

G6765029

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



original registration sticker



3J FORM

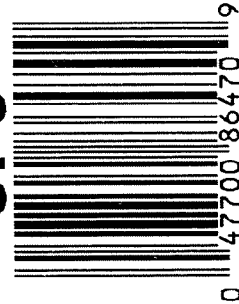
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6765029

UPC



8-29-08

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66765029

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	J.P.D.
430	ASSEMBLE TO STOCK		6-18-08	JP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-18-08	J.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	B.J.
542	APPLY COATINGS (BARREL ACTION)		7-8	CS
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY		7-16-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

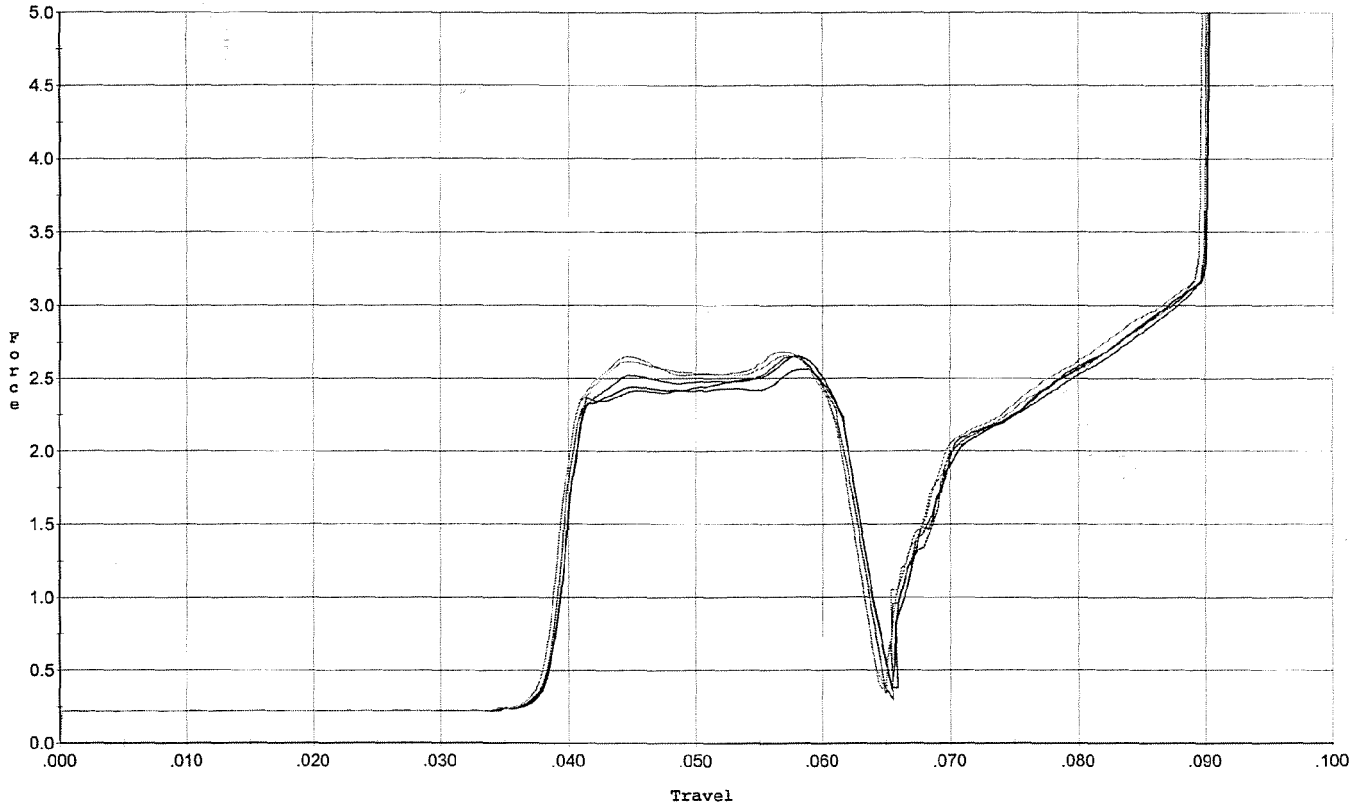
OP #	OPERATION NAME	129970	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8</u> <u>7.5</u> <u>7.5</u>	8-2	TC
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>5.5</u>	8-2	TC
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-2	TC
	J) ASSEMBLE STOCK			7-16-08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS			8-28-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7-19-08	TRW
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7/19/08	MED
670	FINAL INSPECTION A) HEADSPACE			8-28-08	RSN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.38</u> <u>2.22</u> <u>2.34</u> <u>2.21</u>	8-1-08	RSN
	C) FUNCTION			8-28-08	RSN
690	PACK			8-29-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



