

676 5030

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



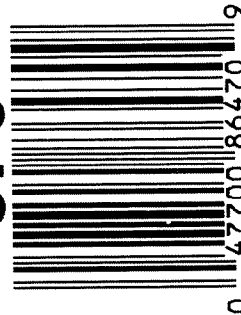
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6765030

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66765030

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SP
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-18-08	SP
472	SERIALIZE BOLT HANDLE		6-20-08	SP
475	DRILL AND TAP SIGHT HOLES	JUN 24 2008 OPERATOR WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	ST
542	APPLY COATINGS (BARREL ACTION)		7-8	UW
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-10	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-10	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-10	SP
	D) OIL FIRING PIN ASSEMBLY		7-14-08	BSU
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

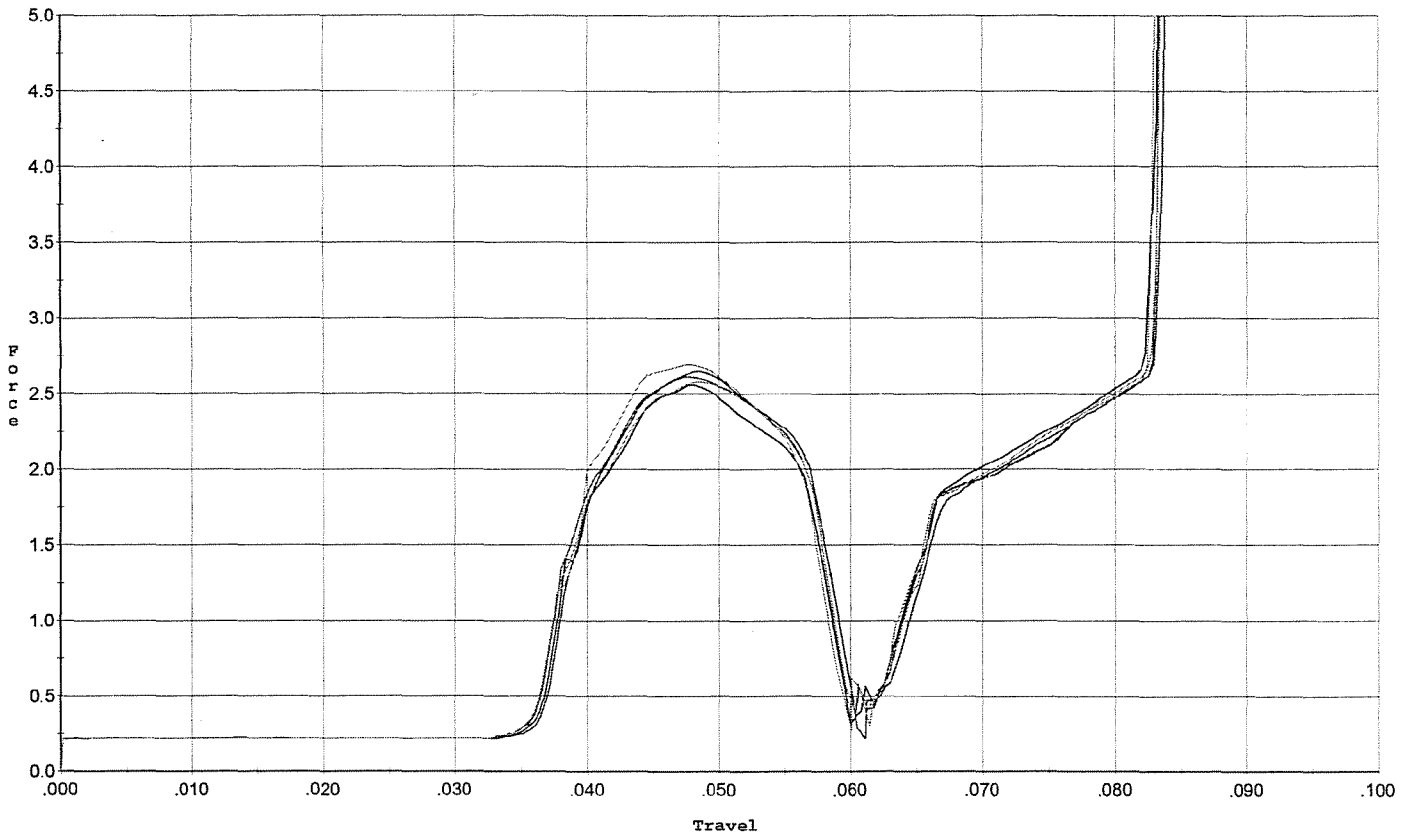
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5.5</u>	7/24/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4.5</u> <u>4.5</u>	7/24/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	7/24/08	Fm
