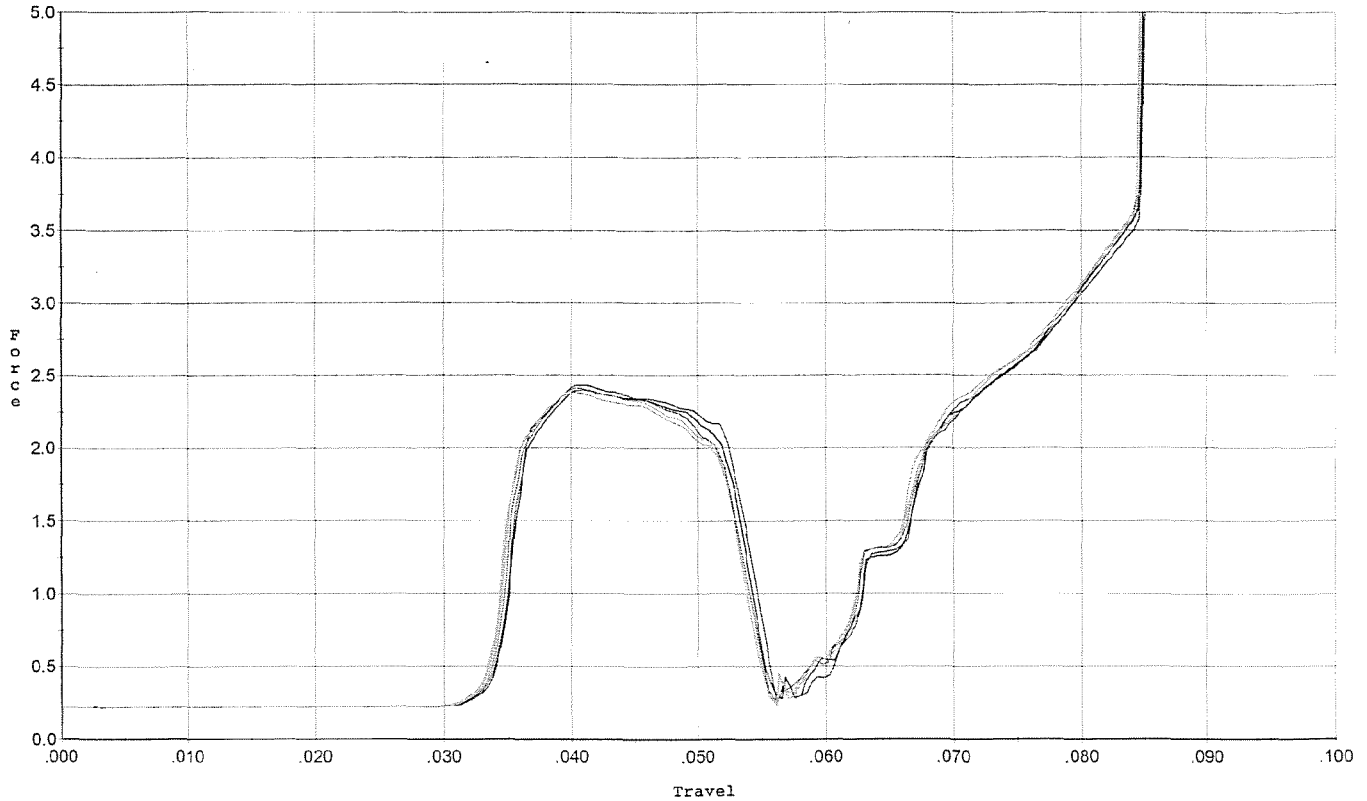
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.630	0.054	0.034	0.036	0.049		Set Trigger
2	2.655	0.053	0.034	0.036	0.049		Set Trigger
3	2.631	0.053	0.034	0.036	0.049		Set Trigger
4	2.561	0.054	0.034	0.036	0.049		Set Trigger
5	2.561	0.052	0.033	0.036	0.049		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



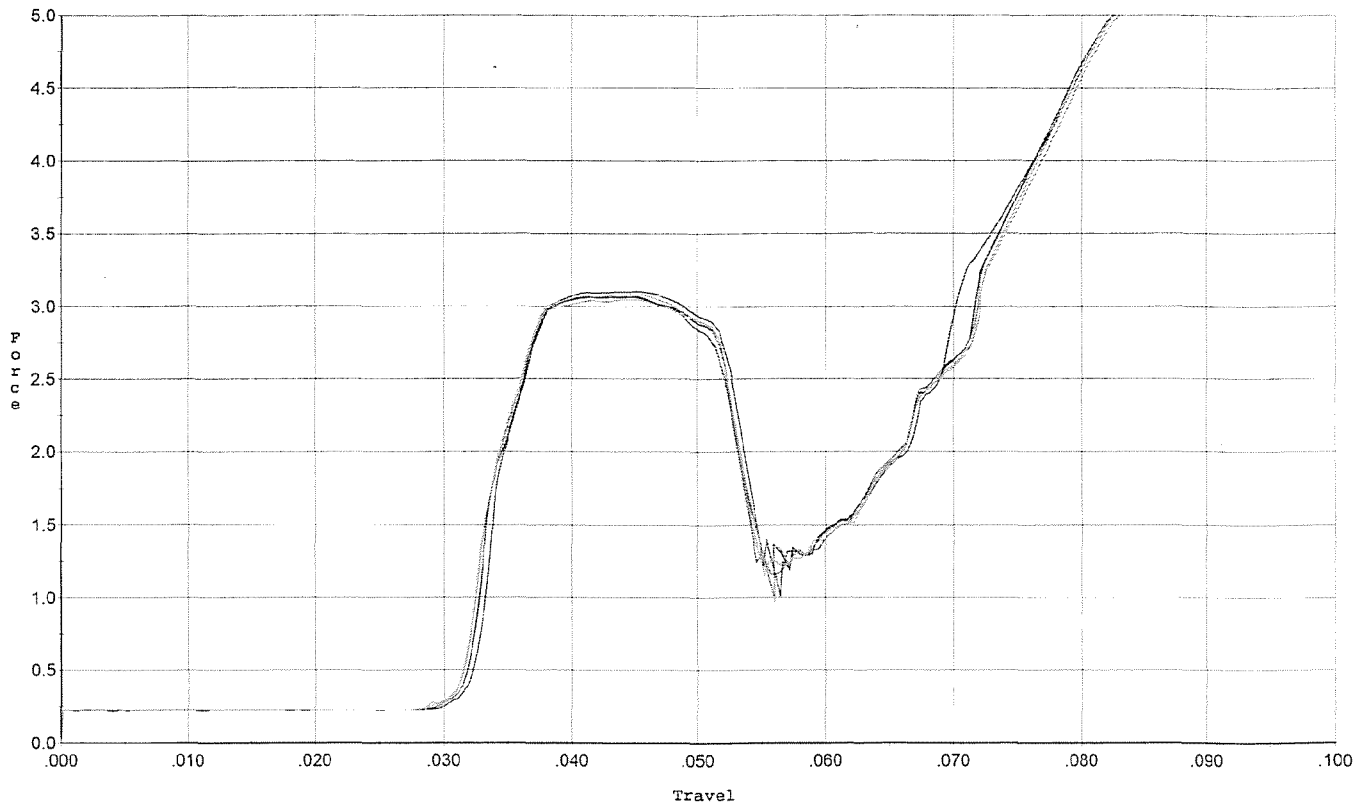
