

G6765035

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



3J FORM

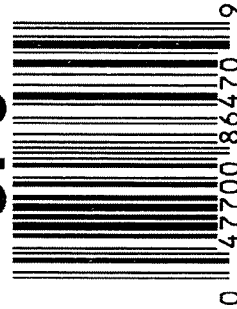
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6765035

UPC



GUN SERIAL #

G 676 5035

QP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RP
430	ASSEMBLE TO STOCK		7-14-08	SP
440	PROOF		7-14-08	SP
460	CHECK HEADSPACE		7-14-08	SP
470	DIS-ASSEMBLE ACTION		7-15-08	RP
472	SERIALIZE BOLT HANDLE		7-15-08	RP
475	DRILL AND TAP SIGHT HOLES		7-16-08	SP
480	MAGNAFLUX BBL ACTION		7-17-08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/17/08	BT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-25-08	SD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-25-08	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-25-08	SD
	D) OIL FIRING PIN ASSEMBLY		7-28-08	CR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

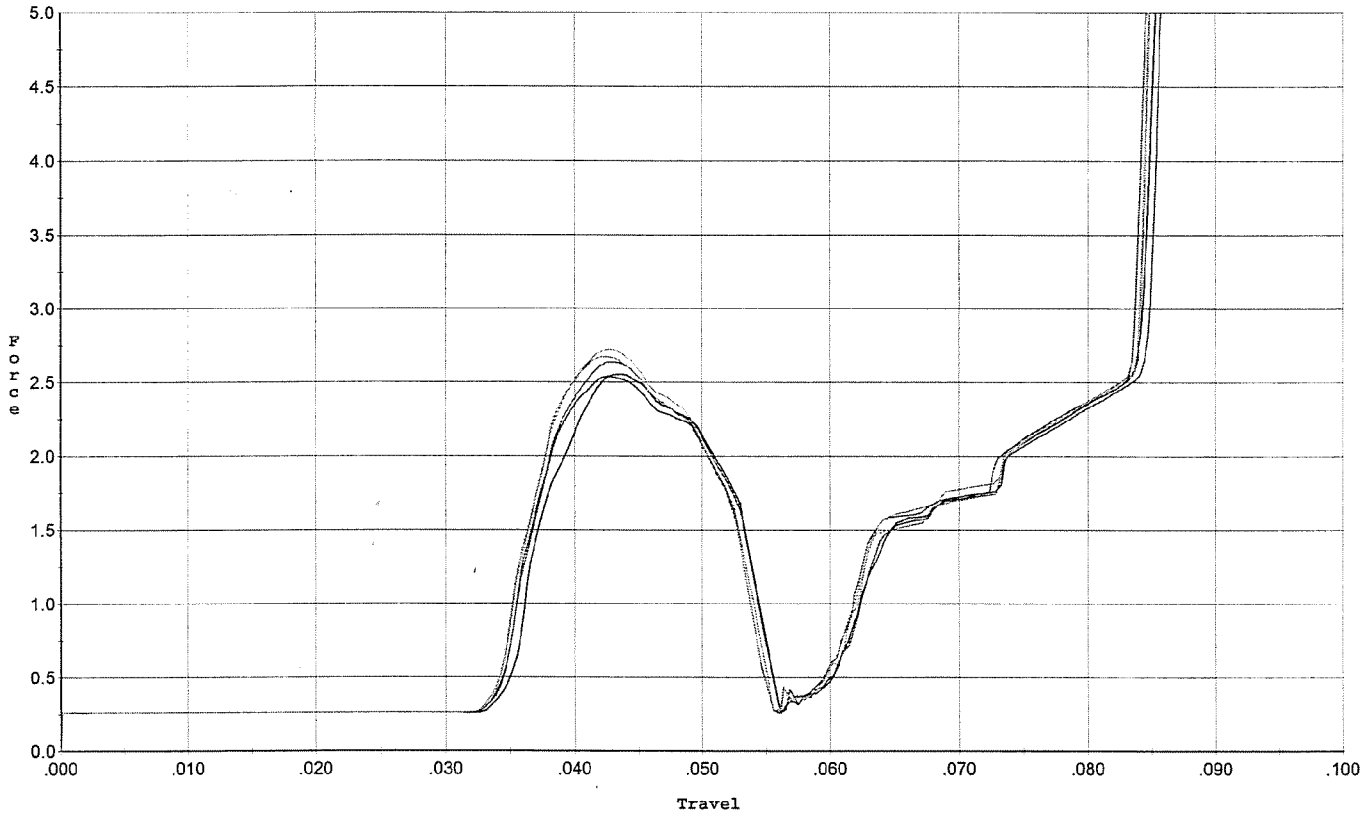
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0130042 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-2	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	8-2	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	8-2	TC
	J) ASSEMBLE STOCK		7-28-08	PSN
	K) ASSEMBLE SWIVEL STUDS		8-28-08	PSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	7-29-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-28-08	PSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.12</u> <u>2.33</u> <u>2.25</u> <u>2.26</u> <u>2.21</u>	8-1-08	PSN
	C) FUNCTION		8-28-08	PSN
690	PACK		9-2-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



