

G676 5032

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



G6765032

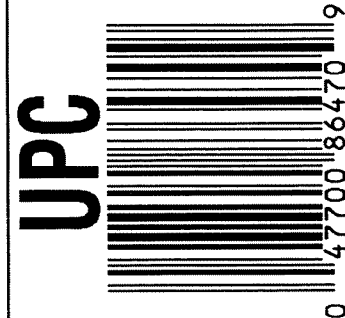
owner registration sticker



G6765032

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6765032



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66765032

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SP
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	SP
472	SERIALIZE BOLT HANDLE		6-20-08	SP
475	DRILL AND TAP SIGHT HOLES		6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BT
542	APPLY COATINGS (BARREL ACTION)		2-8	CL
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-14-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

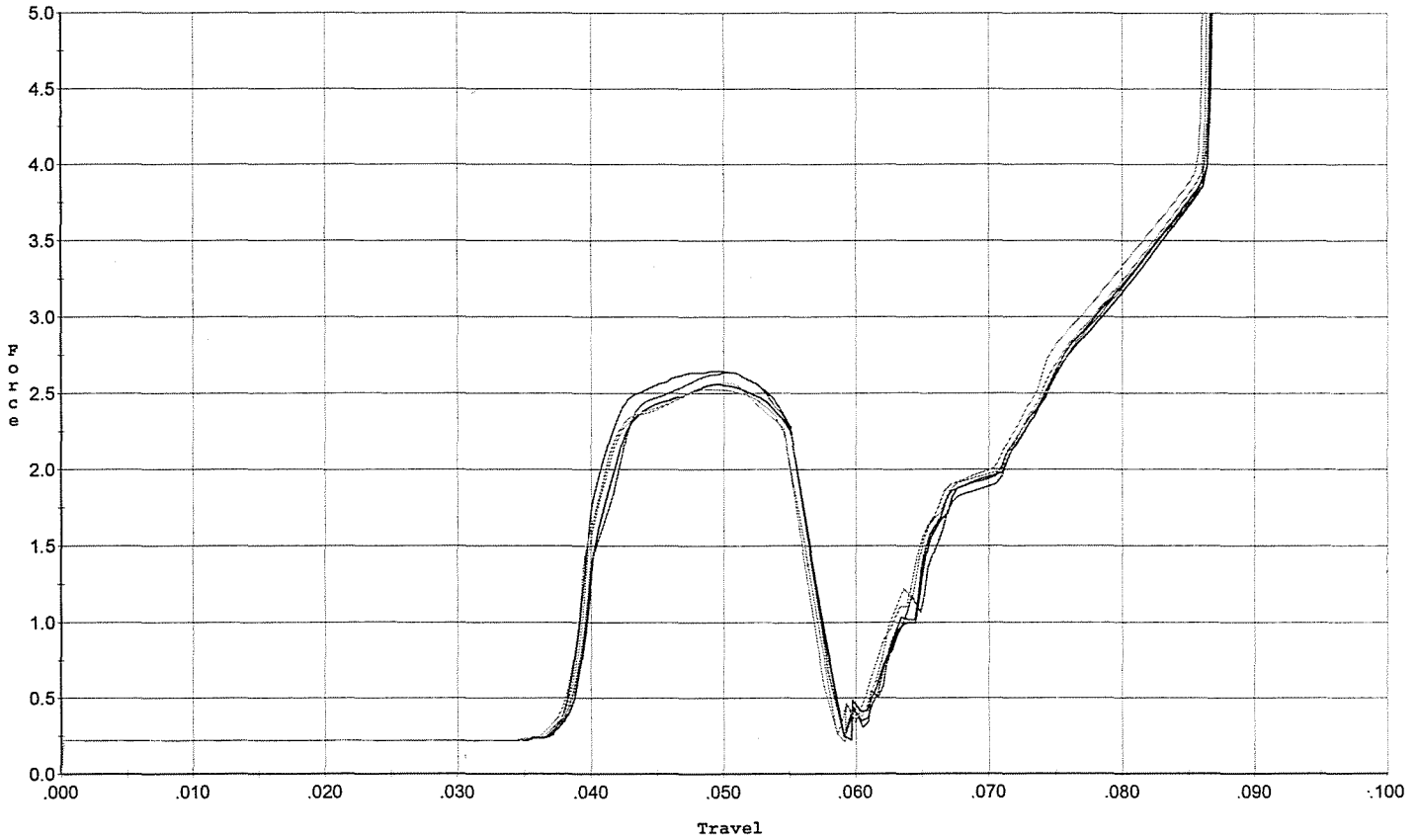
F004 REV 5/2006

OP #	OP BARBER - M24 M130006	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	7-23	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7-23	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-23	TC
