

66765021

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

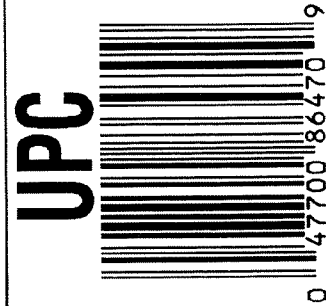


owner registration sticker



ORDER NO.	8647
BARREL LENGTH	24
CAPACITY	6

G6765021



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6765021

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	R.P.D.
460	CHECK HEADSPACE		7-15-08	R.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RTZ
472	SERIALIZE BOLT HANDLE		7-16-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-17-08	SP
480	MAGNAFLUX BBL ACTION		7-21-08	BSN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-25-08	CS
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	BSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	BSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	BSN
	D) OIL FIRING PIN ASSEMBLY		7-31-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

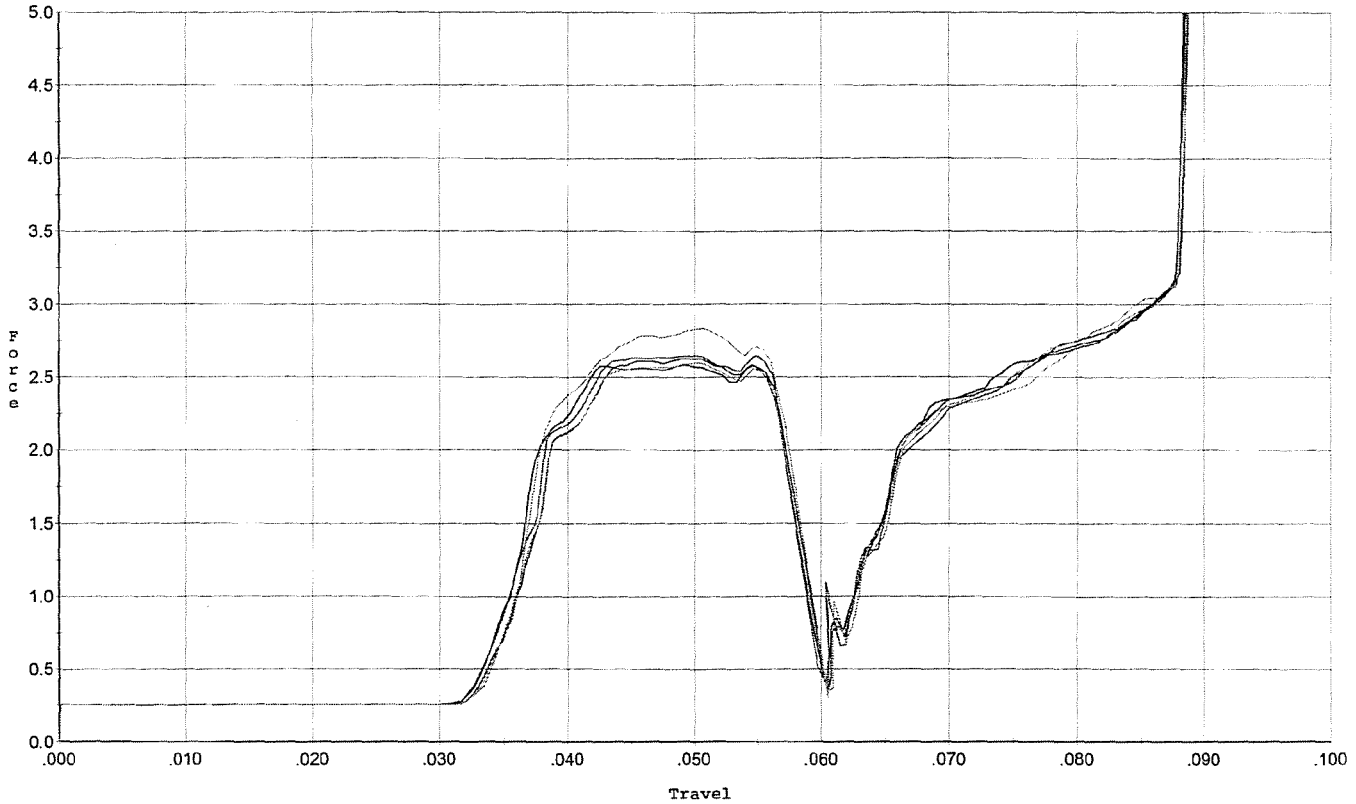
OP #	OPERATION NAME	BARBER NAME	129873	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX		<u>7</u> <u>7</u> <u>6.5</u>	8-4	TL
CONT.						
	G) SAFETY OFF FORCE	2 LBS MIN		<u>6.5</u> <u>6</u> <u>6.5</u>	8-4	TL
	H) TRIGGER PULL TEST AND RETAINABILITY					
	I) FIRING PIN INDENT	.020 MIN		<u>.023</u> <u>.023</u> <u>.023</u>	8-4	TL
	J) ASSEMBLE STOCK				7-31-08	BSW
	K) ASSEMBLE SWIVEL STUDS				8-5-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				8-5-08	S.P.D.
	M) IRON SIGHT ALIGNMENT				8-5-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					
640 & 650	FUNCTION TEST AND TARGET			<u>PASS</u> FAIL <u>PASS</u> FAIL	8-1-08	TRW
	MALFUNCTION		CORRECTION			
	MALFUNCTION		CORRECTION			
	MALFUNCTION		CORRECTION			
	MALFUNCTION		CORRECTION			
660	INSPECT FOR LIVE AMMO				8-1-08	TL
670	FINAL INSPECTION A) HEADSPACE				8-5-08	S.P.D.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS		<u>235</u> <u>253</u> <u>258</u> <u>2.47</u> <u>257</u>	8-4-08	BSW
	C) FUNCTION				8-5-08	S.P.D.
690	PACK				8/8/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