	J) ASSEMBLE STOCK		7-14-08	ESW
	K) ASSEMBLE SWIVEL STUDS		7-29-08	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-15-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/15/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-29-08	RT
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.04</u> <u>2.05</u> <u>2.11</u> <u>2.06</u>	7/24/08	Fm
	C) FUNCTION		7-29-08	RT
690	PACK		7/30/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



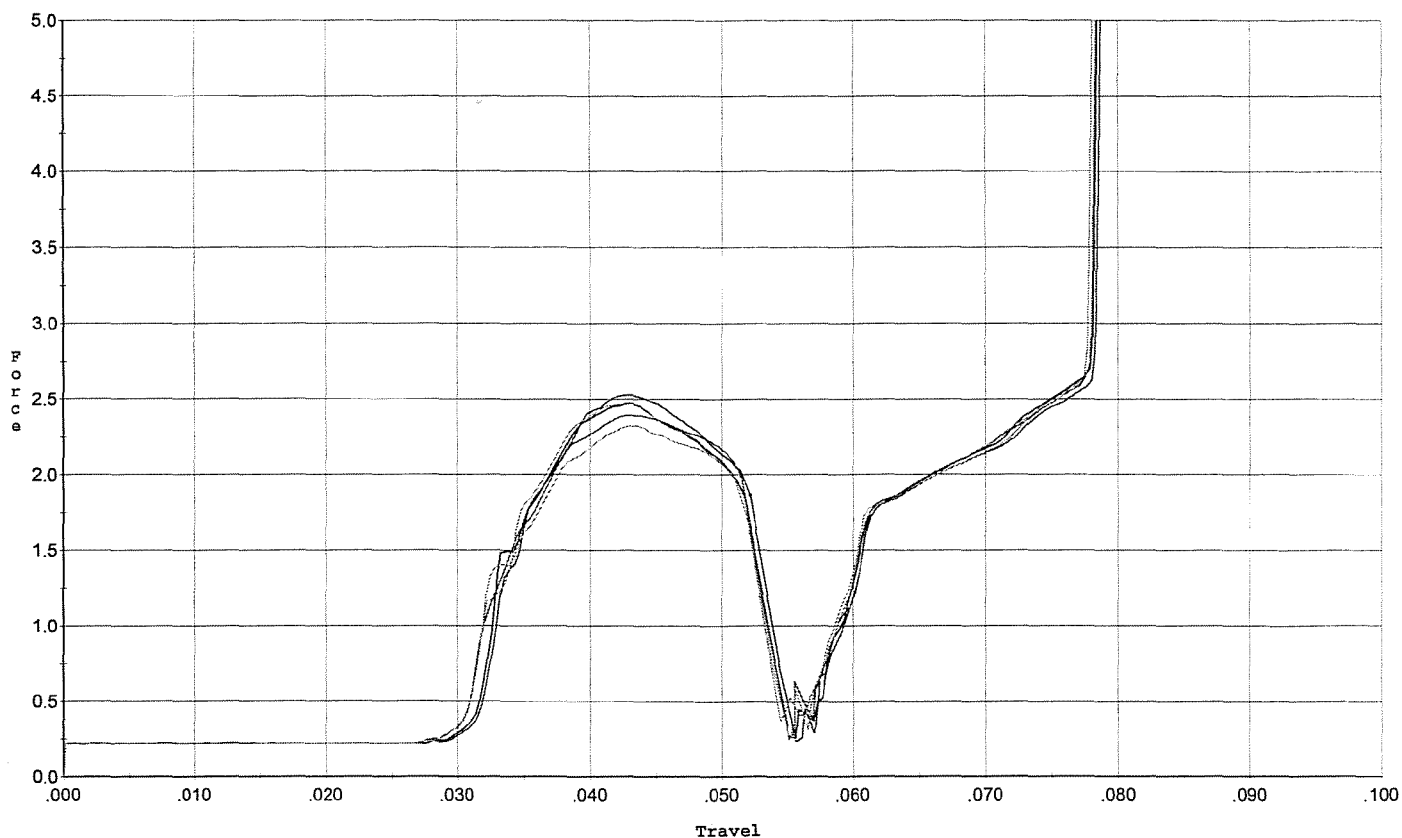
