

56765031

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



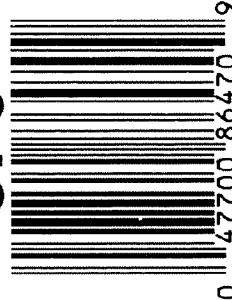
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6765031

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6765031

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SP
460	CHECK HEADSPACE		7-15-08	SP
470	DIS-ASSEMBLE ACTION		7-16-08	RT
472	SERIALIZE BOLT HANDLE		7-16-08	RT
475	DRILL AND TAP SIGHT HOLES		7-19-08	SP
480	MAGNAFLUX BBL ACTION		7-25-08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DL
542	APPLY COATINGS (BARREL ACTION)		7-31	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-04-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-04-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-04-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-5-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

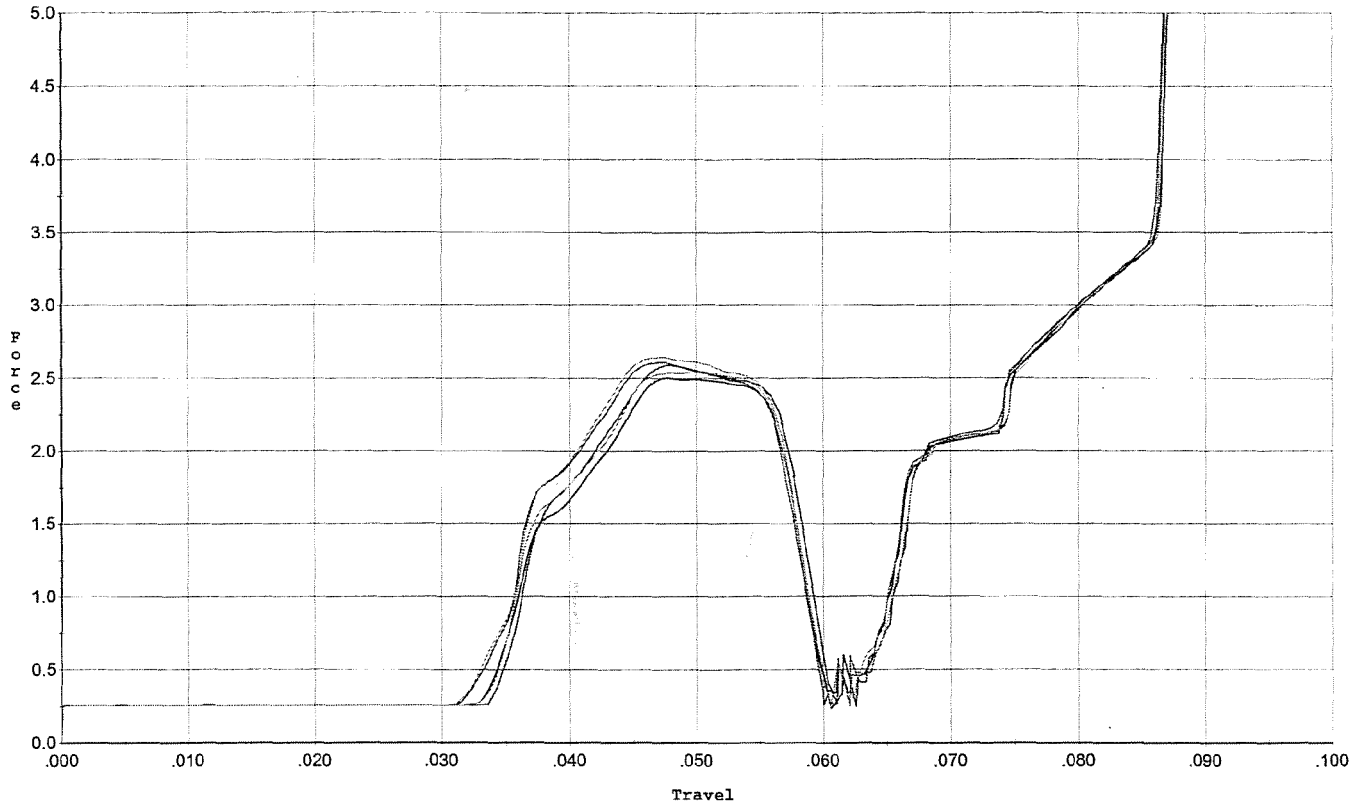
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3 LBS.</u> <u>3 LBS.</u> <u>3 LBS.</u>	8-13-08	L.P.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5 LBS</u> <u>5 LBS</u> <u>5 LBS</u>	8-13-08	L.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.020</u> <u>.020</u> <u>.020</u>	8-13-08	L.P.D.
	J) ASSEMBLE STOCK		8-5-08	ESN
	K) ASSEMBLE SWIVEL STUDS		8-13-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-13-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-13-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-13-08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-6-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-6-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-13-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.48</u> <u>2.31</u> <u>2.39</u> <u>2.37</u>	8-7-08	TRW
	C) FUNCTION		8-13-08	L.P.D.
690	PACK		8/24/08	Fay