	J) ASSEMBLE STOCK		7-14-08	BSW
	K) ASSEMBLE SWIVEL STUDS		7-29-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	7-15-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/15/08	MEL
670	FINAL INSPECTION A) HEADSPACE		7-29-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.71</u> <u>2.68</u> <u>2.68</u> <u>2.59</u>	7/23/08	Fm
	C) FUNCTION		7-29-08	RTZ
690	PACK		7/31/08	Fm

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



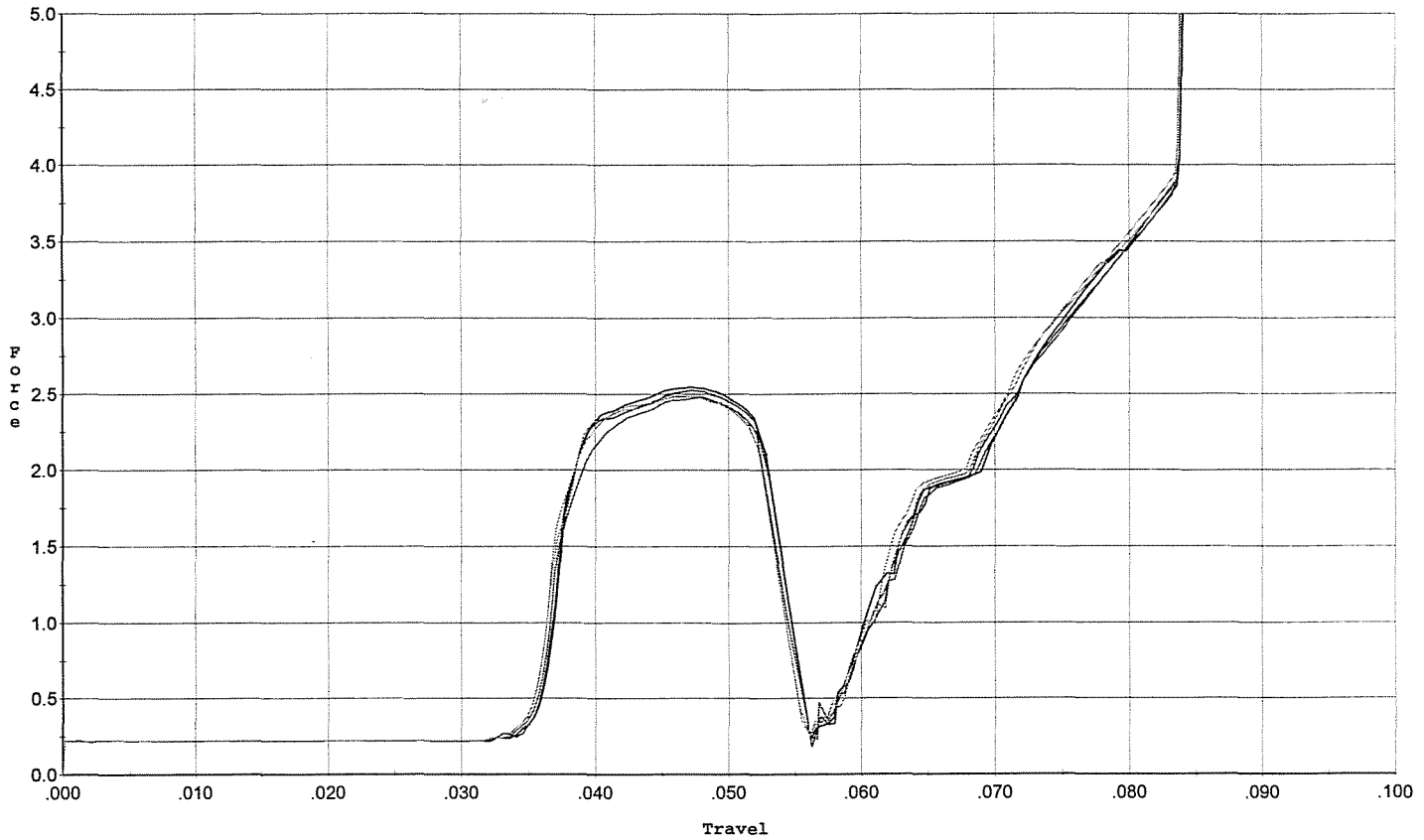
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.645	0.055	0.038	0.038	0.049		Set Trigger
2	2.560	0.055	0.038	0.038	0.047		Set Trigger
3	2.638	0.055	0.038	0.038	0.047		Set Trigger
4	2.566	0.056	0.038	0.037	0.048		Set Trigger
5	2.527	0.055	0.038	0.037	0.047		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



