

6676 5018

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

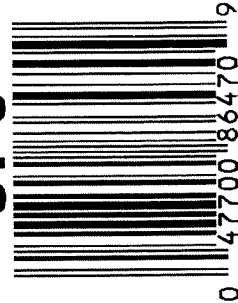
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765018

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6765018

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSW
430	ASSEMBLE TO STOCK		7-15-08	BSW
440	PROOF		7-15-08	BSW
460	CHECK HEADSPACE		7-15-08	BSW
470	DIS-ASSEMBLE ACTION		7-16-08	RTZ
472	SERIALIZE BOLT HANDLE		7-16-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-17-08	SP
480	MAGNAFLUX BBL ACTION		7/21/08	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	BSW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	BSW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	BSW
	D) OIL FIRING PIN ASSEMBLY		7-31-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

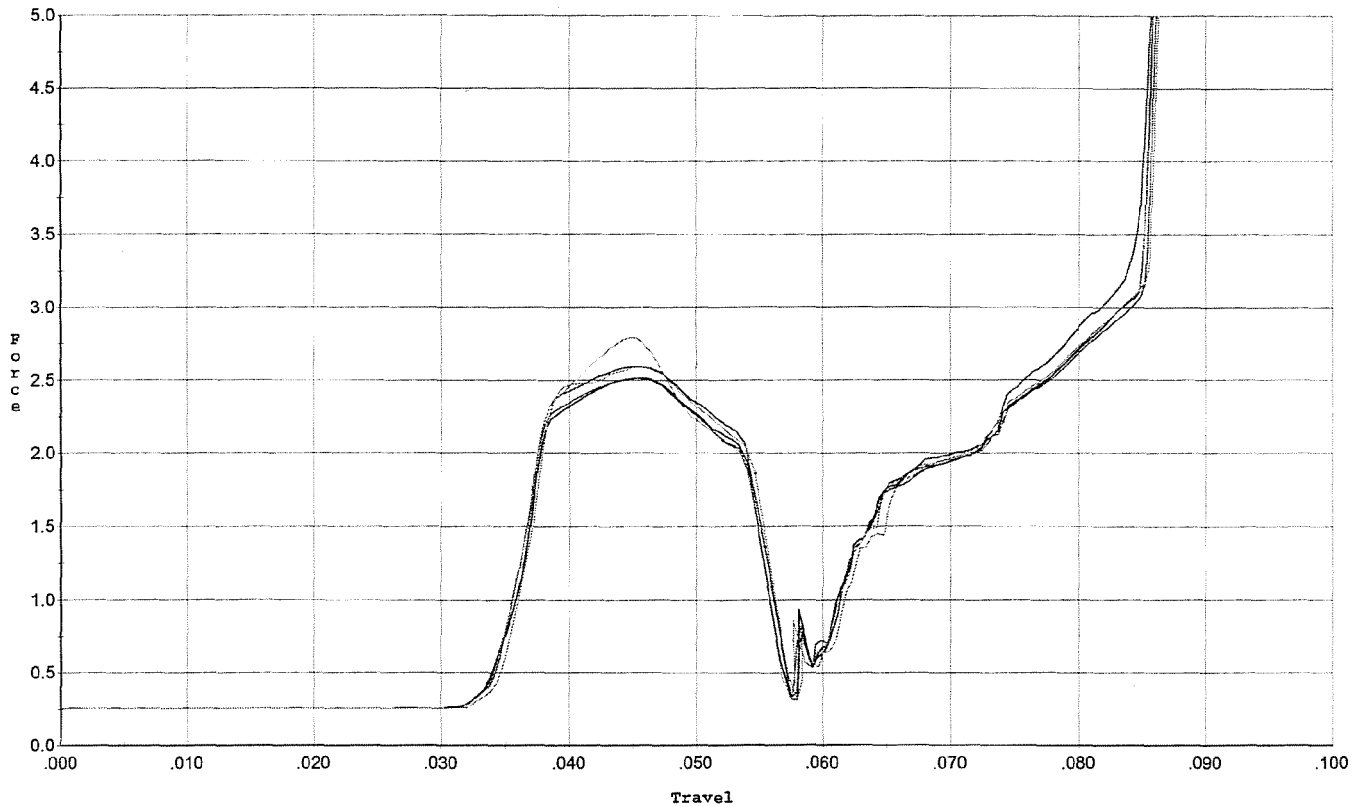
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	8-4	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-4	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	8-4	TC
	J) ASSEMBLE STOCK		7-31-08	PSN
