

G 676 5037

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

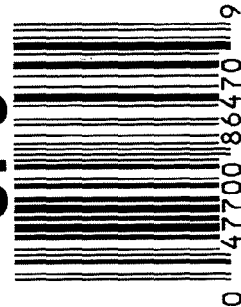
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765037

UPC



GUN SERIAL # G6765037

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	S.P.D.
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE	MAGNA - FLUX	6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	S.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES	OPERATOR WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BT
542	APPLY COATINGS (BARREL ACTION)		7-8	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-9	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-9	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-9	SP
	D) OIL FIRING PIN ASSEMBLY		7-14-08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

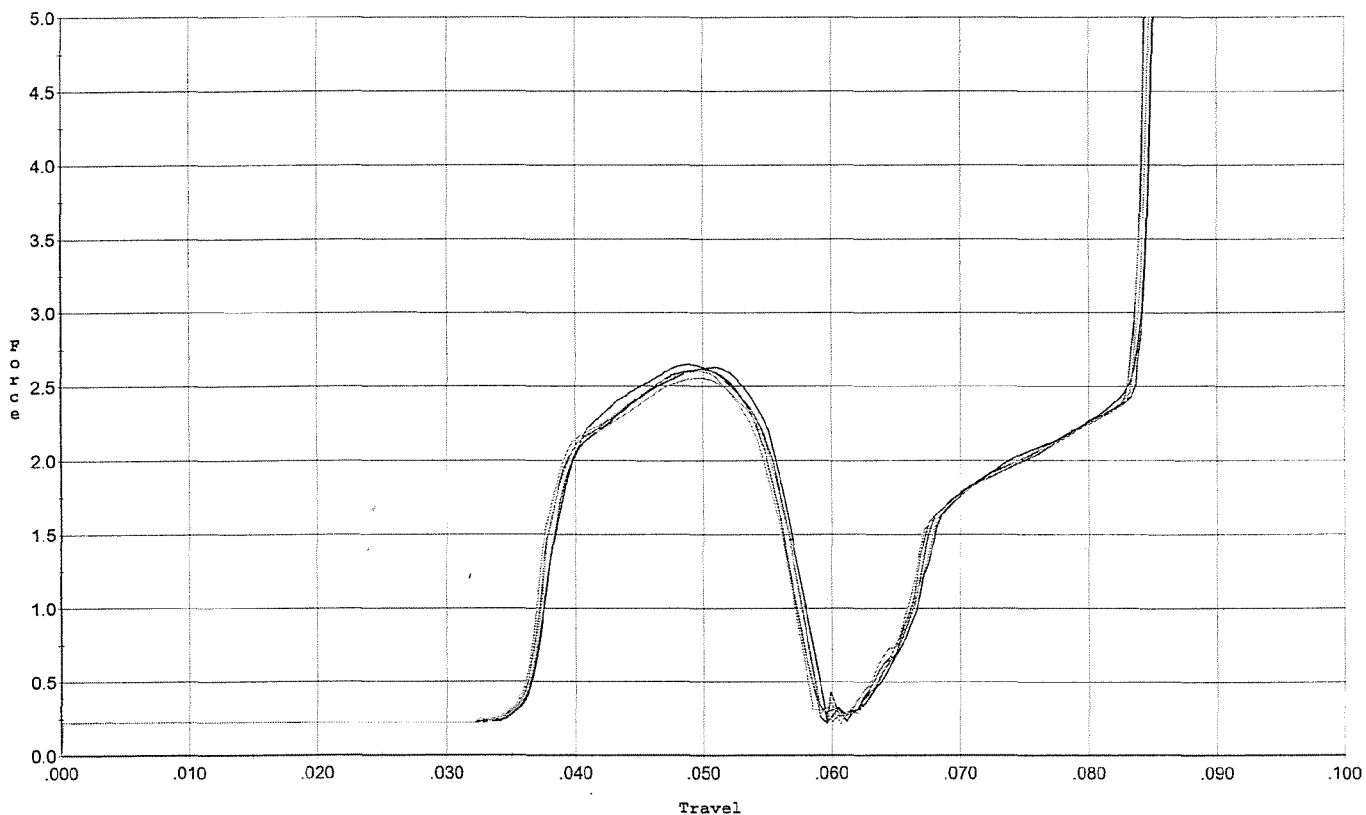
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	7-23	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	7-23	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-23	TL
	J) ASSEMBLE STOCK		7/14/08	R.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-29-08	RZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		✓	
	M) IRON SIGHT ALIGNMENT		✓	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		✓	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-15-08	TLW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/15/08	MEI
670	FINAL INSPECTION A) HEADSPACE		7-29-08	RZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u> <u>2.30</u> <u>2.14</u> <u>2.09</u> <u>2.11</u>	7/23/08	Fm
	C) FUNCTION		7-29-08	RZ
690	PACK		7/30/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



