

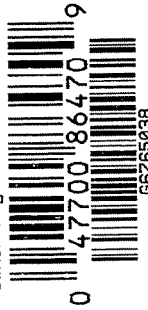
G6765038

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



3J FORM

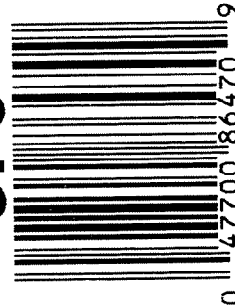
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765038

UPC



GUN SERIAL # G6765038

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SPD
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES	MAGNA FLUX JUN 24 2008 OPERATOR WMS	6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BT
542	APPLY COATINGS (BARREL ACTION)		7-13	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-16-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

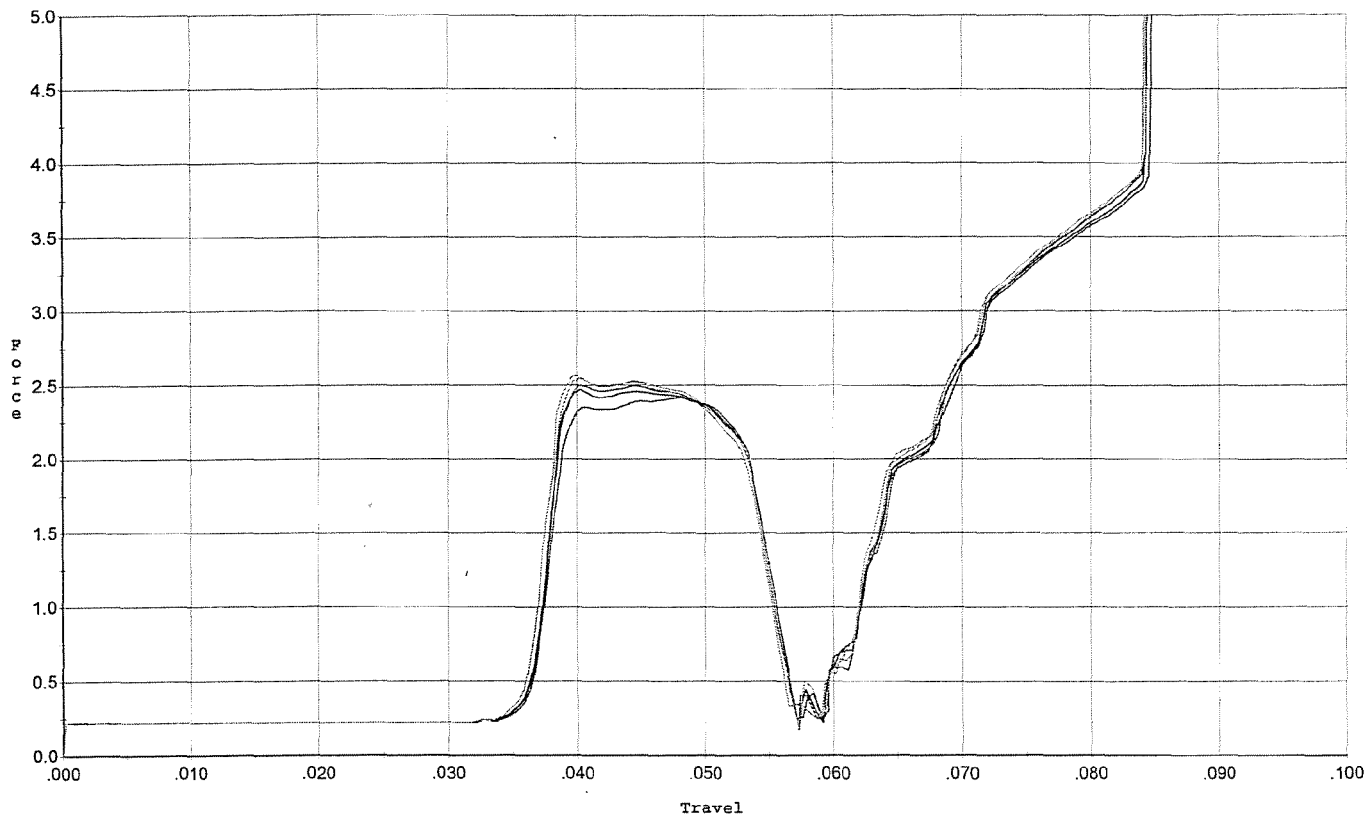
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6.5</u> <u>6</u>	7-30	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>5.5</u>	7-30	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	7-30	TL
	J) ASSEMBLE STOCK		7-16-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-28-08	Rgn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-22-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-22-08	MED
670	FINAL INSPECTION A) HEADSPACE		8-28-08	Rgn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.68</u> <u>2.66</u> <u>2.59</u> <u>2.64</u>	7-30-08	Rgn
	C) FUNCTION		8-28-08	Rgn
690	PACK		9-2-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