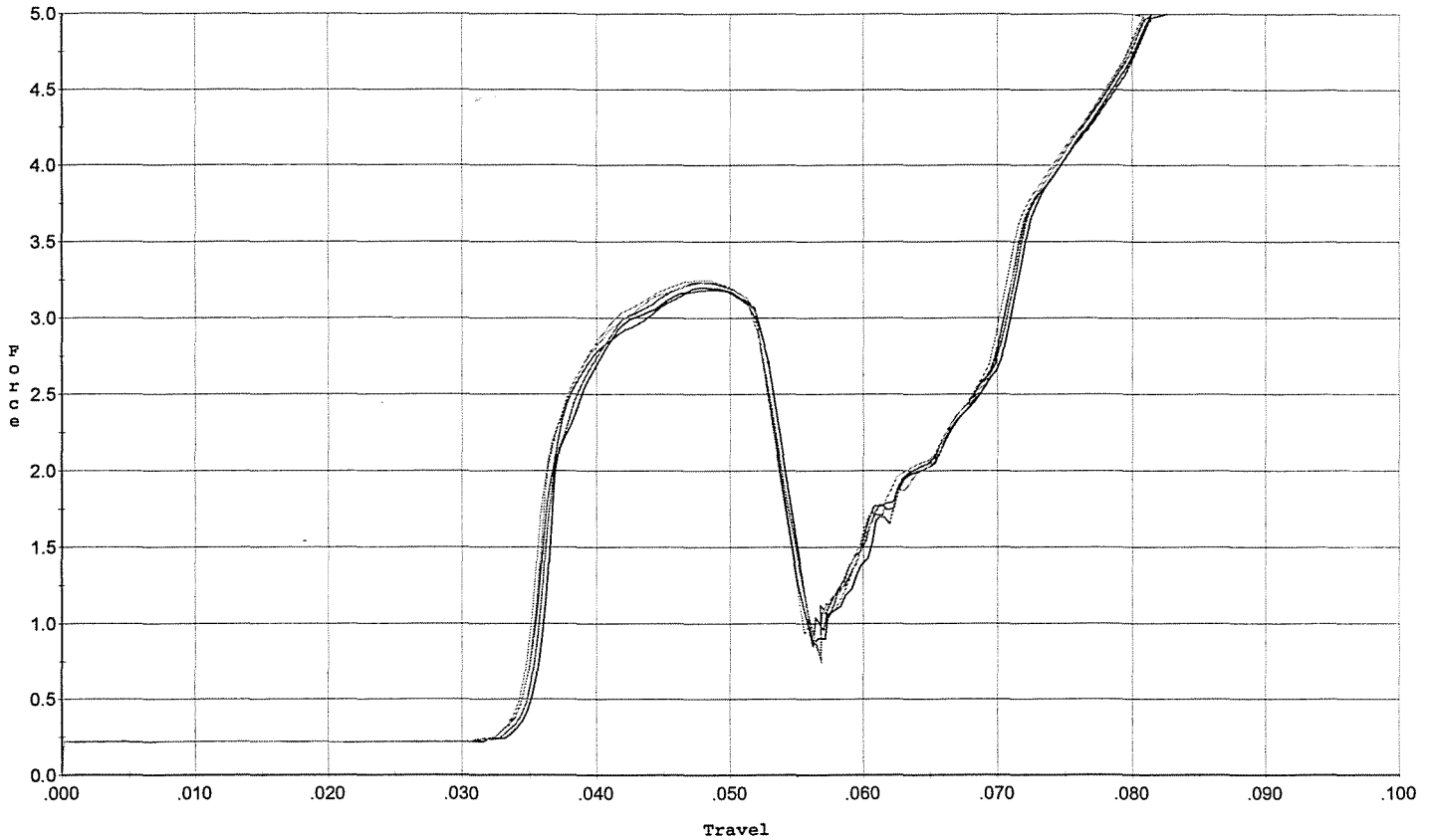
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.053	0.035	0.036	0.047		Set Trigger
2	2.549	0.053	0.036	0.036	0.047		Set Trigger
3	2.477	0.052	0.035	0.037	0.045		Set Trigger
4	2.491	0.052	0.035	0.036	0.046		Set Trigger
5	2.480	0.052	0.035	0.036	0.046		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



