

G 676 5017

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



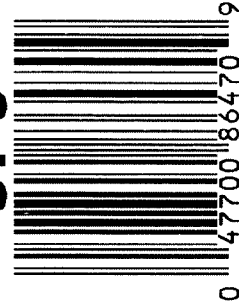
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765017

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6765017

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	RSW
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SP
460	CHECK HEADSPACE		7-15-08	SP
470	DIS-ASSEMBLE ACTION		7-16-08	RTZ
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX JUL 21 2008 OPERATOR BH	7-16-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-17-08	SP
480	MAGNAFLUX BBL ACTION		7-21-08	RA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC		7-25-08	an
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	TC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	TC
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	TC
	D) OIL FIRING PIN ASSEMBLY		7-29-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

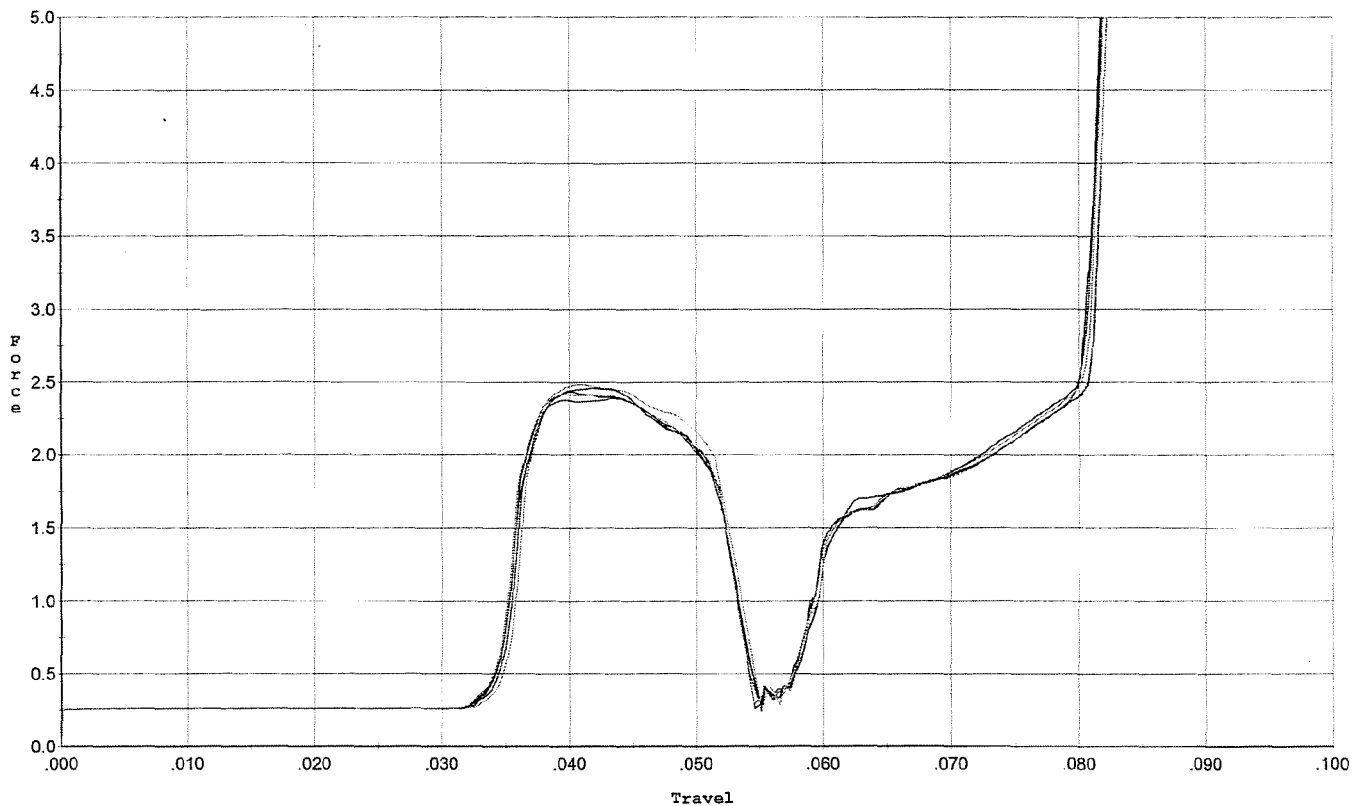
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.0</u>	8-1-08	TAE
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	8-1-08	TAE
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	8/8/08	TAE
	J) ASSEMBLE STOCK		7-29-08	ESN
	K) ASSEMBLE SWIVEL STUDS		8-8-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-08	SPD
	M) IRON SIGHT ALIGNMENT		8-8-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	7-29-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-8-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.00</u> <u>2.00</u> <u>2.00</u> <u>2.00</u> <u>2.01</u>	8-1-08	ESN
	C) FUNCTION		8-8-08	SPD
690	PACK		8/11/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