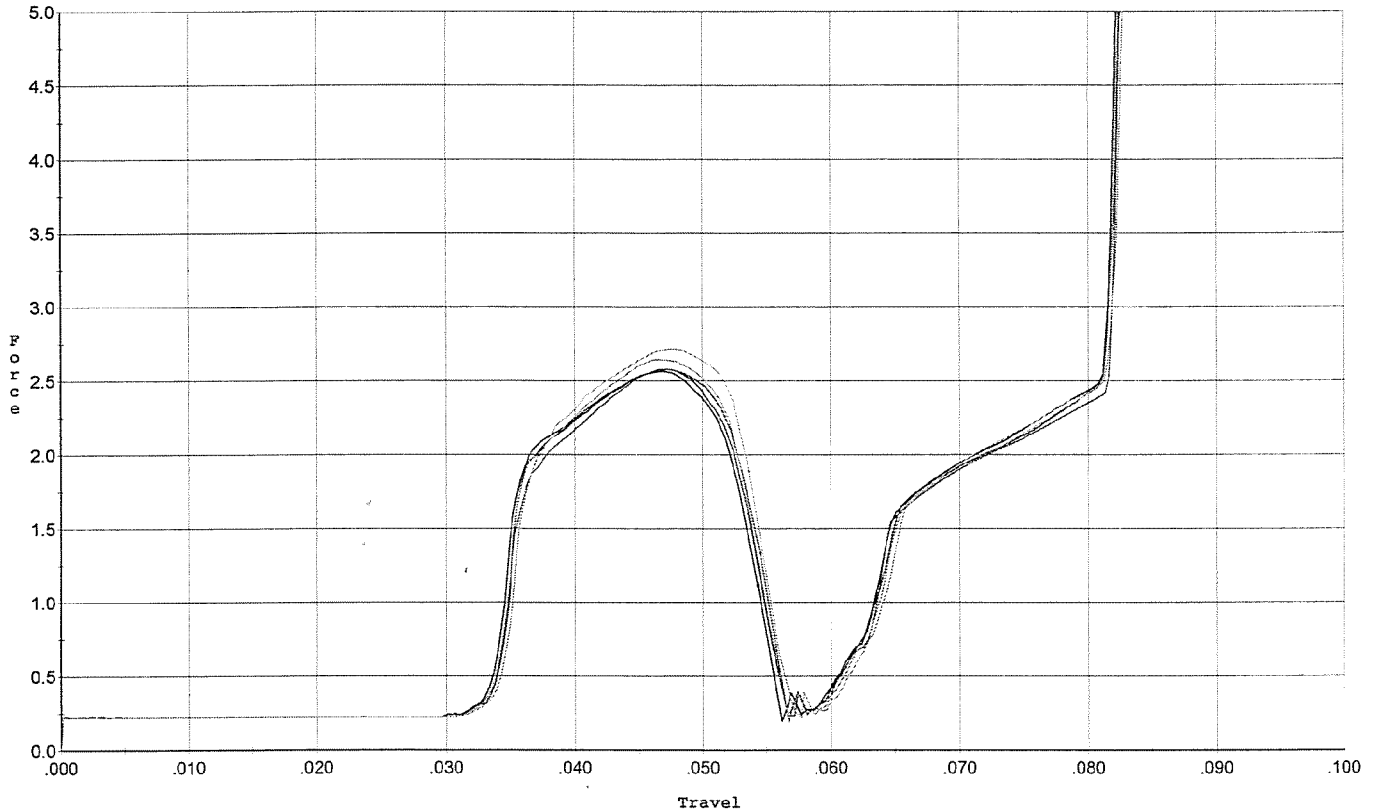
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.648	0.057	0.036	0.035	0.053		Set Trigger
2	2.631	0.058	0.036	0.035	0.054		Set Trigger
3	2.617	0.056	0.036	0.035	0.052		Set Trigger
4	2.553	0.057	0.036	0.035	0.053		Set Trigger
5	2.605	0.056	0.036	0.035	0.052		Set Trigger