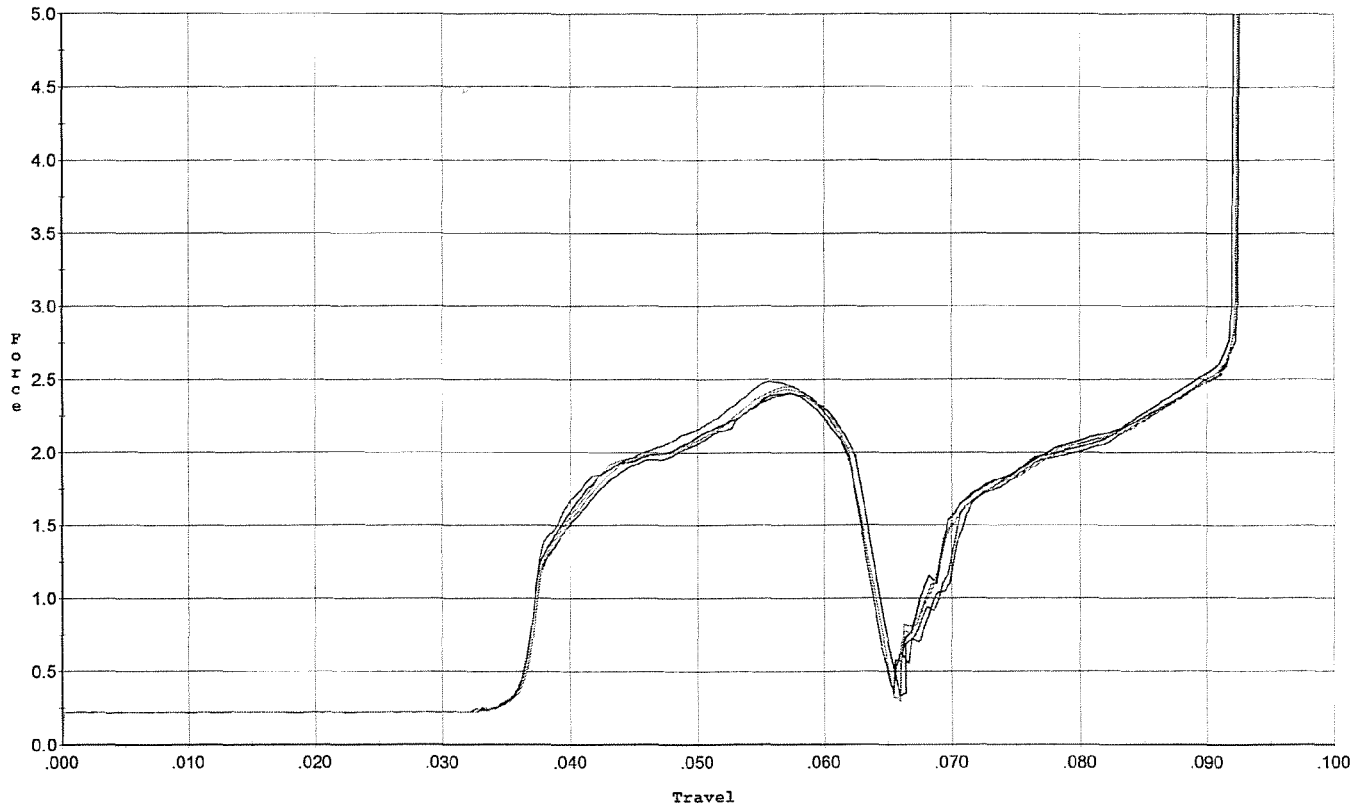
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.062	0.038	0.035	0.063		Set Trigger
2	2.657	0.062	0.038	0.035	0.064		Set Trigger
3	2.650	0.062	0.038	0.035	0.065		Set Trigger
4	2.655	0.061	0.038	0.035	0.065		Set Trigger
5	2.682	0.061	0.038	0.035	0.065		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