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



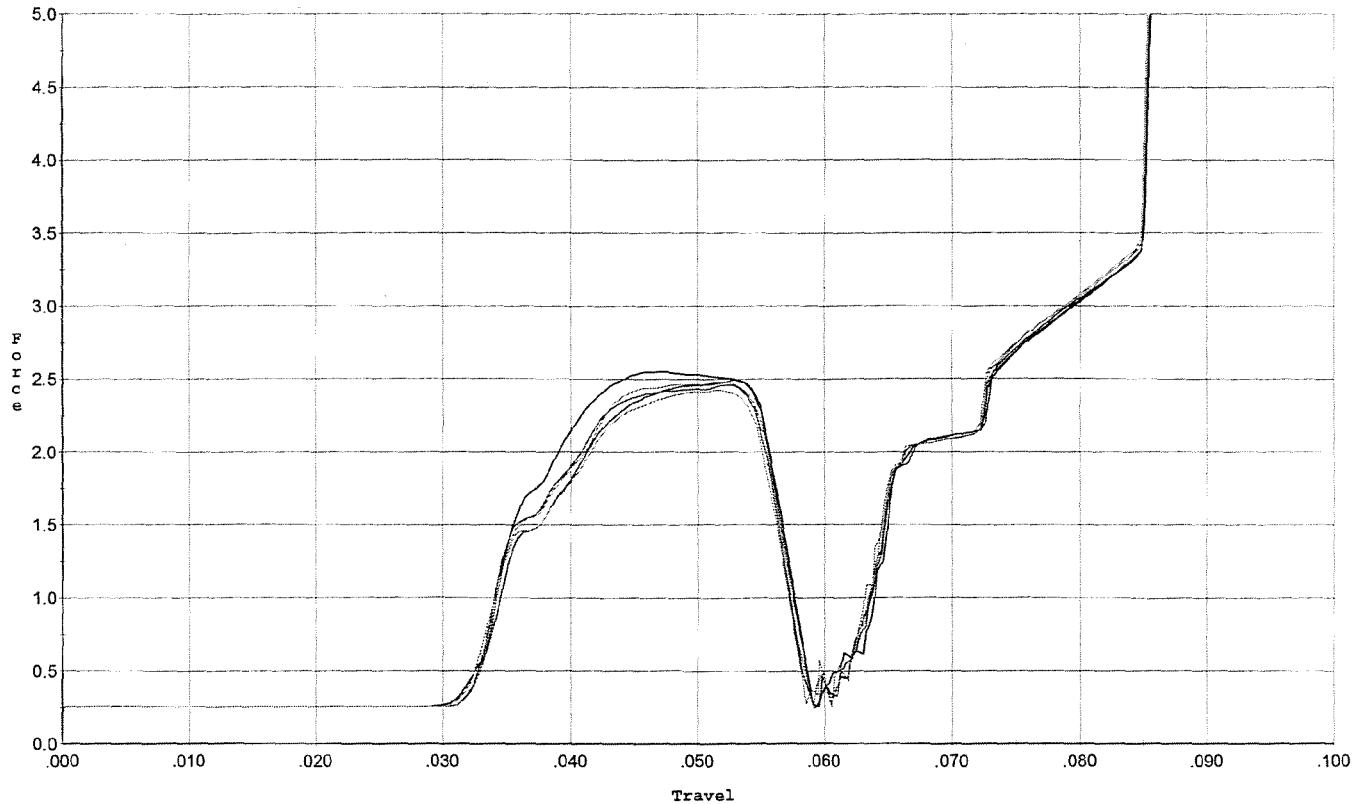
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.590	0.058	0.034	0.035	0.058		Set Trigger
2	2.504	0.057	0.034	0.035	0.055		Set Trigger
3	2.611	0.058	0.032	0.035	0.059		Set Trigger
4	2.541	0.057	0.034	0.035	0.057		Set Trigger
5	2.644	0.057	0.032	0.036	0.060		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