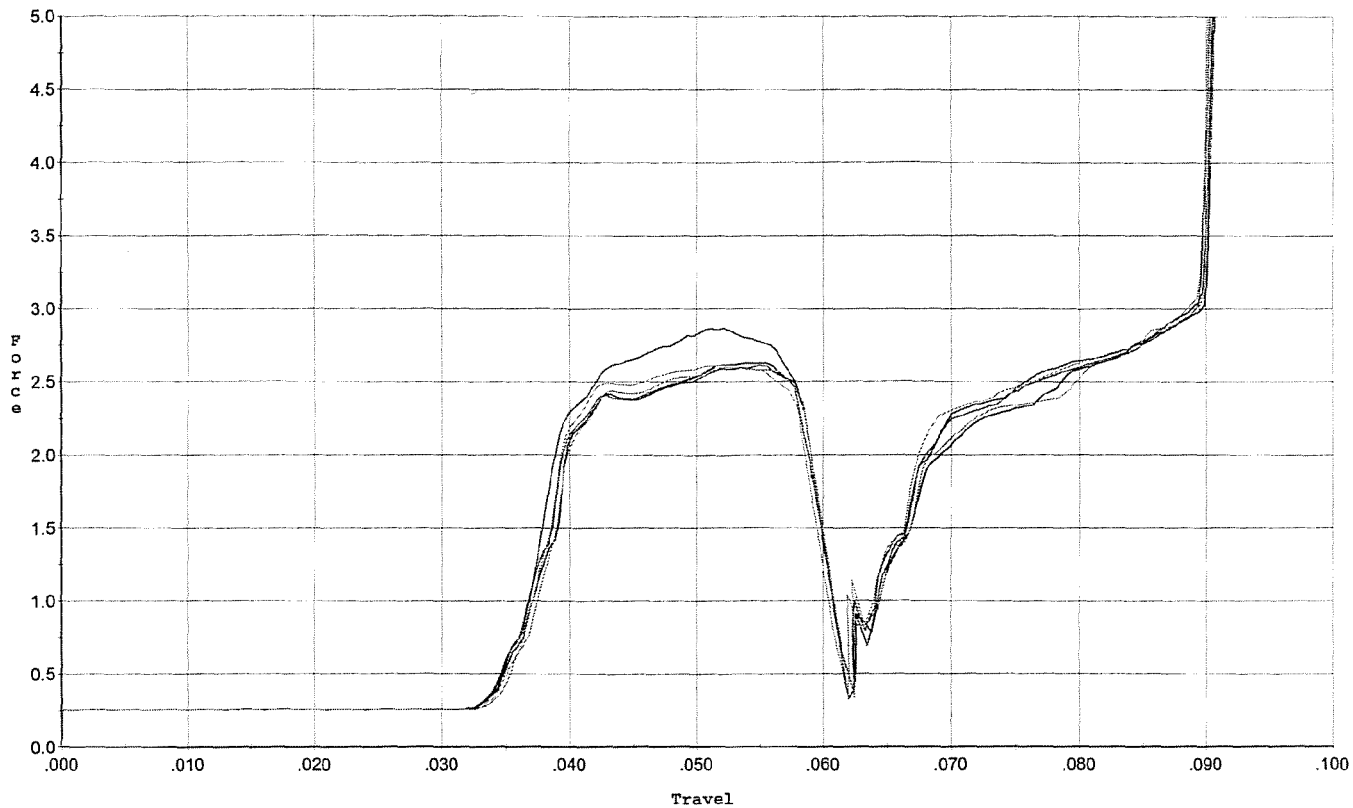
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.646	0.058	0.033	0.036	0.062		Set Trigger
2	2.582	0.056	0.033	0.036	0.061		Set Trigger
3	2.647	0.056	0.033	0.036	0.061		Set Trigger
4	2.598	0.056	0.034	0.037	0.059		Set Trigger
5	2.836	0.057	0.034	0.036	0.064		Set Trigger