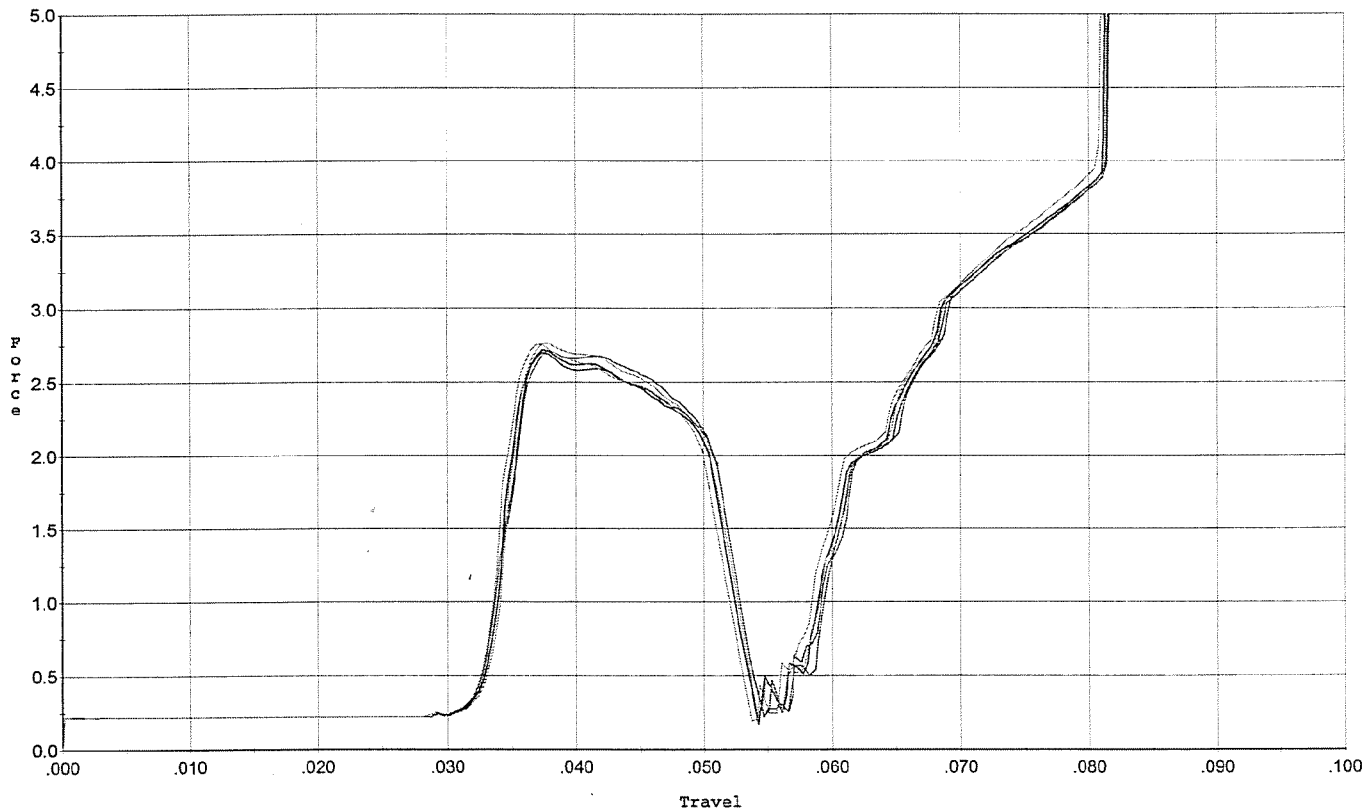
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.416	0.055	0.036	0.037	0.048		Set Trigger
2	2.471	0.054	0.036	0.037	0.047		Set Trigger
3	2.499	0.053	0.036	0.037	0.047		Set Trigger
4	2.566	0.053	0.036	0.036	0.049		Set Trigger
5	2.553	0.054	0.036	0.036	0.048		Set Trigger