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.054	0.034	0.036	0.050		Set Trigger
2	2.397	0.053	0.034	0.036	0.048		Set Trigger
3	2.413	0.052	0.033	0.036	0.047		Set Trigger
4	2.401	0.052	0.033	0.036	0.048		Set Trigger
5	2.382	0.052	0.033	0.036	0.048		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



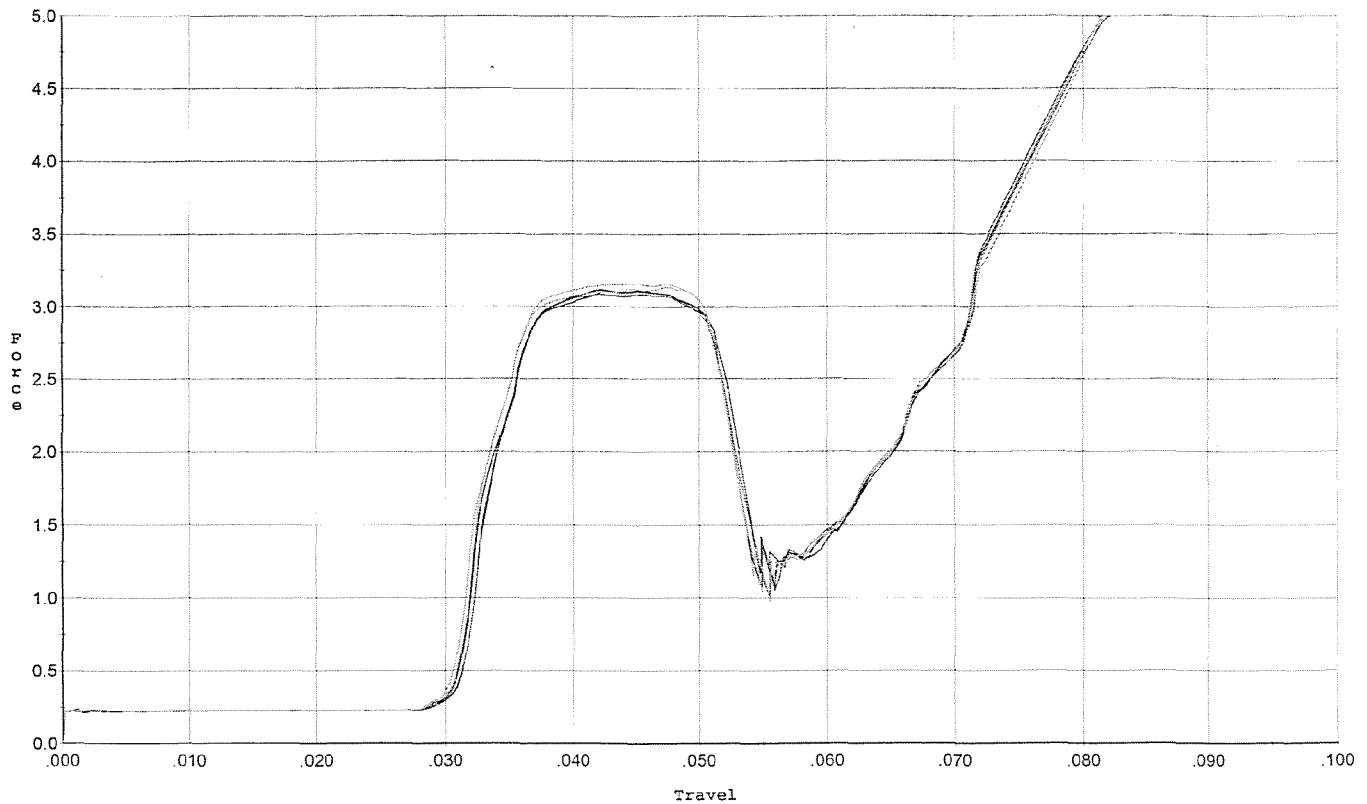