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.650	0.059	0.036	0.033	0.055		Set Trigger
2	2.562	0.058	0.036	0.033	0.052		Set Trigger
3	2.615	0.057	0.036	0.033	0.054		Set Trigger
4	2.581	0.057	0.036	0.033	0.053		Set Trigger
5	2.693	0.057	0.036	0.033	0.054		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



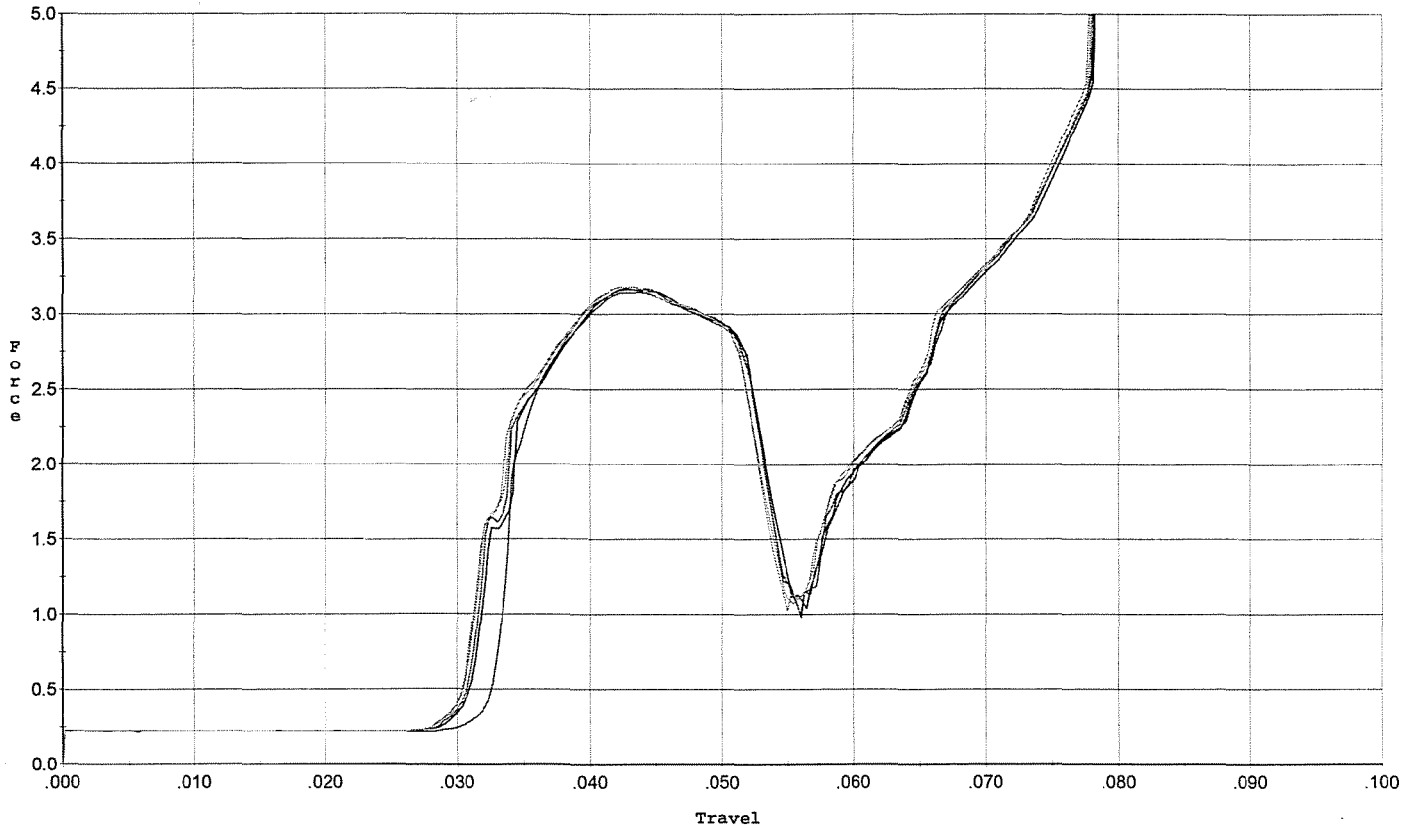
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.527	0.052	0.032	0.032	0.050		Set Trigger
2	2.469	0.052	0.031	0.032	0.049		Set Trigger
3	2.394	0.051	0.031	0.032	0.049		Set Trigger
4	2.326	0.052	0.031	0.032	0.048		Set Trigger