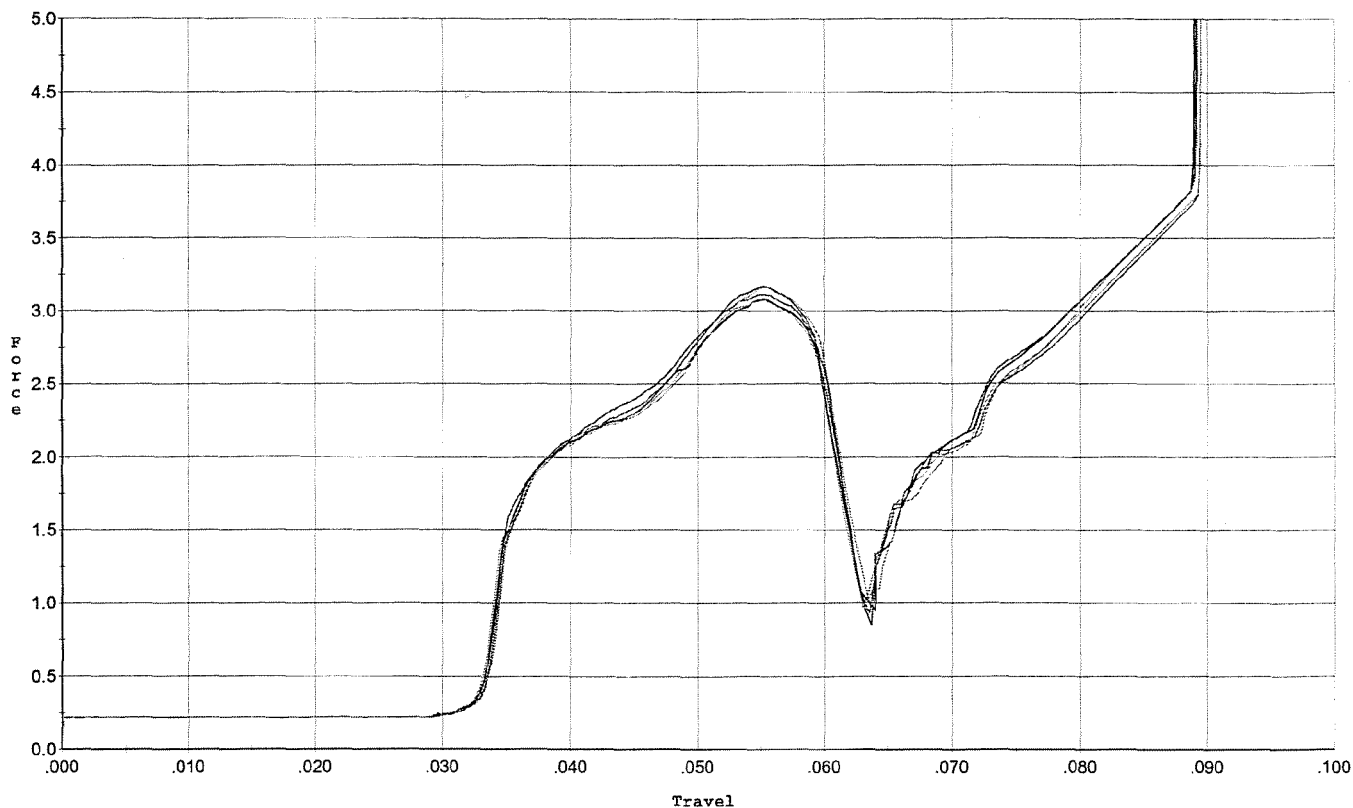
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.407	0.062	0.036	0.036	0.060		Set Trigger
2	2.408	0.062	0.036	0.036	0.060		Set Trigger
3	2.488	0.062	0.036	0.036	0.061		Set Trigger
4	2.431	0.062	0.036	0.036	0.059		Set Trigger
5	2.450	0.062	0.036	0.036	0.060		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