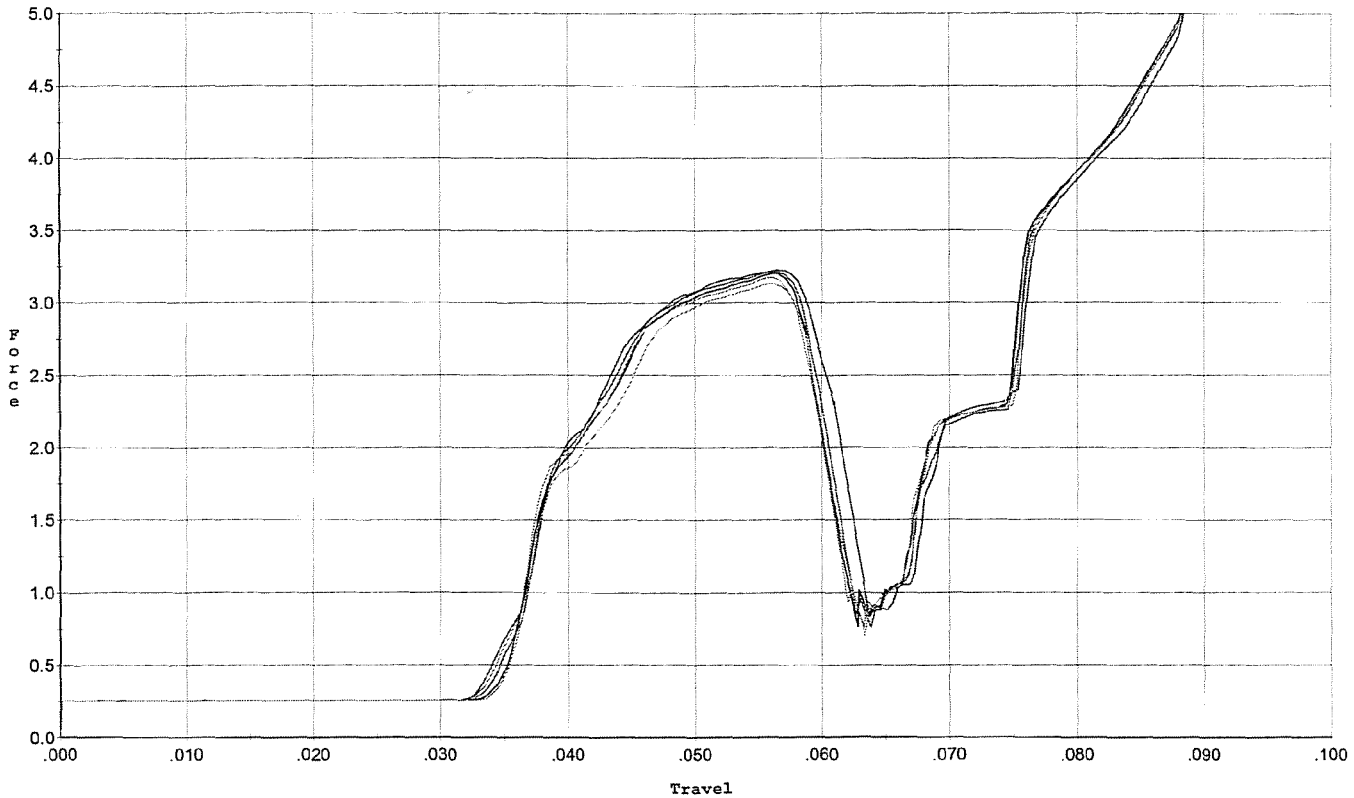
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.497	0.055	0.032	0.035	0.054		Set Trigger
2	2.550	0.057	0.032	0.035	0.060		Set Trigger
3	2.461	0.056	0.032	0.035	0.055		Set Trigger
4	2.424	0.056	0.032	0.035	0.055		Set Trigger
5	2.475	0.055	0.032	0.035	0.055		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