5	2.470	0.052	0.031	0.032	0.050		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



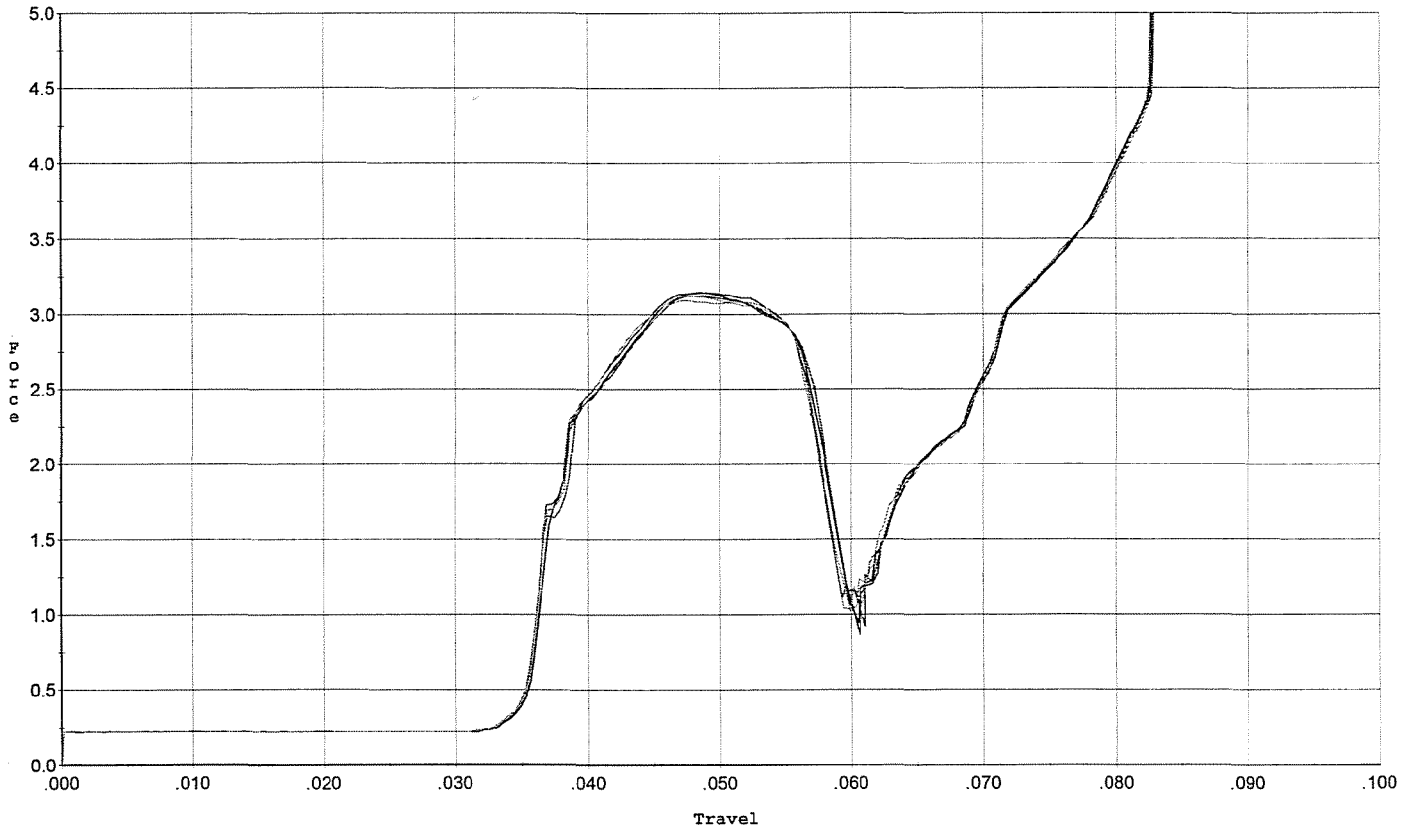
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.148	0.052	0.032	0.032	0.062		Set Trigger
2	3.174	0.052	0.031	0.031	0.064		Set Trigger
3	3.170	0.052	0.030	0.031	0.065		Set Trigger
4	3.180	0.051	0.030	0.031	0.064		Set Trigger
5	3.184	0.051	0.030	0.031	0.064		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



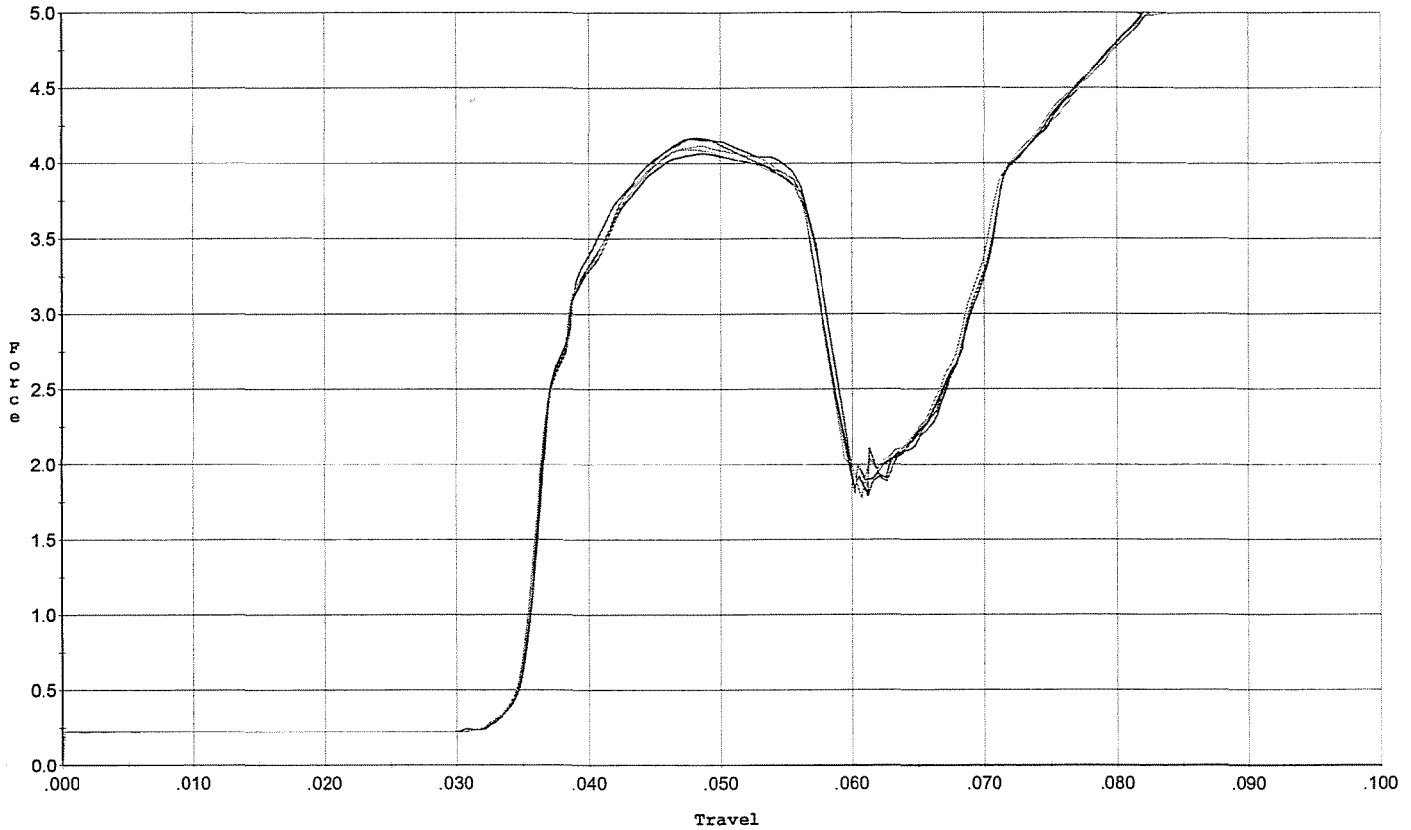