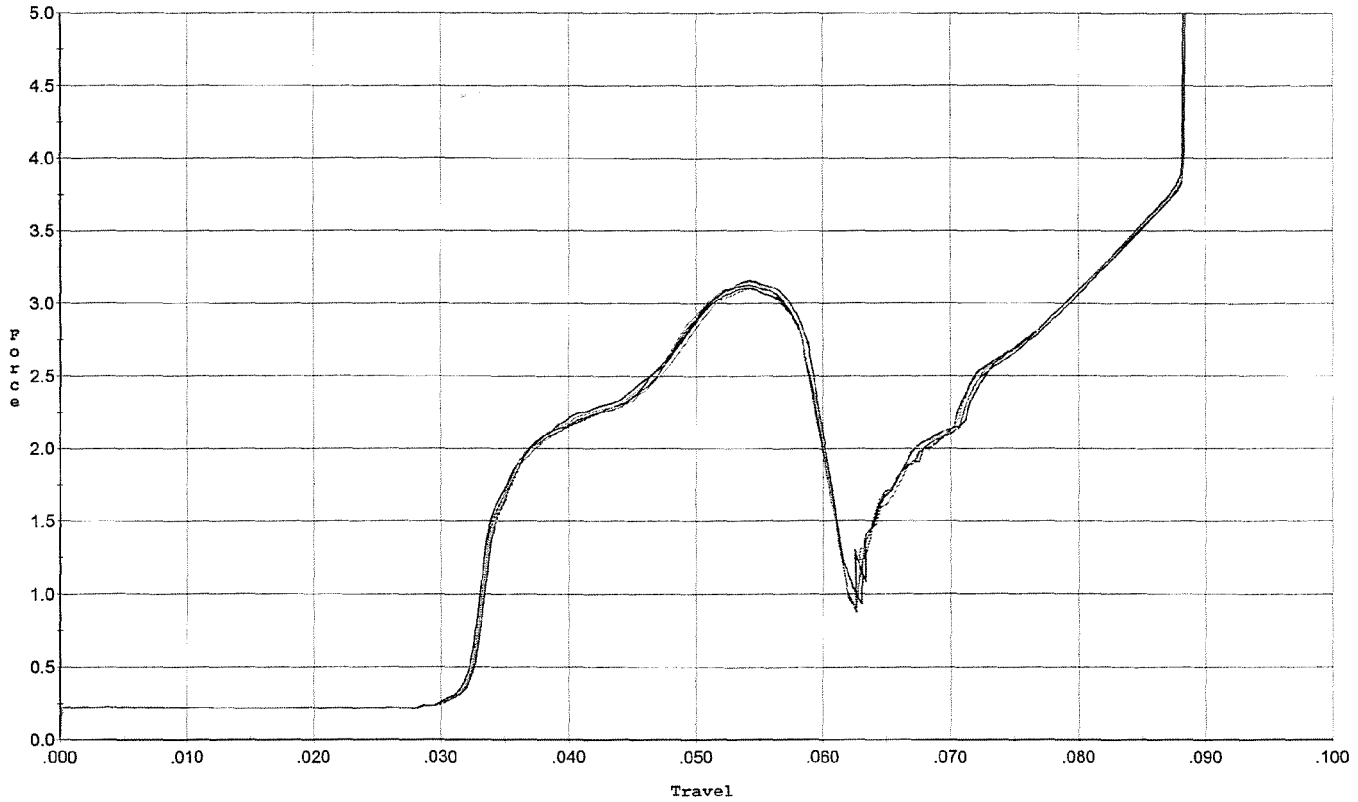
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.172	0.061	0.033	0.034	0.075		Set Trigger
2	3.083	0.059	0.033	0.034	0.071		Set Trigger
3	3.112	0.060	0.033	0.034	0.073		Set Trigger
4	3.071	0.059	0.033	0.034	0.071		Set Trigger
5	3.162	0.060	0.033	0.034	0.073		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