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.053	0.032	0.034	0.064		Set Trigger
2	3.067	0.052	0.031	0.034	0.063		Set Trigger
3	3.071	0.052	0.031	0.034	0.063		Set Trigger
4	3.047	0.052	0.031	0.034	0.063		Set Trigger
5	3.082	0.052	0.031	0.034	0.063		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



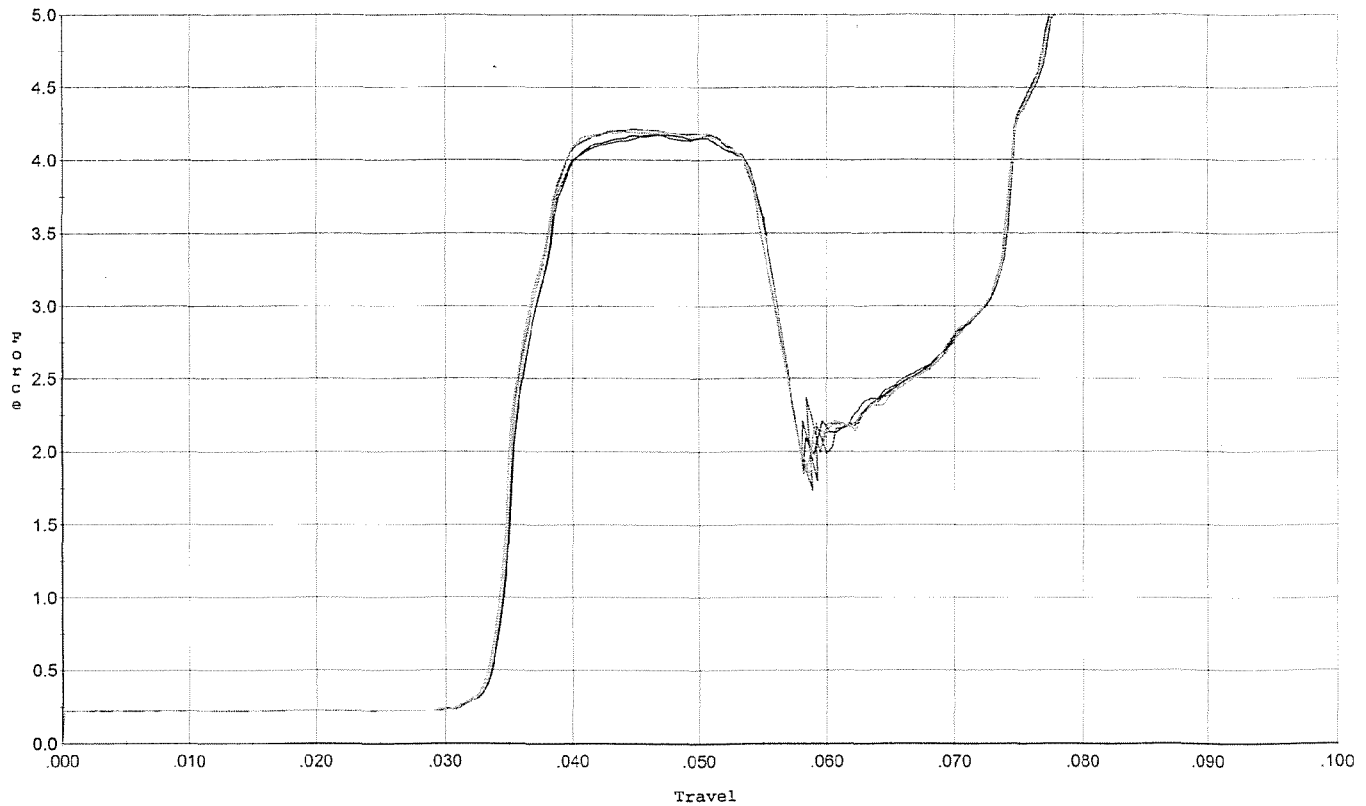
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.052	0.031	0.034	0.065		Set Trigger