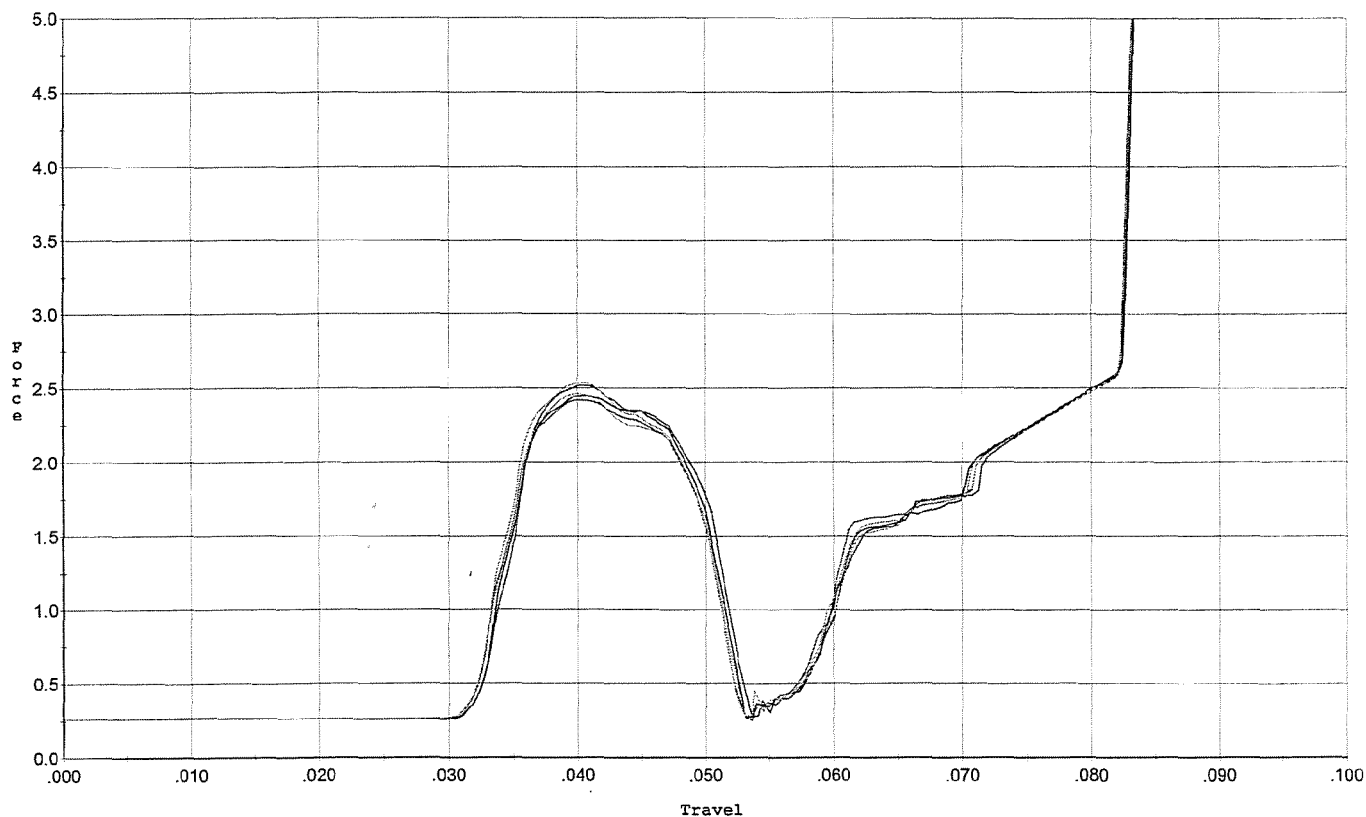
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.053	0.034	0.037	0.048		Set Trigger
2	2.554	0.053	0.035	0.037	0.047		Set Trigger
3	2.634	0.053	0.034	0.037	0.047		Set Trigger
4	2.723	0.053	0.034	0.037	0.049		Set Trigger
5	2.672	0.054	0.034	0.037	0.050		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