AVG 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



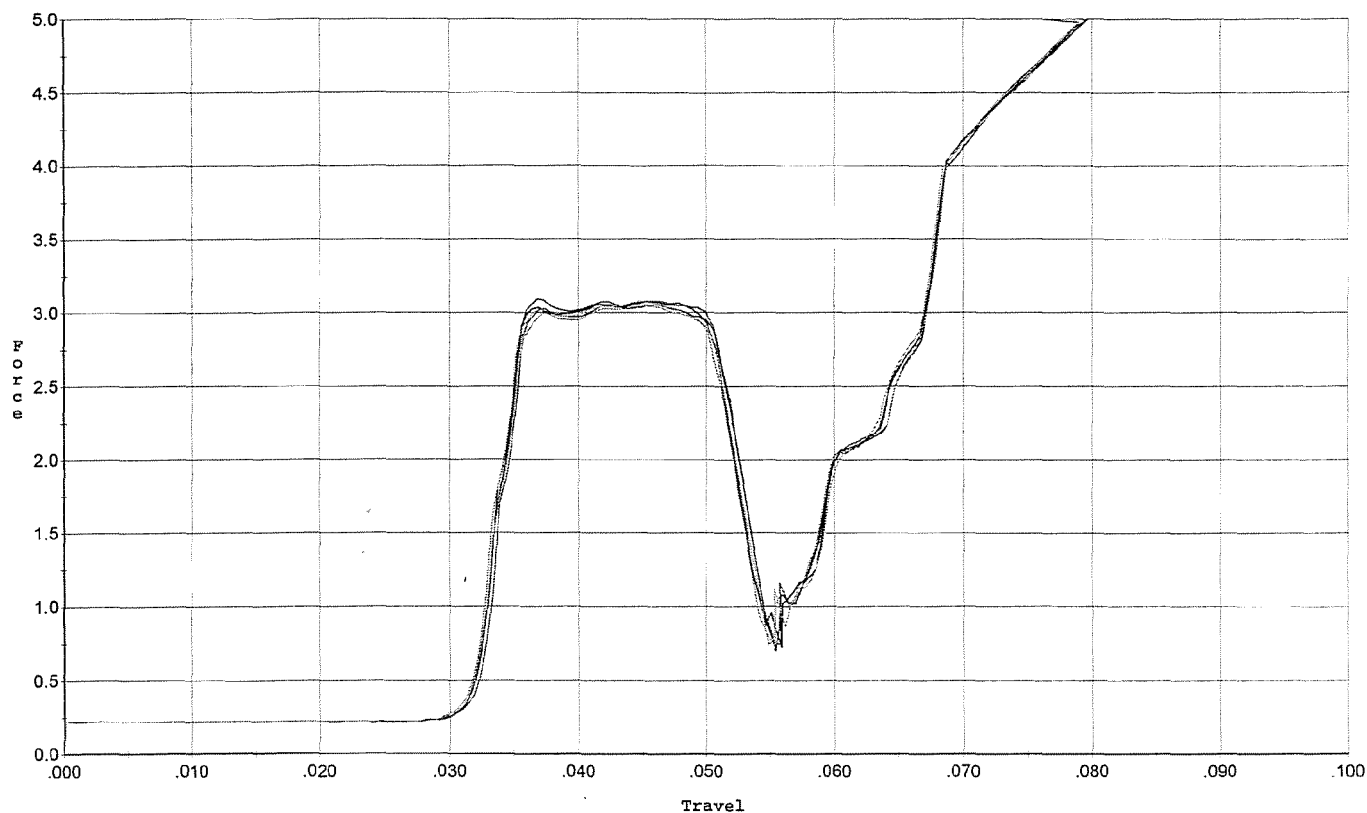
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.701	0.051	0.033	0.035	0.049		Set Trigger
2	2.718	0.050	0.032	0.035	0.049		Set Trigger
3	2.714	0.051	0.032	0.035	0.050		Set Trigger
4	2.769	0.052	0.033	0.035	0.051		Set Trigger
5	2.761	0.050	0.032	0.035	0.049		Set Trigger

