

66765016

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



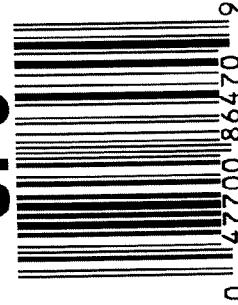
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6765016

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6765016

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	J.P.D.
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION		6-19-08	J.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES		6-23-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR WMS	6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	RT
542	APPLY COATINGS (BARREL ACTION)		6-26	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/3/08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

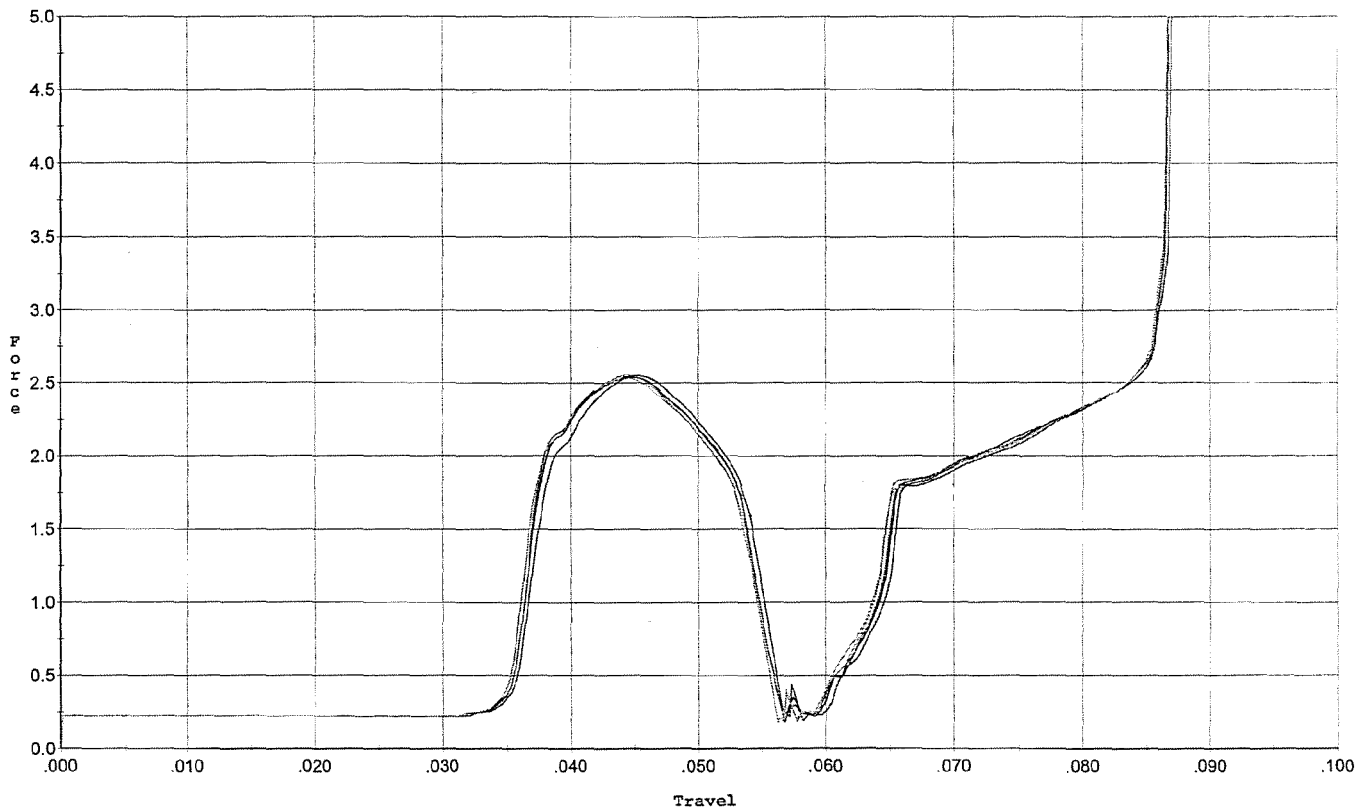
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	7-22	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>5</u> <u>5</u>	7-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-22	TC
	J) ASSEMBLE STOCK		7/8/08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-28-08	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-10-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/10/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-28-08	RT
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.37</u> <u>2.54</u> <u>2.73</u> <u>2.42</u>	7-11-08	SD
	C) FUNCTION		7-28-08	RT
690	PACK		7/28/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