Avg 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



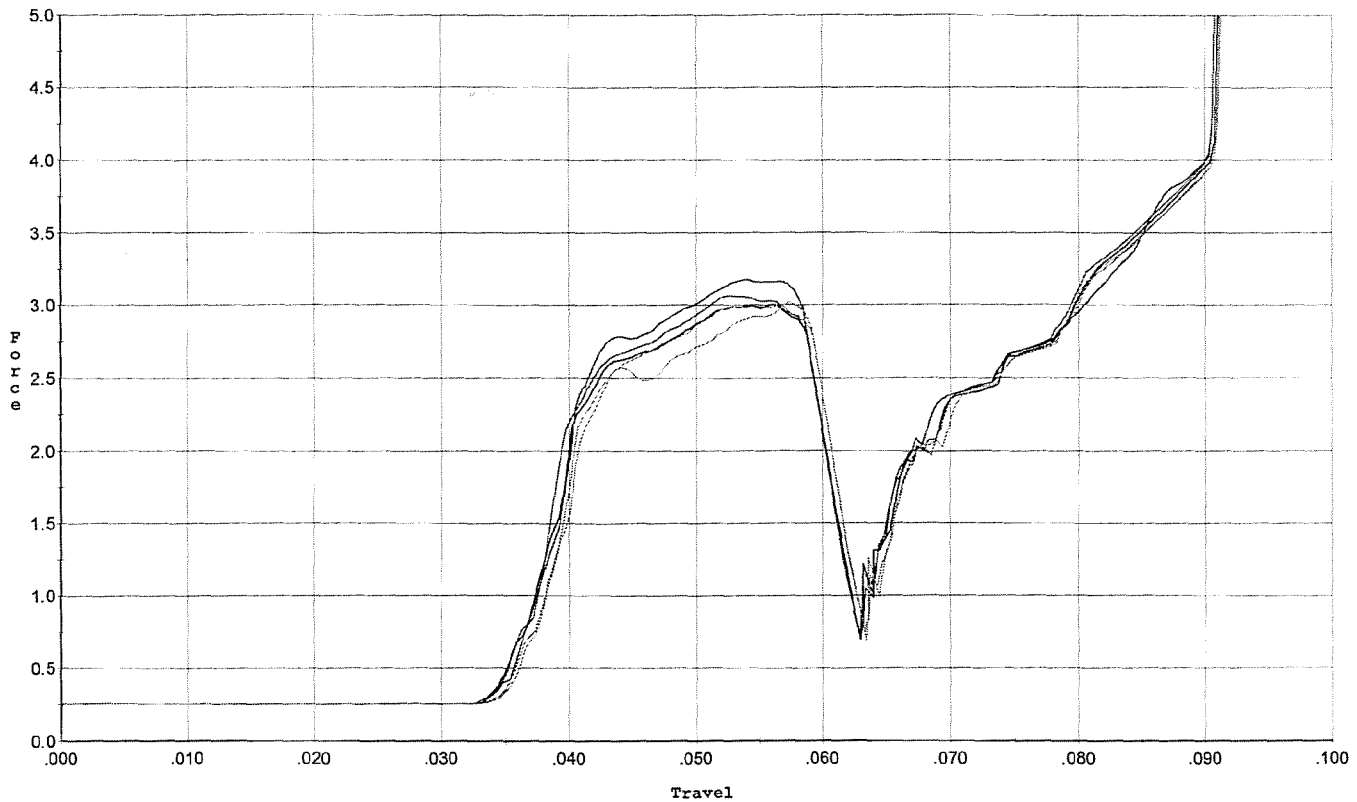
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.864	0.058	0.034	0.037	0.066		Set Trigger
2	2.632	0.058	0.035	0.037	0.062		Set Trigger
3	2.612	0.059	0.034	0.037	0.063		Set Trigger
4	2.608	0.058	0.035	0.037	0.061		Set Trigger
5	2.597	0.058	0.035	0.037	0.061		Set Trigger