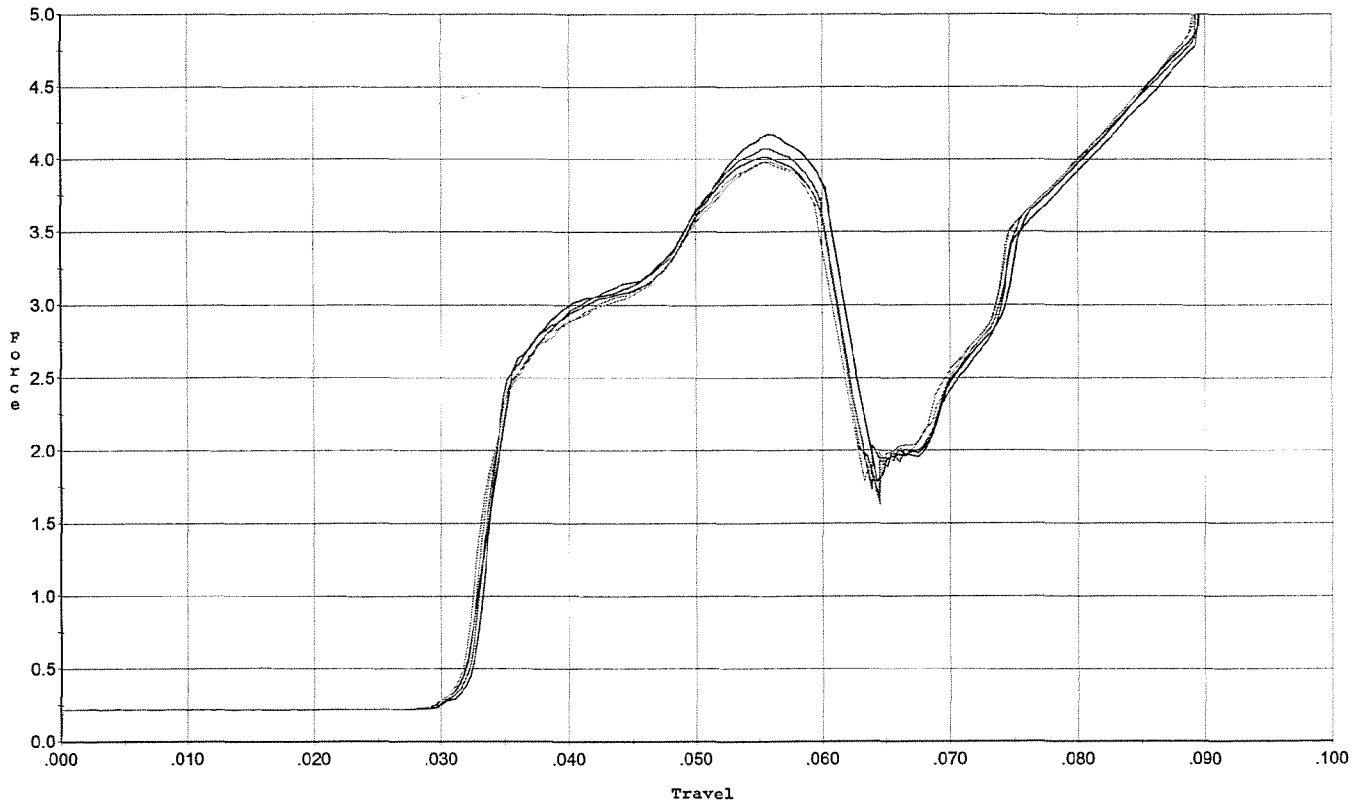
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.059	0.032	0.033	0.073		Set Trigger
2	3.124	0.060	0.032	0.033	0.074		Set Trigger
3	3.109	0.060	0.032	0.033	0.073		Set Trigger
4	3.144	0.059	0.032	0.033	0.074		Set Trigger
5	3.099	0.060	0.032	0.033	0.073		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