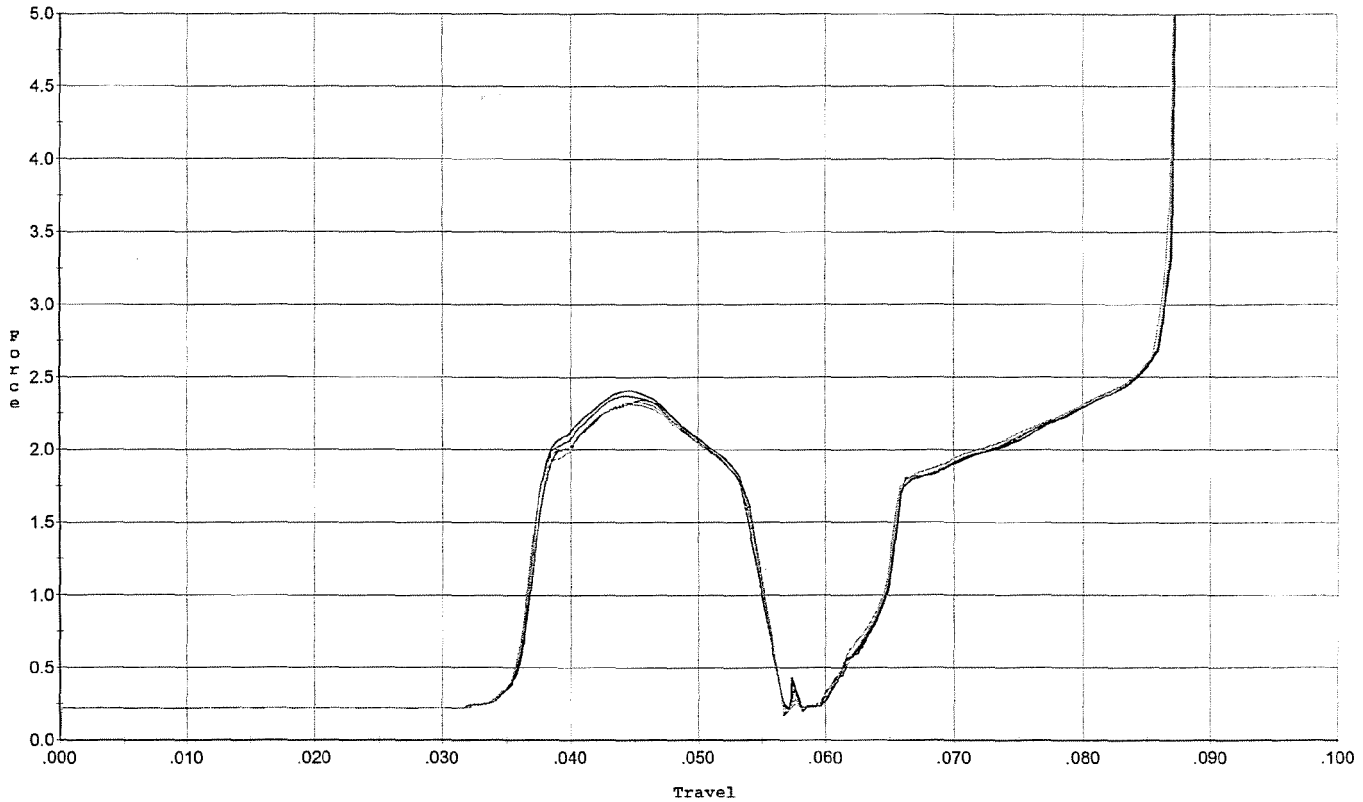
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.054	0.036	0.038	0.047		Set Trigger
2	2.542	0.053	0.035	0.038	0.047		Set Trigger
3	2.535	0.053	0.035	0.038	0.047		Set Trigger
4	2.533	0.054	0.035	0.038	0.047		Set Trigger
5	2.554	0.054	0.035	0.038	0.047		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