2	3.115	0.051	0.031	0.034	0.064		Set Trigger
3	3.084	0.051	0.031	0.034	0.063		Set Trigger
4	3.131	0.052	0.030	0.034	0.065		Set Trigger
5	3.157	0.051	0.030	0.034	0.065		Set Trigger

AVG 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



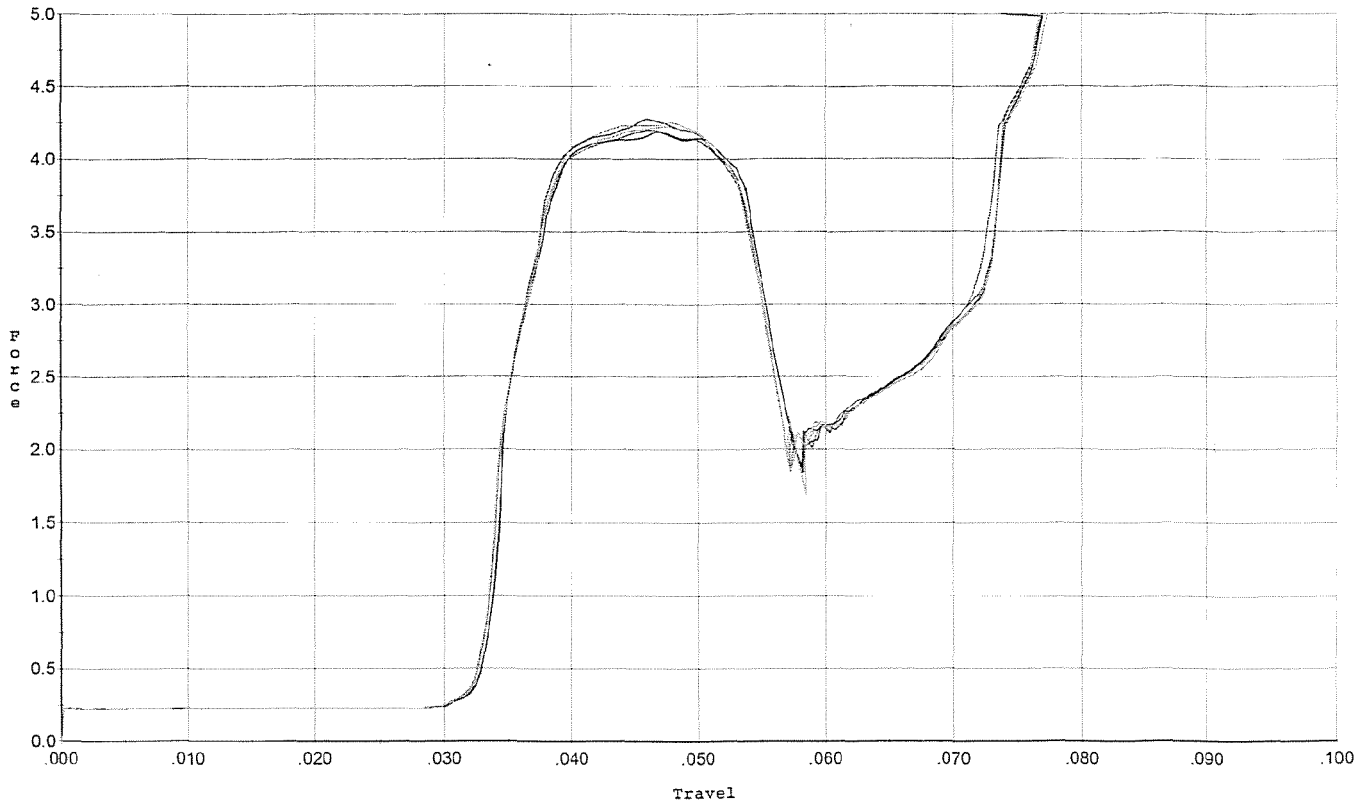
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.055	0.033	0.028	0.088		Set Trigger