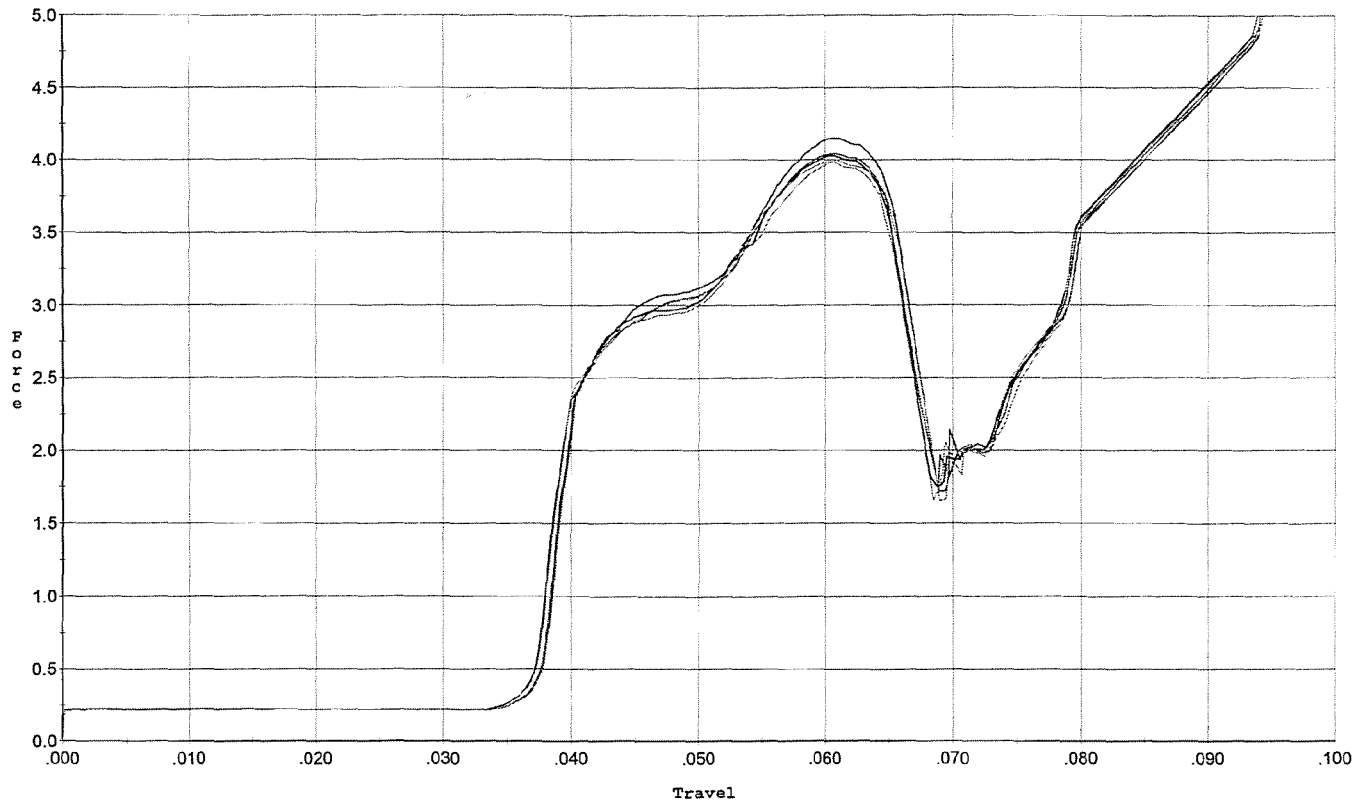
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.060	0.032	0.033	0.097		Set Trigger
2	4.174	0.060	0.031	0.032	0.100		Set Trigger
3	4.072	0.060	0.032	0.033	0.098		Set Trigger
4	3.981	0.060	0.032	0.032	0.097		Set Trigger
5	3.980	0.059	0.031	0.032	0.095		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