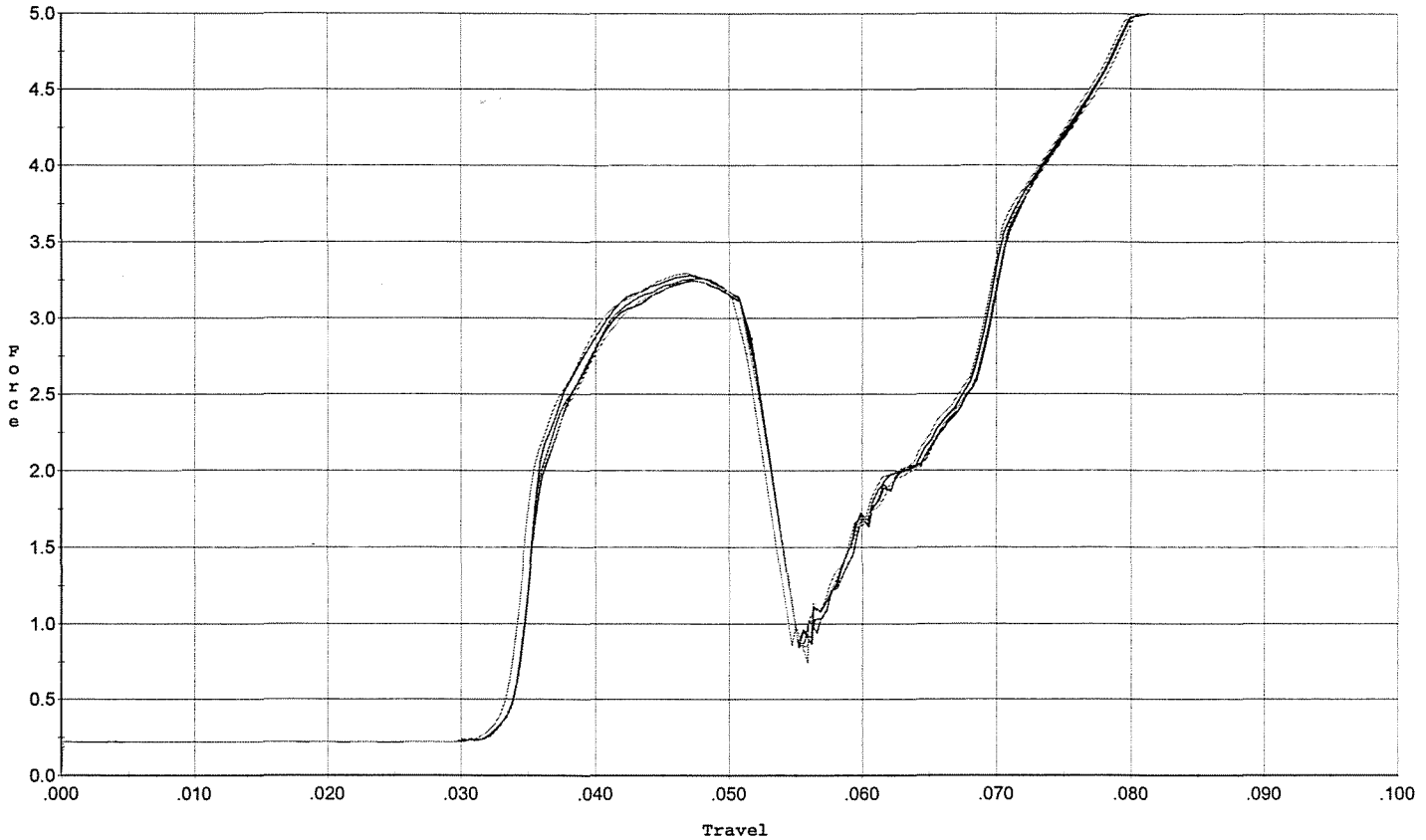
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.182	0.052	0.034	0.035	0.058		Set Trigger
2	3.199	0.053	0.035	0.036	0.058		Set Trigger
3	3.236	0.052	0.034	0.035	0.057		Set Trigger
4	3.251	0.052	0.034	0.035	0.059		Set Trigger
5	3.236	0.052	0.034	0.035	0.059		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



