

66765020

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



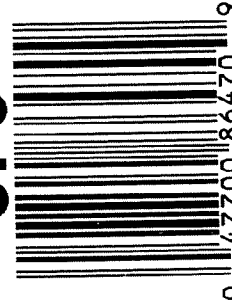
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6765020

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6765020

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	PSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	R.P.D.
460	CHECK HEADSPACE		7-15-08	R.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RTE
472	SERIALIZE BOLT HANDLE		7-16-08	RTE
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX JUL 21 2008 OPERATOR BT	7-17-08	SP
480	MAGNAFLUX BBL ACTION		7-21-08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-25	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-28-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-28-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-28-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-29-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

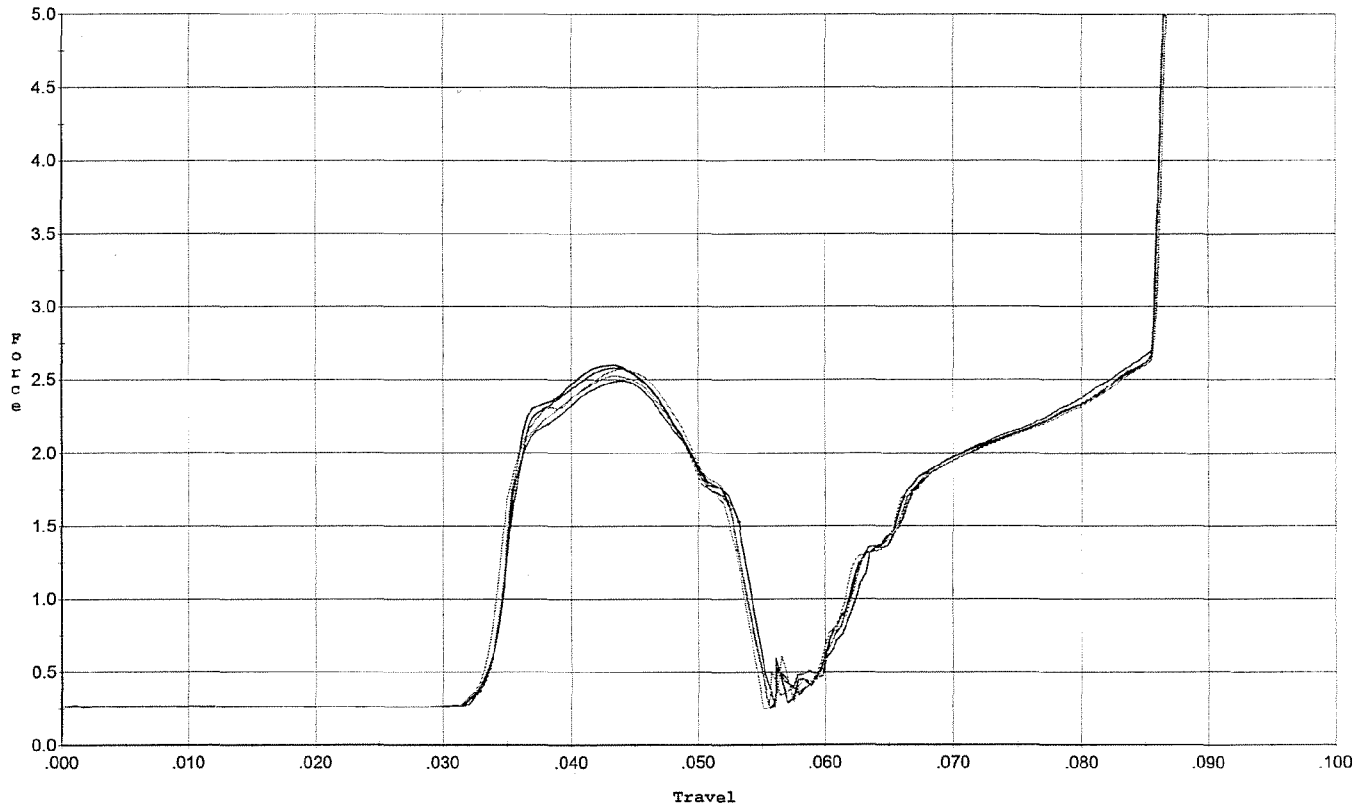
OP #	OPERATION NAME	BARBER - M24 0129861	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7</u> <u>6.5</u> <u>7</u>	8-4	TC
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6</u> <u>6</u> <u>6.5</u>	8-4	TC
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	8-4	TC
	J) ASSEMBLE STOCK			7-29-08	PSN
	K) ASSEMBLE SWIVEL STUDS			8-5-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			8-5-08	L.P.D.
	M) IRON SIGHT ALIGNMENT			8-5-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	8-1-08	TRW
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8-1-08	TC
670	FINAL INSPECTION A) HEADSPACE			8-5-08	L.P.D.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>255</u> <u>252</u> <u>262</u> <u>247</u>	8-4-08	PSN
	C) FUNCTION			8-5-08	L.P.D.
690	PACK			8/8/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