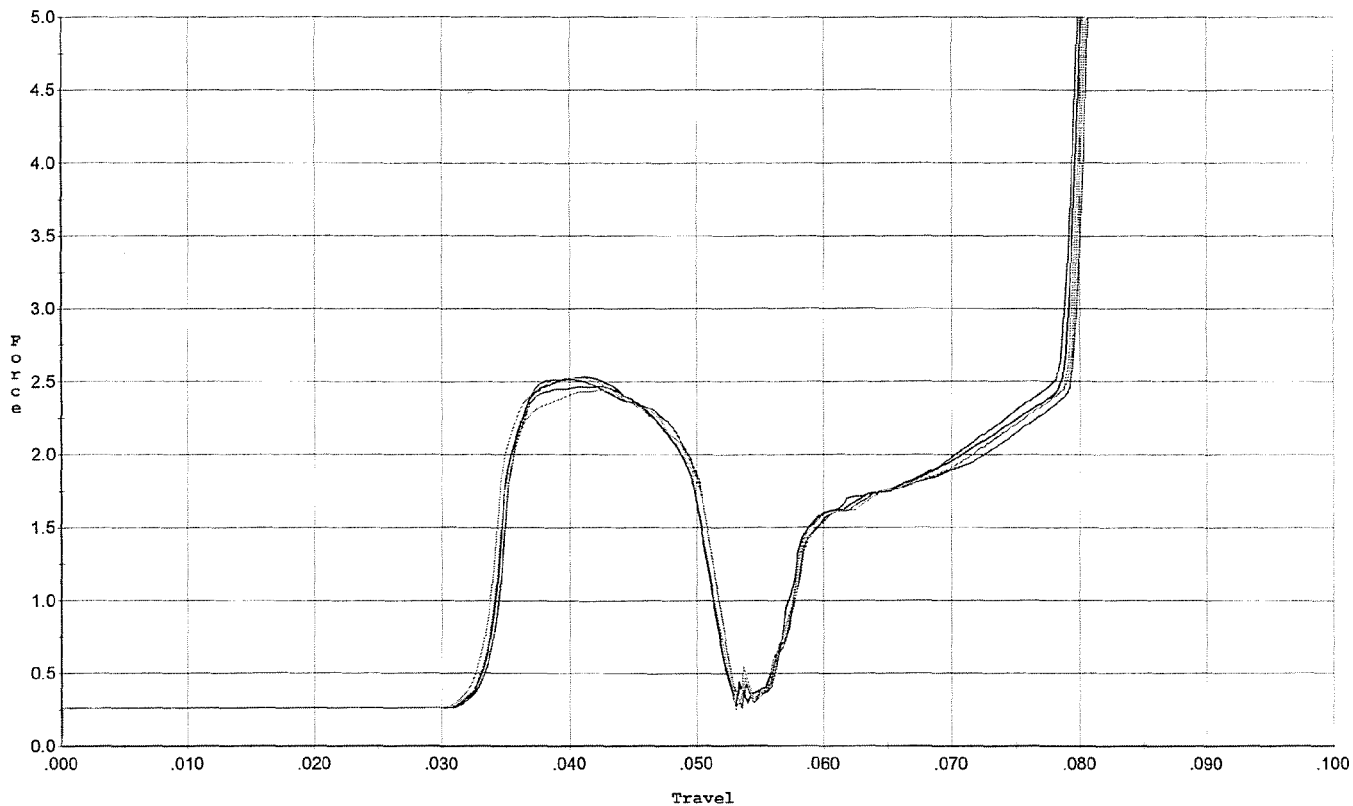
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.052	0.034	0.035	0.046		Set Trigger
2	2.431	0.052	0.034	0.036	0.047		Set Trigger
3	2.388	0.052	0.034	0.036	0.046		Set Trigger
4	2.484	0.053	0.035	0.036	0.048		Set Trigger
5	2.419	0.052	0.034	0.035	0.047		Set Trigger