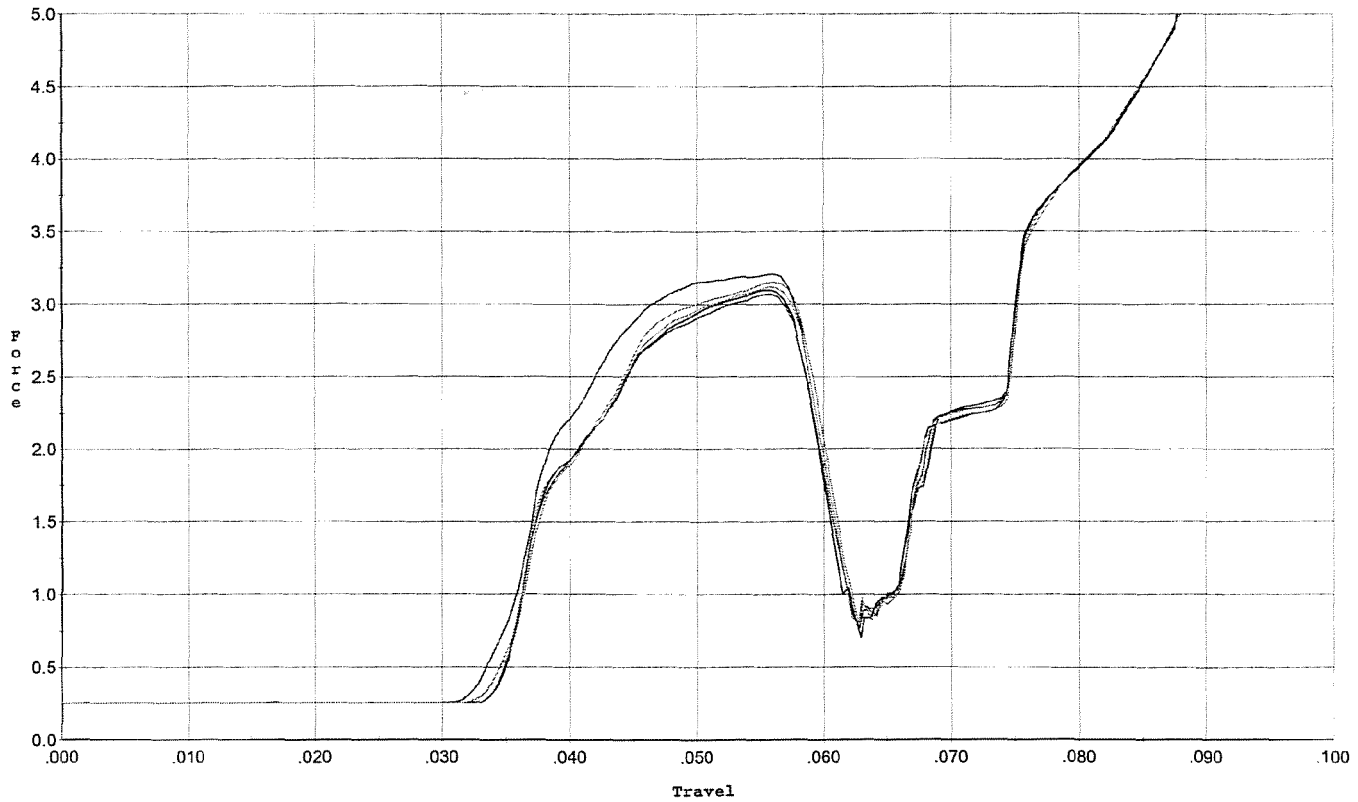
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.225	0.061	0.033	0.033	0.077		Set Trigger
2	3.202	0.059	0.035	0.034	0.070		Set Trigger
3	3.213	0.060	0.034	0.034	0.073		Set Trigger
4	3.173	0.059	0.034	0.034	0.071		Set Trigger
5	3.129	0.059	0.035	0.034	0.068		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