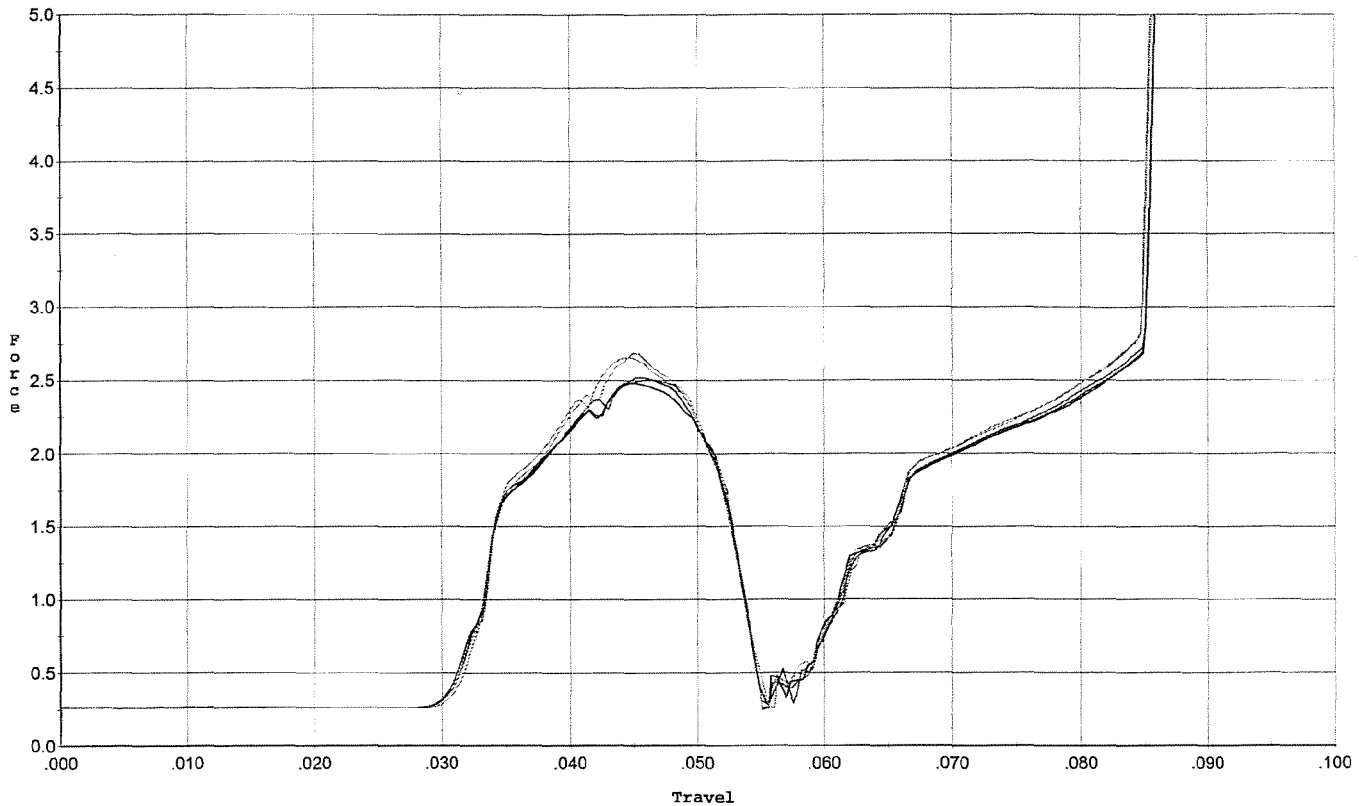
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.581	0.053	0.033	0.038	0.050		Set Trigger
2	2.599	0.053	0.033	0.037	0.050		Set Trigger
3	2.492	0.053	0.033	0.038	0.048		Set Trigger
4	2.526	0.053	0.033	0.038	0.050		Set Trigger
5	2.572	0.052	0.033	0.038	0.050		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