AVG 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



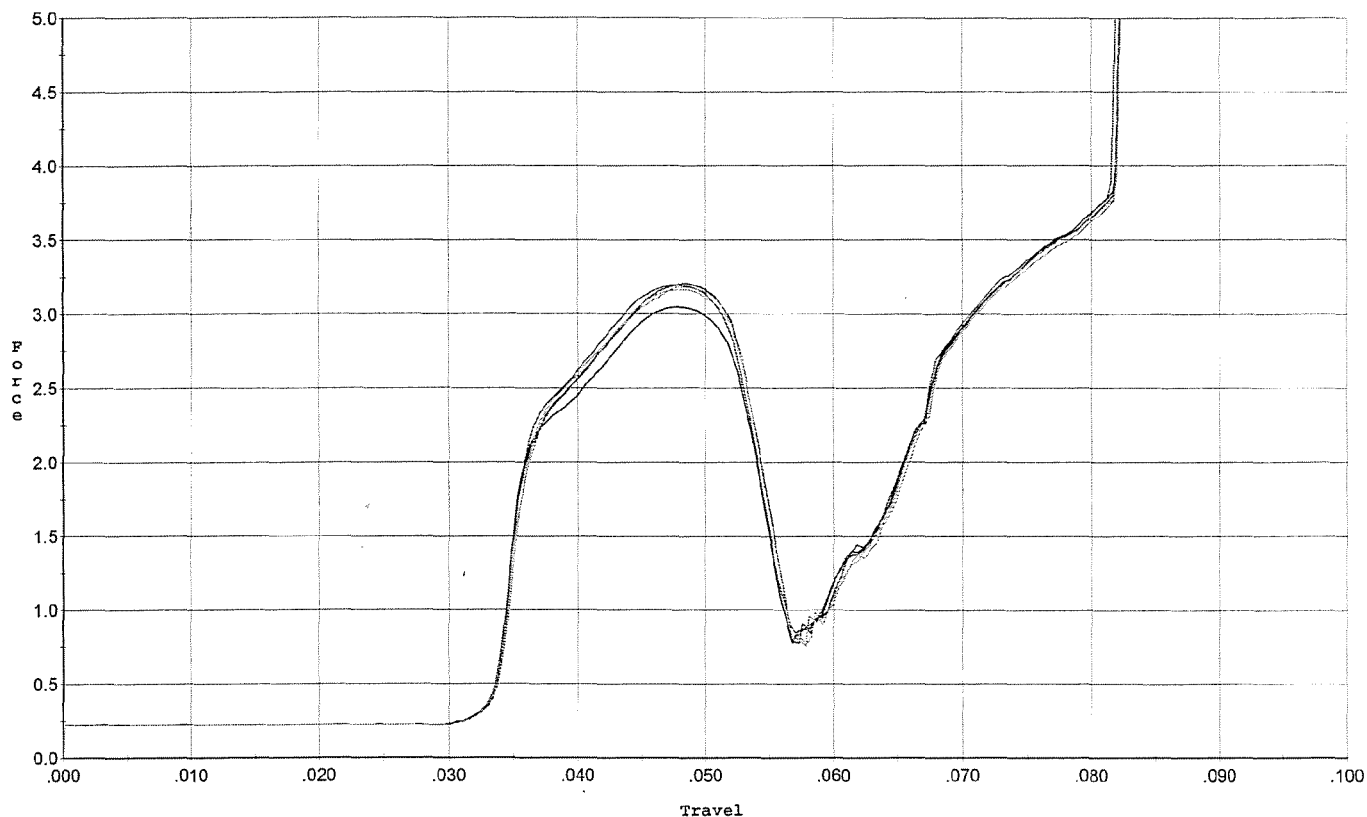
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.054	0.033	0.035	0.051		Set Trigger
2	2.563	0.054	0.033	0.034	0.051		Set Trigger
3	2.576	0.054	0.033	0.034	0.052		Set Trigger
4	2.715	0.054	0.034	0.035	0.053		Set Trigger
5	2.643	0.053	0.034	0.035	0.052		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