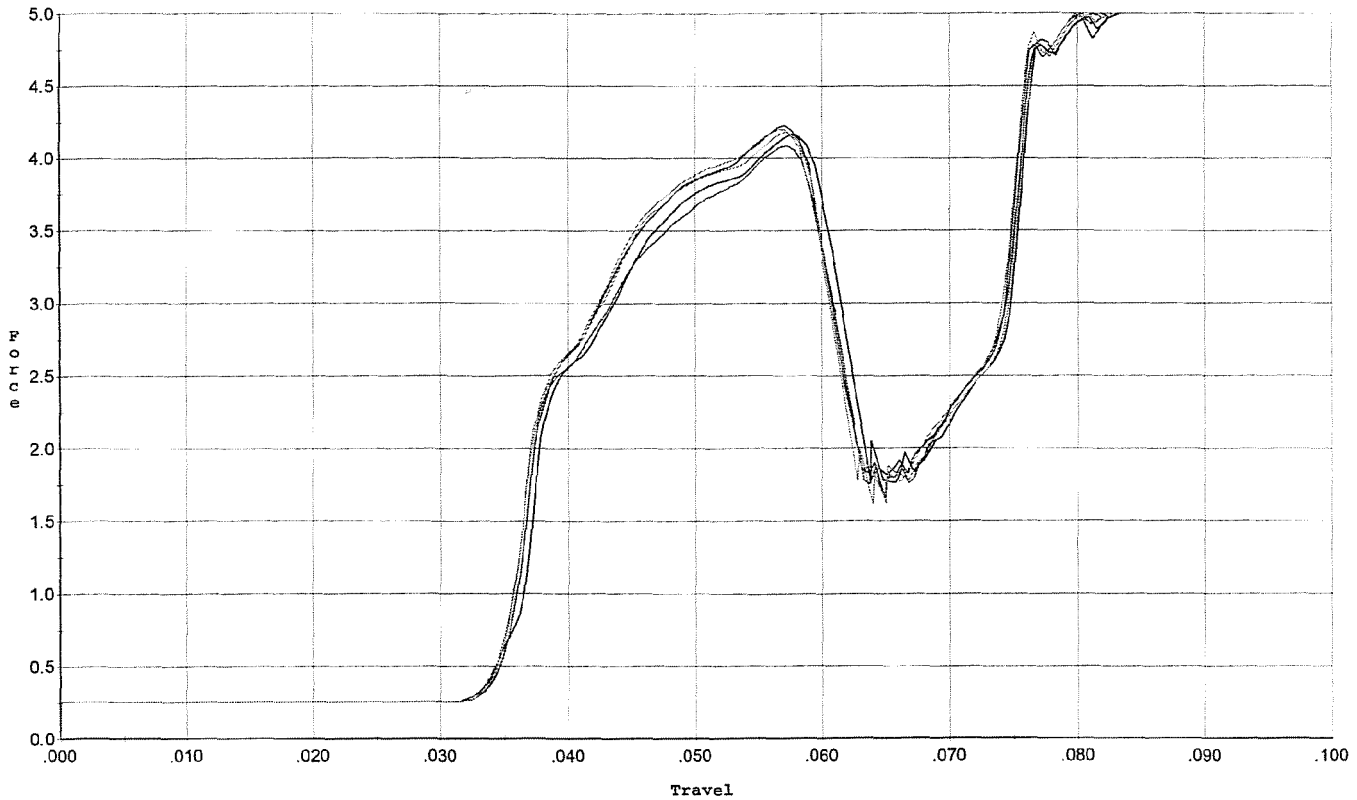
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.206	0.058	0.033	0.034	0.073		Set Trigger
2	3.097	0.059	0.035	0.034	0.068		Set Trigger
3	3.071	0.059	0.034	0.034	0.068		Set Trigger
4	3.120	0.060	0.034	0.034	0.071		Set Trigger
5	3.151	0.059	0.034	0.034	0.070		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