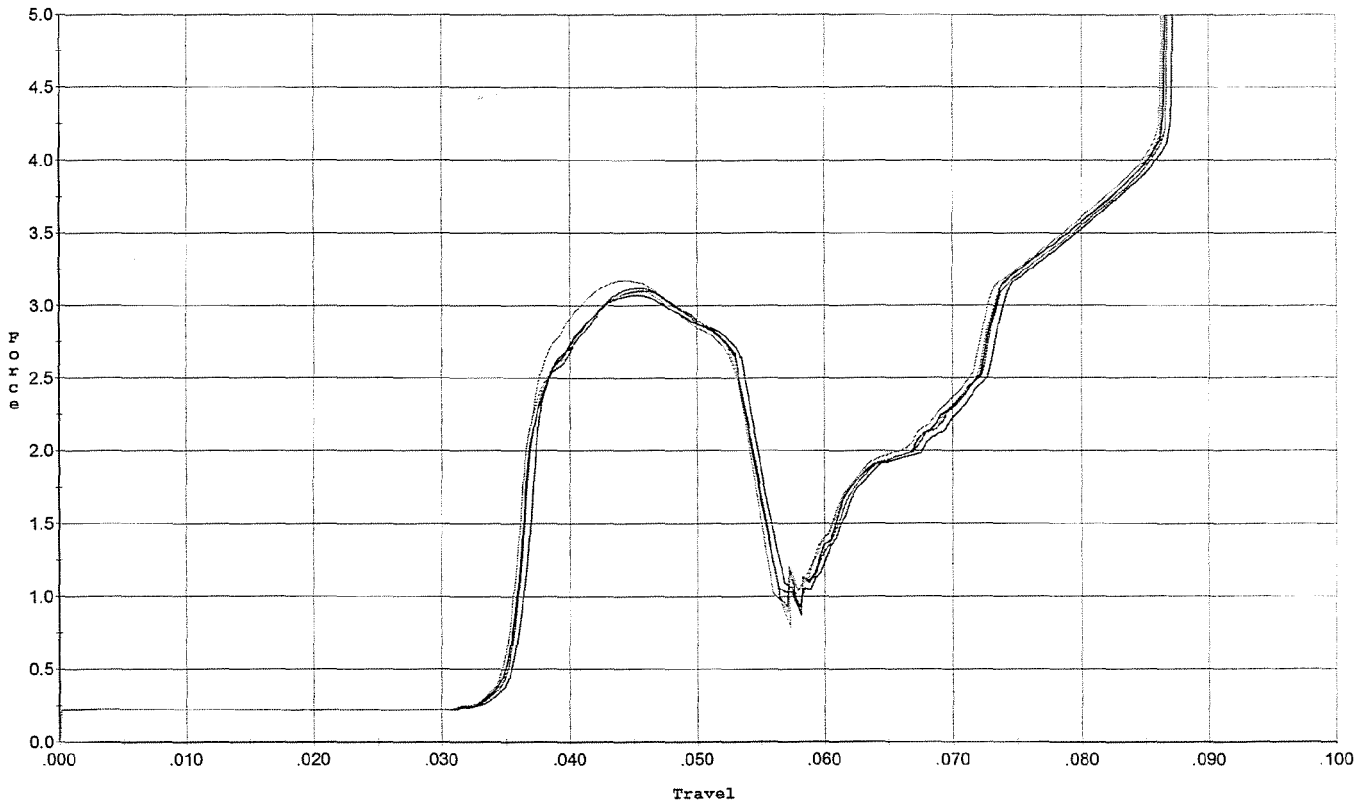
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.343	0.054	0.036	0.038	0.045		Set Trigger
2	2.407	0.055	0.036	0.038	0.046		Set Trigger
3	2.373	0.054	0.036	0.038	0.045		Set Trigger
4	2.311	0.054	0.036	0.038	0.045		Set Trigger
5	2.328	0.055	0.035	0.037	0.045		Set Trigger