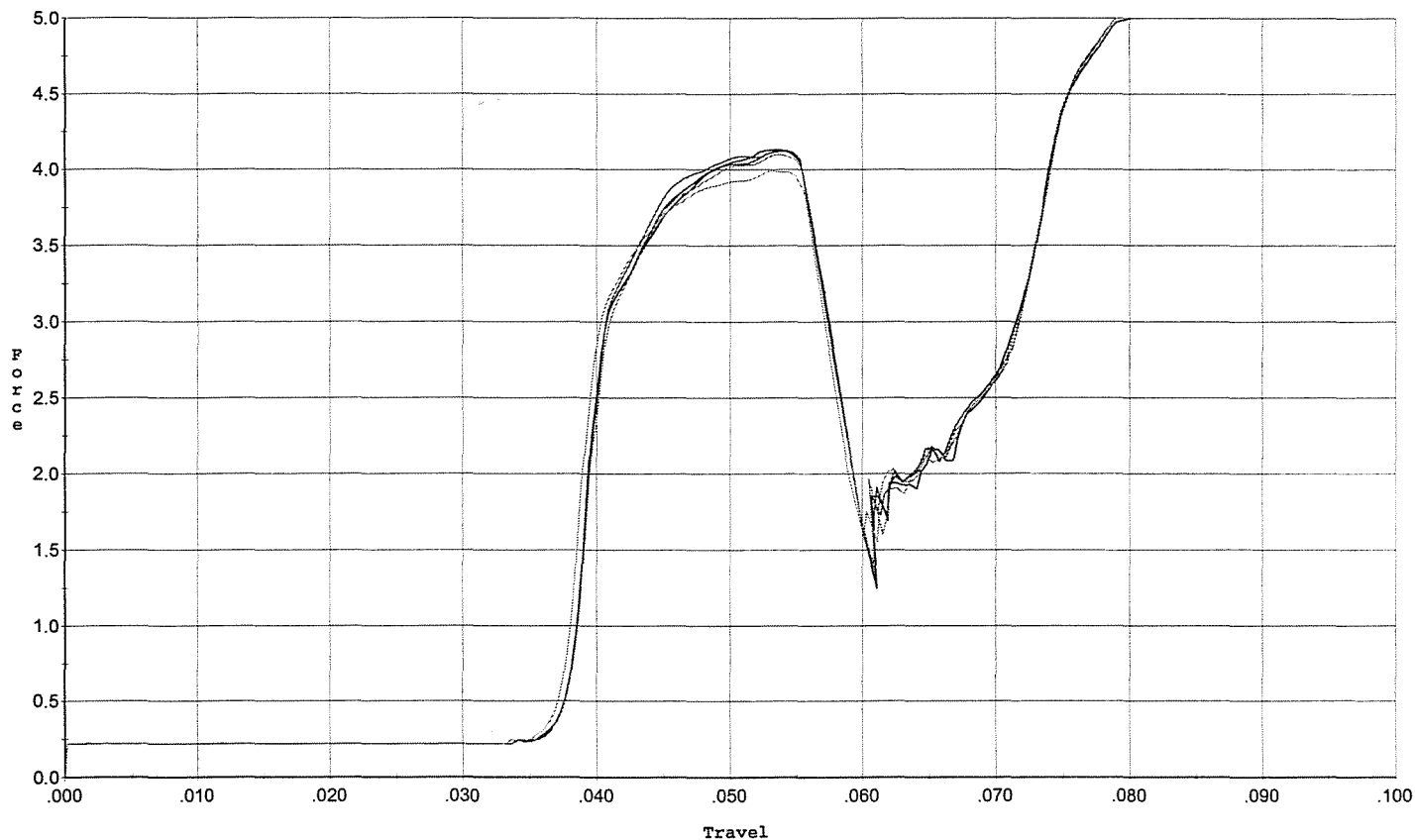
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.280	0.052	0.034	0.035	0.059		Set Trigger
2	3.248	0.052	0.033	0.035	0.058		Set Trigger
3	3.261	0.052	0.034	0.035	0.059		Set Trigger
4	3.242	0.052	0.034	0.035	0.059		Set Trigger
5	3.292	0.051	0.033	0.034	0.059		Set Trigger