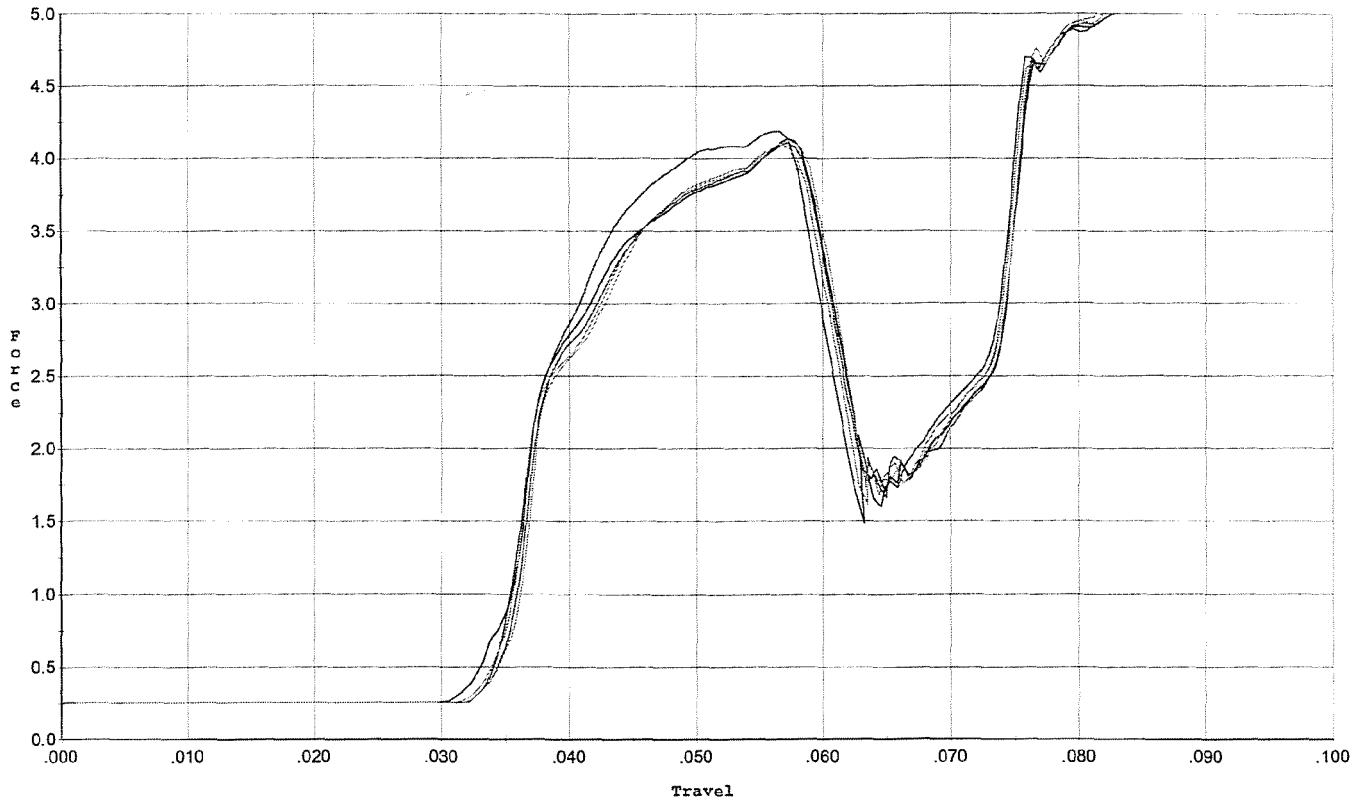
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.226	0.059	0.034	0.033	0.092		Set Trigger
2	4.166	0.061	0.034	0.032	0.094		Set Trigger
3	4.082	0.061	0.034	0.032	0.093		Set Trigger
4	4.182	0.059	0.034	0.033	0.092		Set Trigger
5	4.202	0.060	0.034	0.033	0.093		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



