

6676-5010

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



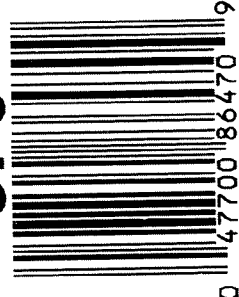
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6765010

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6765010

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	PSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SP
460	CHECK HEADSPACE		7-15-08	SP
470	DIS-ASSEMBLE ACTION		7-16-08	RT
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-16-08	RT
475	DRILL AND TAP SIGHT HOLES	JUL 21 2008	7-17-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/T	7-21-08	B/T
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-25	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-31-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6</u>	8-4	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	8-4	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	8-4	TL
	J) ASSEMBLE STOCK		7-31-08	RSN
	K) ASSEMBLE SWIVEL STUDS		8-5-08	J.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	J.P.D.
	M) IRON SIGHT ALIGNMENT		8-5-08	J.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	8-1-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-1-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-5-08	J.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>227</u> <u>230</u> <u>236</u> <u>221</u> <u>222</u>	8-4-08	RSN
	C) FUNCTION		8-5-08	J.P.D.
690	PACK		8/8/08	Fry

F004 REV 5/2006

BARBER - M24 0129756AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 7-24-08TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.53	2.39		2.57	
PULL #2	2.55	2.21		2.49	
PULL #3	2.44	2.38		2.48	
PULL #4	2.37	2.49		2.46	
PULL #5	2.30	2.30		2.49	
TOTAL	1219	1177		1249	
AVERAGE	2.43	2.35		2.49	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.34		
PULL #2	3.01	3.21		
PULL #3	3.10	3.04		
PULL #4	2.99	3.07		
PULL #5	2.93	2.97		
TOTAL	1507	1563		
AVERAGE	3.01	3.12		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.18	4.31		4.09
PULL #2	4.06	4.28		4.17
PULL #3	4.10	4.16		4.22
PULL #4	4.11	4.18		4.04
PULL #5	4.04	4.11		4.00
TOTAL	2049	2104		2052
AVERAGE	4.09	4.20		4.10