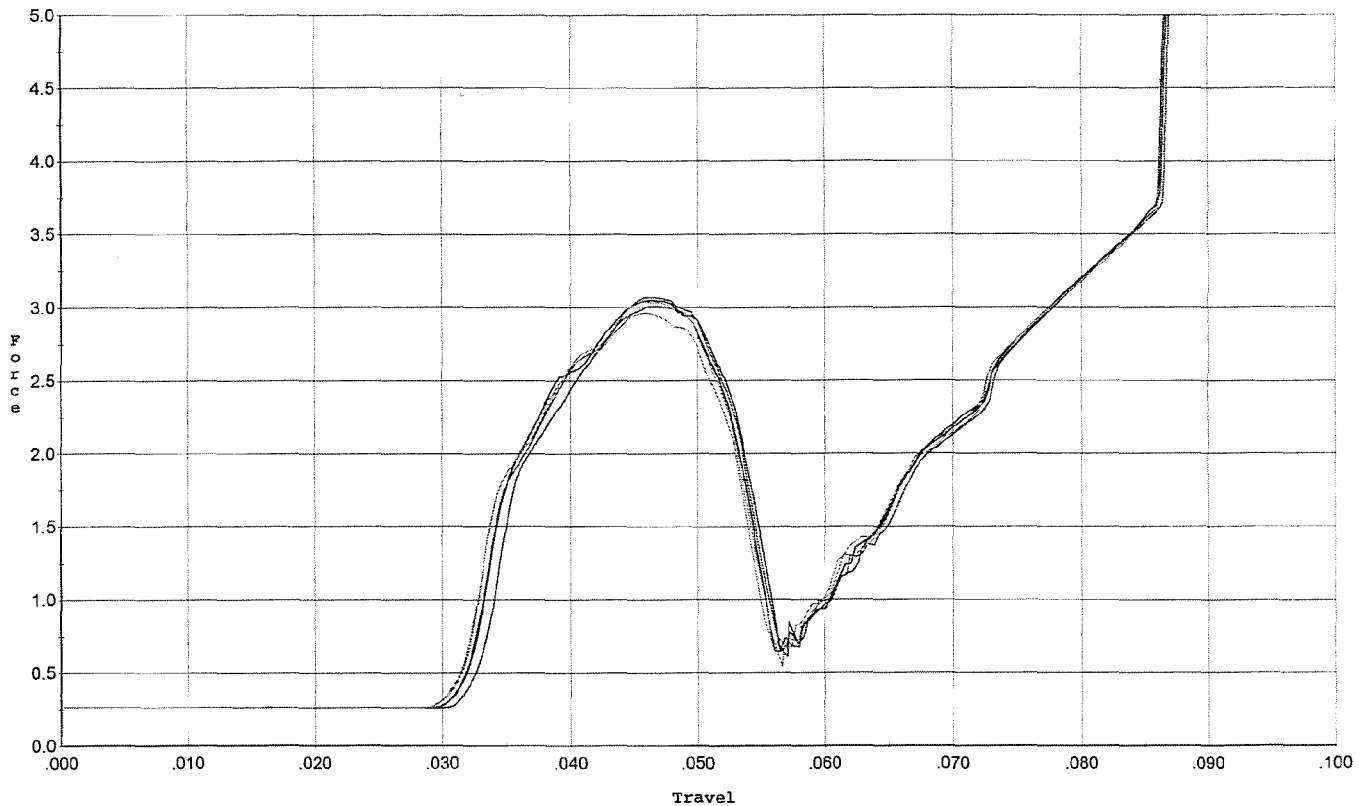
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.521	0.052	0.031	0.038	0.051		Set Trigger
2	2.484	0.053	0.031	0.038	0.051		Set Trigger
3	2.507	0.053	0.031	0.038	0.051		Set Trigger
4	2.688	0.052	0.031	0.038	0.052		Set Trigger
5	2.658	0.053	0.031	0.037	0.052		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