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.057	0.035	0.032	0.066		Set Trigger
2	3.143	0.058	0.035	0.031	0.068		Set Trigger
3	3.125	0.057	0.035	0.031	0.067		Set Trigger
4	3.094	0.056	0.035	0.032	0.065		Set Trigger
5	3.123	0.057	0.035	0.032	0.067		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



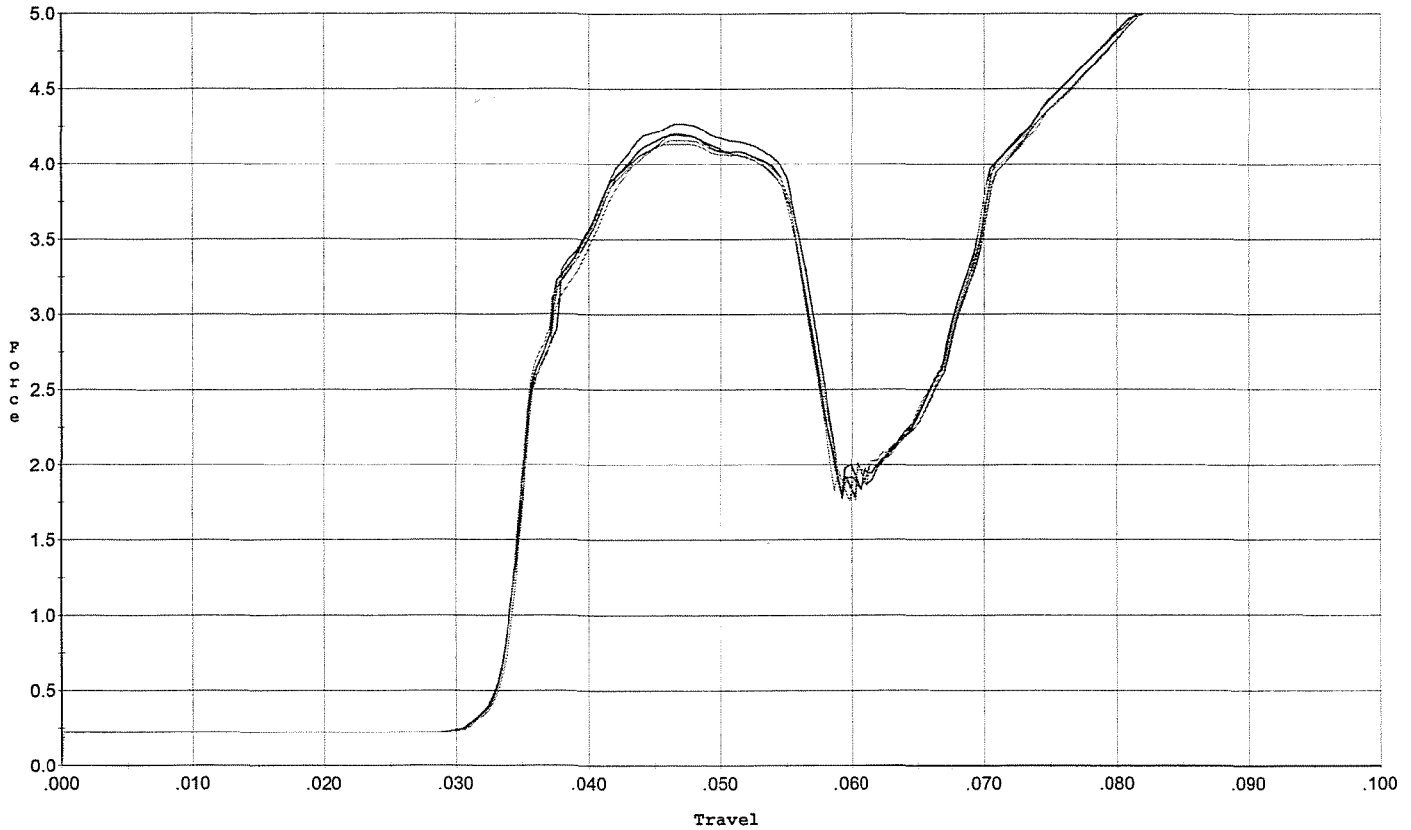
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.057	0.034	0.030	0.090		Set Trigger
2	4.065	0.056	0.034	0.030	0.086		Set Trigger
3	4.166	0.057	0.035	0.030	0.089		Set Trigger