AVG 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



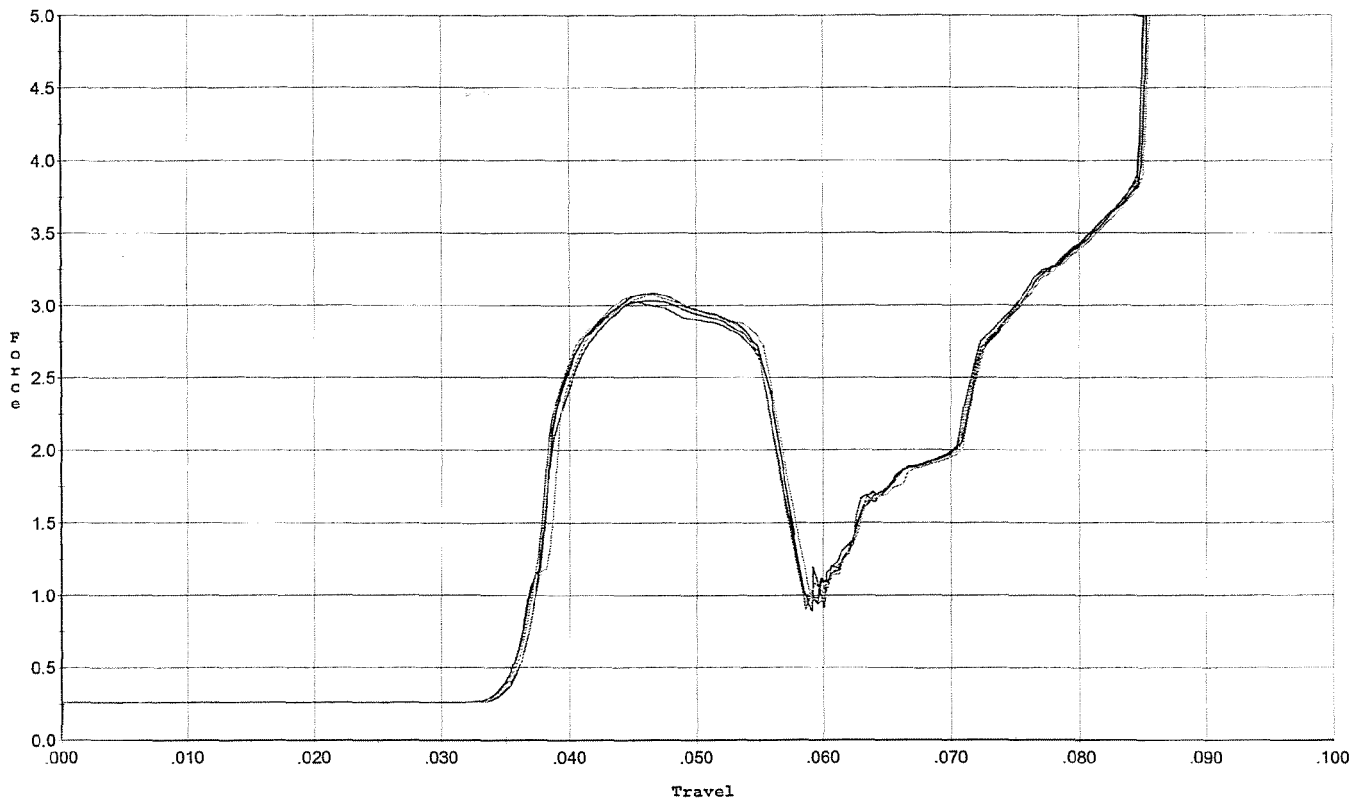
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.516	0.050	0.033	0.035	0.045		Set Trigger
2	2.531	0.050	0.033	0.035	0.045		Set Trigger
3	2.464	0.050	0.033	0.035	0.046		Set Trigger
4	2.529	0.050	0.032	0.035	0.046		Set Trigger
5	2.440	0.050	0.033	0.035	0.046		Set Trigger