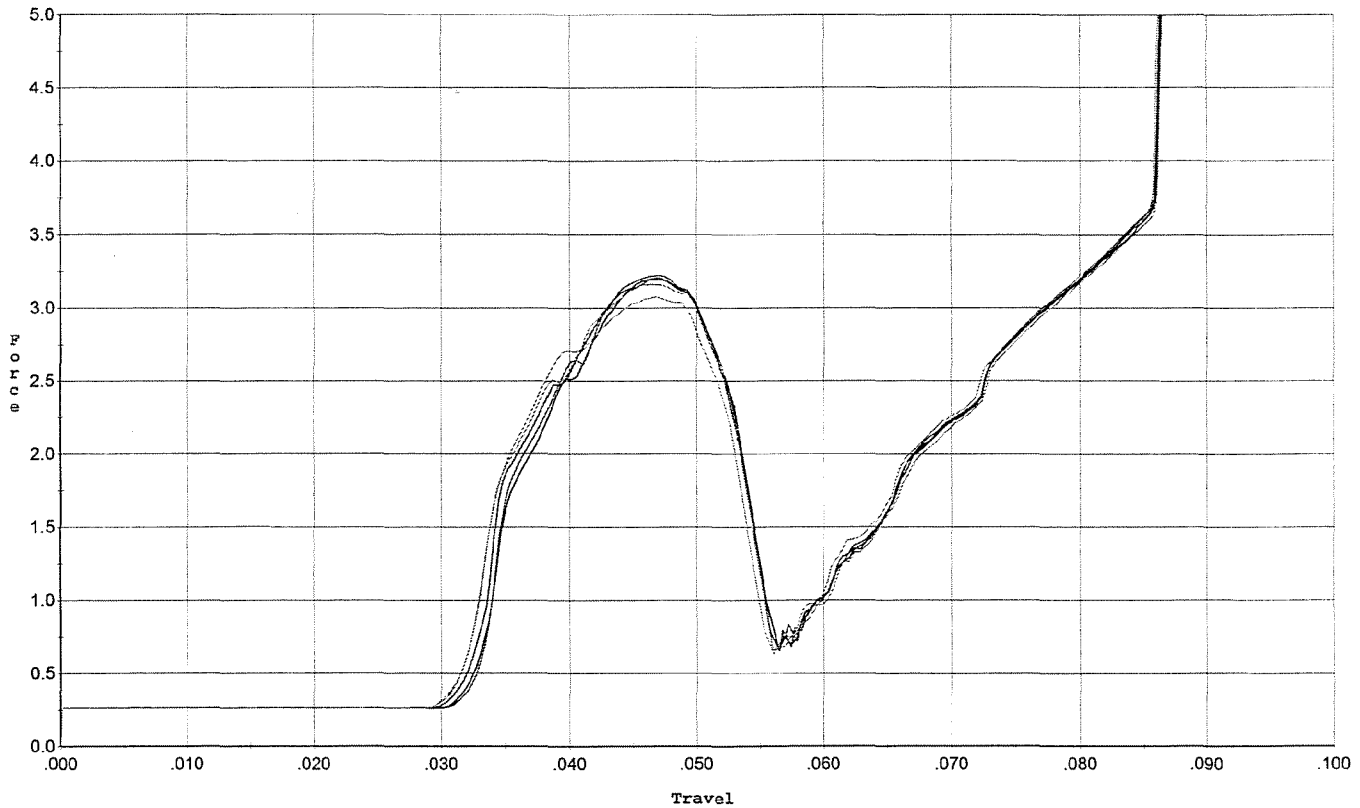
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.007	0.054	0.032	0.037	0.060		Set Trigger
2	3.047	0.054	0.031	0.037	0.061		Set Trigger
3	3.067	0.053	0.031	0.037	0.061		Set Trigger
4	3.040	0.053	0.031	0.037	0.060		Set Trigger
5	2.962	0.053	0.031	0.037	0.059		Set Trigger