Avg 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



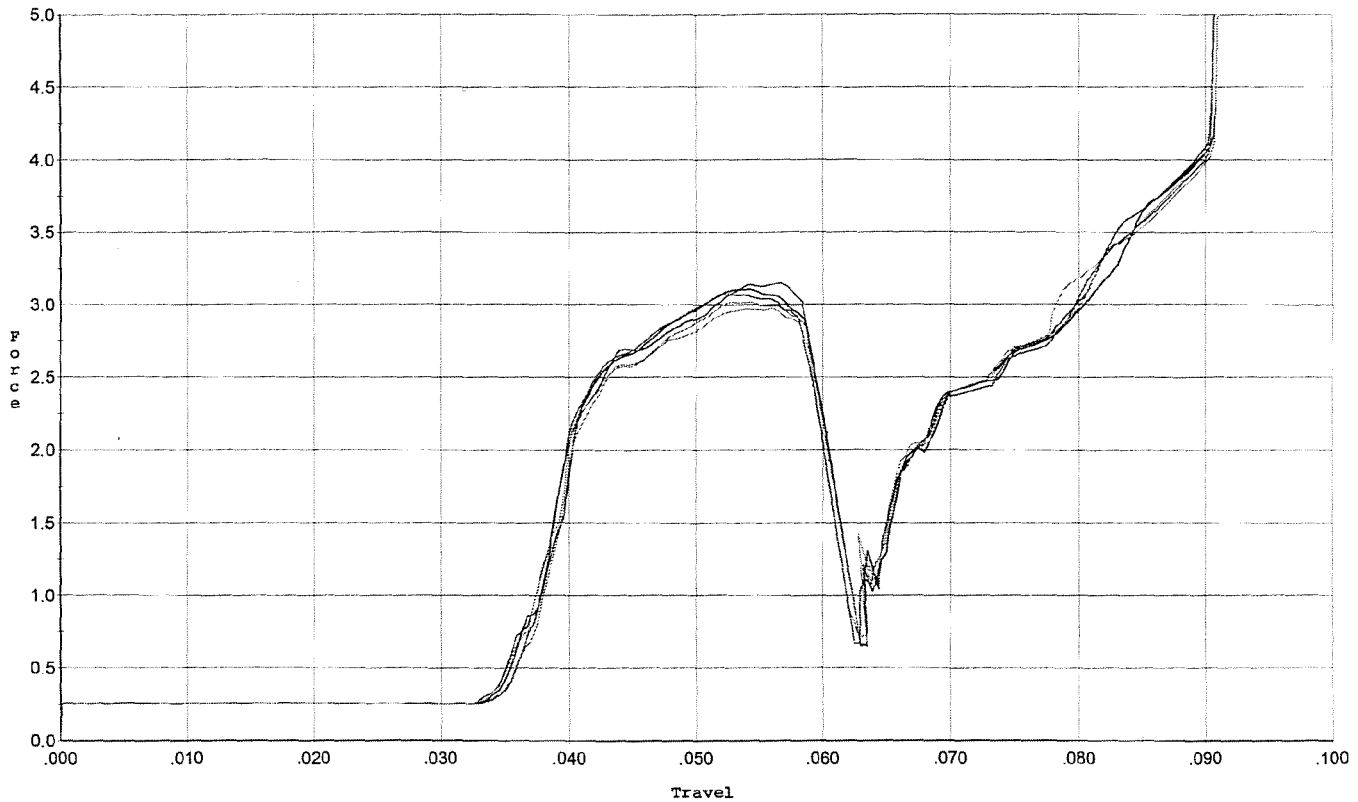
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.172	0.058	0.036	0.036	0.070		Set Trigger
2	3.002	0.059	0.035	0.037	0.068		Set Trigger
3	3.063	0.059	0.035	0.036	0.069		Set Trigger
4	2.999	0.059	0.035	0.036	0.068		Set Trigger
5	3.020	0.059	0.036	0.037	0.066		Set Trigger