AVG 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



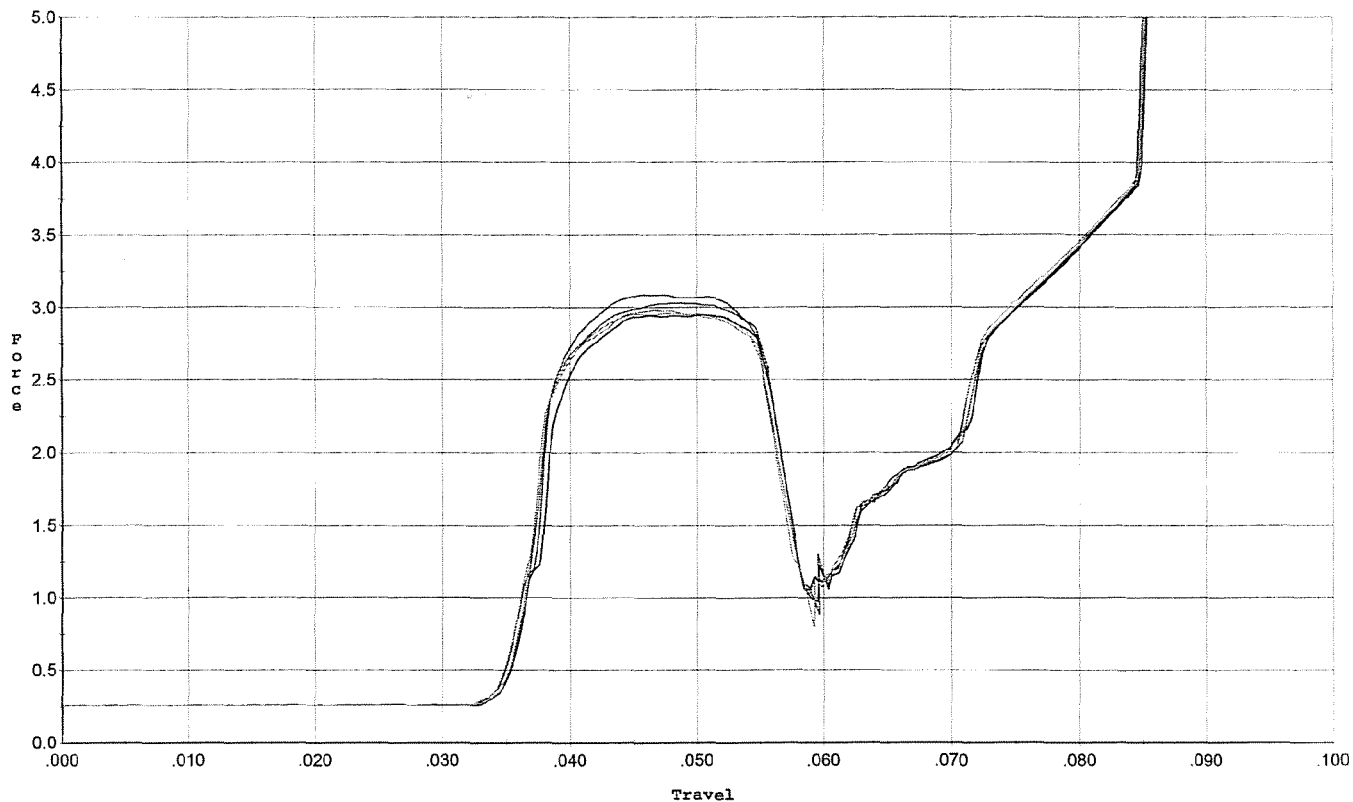
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.031	0.055	0.035	0.035	0.061		Set Trigger
2	3.082	0.056	0.036	0.035	0.063		Set Trigger
3	3.025	0.055	0.035	0.035	0.061		Set Trigger
4	3.077	0.055	0.036	0.035	0.062		Set Trigger
5	3.081	0.055	0.035	0.035	0.061		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
 Gun Type: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