AVG 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



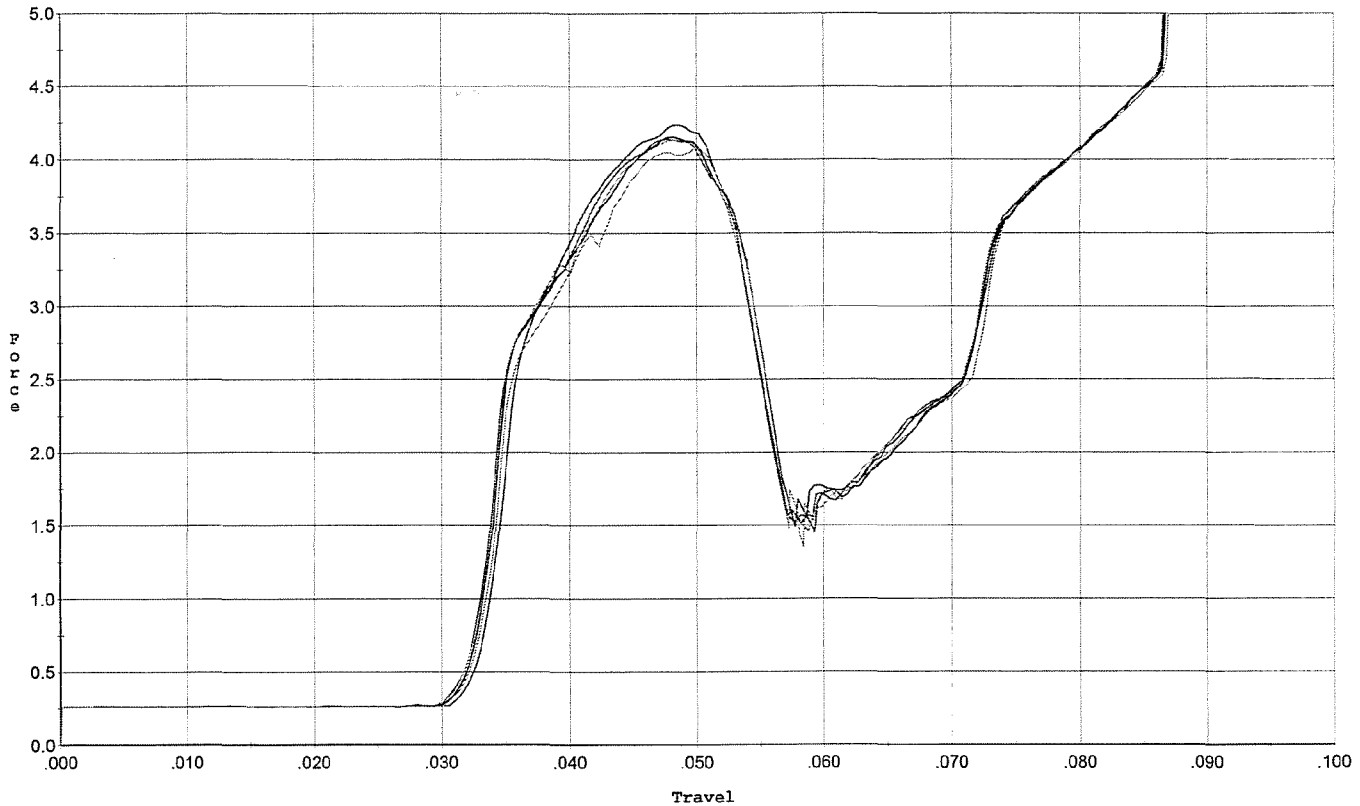
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.204	0.053	0.032	0.036	0.062		Set Trigger
2	3.201	0.053	0.032	0.037	0.060		Set Trigger
3	3.223	0.053	0.032	0.036	0.061		Set Trigger
4	3.079	0.053	0.031	0.037	0.061		Set Trigger
5	3.161	0.053	0.031	0.036	0.063		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