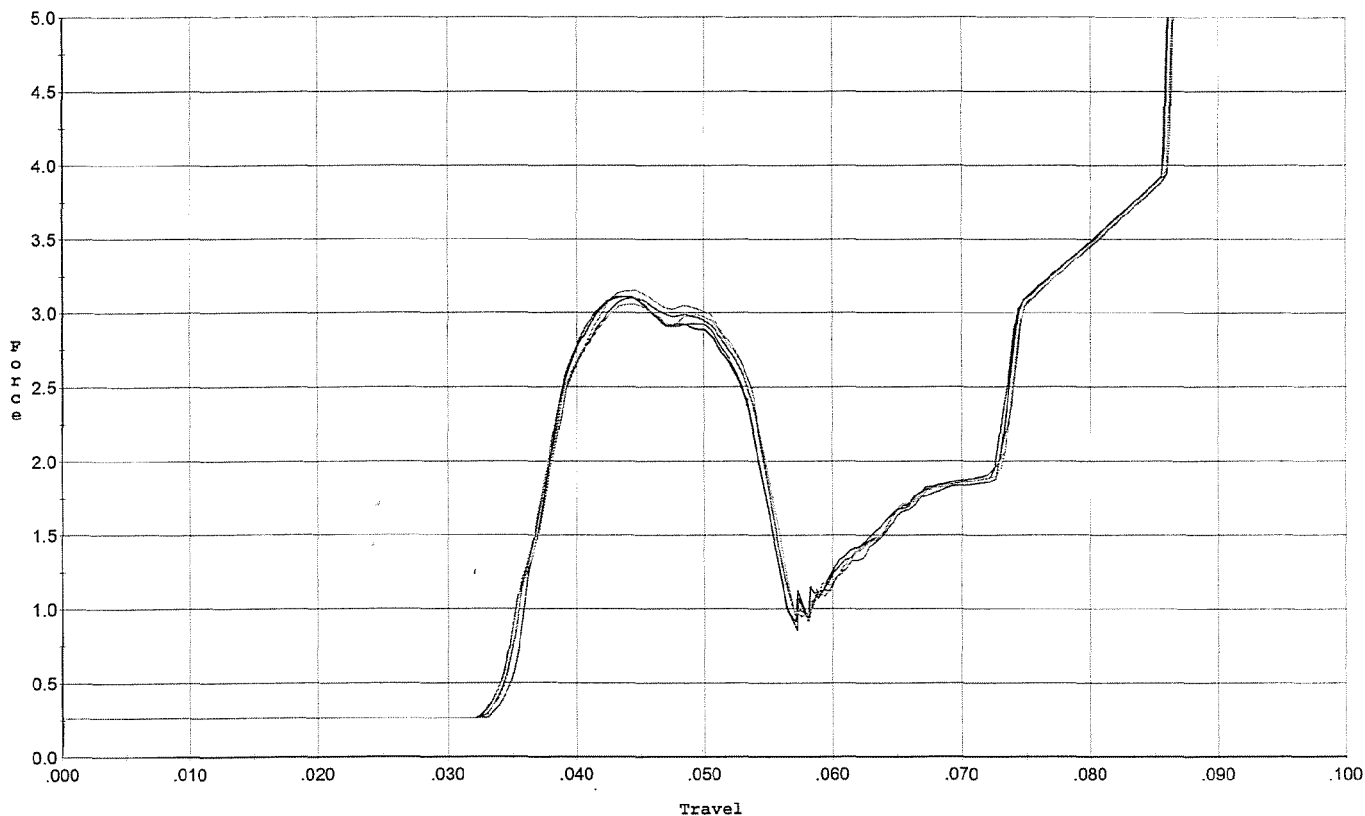
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.519	0.050	0.032	0.037	0.046		Set Trigger
2	2.449	0.051	0.032	0.037	0.046		Set Trigger
3	2.418	0.050	0.032	0.037	0.045		Set Trigger
4	2.462	0.050	0.032	0.037	0.045		Set Trigger
5	2.537	0.050	0.032	0.037	0.046		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