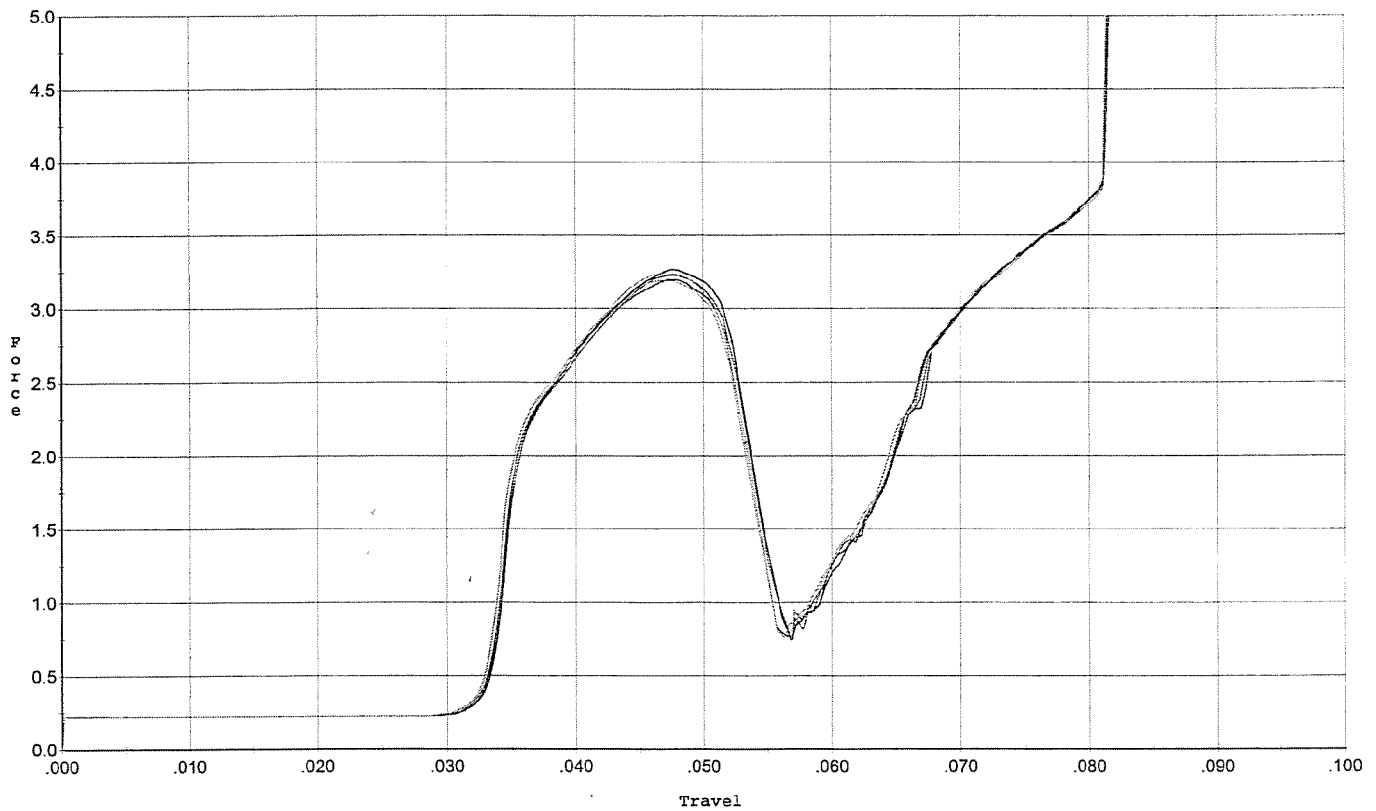
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.204	0.055	0.033	0.034	0.063		Set Trigger
2	3.049	0.054	0.033	0.034	0.059		Set Trigger
3	3.193	0.054	0.033	0.034	0.061		Set Trigger
4	3.164	0.055	0.033	0.034	0.062		Set Trigger
5	3.182	0.054	0.033	0.034	0.062		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