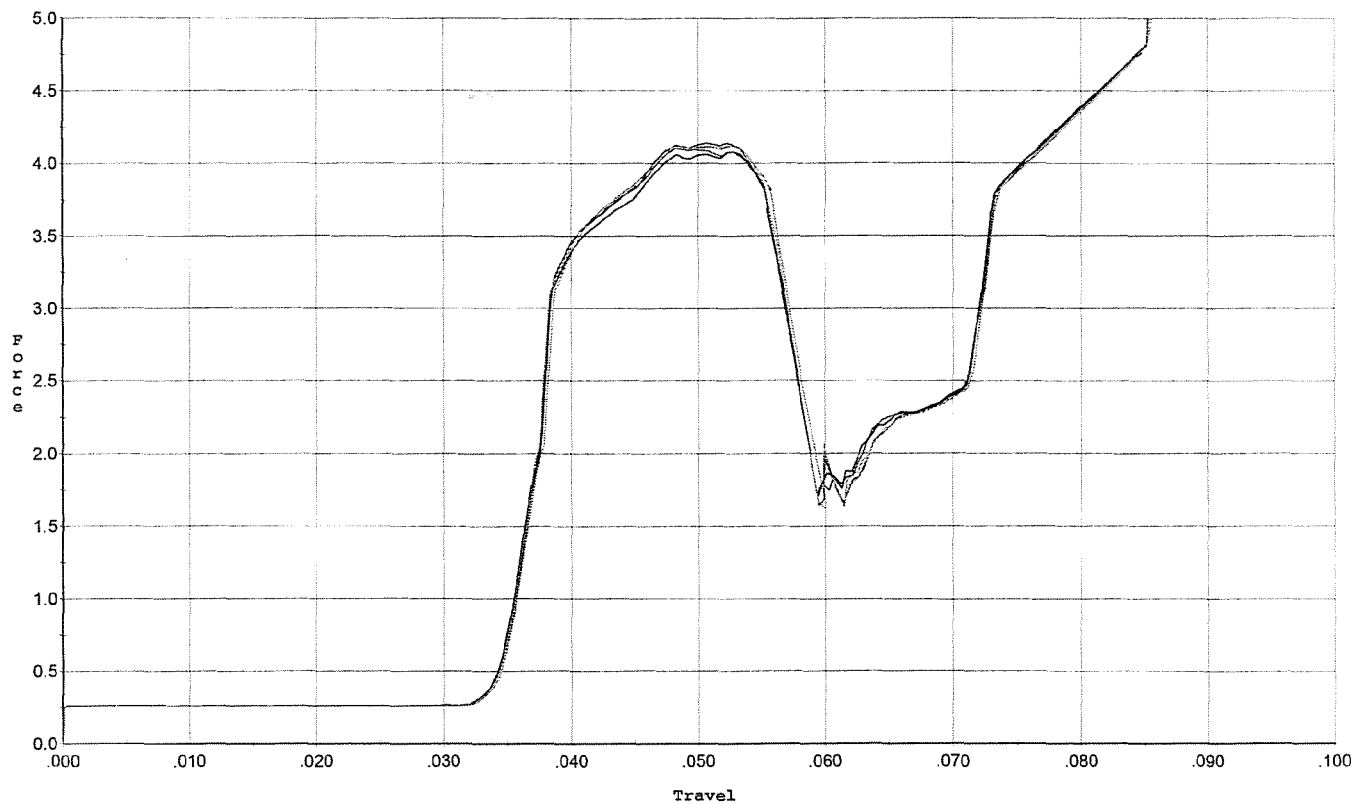
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.088	0.055	0.035	0.035	0.064		Set Trigger
2	2.949	0.056	0.035	0.035	0.062		Set Trigger
3	3.031	0.056	0.035	0.035	0.064		Set Trigger
4	2.977	0.055	0.035	0.035	0.062		Set Trigger
5	2.961	0.055	0.034	0.035	0.062		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