Avg 2.73

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



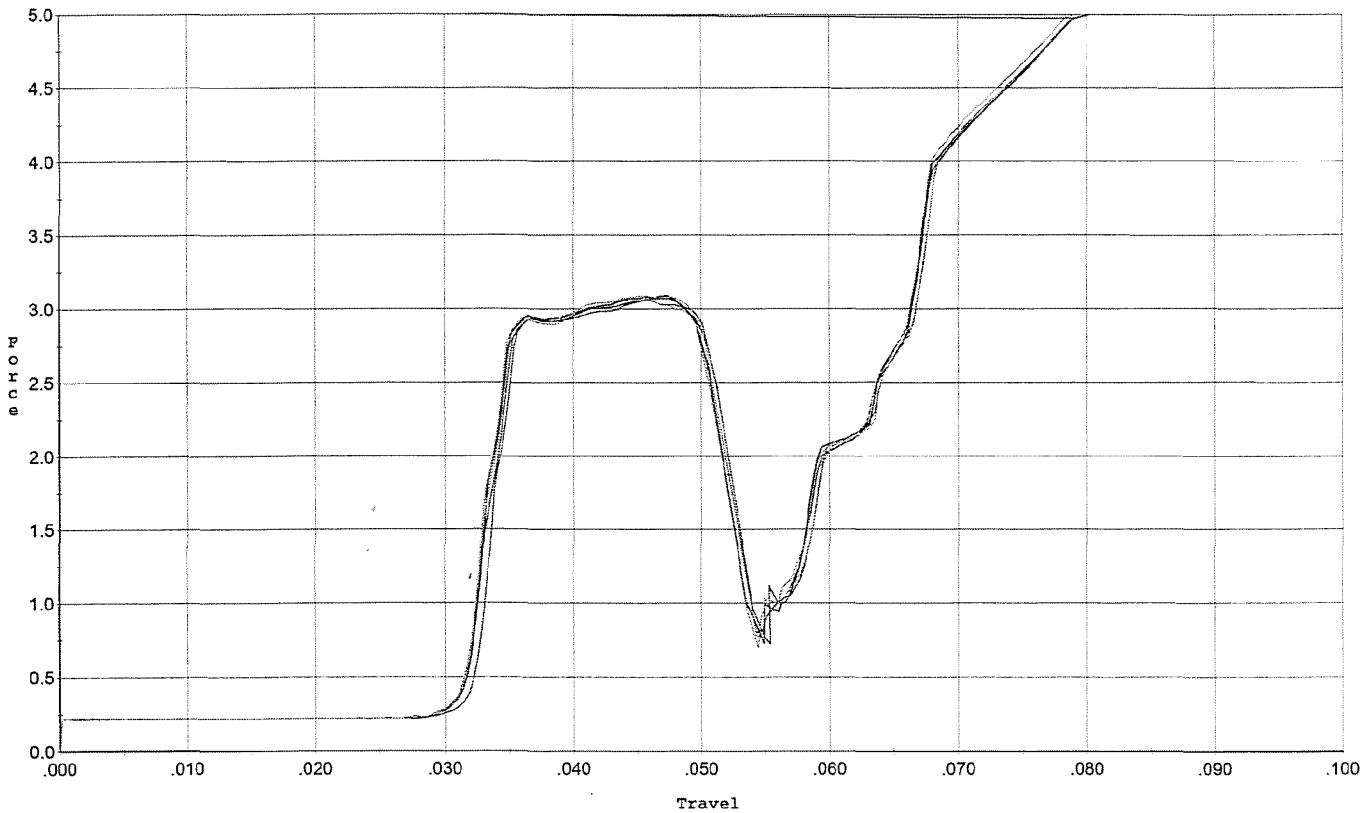
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.052	0.032	0.033	0.063		Set Trigger
2	3.076	0.051	0.032	0.033	0.061		Set Trigger
3	3.080	0.052	0.032	0.033	0.062		Set Trigger
4	3.046	0.051	0.032	0.033	0.060		Set Trigger
5	3.080	0.051	0.031	0.033	0.061		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