Avg 4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



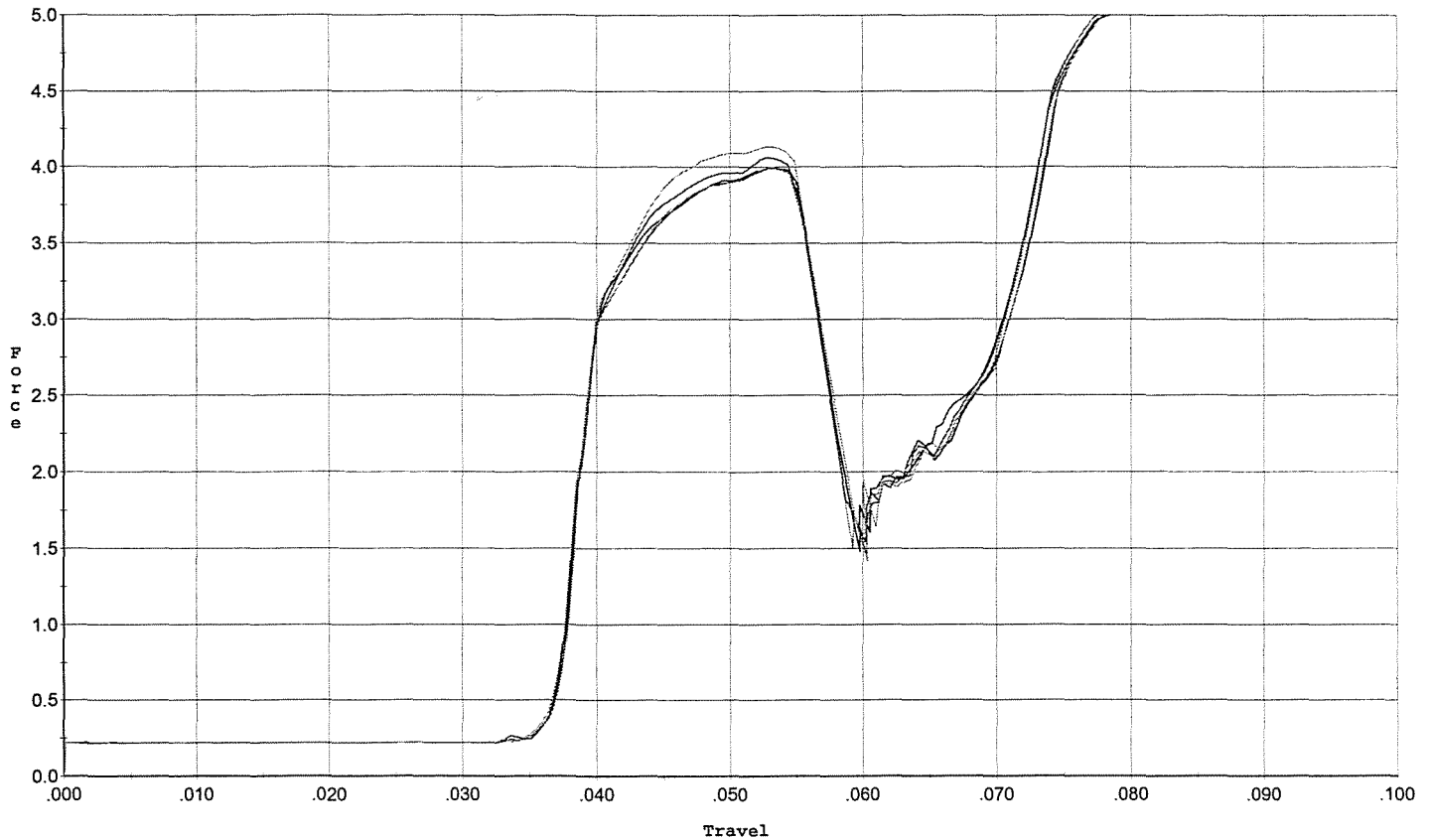
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.121	0.057	0.037	0.034	0.078		Set Trigger
2	4.132	0.057	0.037	0.034	0.078		Set Trigger
3	4.128	0.057	0.037	0.034	0.079		Set Trigger
4	3.991	0.056	0.037	0.034	0.076		Set Trigger
5	4.100	0.055	0.037	0.034	0.074		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