AVG 2.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



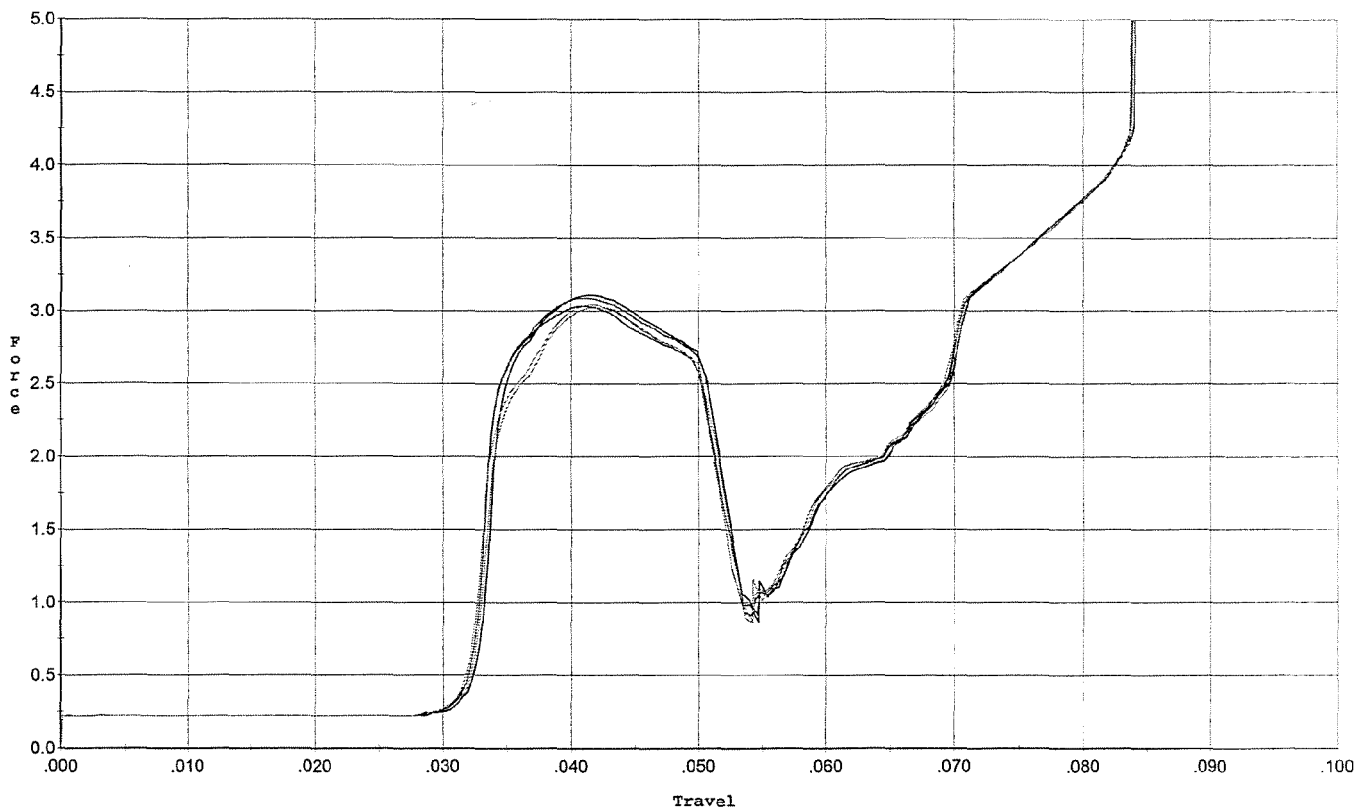
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.098	0.053	0.035	0.037	0.058		Set Trigger
2	3.073	0.053	0.035	0.036	0.058		Set Trigger
3	3.118	0.055	0.035	0.037	0.060		Set Trigger
4	3.104	0.053	0.034	0.036	0.058		Set Trigger
5	3.173	0.053	0.034	0.036	0.060		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