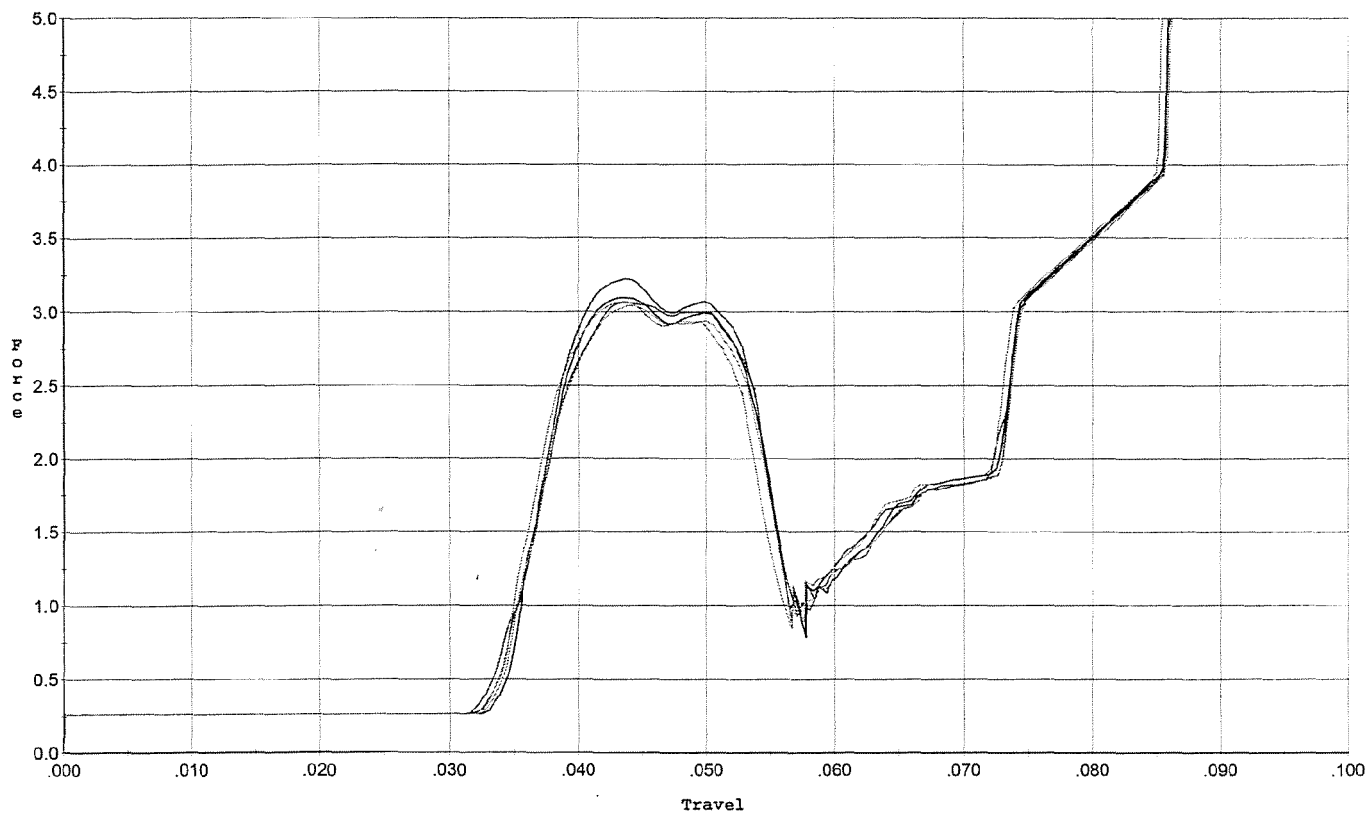
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.110	0.053	0.034	0.037	0.059		Set Trigger
2	3.103	0.053	0.034	0.037	0.059		Set Trigger
3	3.099	0.054	0.034	0.037	0.059		Set Trigger
4	3.059	0.055	0.033	0.036	0.061		Set Trigger
5	3.151	0.054	0.034	0.036	0.061		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