2	4.172	0.055	0.033	0.028	0.088		Set Trigger
3	4.210	0.056	0.033	0.028	0.091		Set Trigger
4	4.211	0.055	0.033	0.028	0.089		Set Trigger
5	4.193	0.054	0.033	0.029	0.087		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



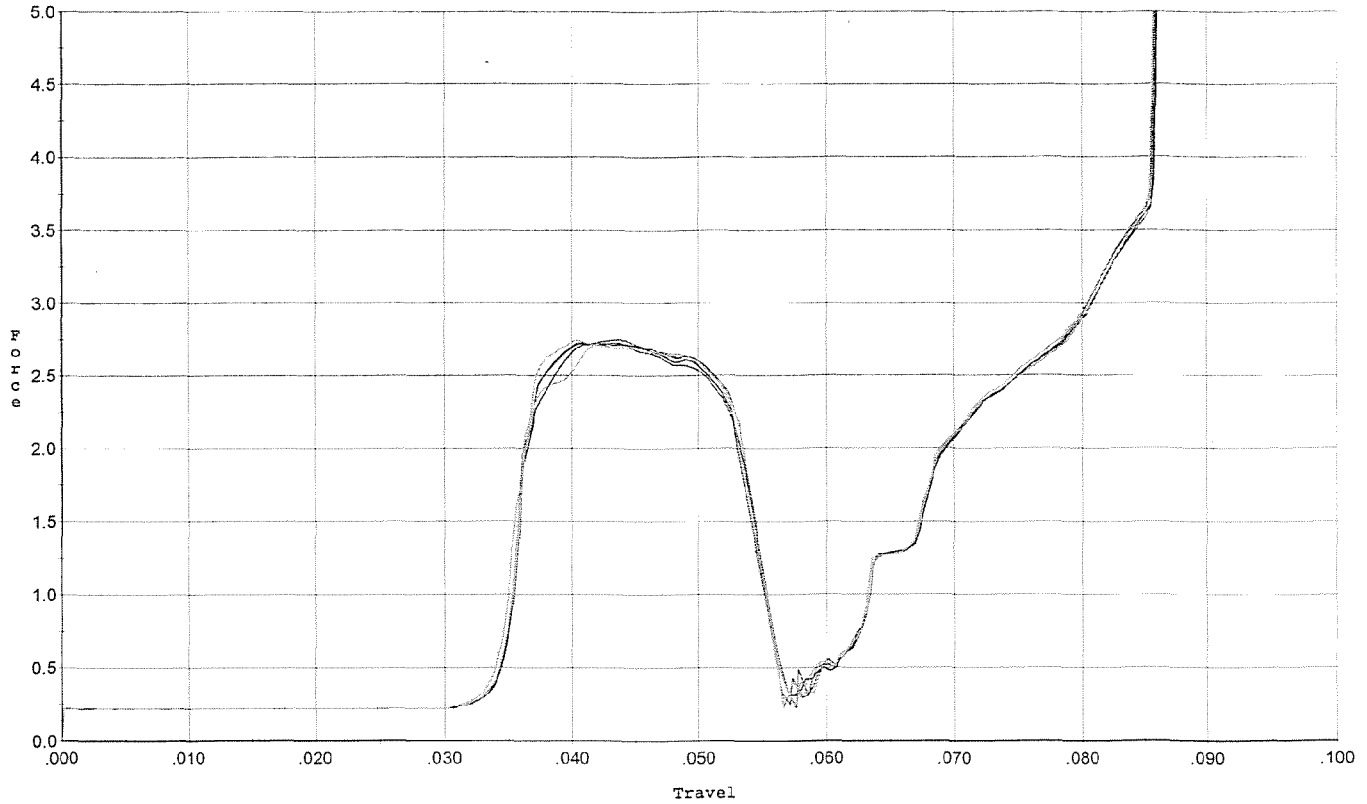
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.054	0.033	0.030	0.088		Set Trigger
2	4.185	0.054	0.033	0.030	0.086		Set Trigger