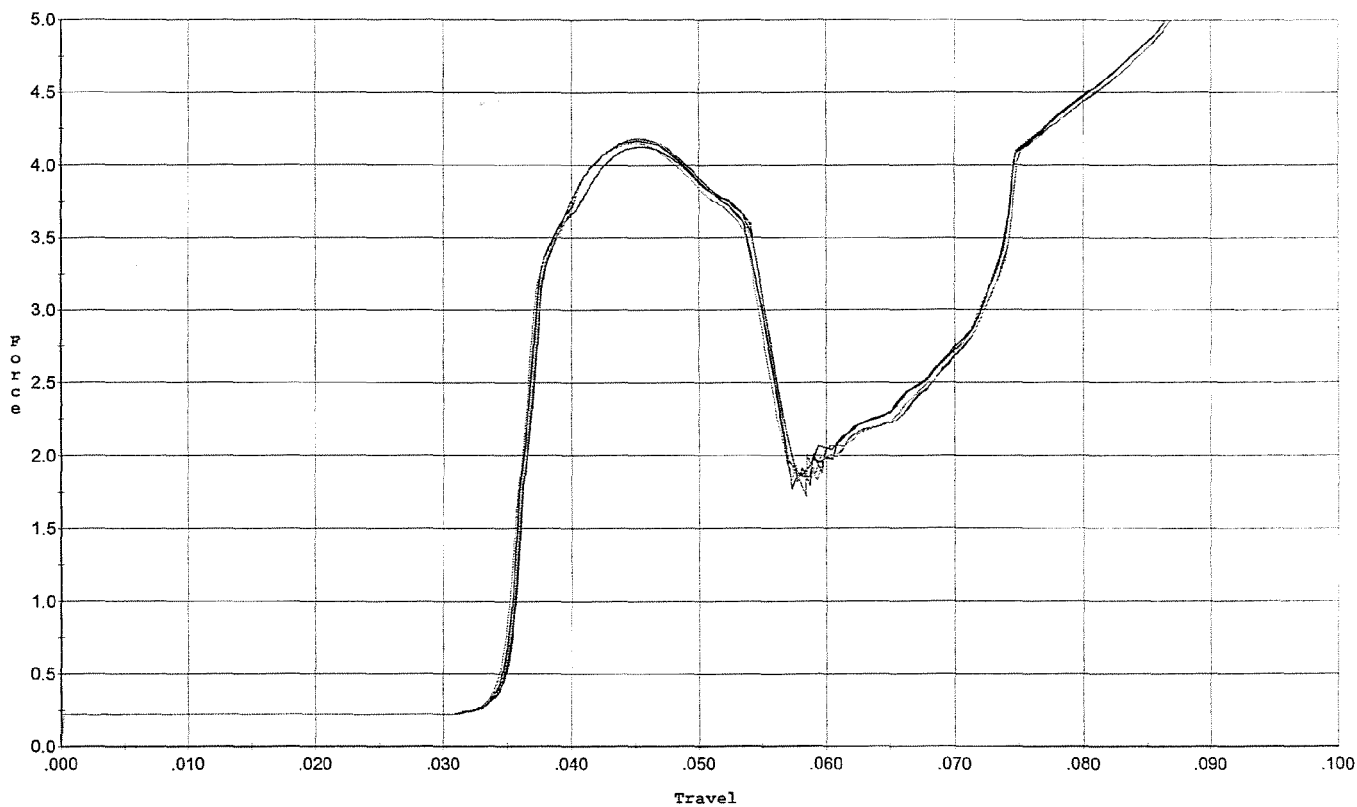
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.035	0.050	0.032	0.035	0.057		Set Trigger
2	3.109	0.051	0.032	0.035	0.058		Set Trigger
3	3.089	0.050	0.032	0.035	0.058		Set Trigger
4	3.045	0.050	0.032	0.036	0.056		Set Trigger
5	3.023	0.051	0.032	0.035	0.057		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