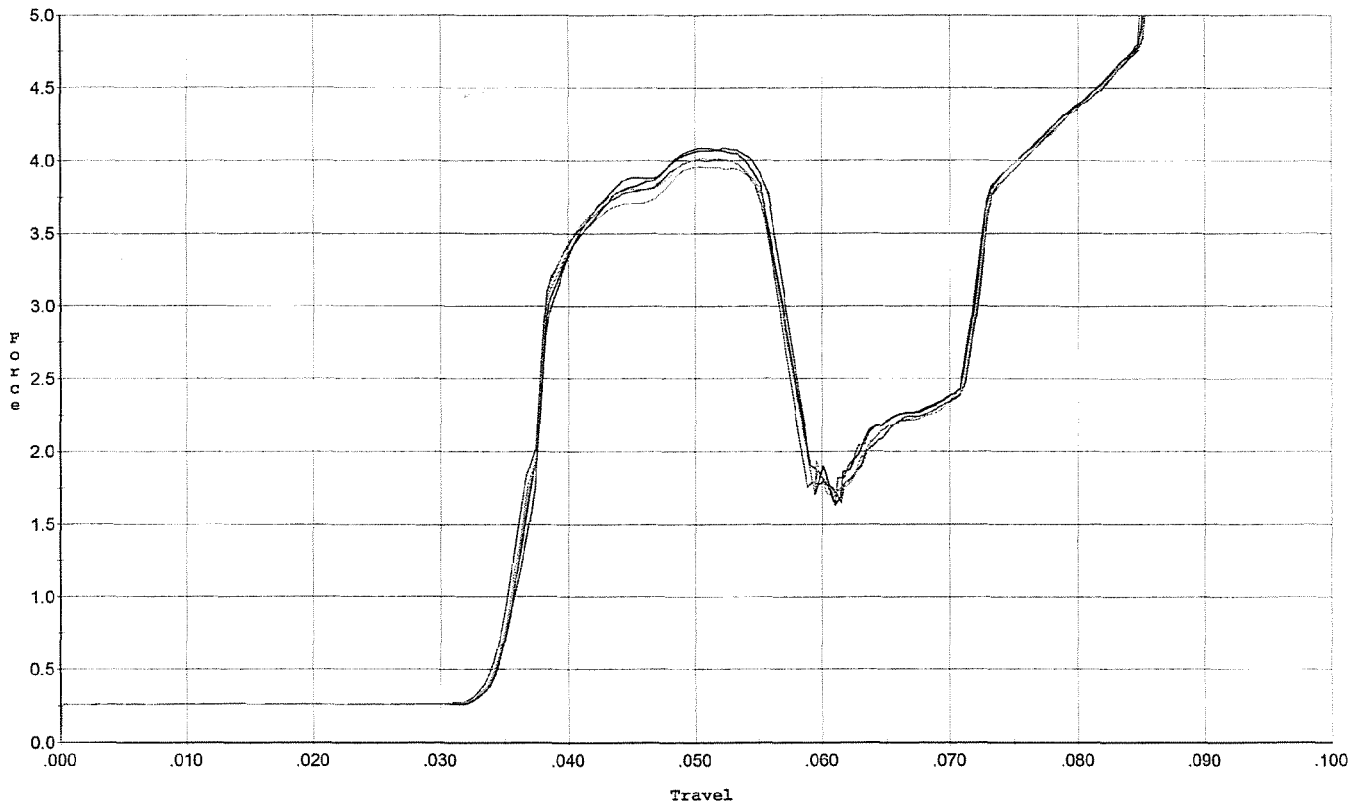
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.057	0.034	0.033	0.087		Set Trigger
2	4.080	0.057	0.034	0.033	0.086		Set Trigger
3	4.104	0.057	0.034	0.033	0.086		Set Trigger
4	4.123	0.056	0.034	0.033	0.086		Set Trigger
5	4.122	0.056	0.034	0.033	0.085		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