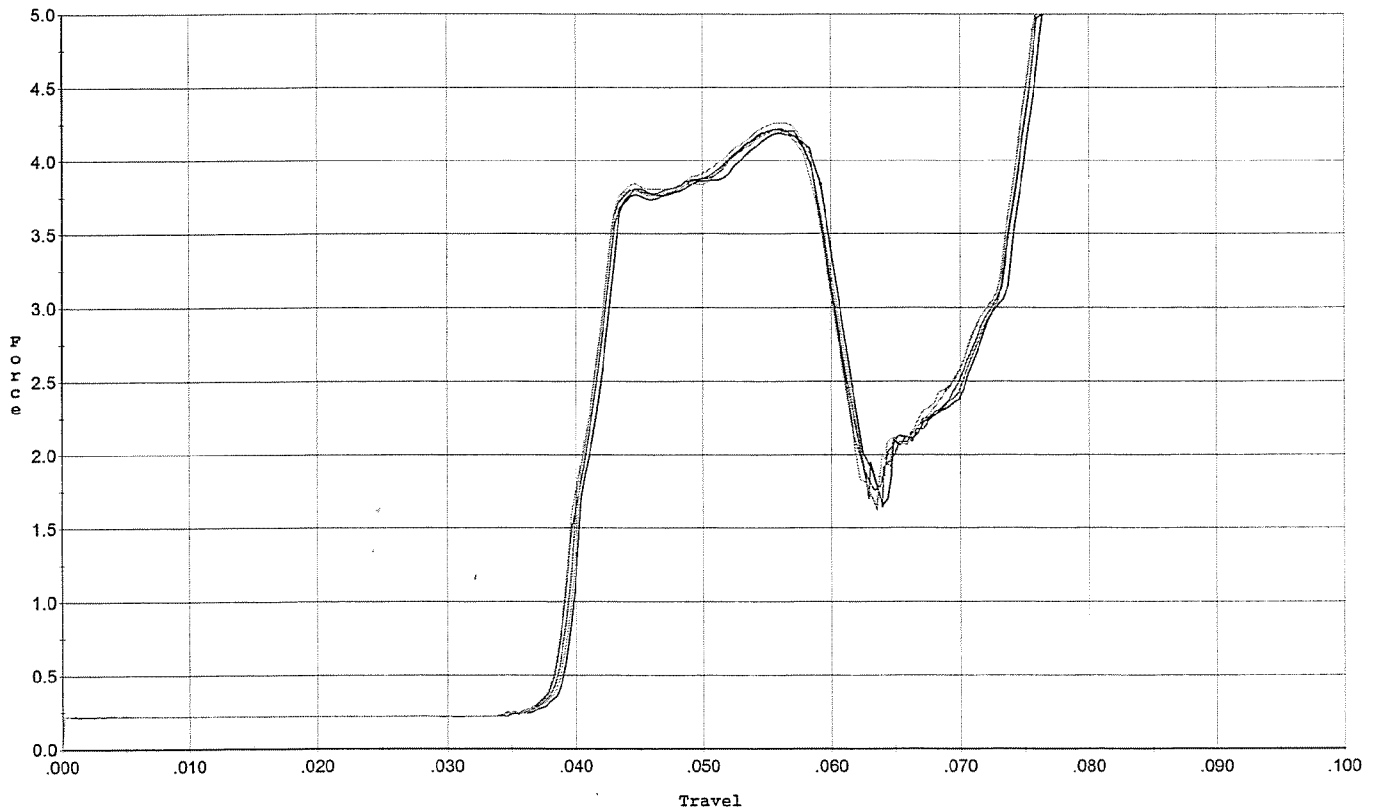
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.052	0.031	0.033	0.062		Set Trigger
2	3.091	0.051	0.031	0.033	0.060		Set Trigger
3	3.060	0.051	0.032	0.033	0.060		Set Trigger
4	3.089	0.050	0.031	0.033	0.060		Set Trigger
5	3.082	0.051	0.031	0.033	0.061		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