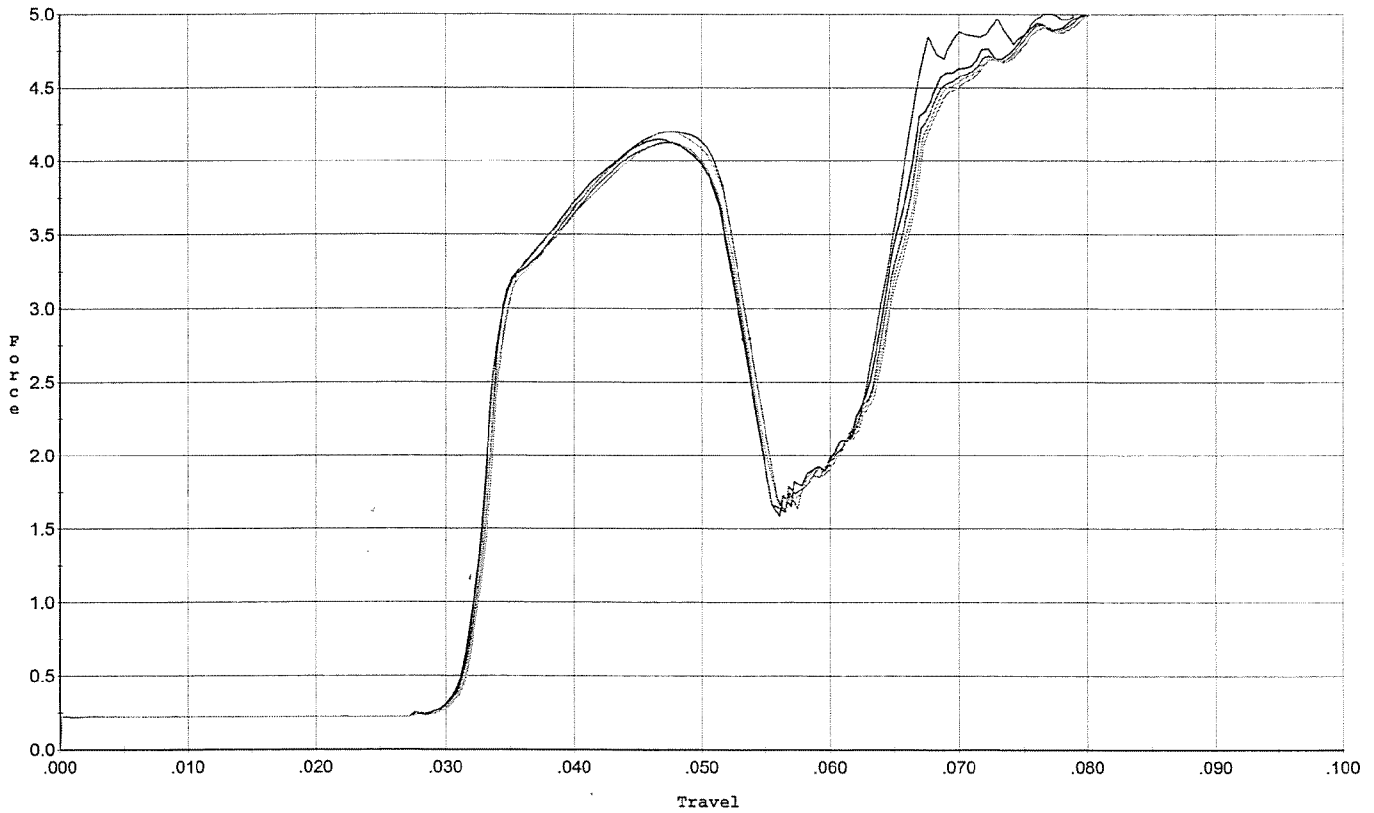
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.198	0.053	0.033	0.033	0.061		Set Trigger
2	3.266	0.052	0.033	0.034	0.061		Set Trigger
3	3.230	0.053	0.033	0.034	0.061		Set Trigger
4	3.194	0.052	0.032	0.034	0.060		Set Trigger
5	3.239	0.053	0.033	0.034	0.062		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