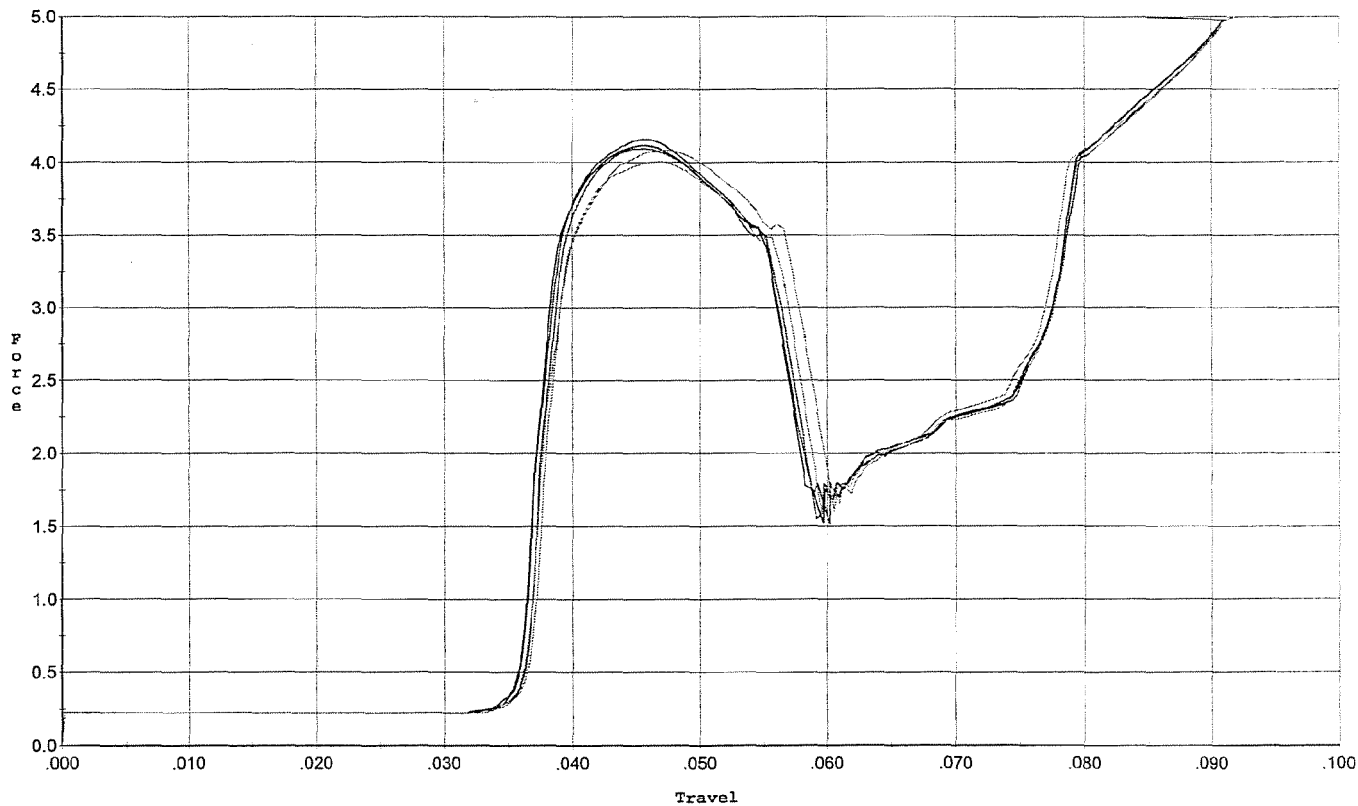
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.054	0.034	0.036	0.079		Set Trigger
2	4.166	0.055	0.034	0.035	0.081		Set Trigger
3	4.180	0.054	0.035	0.036	0.079		Set Trigger
4	4.186	0.054	0.034	0.036	0.080		Set Trigger
5	4.153	0.054	0.034	0.035	0.079		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