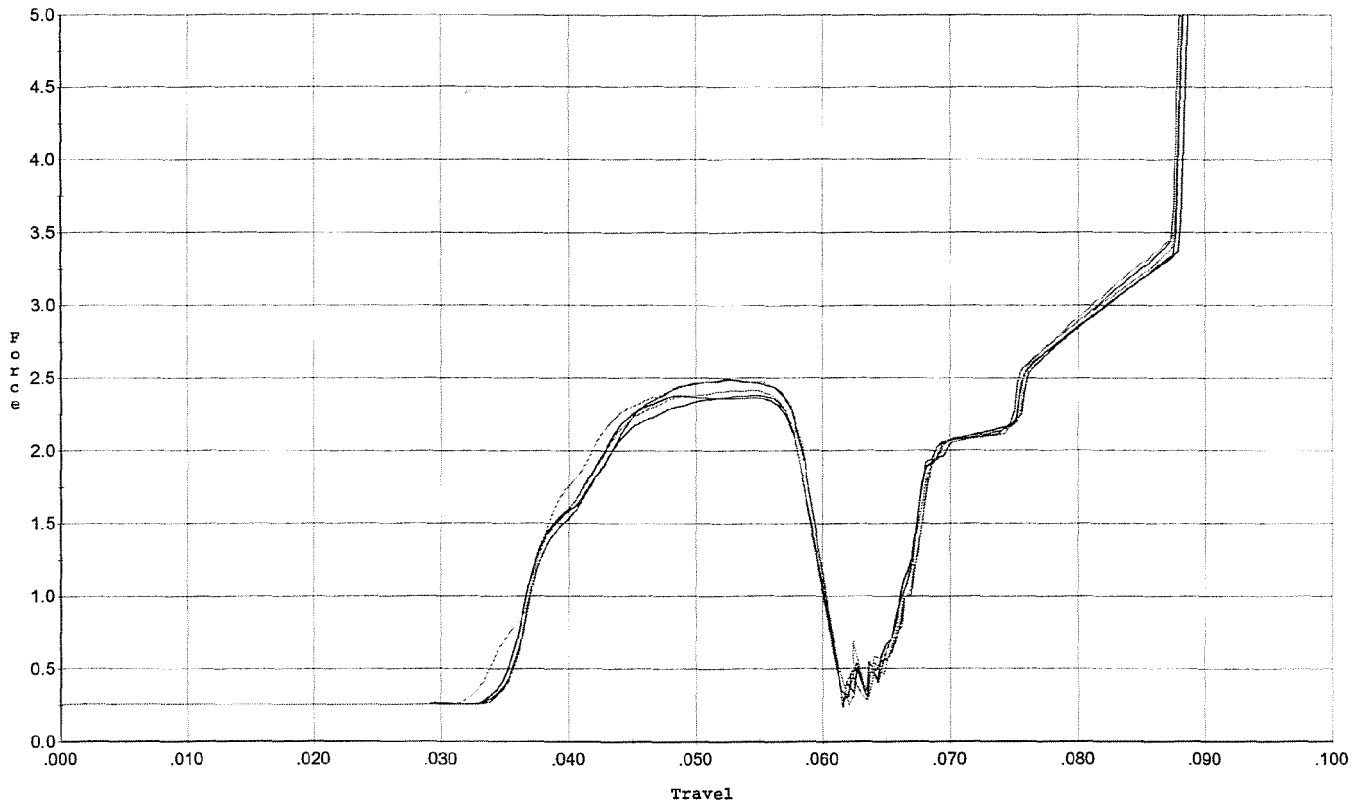
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.058	0.034	0.033	0.092		Set Trigger
2	4.136	0.061	0.033	0.032	0.097		Set Trigger
3	4.107	0.060	0.034	0.032	0.092		Set Trigger
4	4.117	0.061	0.034	0.032	0.094		Set Trigger
5	4.093	0.061	0.034	0.032	0.094		Set Trigger