AVG 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



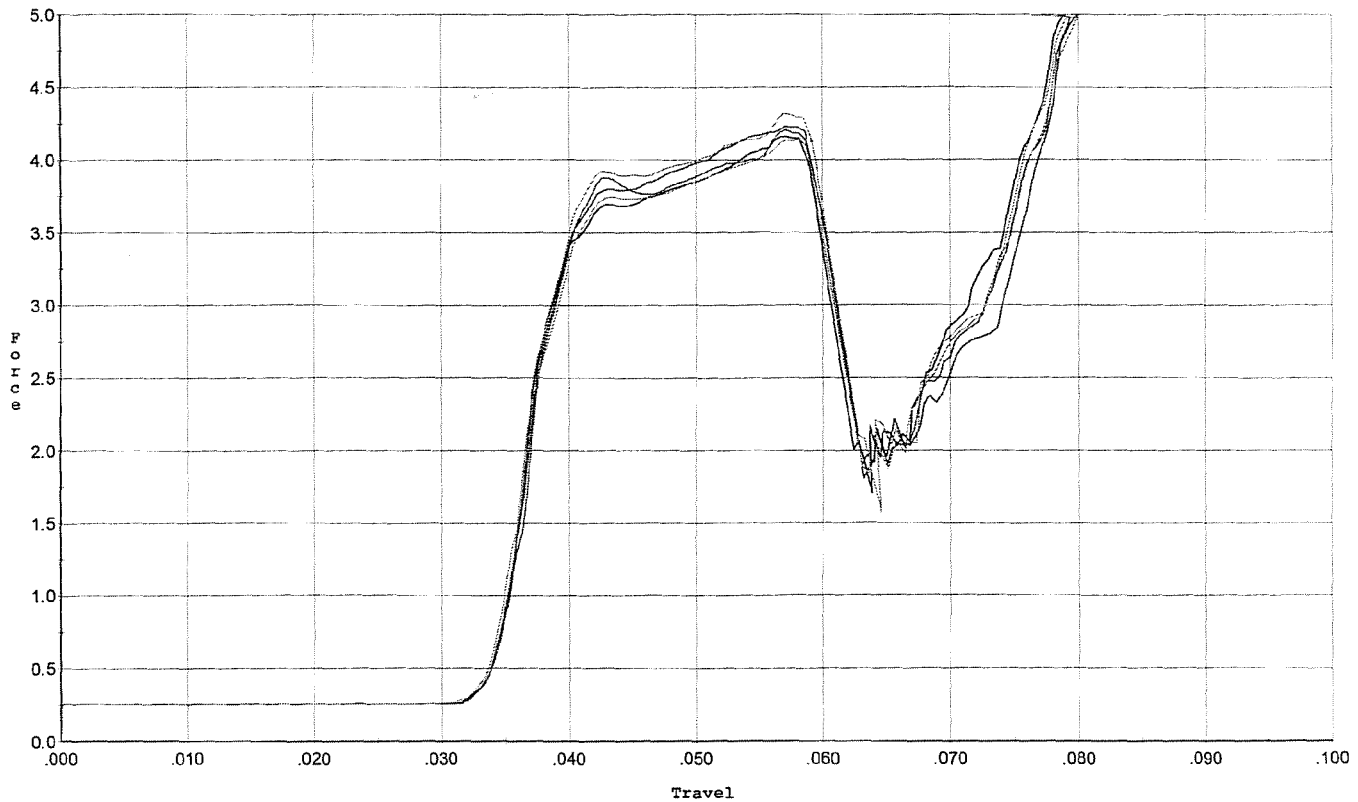
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.152	0.060	0.035	0.036	0.071		Set Trigger
2	3.106	0.060	0.035	0.036	0.071		Set Trigger
3	3.071	0.059	0.035	0.036	0.070		Set Trigger
4	2.974	0.059	0.035	0.036	0.068		Set Trigger
5	3.018	0.061	0.035	0.036	0.069		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