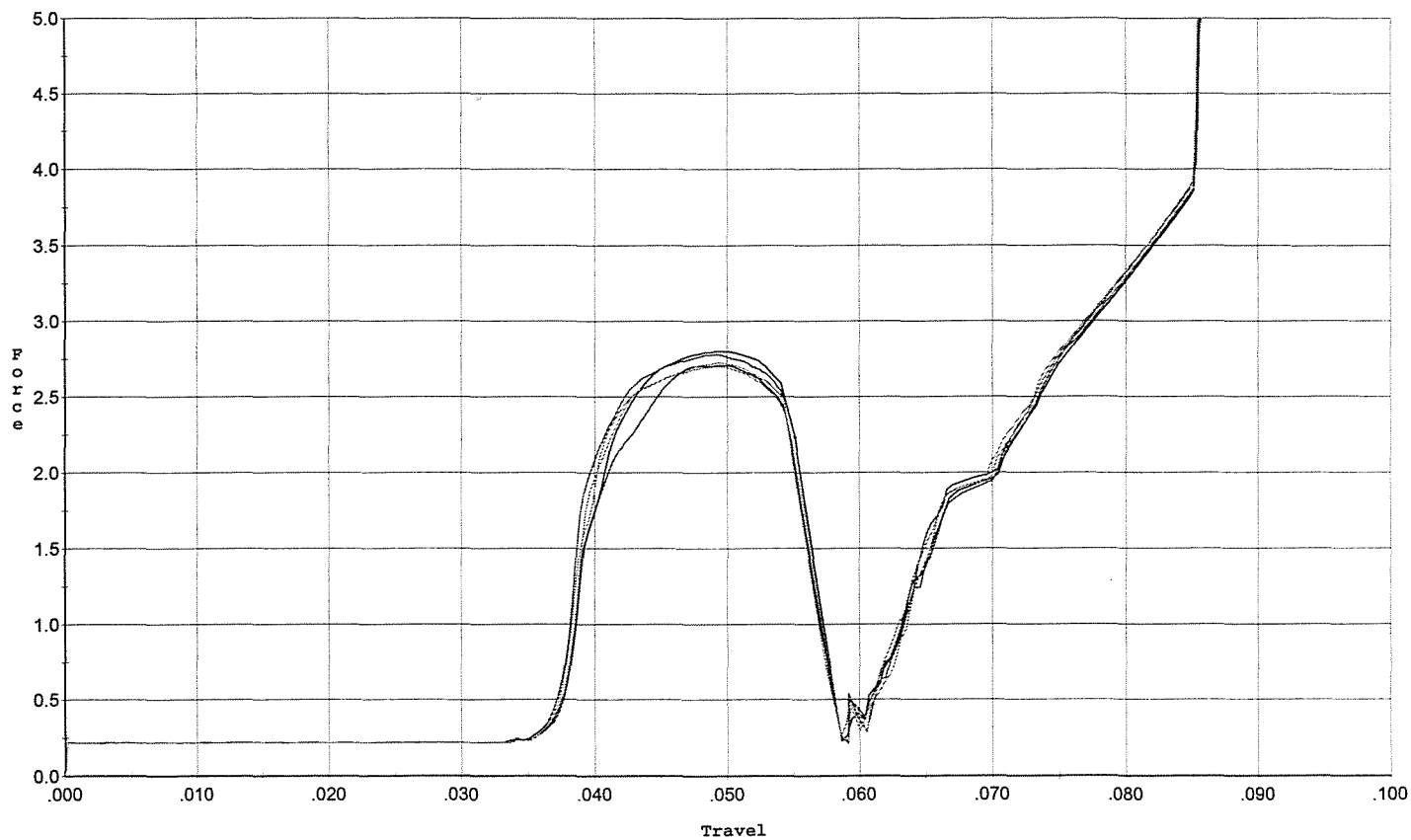
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.055	0.036	0.034	0.075		Set Trigger
2	3.995	0.055	0.036	0.034	0.074		Set Trigger
3	3.992	0.055	0.036	0.033	0.074		Set Trigger
4	3.996	0.055	0.036	0.033	0.075		Set Trigger
5	4.132	0.055	0.037	0.034	0.076		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