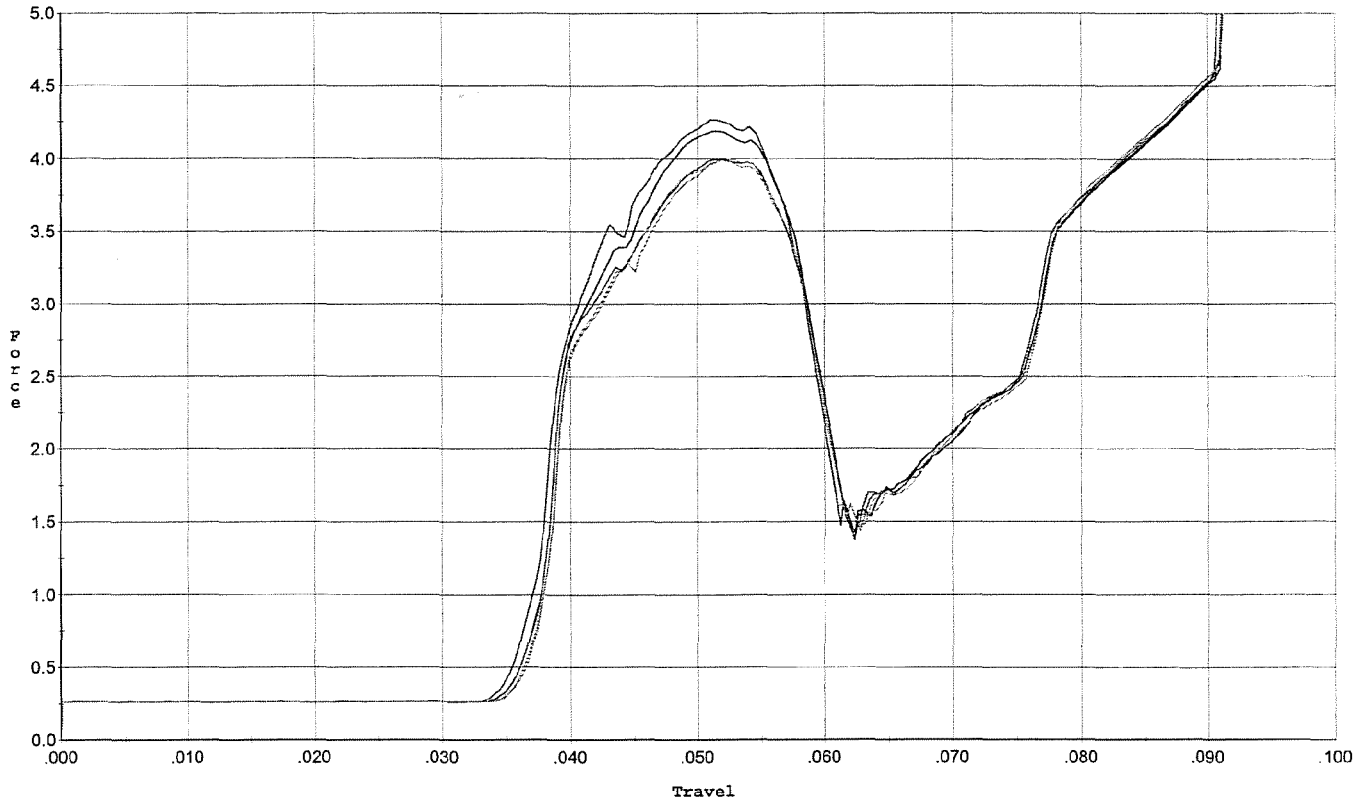
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.235	0.054	0.032	0.035	0.082		Set Trigger
2	4.153	0.053	0.032	0.035	0.081		Set Trigger
3	4.140	0.053	0.031	0.035	0.081		Set Trigger
4	4.136	0.053	0.031	0.035	0.081		Set Trigger
5	4.076	0.054	0.032	0.035	0.081		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