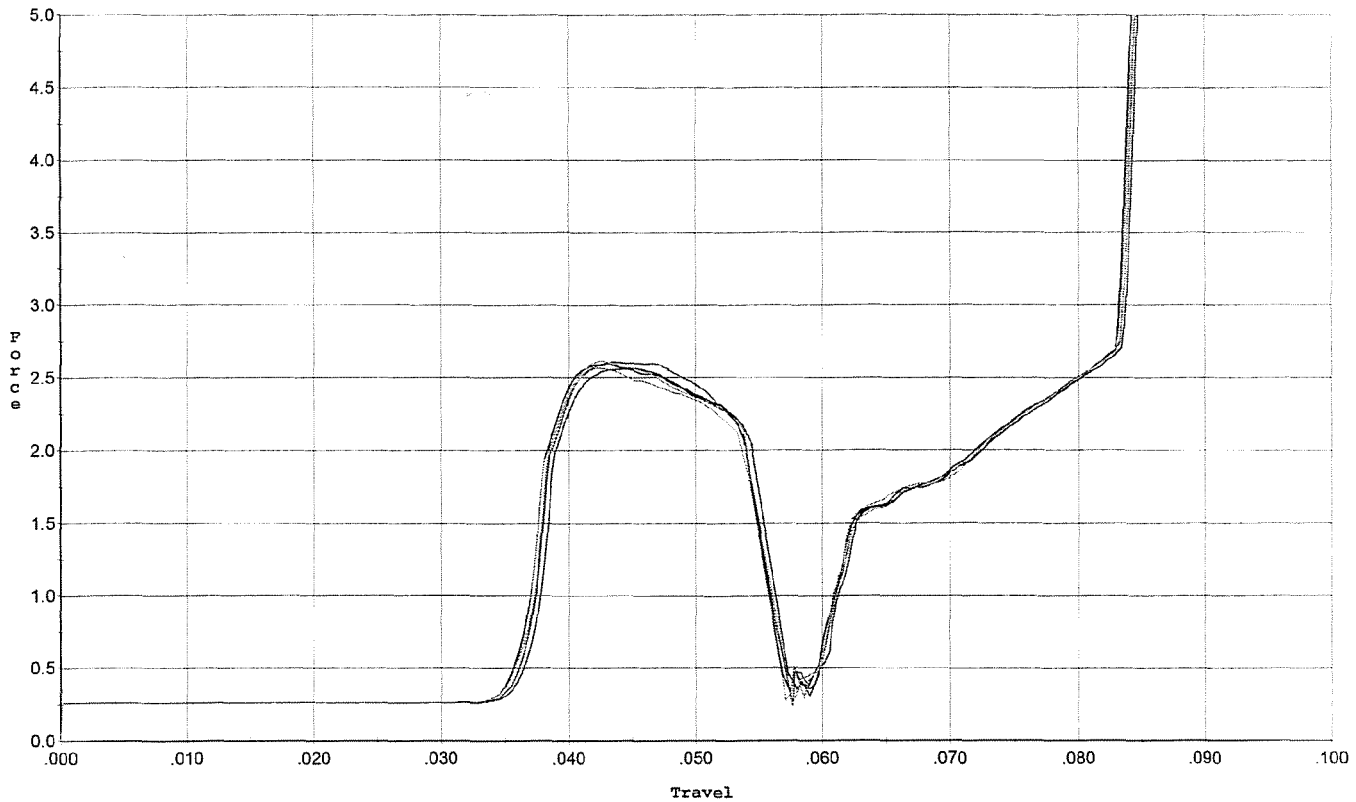
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.056	0.034	0.033	0.084		Set Trigger
2	4.070	0.057	0.034	0.033	0.086		Set Trigger
3	4.006	0.055	0.034	0.033	0.083		Set Trigger
4	4.015	0.055	0.034	0.033	0.082		Set Trigger
5	3.961	0.055	0.034	0.033	0.081		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