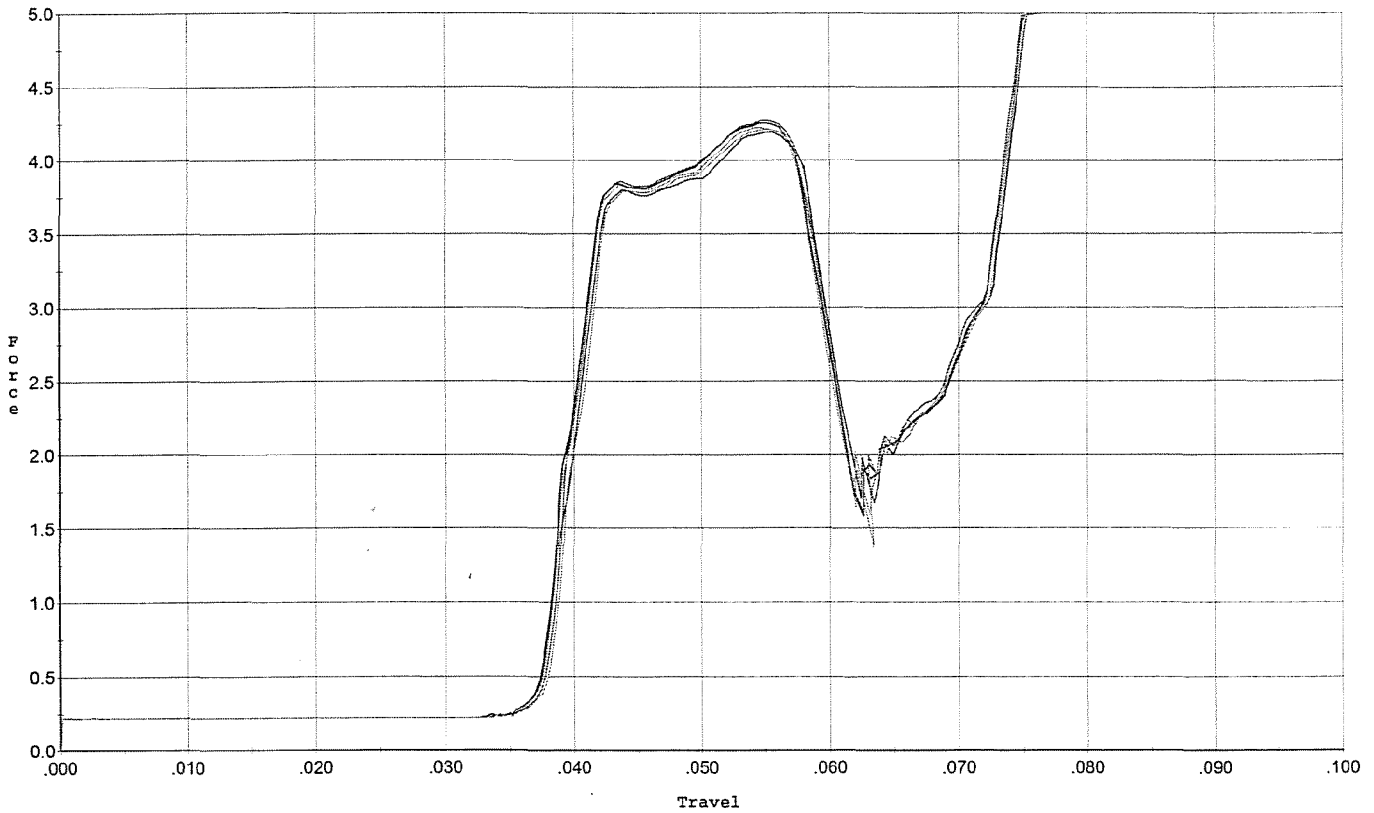
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.058	0.038	0.031	0.083		Set Trigger
2	4.185	0.059	0.039	0.031	0.084		Set Trigger
3	4.215	0.059	0.038	0.031	0.084		Set Trigger
4	4.257	0.060	0.039	0.030	0.087		Set Trigger
5	4.197	0.059	0.038	0.030	0.084		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