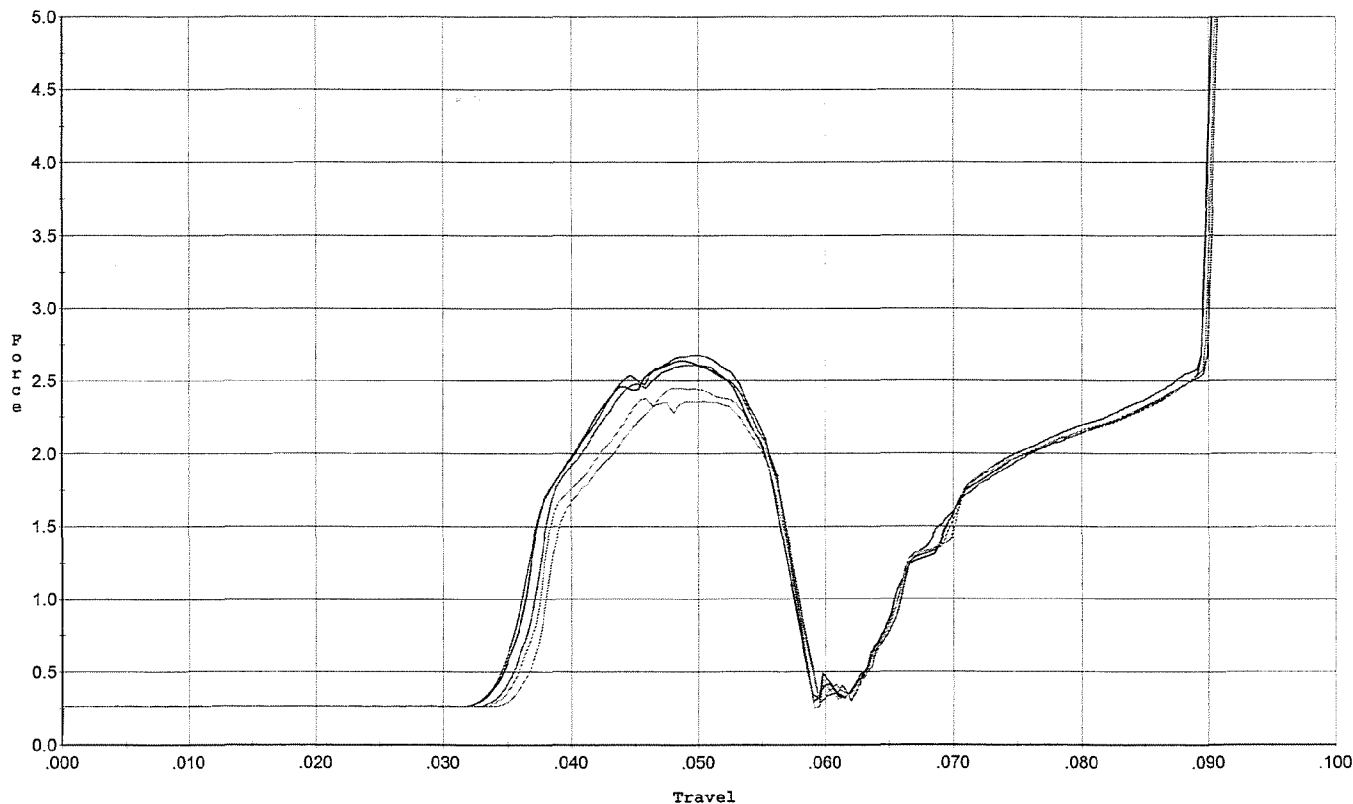
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.267	0.058	0.035	0.036	0.087		Set Trigger
2	4.190	0.060	0.036	0.037	0.087		Set Trigger
3	3.995	0.058	0.036	0.037	0.082		Set Trigger
4	3.996	0.058	0.036	0.037	0.081		Set Trigger
5	3.999	0.058	0.036	0.037	0.081		Set Trigger