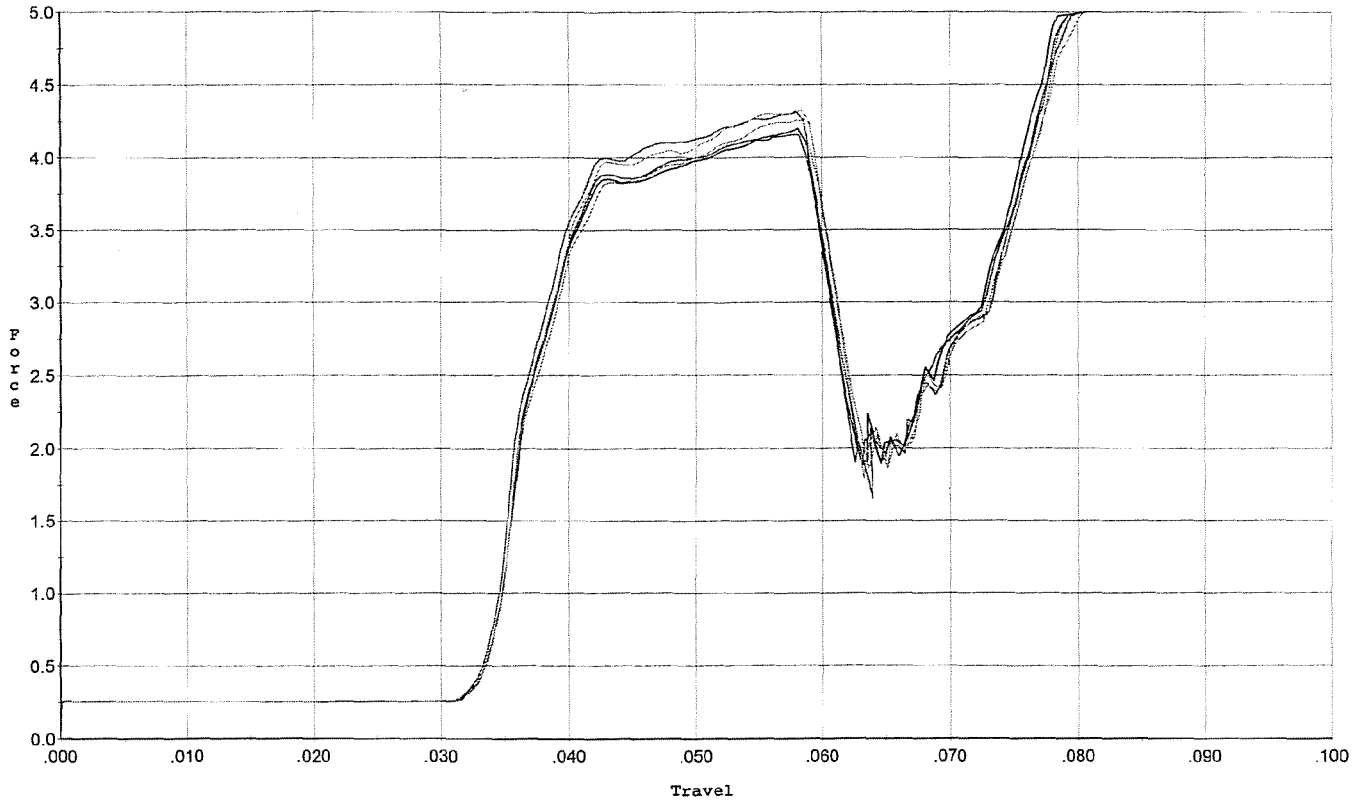
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.060	0.034	0.034	0.102		Set Trigger
2	4.161	0.059	0.034	0.034	0.097		Set Trigger
3	4.209	0.059	0.034	0.034	0.097		Set Trigger
4	4.142	0.061	0.034	0.034	0.101		Set Trigger
5	4.322	0.059	0.034	0.034	0.102		Set Trigger