4	4.115	0.056	0.035	0.030	0.087		Set Trigger
5	4.088	0.056	0.034	0.030	0.087		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



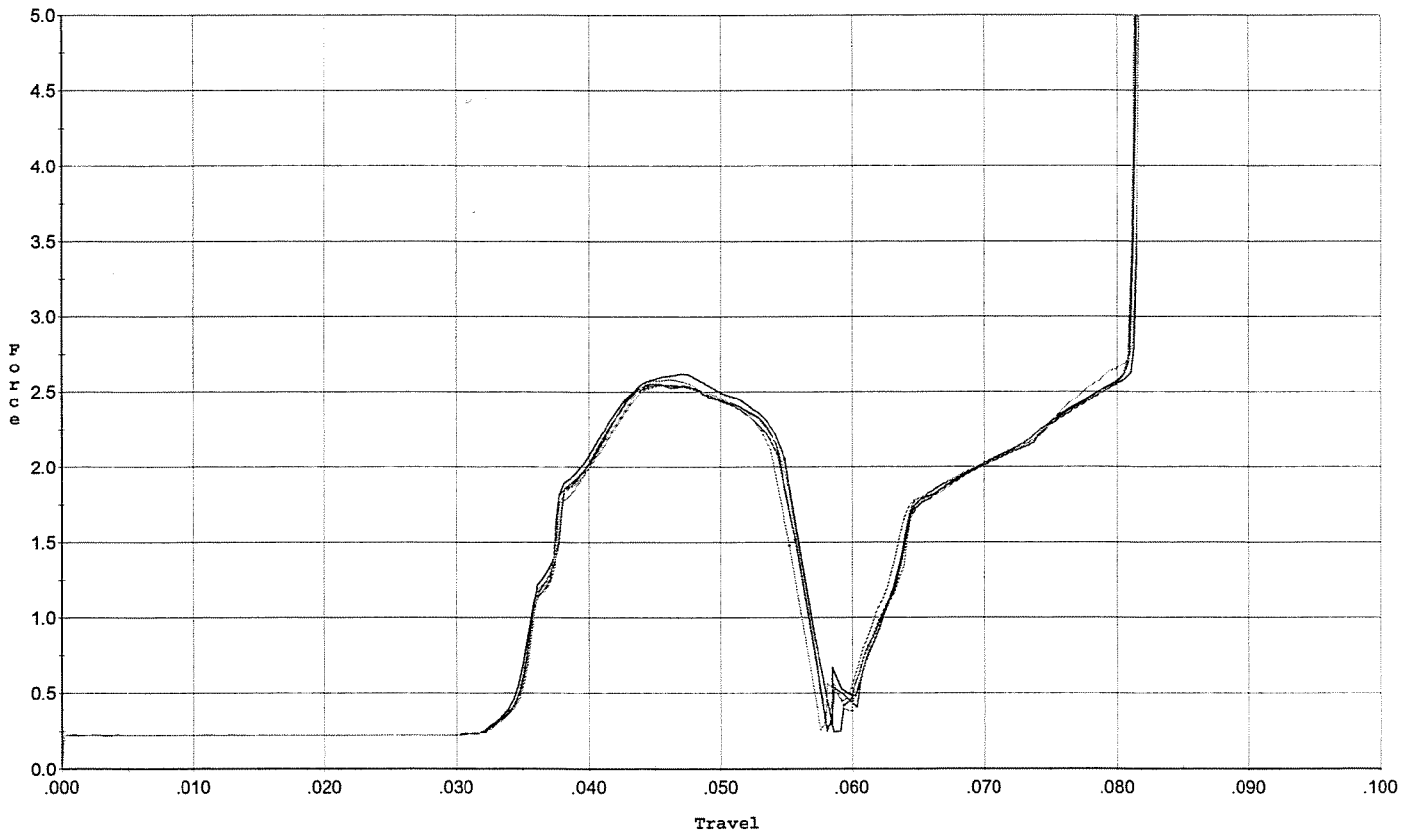
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.269	0.056	0.033	0.030	0.092		Set Trigger
2	4.195	0.055	0.033	0.030	0.089		Set Trigger
3	4.201	0.055	0.033	0.030	0.088		Set Trigger
4	4.158	0.055	0.033	0.030	0.087		Set Trigger
5	4.134	0.056	0.033	0.030	0.089		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



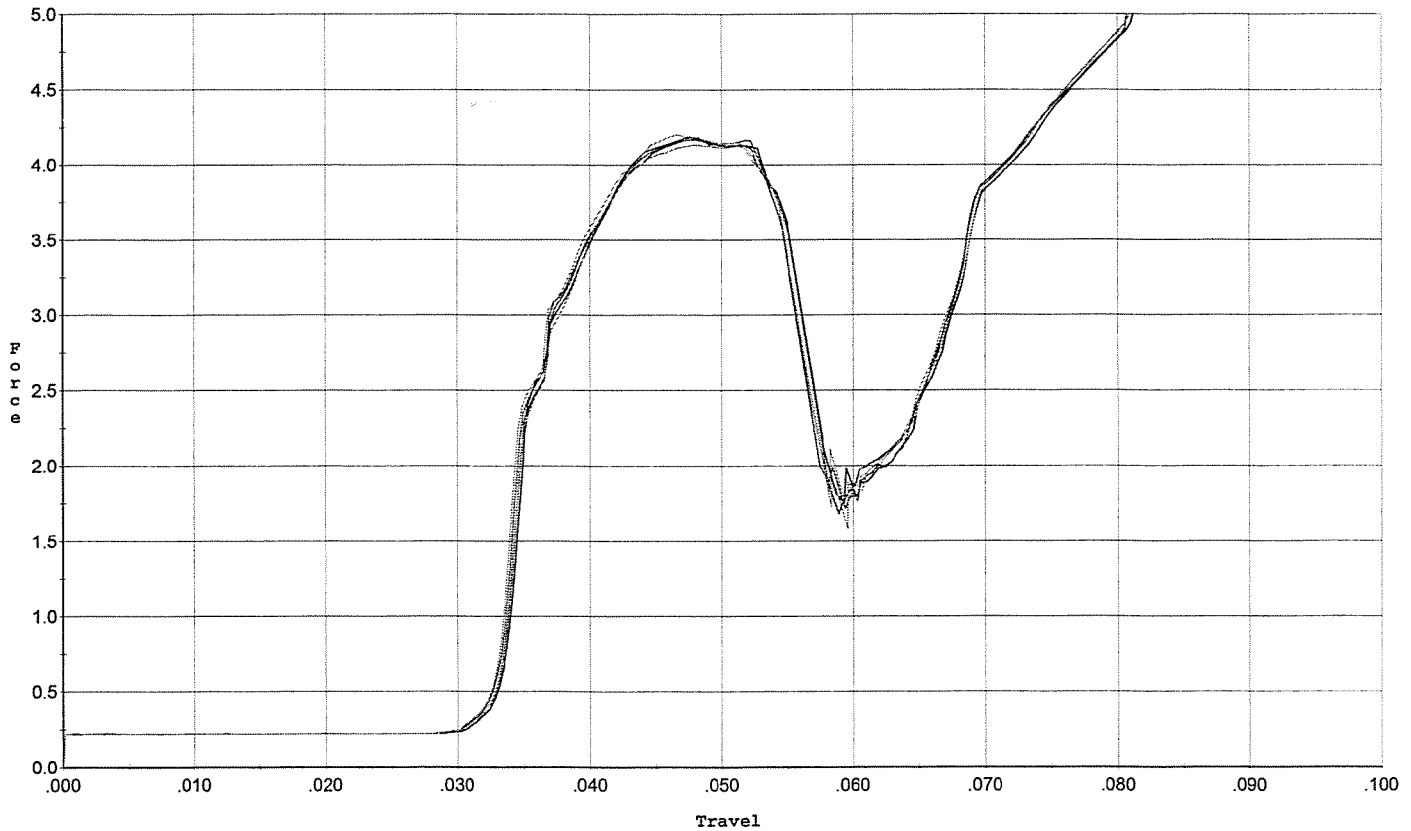
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.619	0.055	0.034	0.033	0.052		Set Trigger
2	2.551	0.056	0.034	0.033	0.053		Set Trigger
3	2.542	0.056	0.035	0.033	0.052		Set Trigger
4	2.582	0.055	0.035	0.033	0.052		Set Trigger
5	2.546	0.055	0.035	0.033	0.051		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.055	0.033	0.030	0.085		Set Trigger
2	4.167	0.055	0.033	0.030	0.086		Set Trigger
3	4.169	0.055	0.032	0.030	0.088		Set Trigger
4	4.199	0.054	0.032	0.030	0.086		Set Trigger
5	4.135	0.054	0.033	0.030	0.084		Set Trigger

Avg 4.17