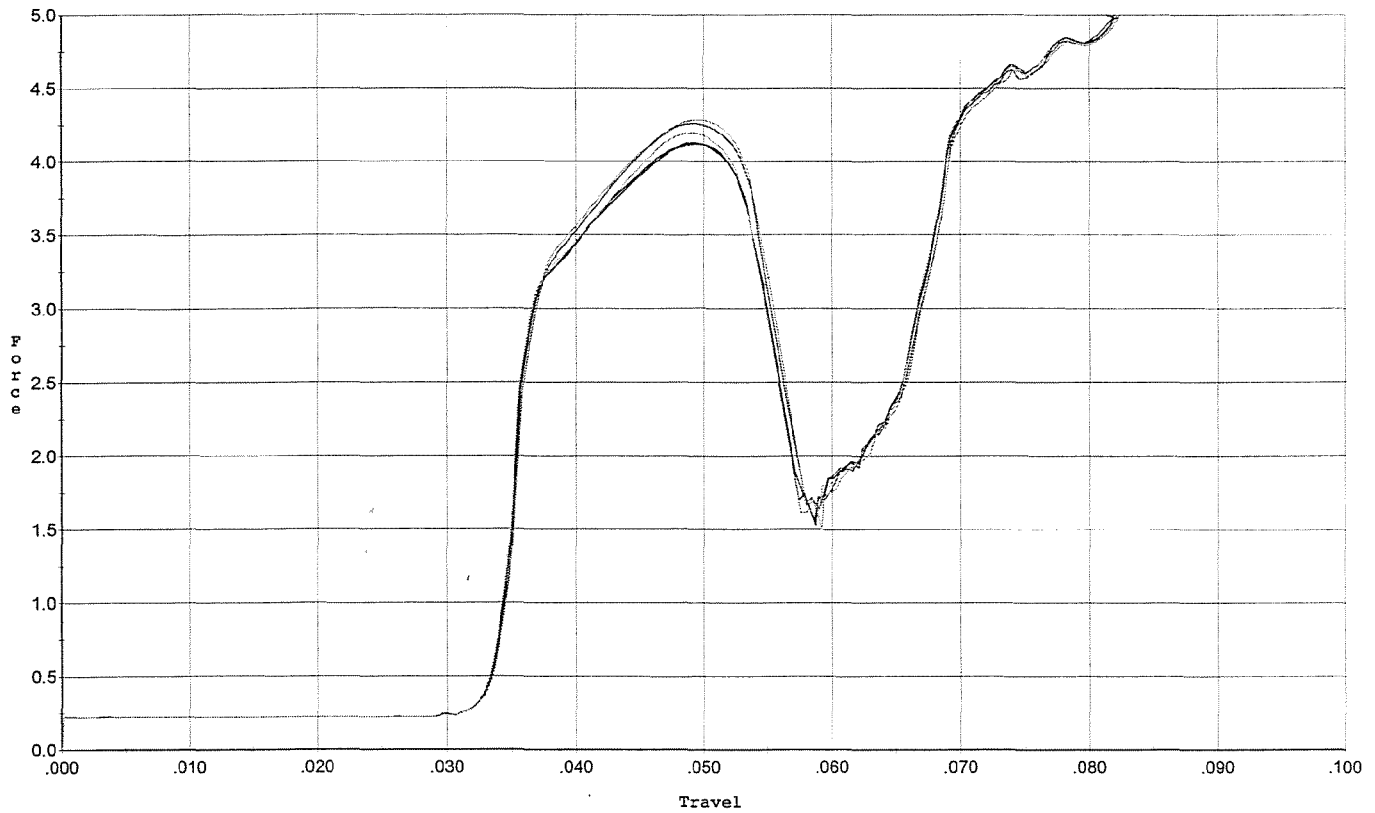
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.054	0.031	0.031	0.085		Set Trigger
2	4.149	0.053	0.031	0.032	0.083		Set Trigger
3	4.126	0.053	0.031	0.032	0.082		Set Trigger
4	4.134	0.052	0.031	0.032	0.081		Set Trigger
5	4.201	0.054	0.031	0.031	0.084		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