	K) ASSEMBLE SWIVEL STUDS		8-5-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	SPD
	M) IRON SIGHT ALIGNMENT		8-5-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-1-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-1-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-5-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.07</u> <u>2.11</u> <u>2.07</u> <u>2.03</u> <u>2.03</u>	8-4-08	PSN
	C) FUNCTION		8-5-08	SPD
690	PACK		8/7/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



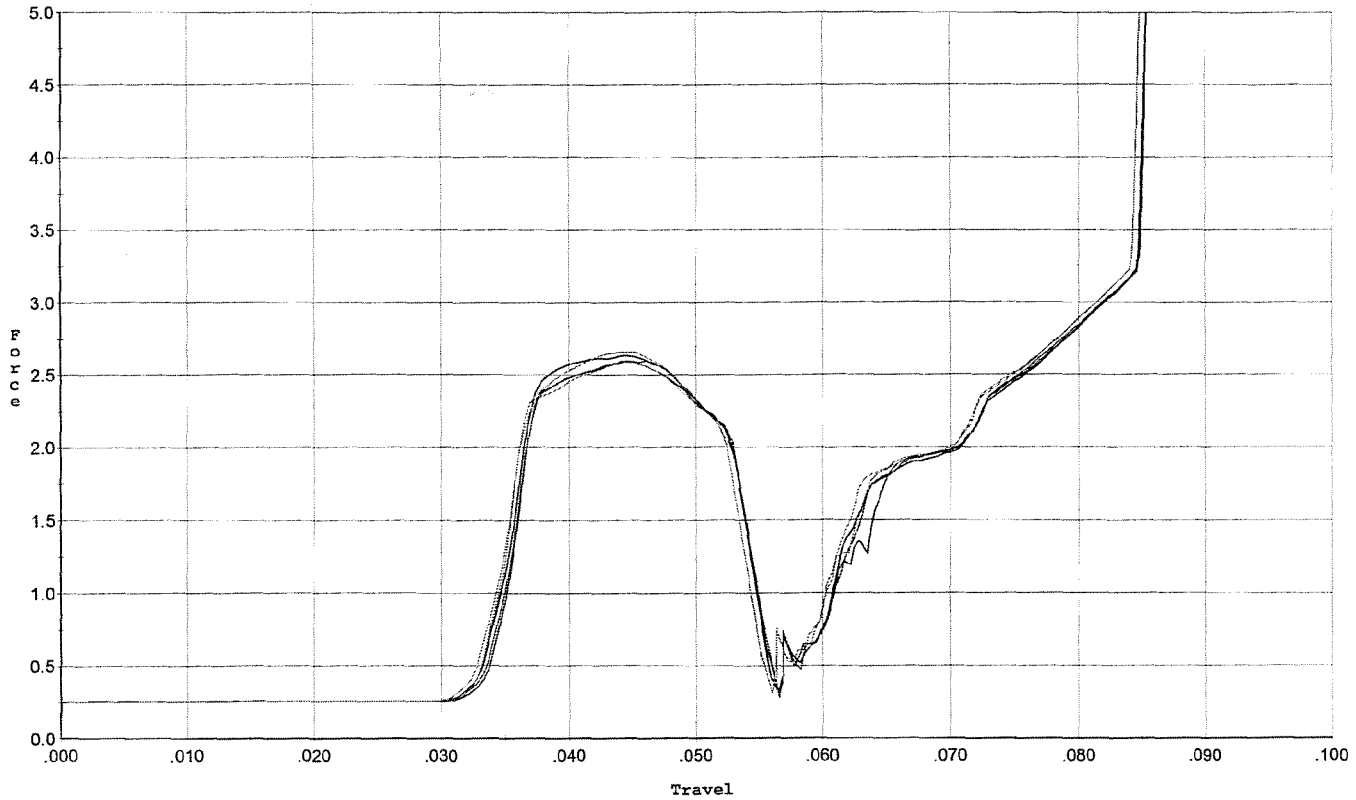