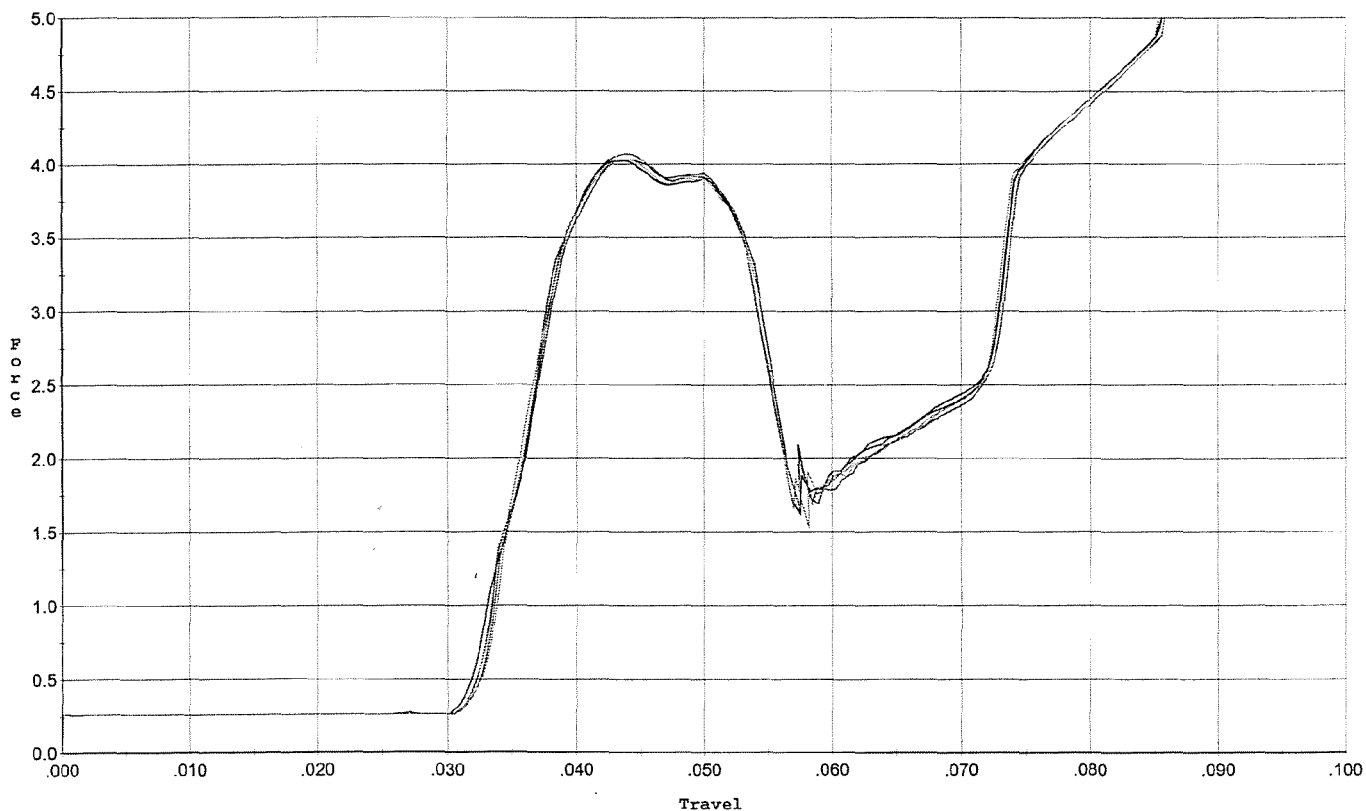
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.222	0.054	0.033	0.036	0.062		Set Trigger
2	3.096	0.054	0.033	0.036	0.061		Set Trigger
3	3.061	0.054	0.033	0.036	0.061		Set Trigger
4	3.043	0.055	0.034	0.036	0.060		Set Trigger
5	3.067	0.053	0.033	0.036	0.058		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