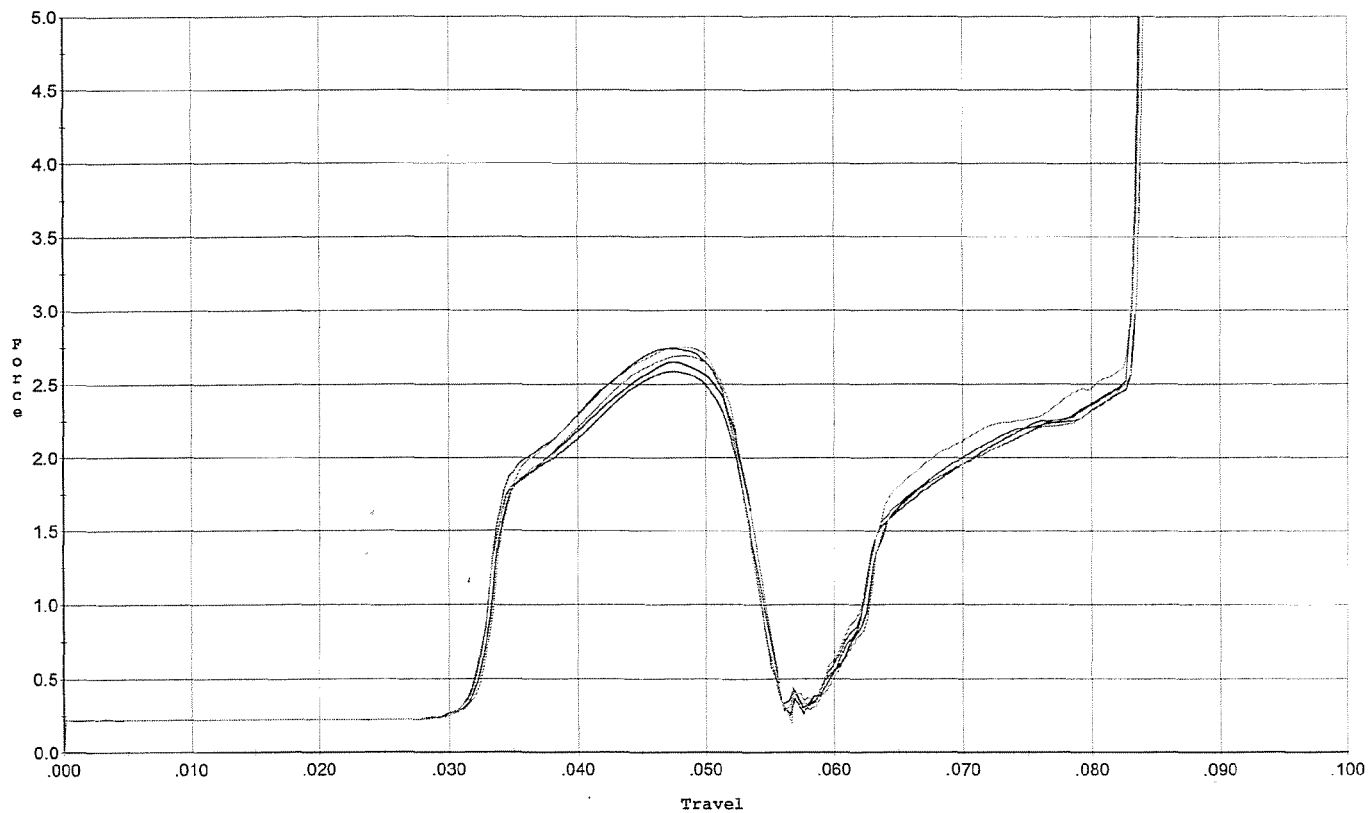
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.119	0.055	0.033	0.032	0.082		Set Trigger
2	4.128	0.055	0.033	0.032	0.082		Set Trigger
3	4.258	0.054	0.033	0.032	0.082		Set Trigger
4	4.196	0.055	0.033	0.032	0.083		Set Trigger
5	4.285	0.055	0.033	0.032	0.086		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