Arg 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



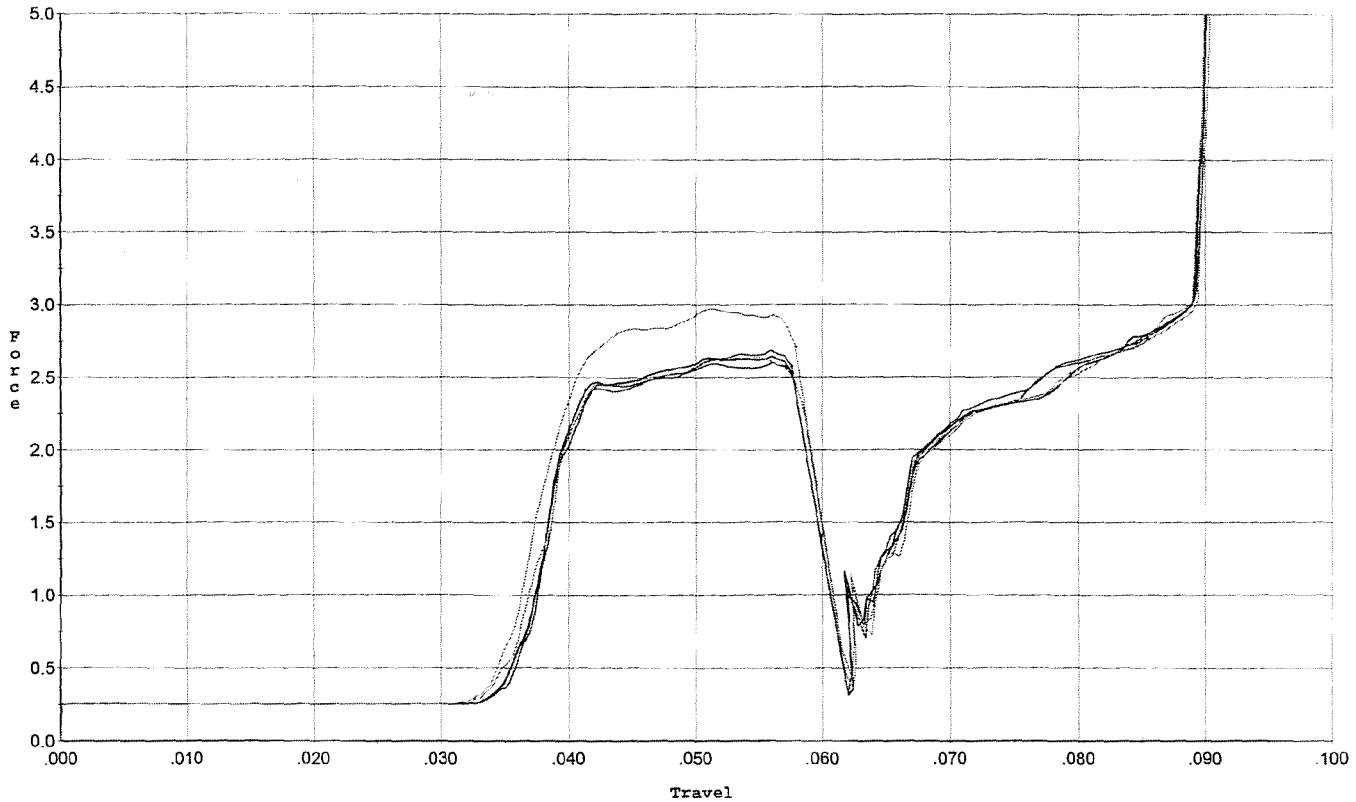
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.059	0.033	0.034	0.100		Set Trigger
2	4.199	0.059	0.033	0.034	0.100		Set Trigger
3	4.316	0.059	0.033	0.034	0.103		Set Trigger
4	4.323	0.059	0.033	0.034	0.103		Set Trigger
5	4.259	0.060	0.033	0.034	0.102		Set Trigger