AVG 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



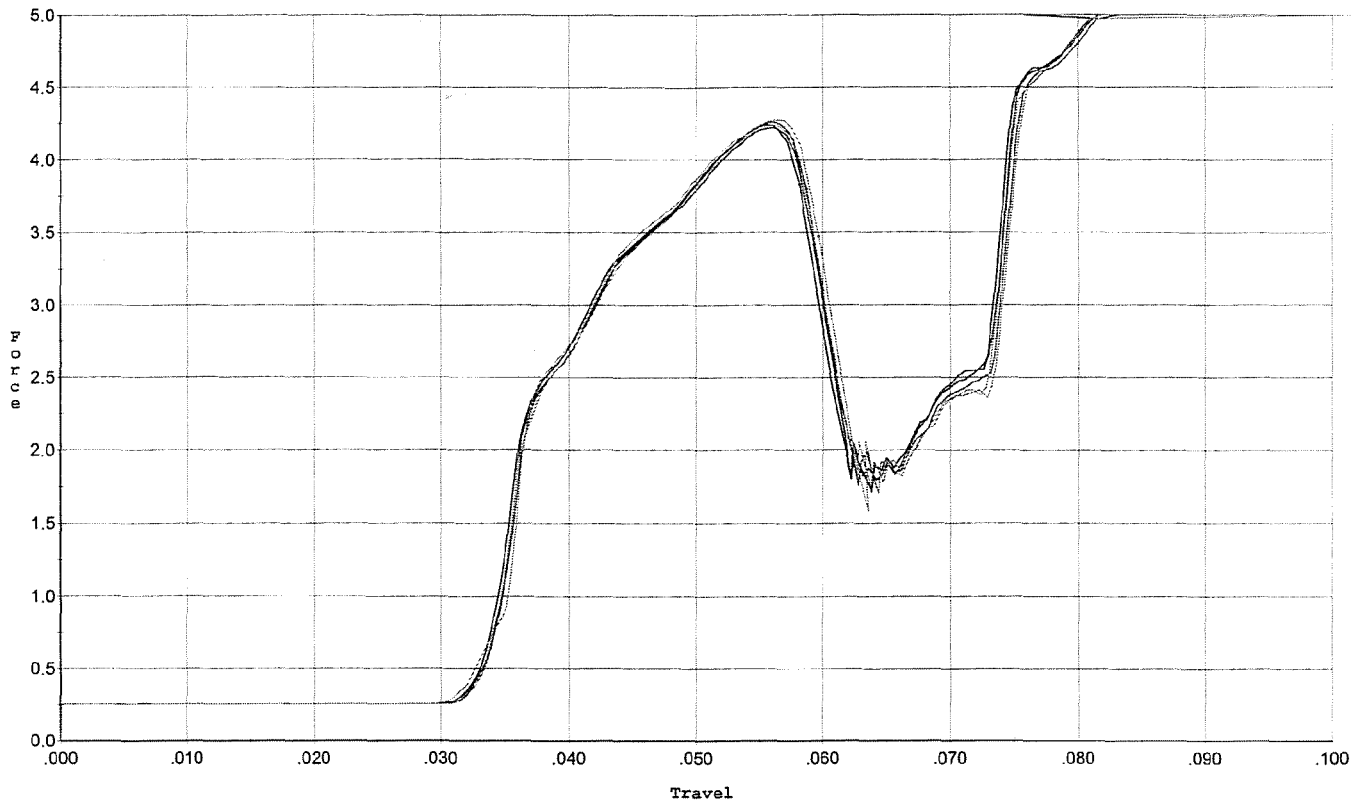
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.489	0.059	0.035	0.036	0.057		Set Trigger
2	2.380	0.060	0.035	0.036	0.057		Set Trigger
3	2.380	0.058	0.035	0.036	0.054		Set Trigger
4	2.485	0.058	0.034	0.035	0.059		Set Trigger
5	2.415	0.058	0.035	0.036	0.055		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.218	0.059	0.033	0.032	0.093		Set Trigger
2	4.242	0.058	0.033	0.032	0.092		Set Trigger
3	4.260	0.059	0.033	0.032	0.093		Set Trigger
4	4.237	0.059	0.033	0.032	0.093		Set Trigger
5	4.277	0.060	0.032	0.031	0.096		Set Trigger

Avg 4.24