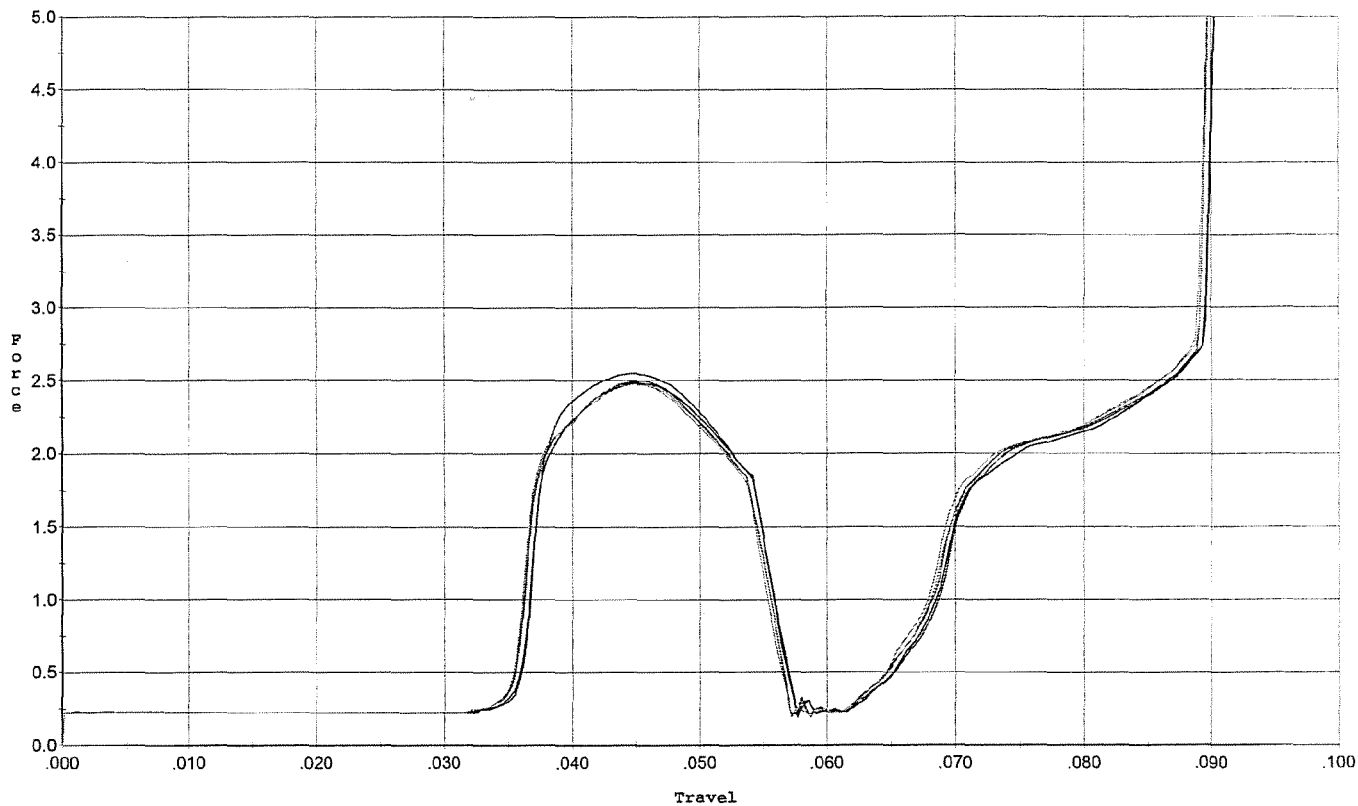
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.055	0.035	0.038	0.080		Set Trigger
2	4.116	0.055	0.036	0.038	0.080		Set Trigger
3	4.095	0.056	0.036	0.037	0.081		Set Trigger
4	4.004	0.057	0.036	0.038	0.081		Set Trigger
5	4.084	0.058	0.036	0.037	0.086		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