Avg 4.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



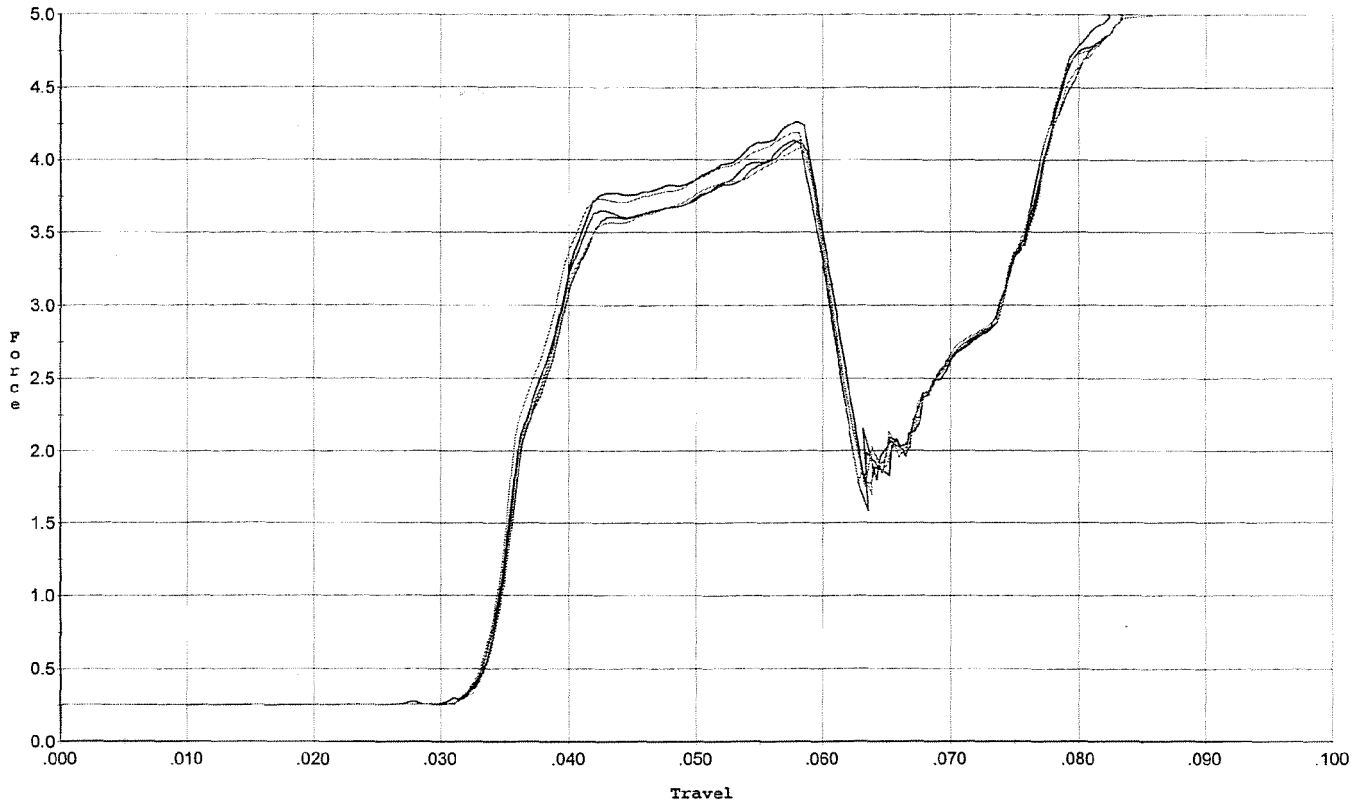
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.060	0.036	0.037	0.063		Set Trigger
2	2.644	0.058	0.035	0.037	0.061		Set Trigger
3	2.685	0.058	0.035	0.037	0.061		Set Trigger
4	2.639	0.059	0.034	0.037	0.063		Set Trigger
5	2.972	0.058	0.034	0.036	0.069		Set Trigger

AVG 2.70

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.135	0.060	0.033	0.034	0.098		Set Trigger
2	4.266	0.061	0.033	0.034	0.102		Set Trigger
3	4.135	0.059	0.033	0.034	0.095		Set Trigger
4	4.080	0.059	0.033	0.034	0.095		Set Trigger
5	4.191	0.059	0.033	0.034	0.099		Set Trigger

Avg 4.16