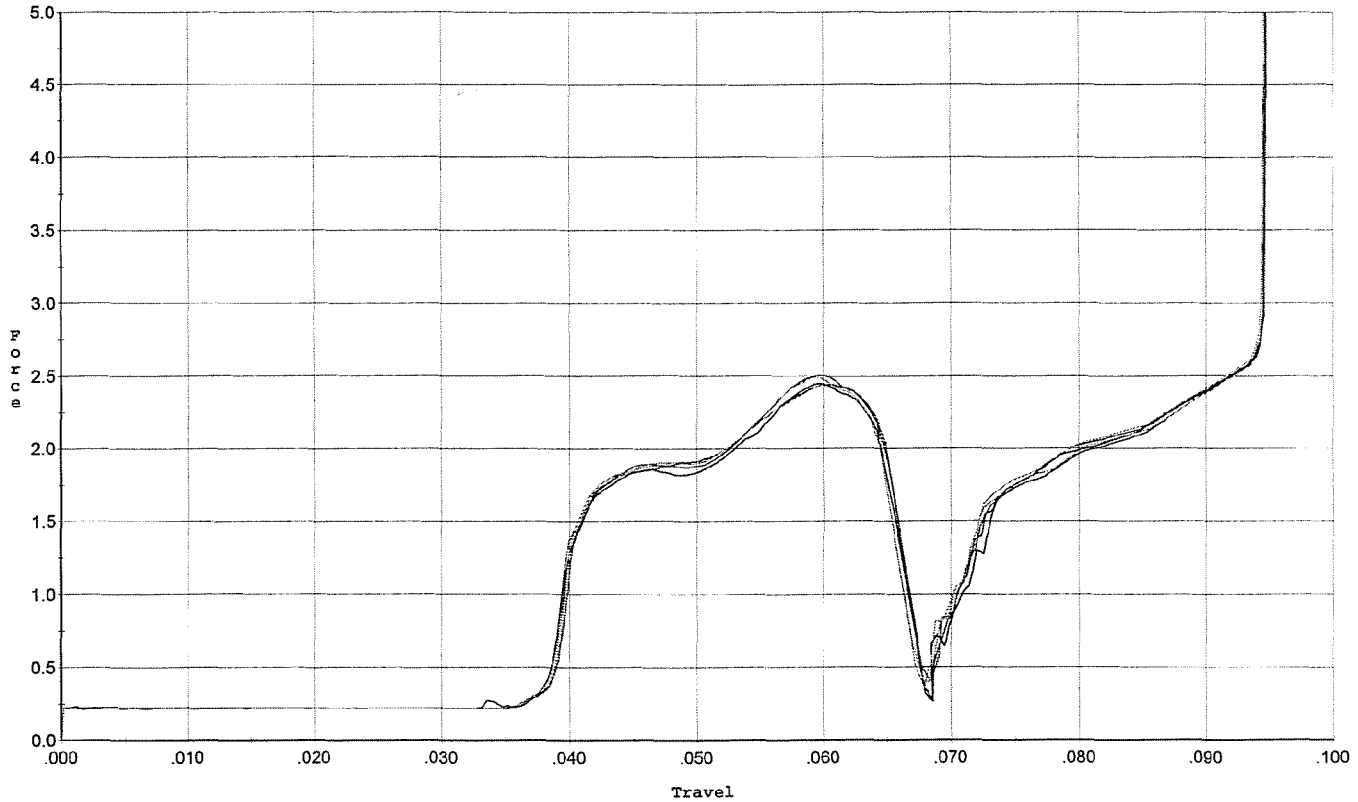
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.152	0.065	0.037	0.033	0.101		Set Trigger
2	4.032	0.065	0.037	0.033	0.099		Set Trigger
3	4.041	0.065	0.037	0.033	0.098		Set Trigger
4	3.999	0.066	0.037	0.033	0.099		Set Trigger
5	3.991	0.065	0.037	0.033	0.099		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