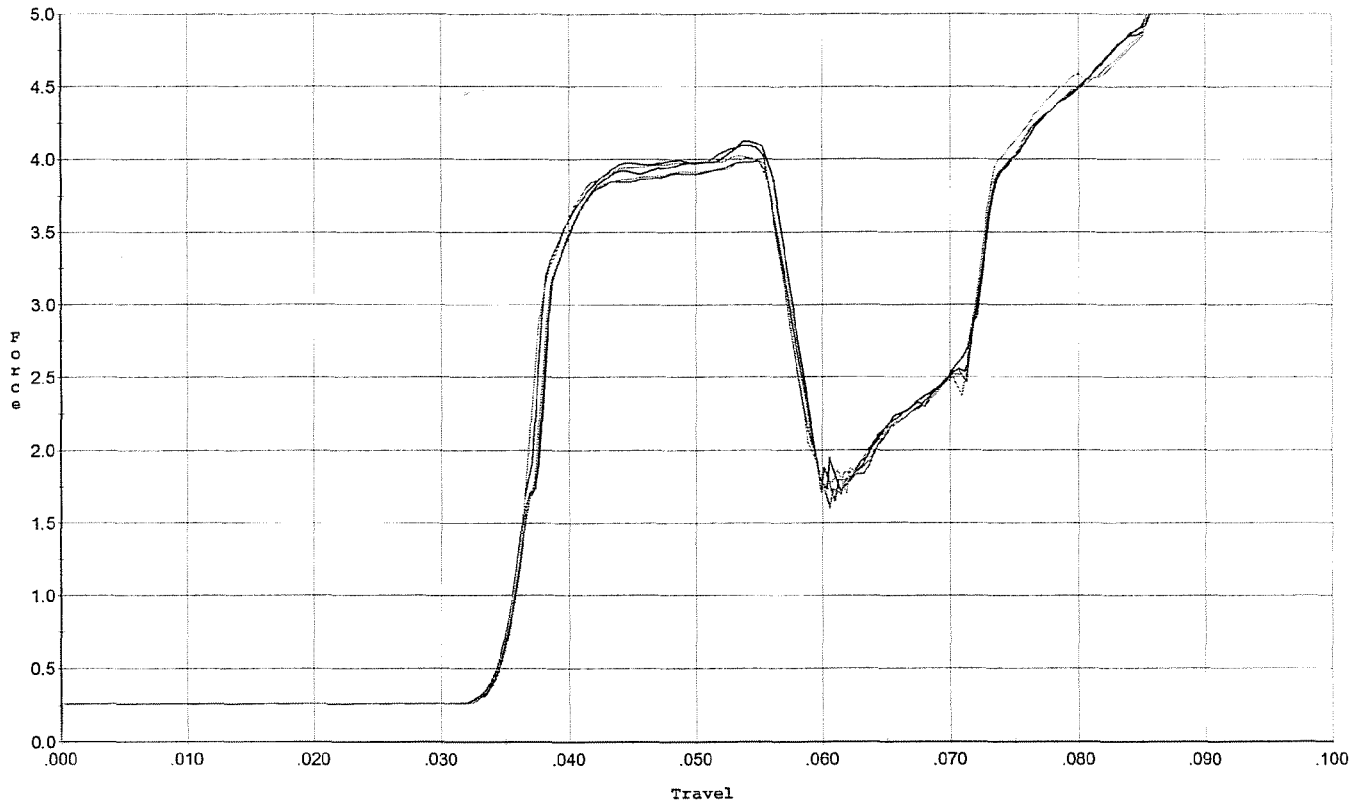
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.568	0.054	0.036	0.036	0.050		Set Trigger
2	2.596	0.054	0.035	0.036	0.051		Set Trigger
3	2.608	0.054	0.036	0.037	0.051		Set Trigger
4	2.618	0.054	0.035	0.036	0.050		Set Trigger
5	2.567	0.054	0.035	0.036	0.050		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.055	0.034	0.033	0.086		Set Trigger
2	4.123	0.056	0.034	0.033	0.087		Set Trigger
3	3.991	0.056	0.034	0.033	0.084		Set Trigger
4	4.007	0.057	0.034	0.033	0.087		Set Trigger
5	4.028	0.056	0.034	0.033	0.086		Set Trigger

Avg 4.04