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.055	0.034	0.036	0.055		Set Trigger
2	2.514	0.054	0.034	0.037	0.052		Set Trigger
3	2.514	0.054	0.034	0.037	0.052		Set Trigger
4	2.793	0.054	0.034	0.036	0.054		Set Trigger
5	2.594	0.055	0.034	0.037	0.053		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



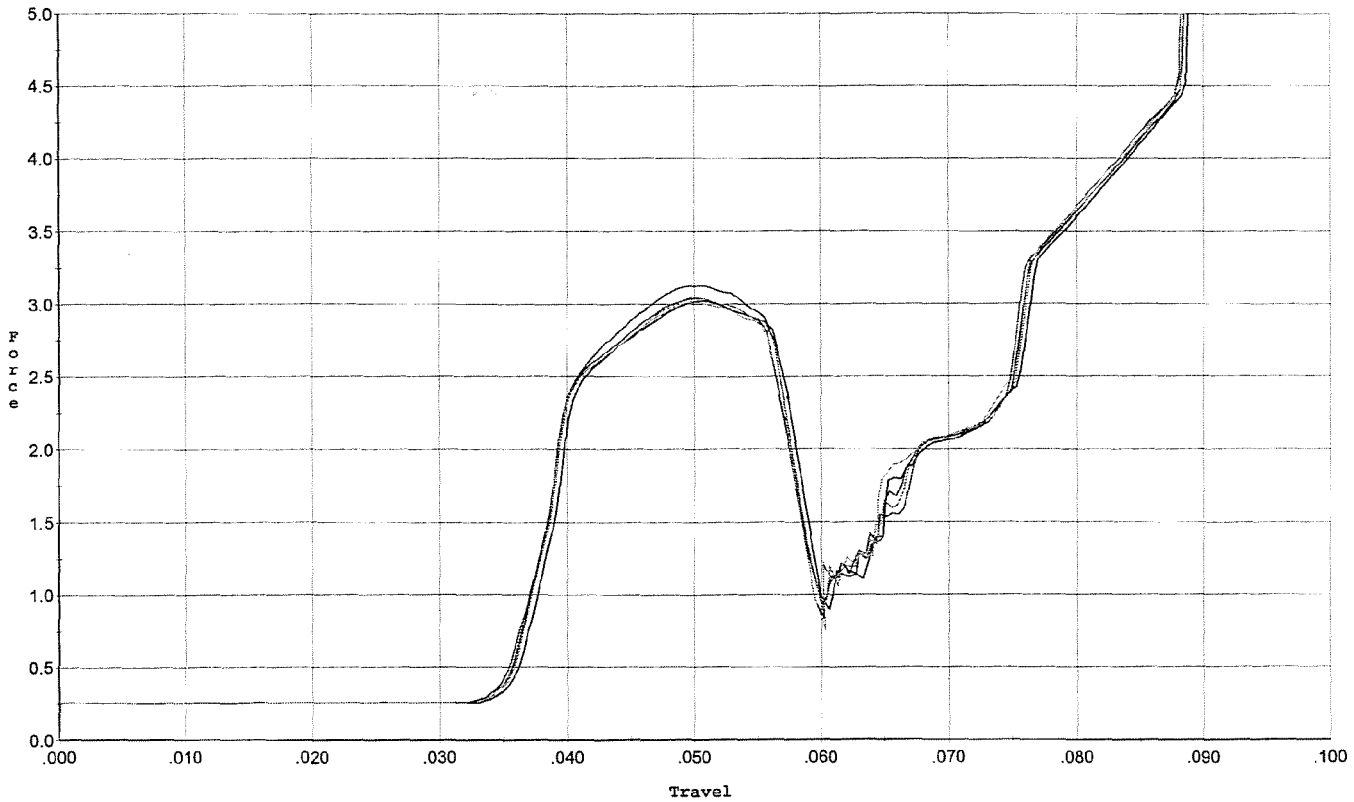
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.053	0.034	0.036	0.052		Set Trigger
2	2.633	0.053	0.033	0.036	0.054		Set Trigger
3	2.599	0.053	0.033	0.036	0.052		Set Trigger