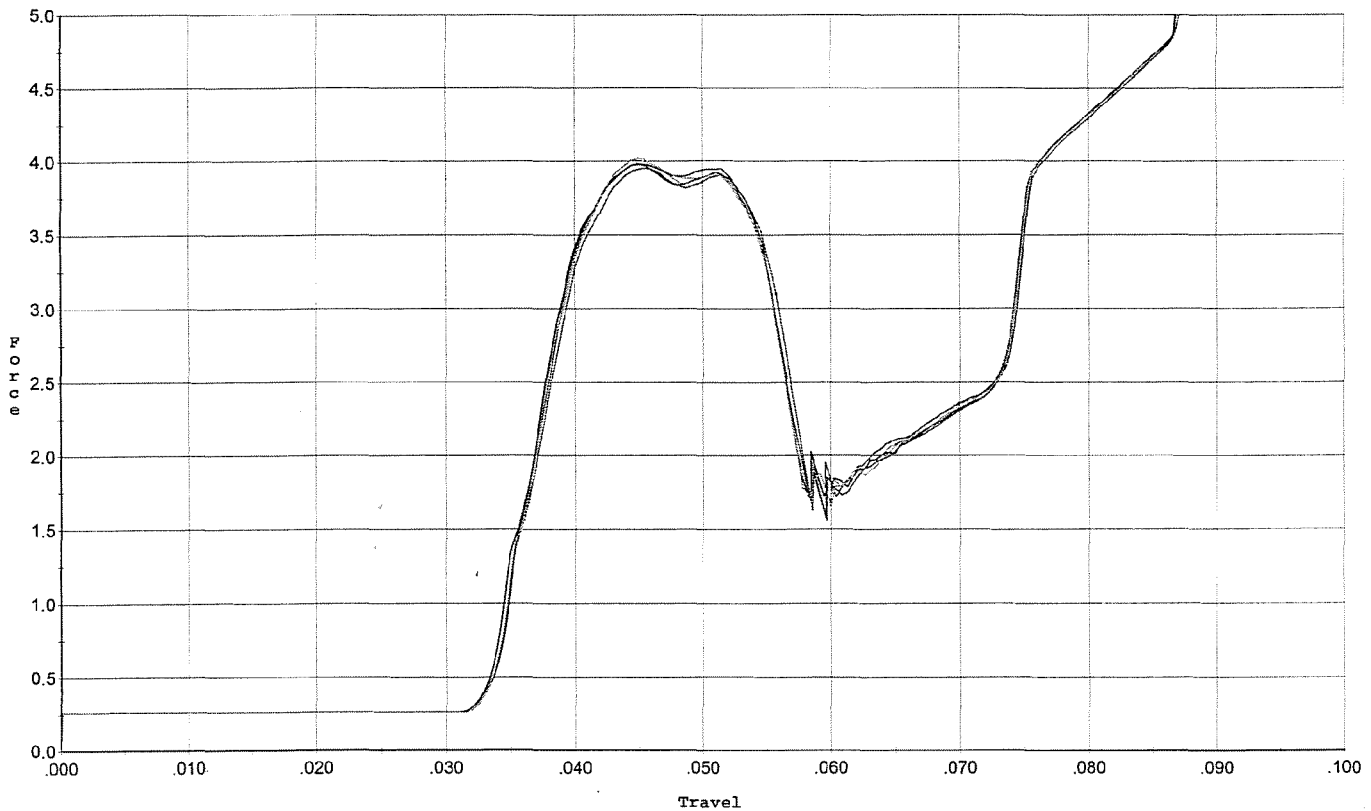
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.070	0.053	0.031	0.035	0.080		Set Trigger
2	4.025	0.055	0.032	0.034	0.082		Set Trigger
3	4.031	0.054	0.032	0.034	0.080		Set Trigger
4	4.031	0.055	0.032	0.034	0.082		Set Trigger
5	4.069	0.054	0.032	0.034	0.081		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