AVG 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



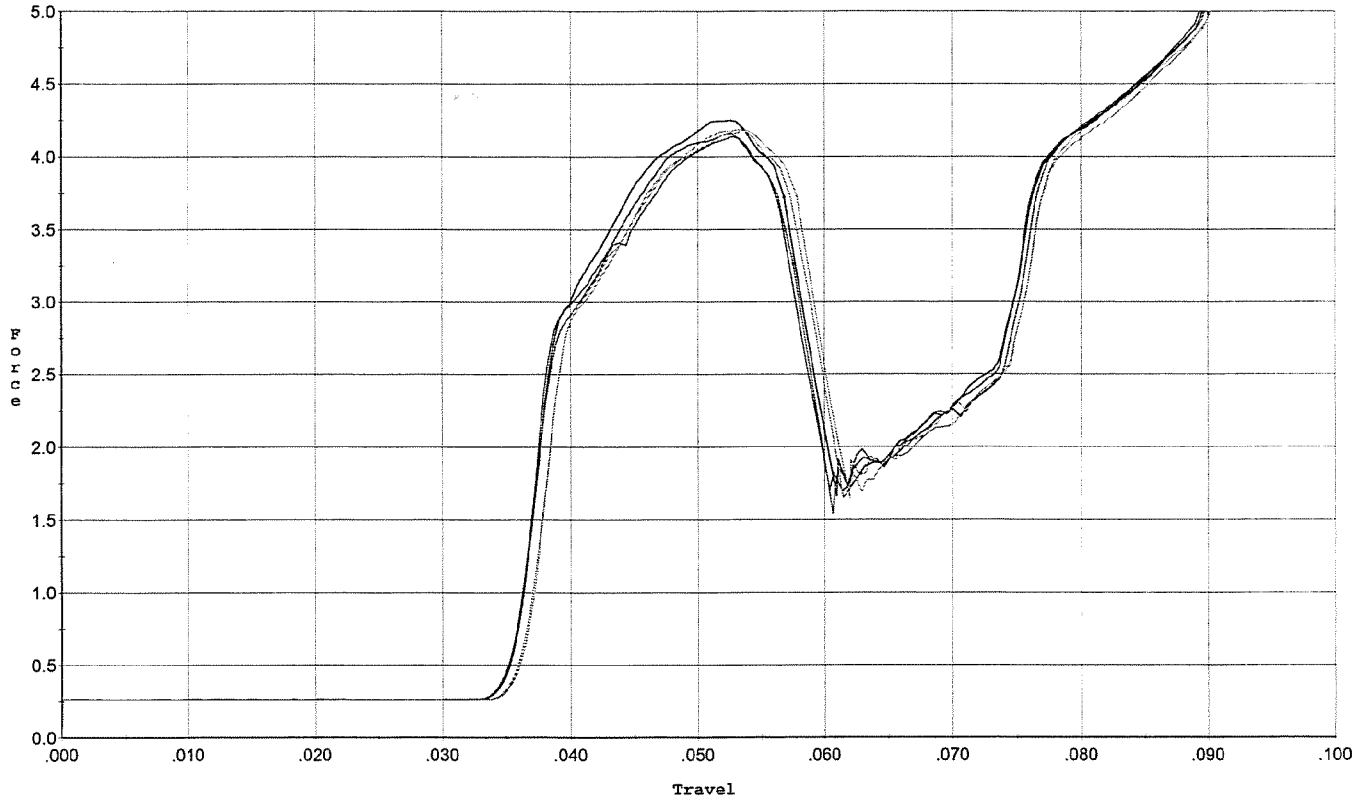
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.677	0.056	0.034	0.038	0.056		Set Trigger
2	2.634	0.057	0.035	0.038	0.056		Set Trigger
3	2.607	0.056	0.035	0.039	0.054		Set Trigger
4	2.447	0.056	0.035	0.039	0.051		Set Trigger
5	2.361	0.057	0.036	0.039	0.049		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.163	0.056	0.035	0.036	0.084		Set Trigger
2	4.250	0.057	0.035	0.036	0.087		Set Trigger
3	4.137	0.058	0.035	0.036	0.085		Set Trigger
4	4.187	0.058	0.035	0.036	0.087		Set Trigger
5	4.181	0.059	0.036	0.036	0.088		Set Trigger

Avg 4.18