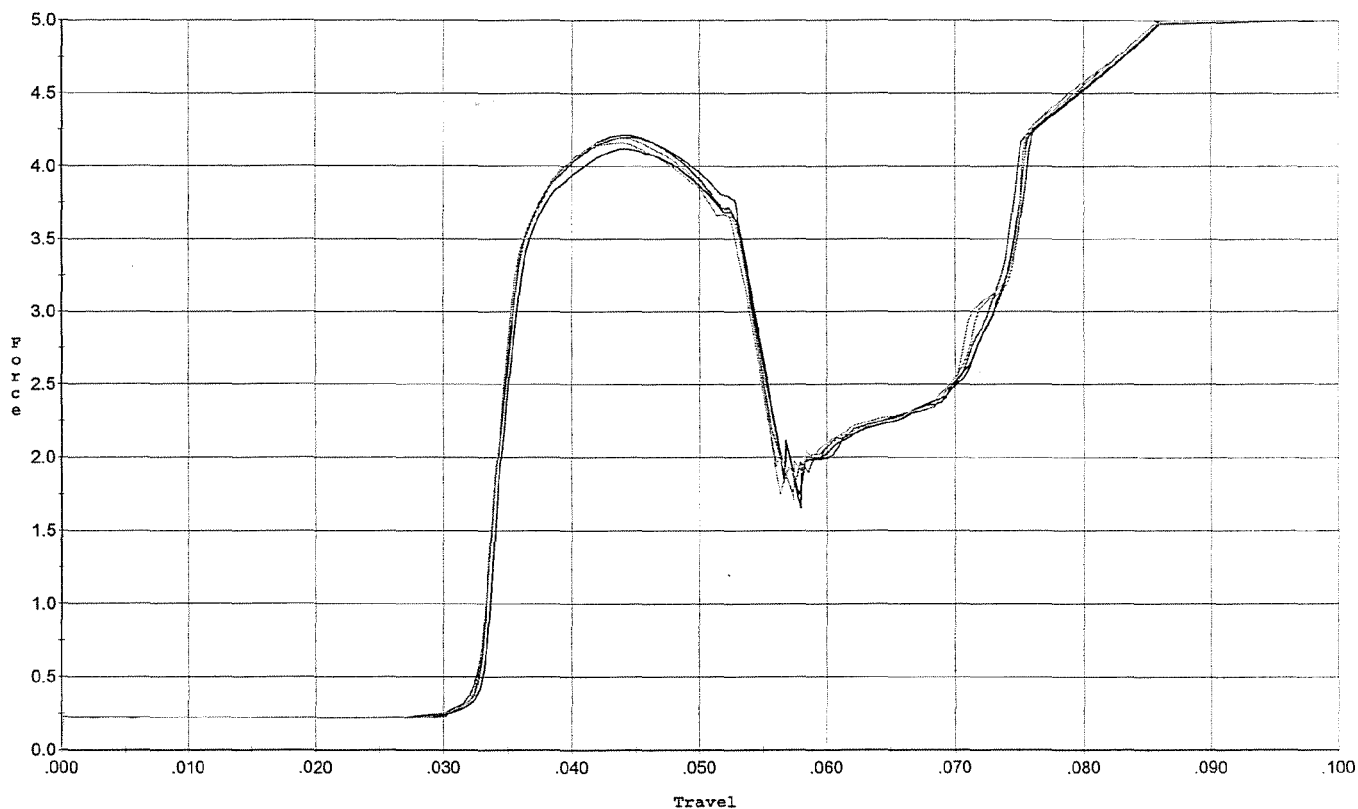
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.054	0.036	0.039	0.049		Set Trigger
2	2.483	0.054	0.036	0.040	0.048		Set Trigger
3	2.498	0.055	0.035	0.039	0.049		Set Trigger
4	2.475	0.054	0.035	0.040	0.048		Set Trigger
5	2.479	0.054	0.035	0.040	0.048		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.198	0.055	0.032	0.035	0.087		Set Trigger
2	4.117	0.053	0.033	0.036	0.082		Set Trigger
3	4.214	0.053	0.033	0.035	0.084		Set Trigger
4	4.193	0.053	0.032	0.035	0.084		Set Trigger
5	4.161	0.054	0.032	0.035	0.085		Set Trigger

Avg 4.17