4	2.587	0.052	0.033	0.036	0.052		Set Trigger
5	2.658	0.052	0.033	0.036	0.053		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



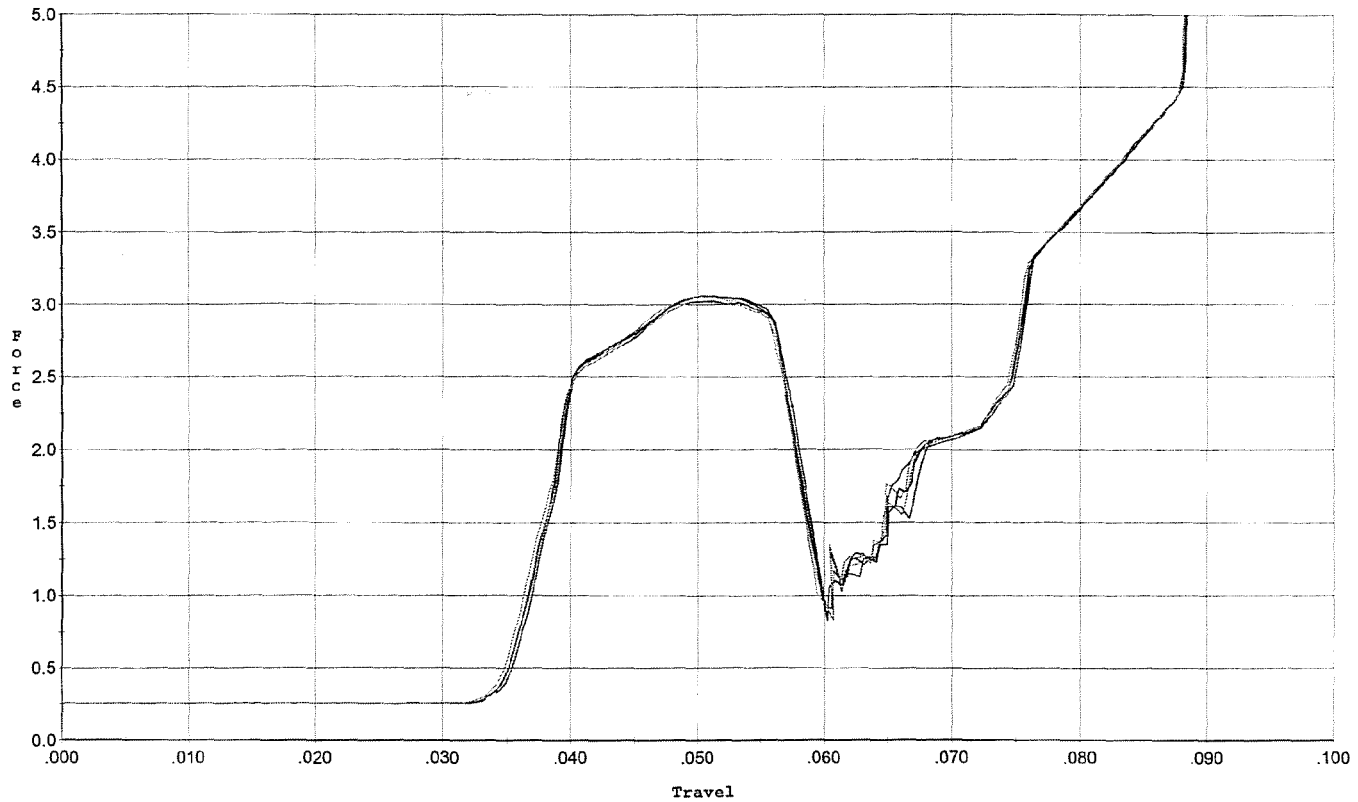
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.127	0.056	0.035	0.036	0.064		Set Trigger
2	3.023	0.057	0.036	0.037	0.064		Set Trigger
3	3.042	0.057	0.035	0.036	0.064		Set Trigger
4	3.012	0.057	0.036	0.036	0.064		Set Trigger
5	3.036	0.056	0.036	0.036	0.063		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



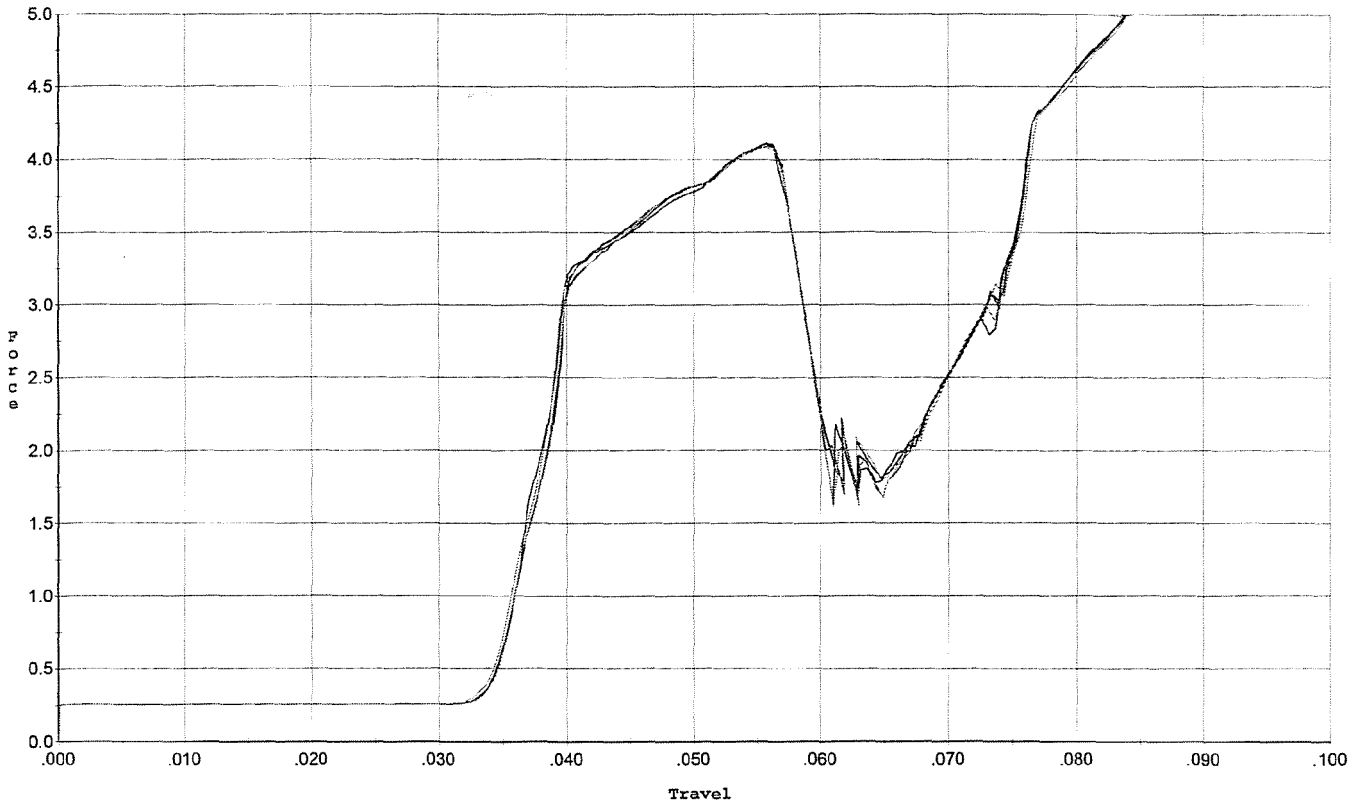