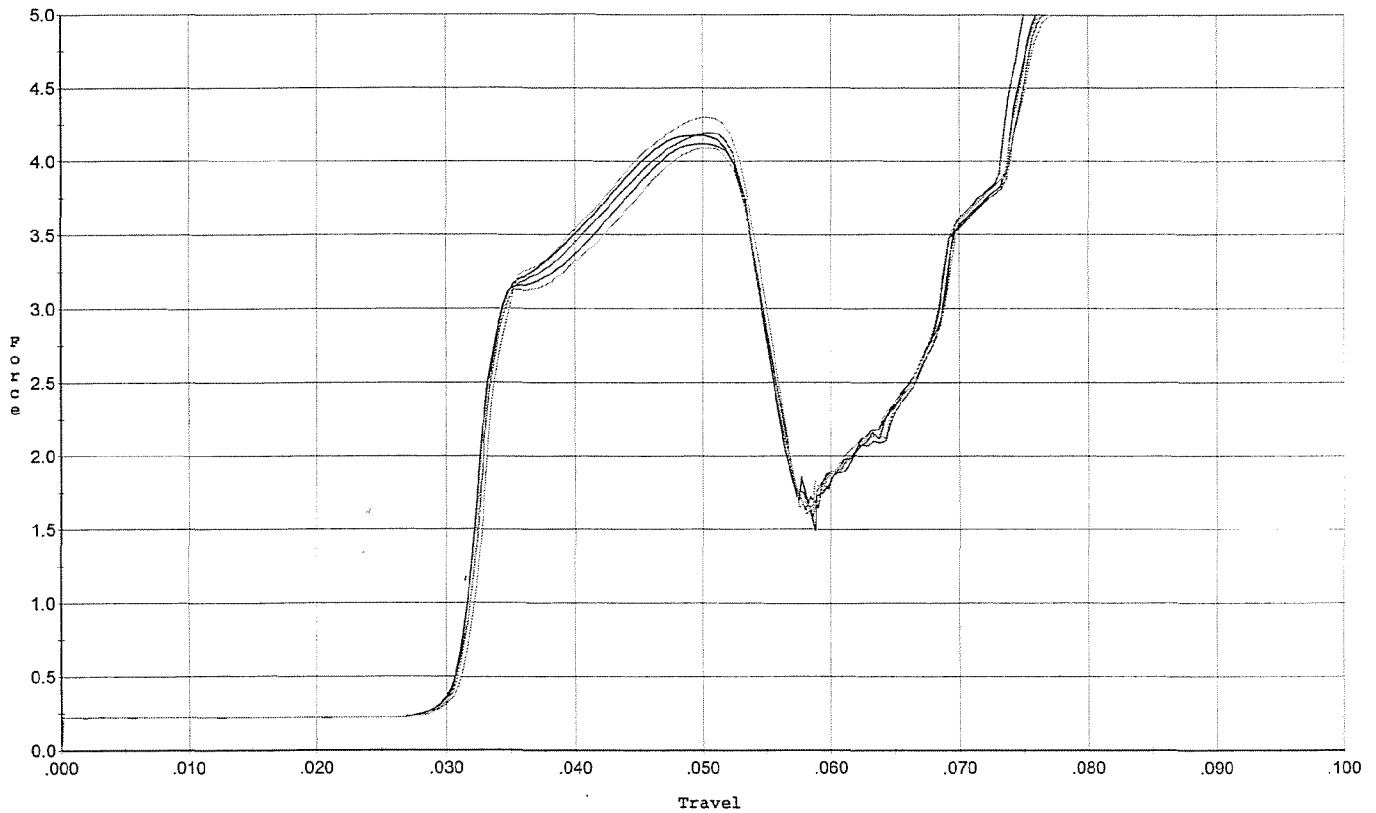
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.053	0.032	0.035	0.052		Set Trigger
2	2.649	0.053	0.032	0.035	0.053		Set Trigger
3	2.739	0.052	0.032	0.035	0.054		Set Trigger
4	2.752	0.052	0.032	0.035	0.054		Set Trigger
5	2.694	0.053	0.032	0.035	0.054		Set Trigger

Avg 2.68

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.119	0.053	0.030	0.032	0.085		Set Trigger
2	4.174	0.054	0.030	0.032	0.088		Set Trigger
3	4.193	0.053	0.031	0.032	0.086		Set Trigger
4	4.088	0.053	0.031	0.032	0.085		Set Trigger
5	4.301	0.054	0.031	0.032	0.090		Set Trigger

Avg 4.17