3	4.198	0.055	0.032	0.030	0.088		Set Trigger
4	4.226	0.055	0.032	0.030	0.088		Set Trigger
5	4.250	0.054	0.032	0.030	0.088		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



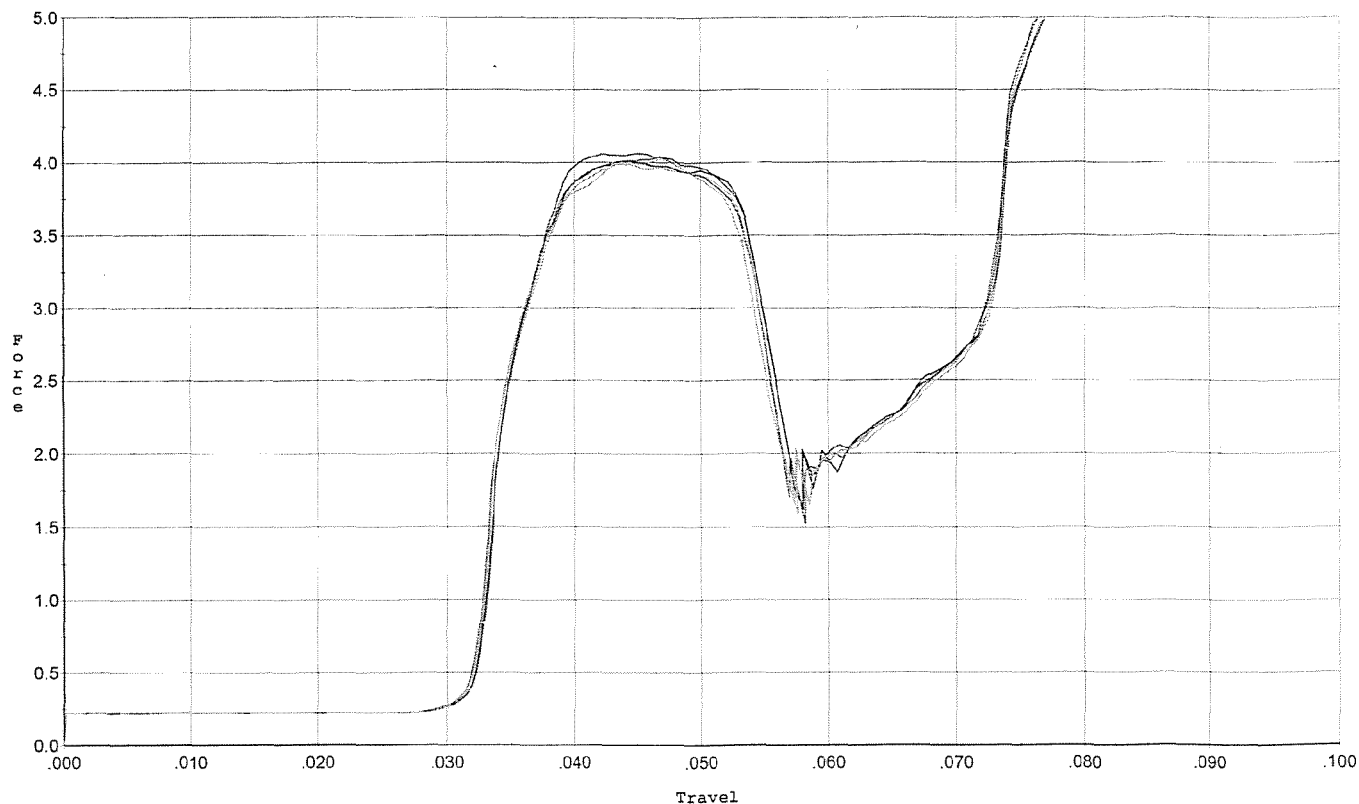
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.723	0.055	0.034	0.036	0.055		Set Trigger
2	2.715	0.054	0.034	0.036	0.054		Set Trigger
3	2.745	0.053	0.034	0.036	0.055		Set Trigger
4	2.742	0.054	0.034	0.036	0.055		Set Trigger
5	2.710	0.053	0.033	0.036	0.055		Set Trigger

AVG 2.72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.055	0.032	0.031	0.088		Set Trigger
2	4.010	0.055	0.032	0.031	0.087		Set Trigger
3	4.041	0.054	0.032	0.031	0.085		Set Trigger
4	3.988	0.054	0.032	0.031	0.083		Set Trigger
5	4.024	0.053	0.032	0.031	0.082		Set Trigger

Avg 4.02