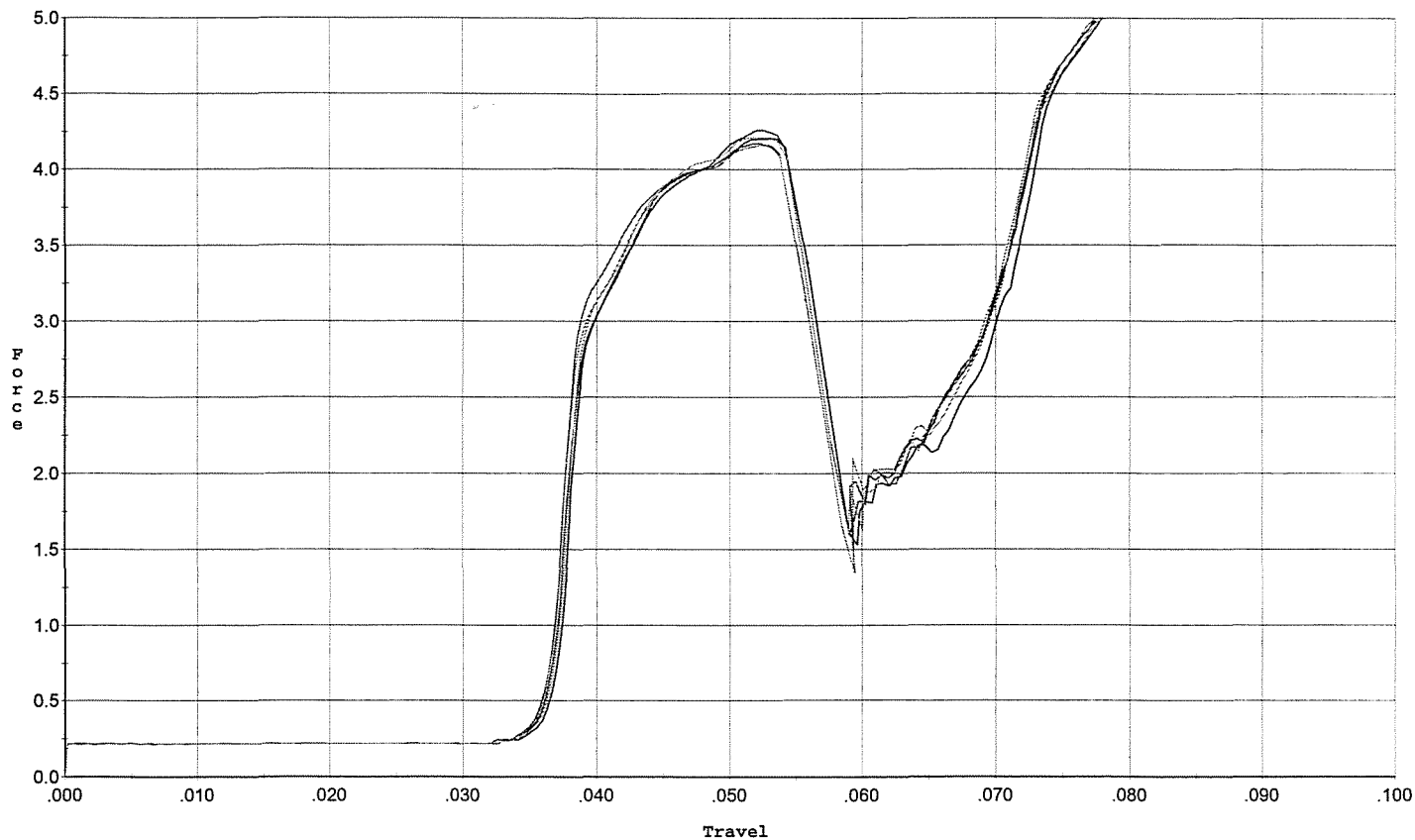
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.710	0.054	0.037	0.037	0.049		Set Trigger
2	2.803	0.055	0.037	0.036	0.052		Set Trigger
3	2.780	0.054	0.037	0.036	0.051		Set Trigger
4	2.727	0.056	0.037	0.037	0.052		Set Trigger
5	2.703	0.054	0.037	0.036	0.050		Set Trigger

Avg 2.74

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.260	0.054	0.036	0.034	0.076		Set Trigger
2	4.203	0.056	0.036	0.034	0.078		Set Trigger
3	4.172	0.056	0.036	0.033	0.079		Set Trigger
4	4.207	0.054	0.036	0.034	0.076		Set Trigger
5	4.158	0.056	0.036	0.033	0.078		Set Trigger

Avg 4.20