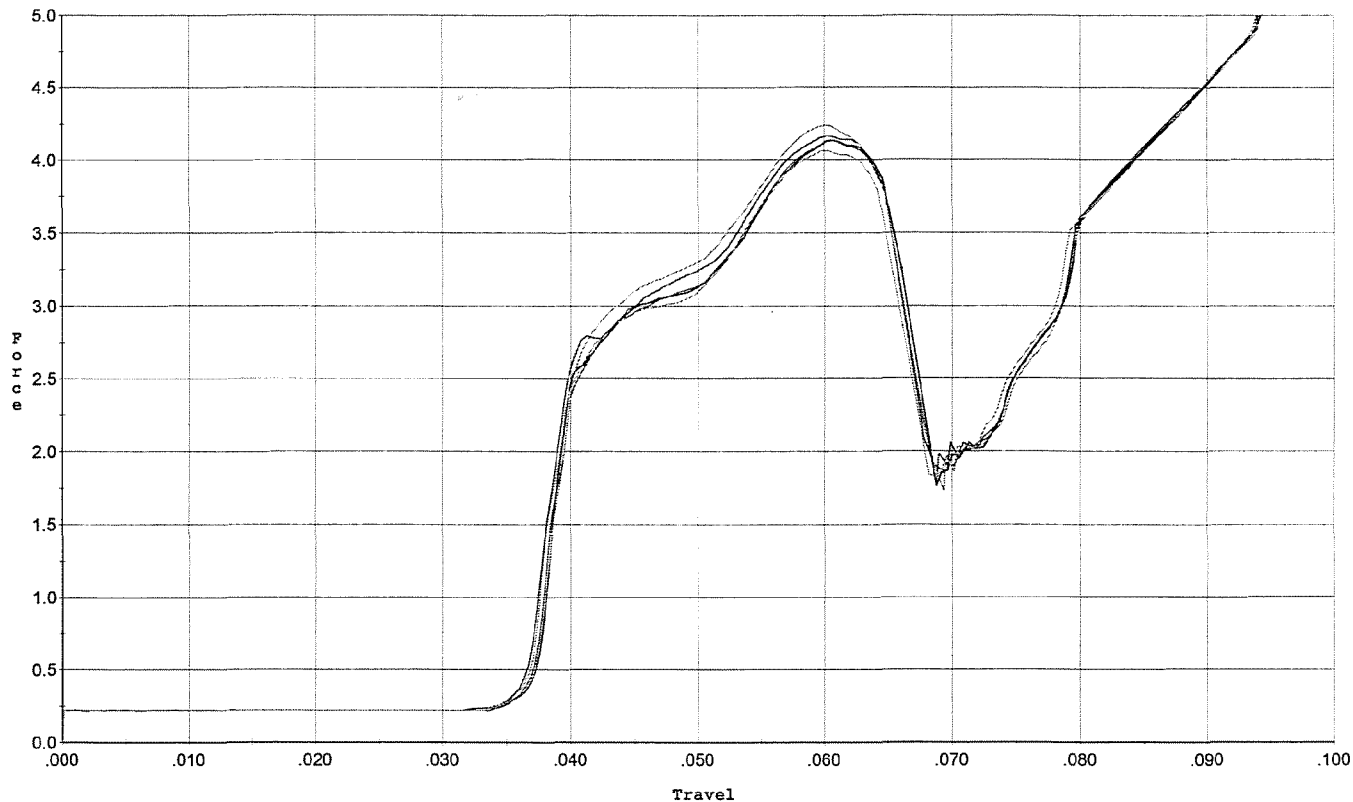
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.065	0.038	0.036	0.062		Set Trigger
2	2.449	0.066	0.038	0.036	0.061		Set Trigger
3	2.506	0.065	0.039	0.036	0.062		Set Trigger
4	2.492	0.064	0.038	0.036	0.061		Set Trigger
5	2.437	0.064	0.039	0.037	0.060		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.065	0.036	0.033	0.103		Set Trigger
2	4.136	0.066	0.037	0.033	0.103		Set Trigger
3	4.137	0.065	0.037	0.033	0.100		Set Trigger
4	4.067	0.066	0.036	0.033	0.102		Set Trigger
5	4.240	0.065	0.037	0.033	0.103		Set Trigger

Avg 4.15