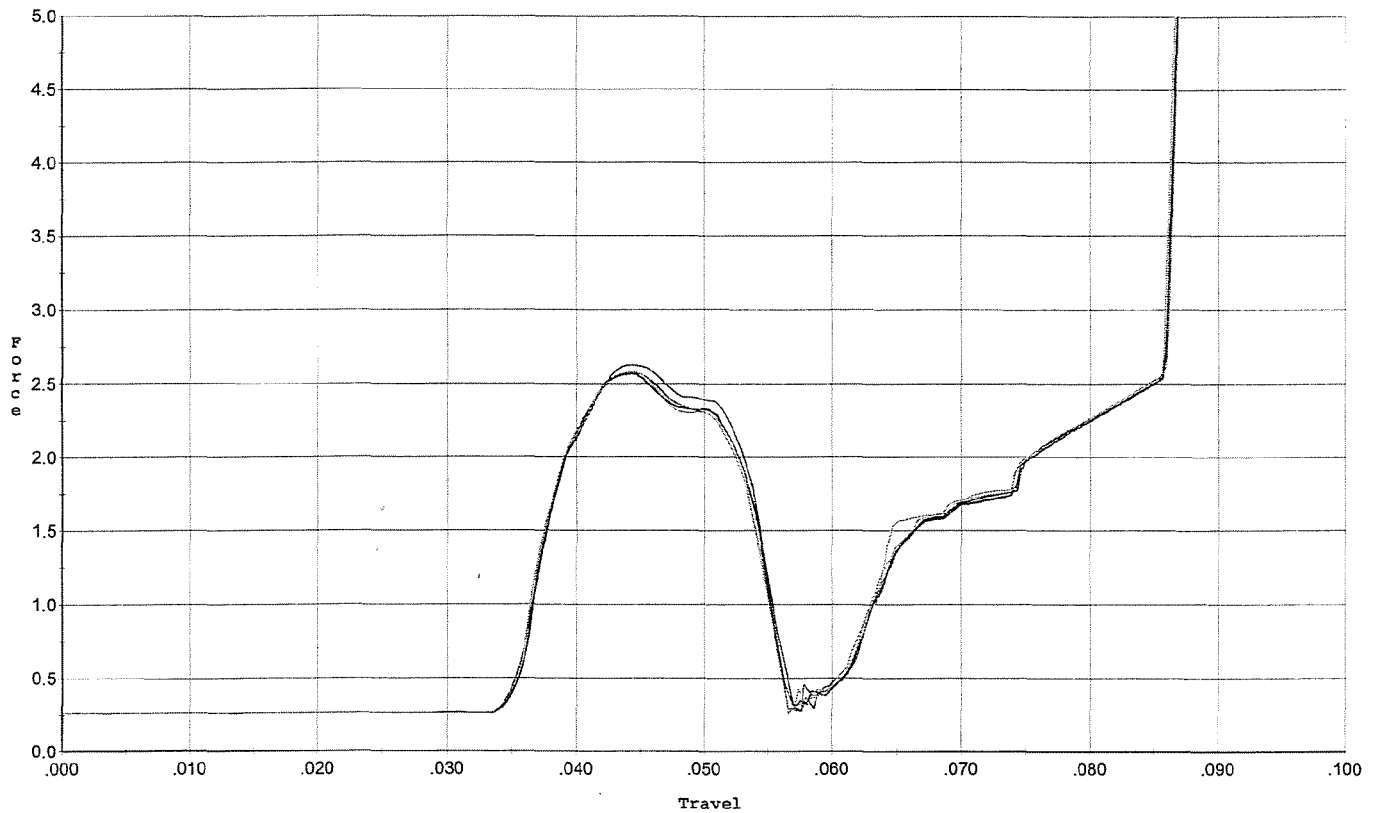
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.980	0.055	0.033	0.035	0.080		Set Trigger
2	3.983	0.055	0.033	0.035	0.081		Set Trigger
3	3.953	0.056	0.033	0.035	0.082		Set Trigger
4	4.021	0.055	0.033	0.035	0.080		Set Trigger
5	4.009	0.055	0.033	0.035	0.080		Set Trigger