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.058	0.035	0.036	0.066		Set Trigger
2	3.061	0.056	0.035	0.036	0.064		Set Trigger
3	3.023	0.056	0.035	0.036	0.064		Set Trigger
4	3.050	0.057	0.035	0.036	0.065		Set Trigger
5	3.018	0.056	0.035	0.036	0.064		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



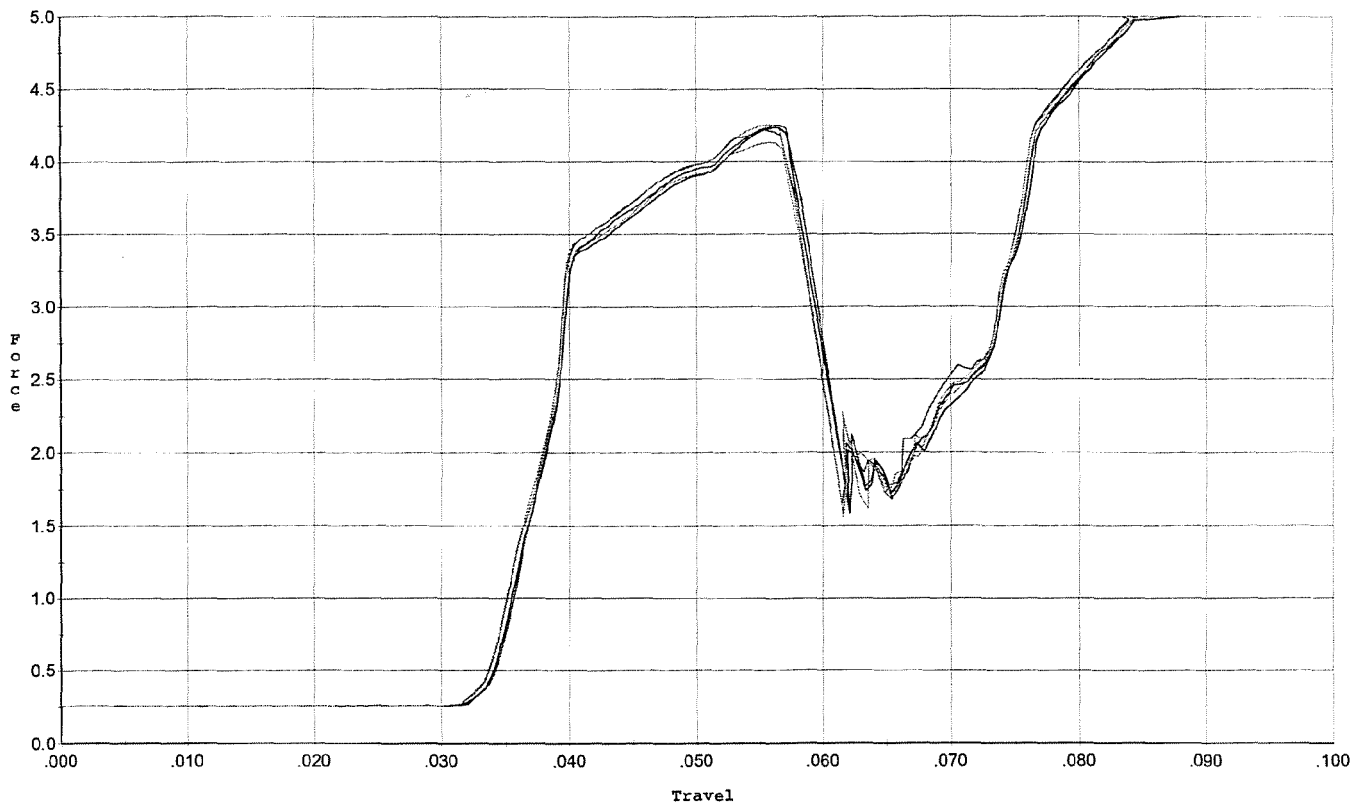
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.110	0.057	0.034	0.034	0.086		Set Trigger
2	4.107	0.057	0.034	0.035	0.085		Set Trigger
3	4.091	0.057	0.034	0.035	0.085		Set Trigger