Avg 3.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



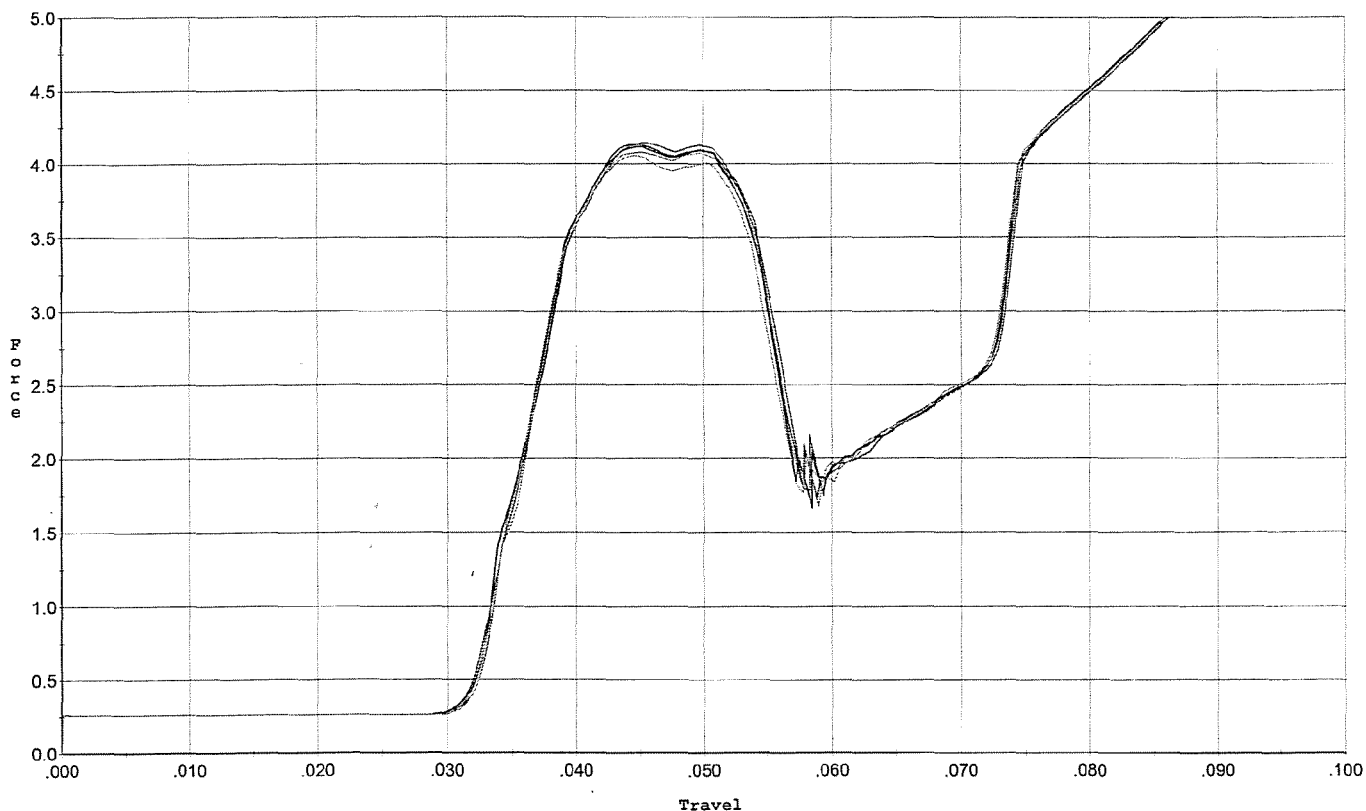
#	Peak Force	Travel To Actuate	Initial Take-up	Overtavel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.054	0.034	0.038	0.050		Set Trigger
2	2.565	0.054	0.035	0.038	0.049		Set Trigger
3	2.571	0.054	0.035	0.038	0.049		Set Trigger
4	2.581	0.055	0.035	0.038	0.049		Set Trigger
5	2.578	0.055	0.035	0.038	0.049		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.133	0.054	0.032	0.034	0.084		Set Trigger
2	4.117	0.054	0.032	0.034	0.084		Set Trigger
3	4.145	0.056	0.032	0.034	0.086		Set Trigger
4	4.057	0.054	0.032	0.034	0.081		Set Trigger
5	4.078	0.054	0.032	0.034	0.083		Set Trigger

Avg 4.10