4	4.089	0.057	0.034	0.035	0.084		Set Trigger
5	4.085	0.057	0.034	0.034	0.086		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



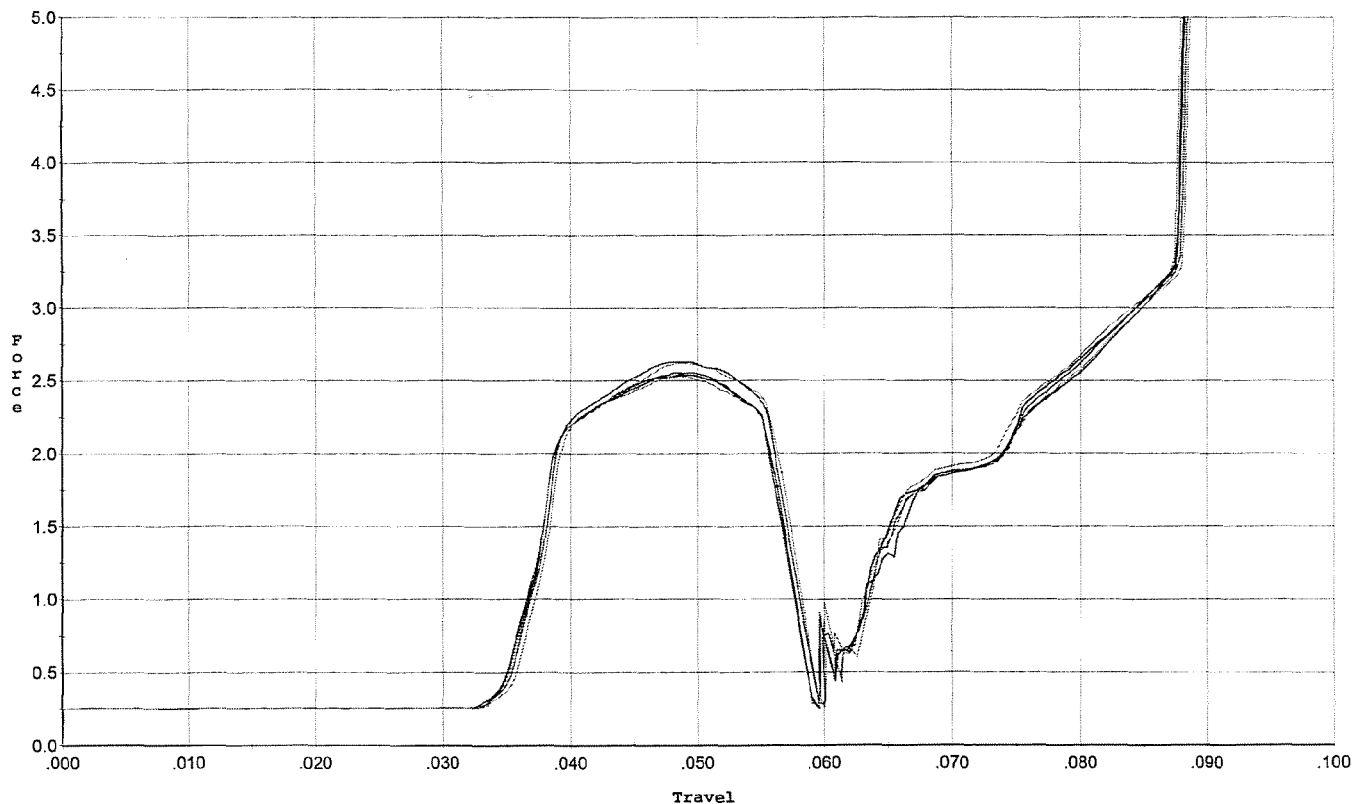
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.253	0.058	0.034	0.034	0.092		Set Trigger
2	4.235	0.057	0.034	0.034	0.089		Set Trigger
3	4.216	0.058	0.034	0.034	0.091		Set Trigger
4	4.254	0.058	0.034	0.034	0.092		Set Trigger
5	4.135	0.058	0.034	0.034	0.091		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



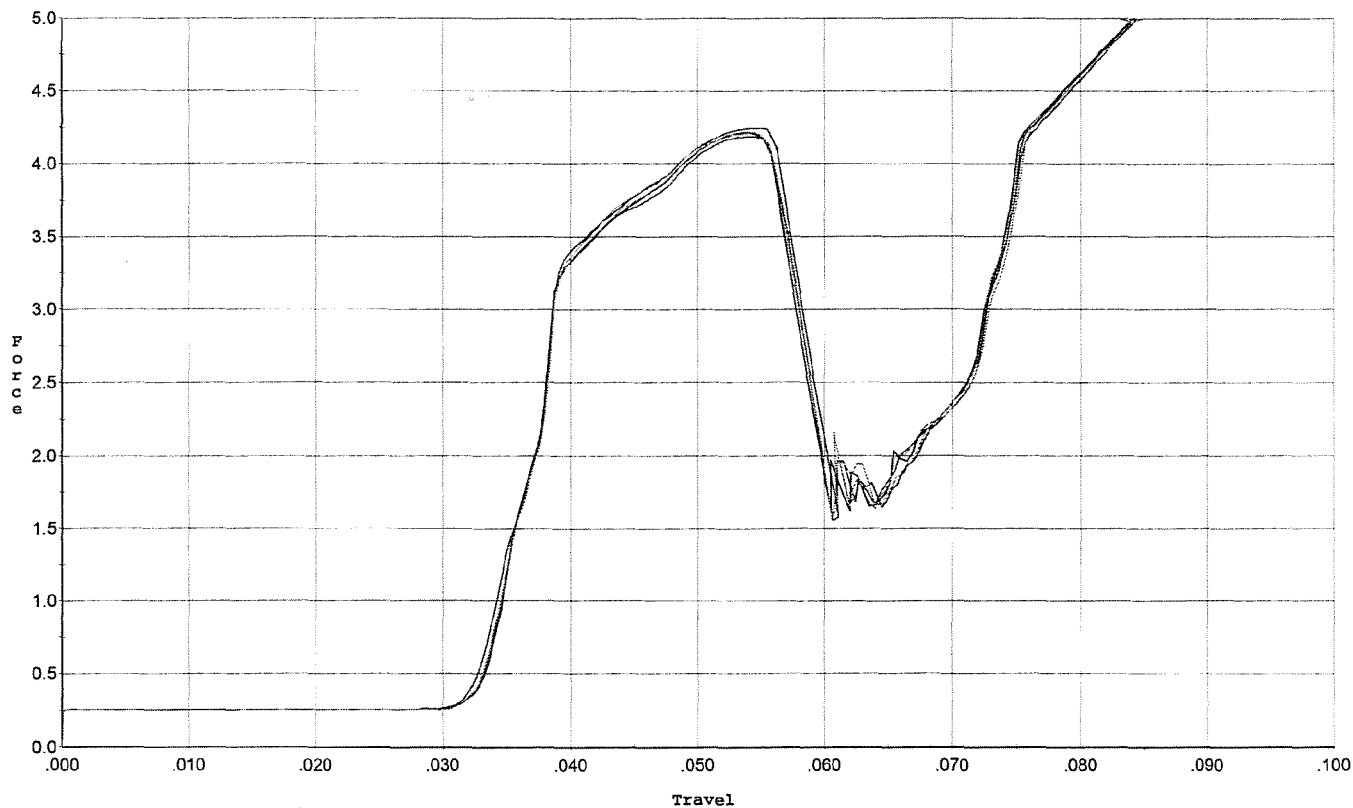
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.056	0.035	0.037	0.055		Set Trigger
2	2.542	0.057	0.035	0.037	0.056		Set Trigger
3	2.628	0.056	0.035	0.037	0.055		Set Trigger
4	2.619	0.057	0.036	0.037	0.056		Set Trigger
5	2.530	0.057	0.035	0.037	0.056		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.244	0.056	0.032	0.034	0.090		Set Trigger
2	4.215	0.056	0.033	0.034	0.087		Set Trigger
3	4.185	0.057	0.033	0.034	0.090		Set Trigger
4	4.197	0.057	0.033	0.034	0.090		Set Trigger
5	4.212	0.058	0.033	0.034	0.091		Set Trigger

Avg 4.21