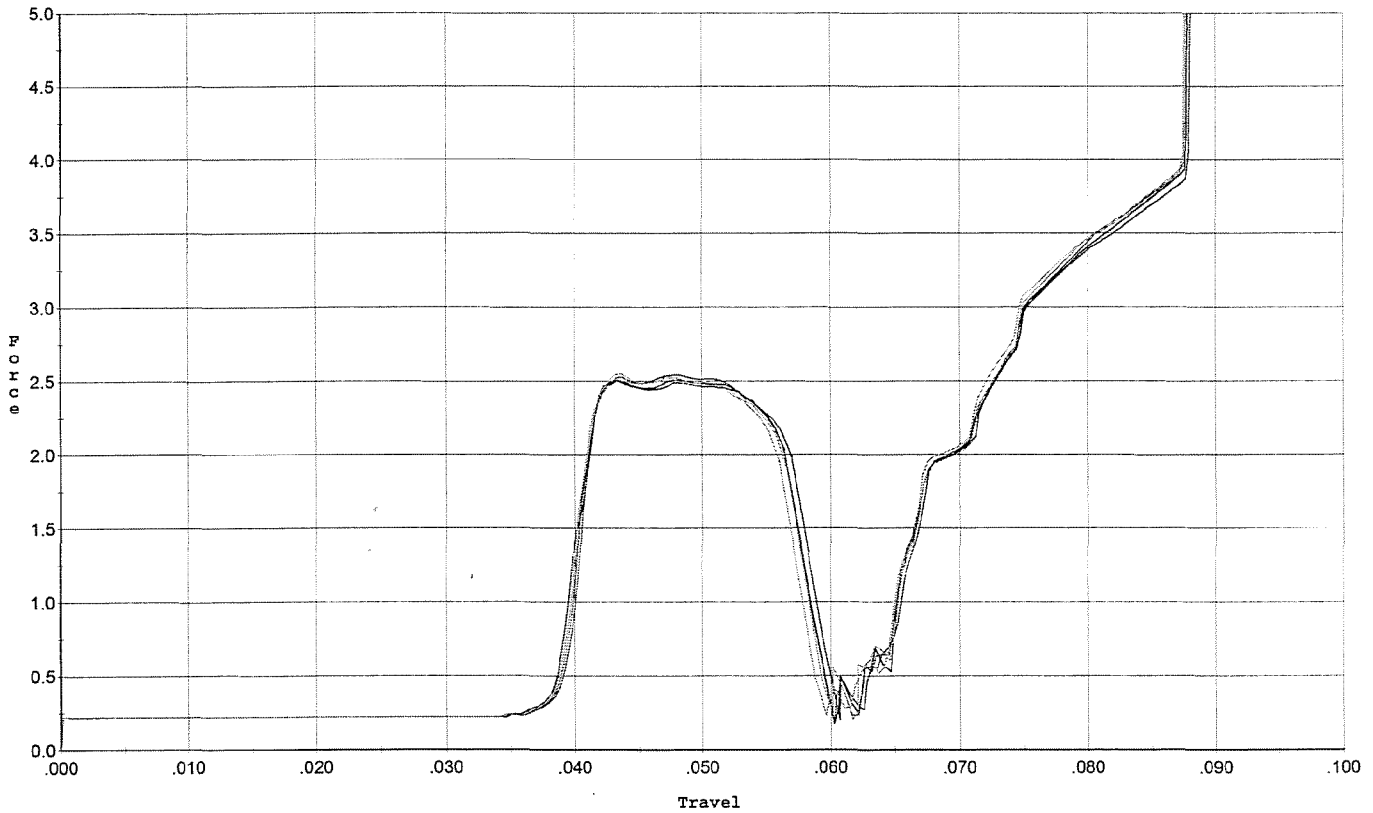
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.058	0.037	0.031	0.084		Set Trigger
2	4.253	0.059	0.037	0.030	0.088		Set Trigger
3	4.270	0.059	0.037	0.030	0.087		Set Trigger
4	4.220	0.057	0.037	0.030	0.083		Set Trigger
5	4.206	0.058	0.038	0.030	0.084		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



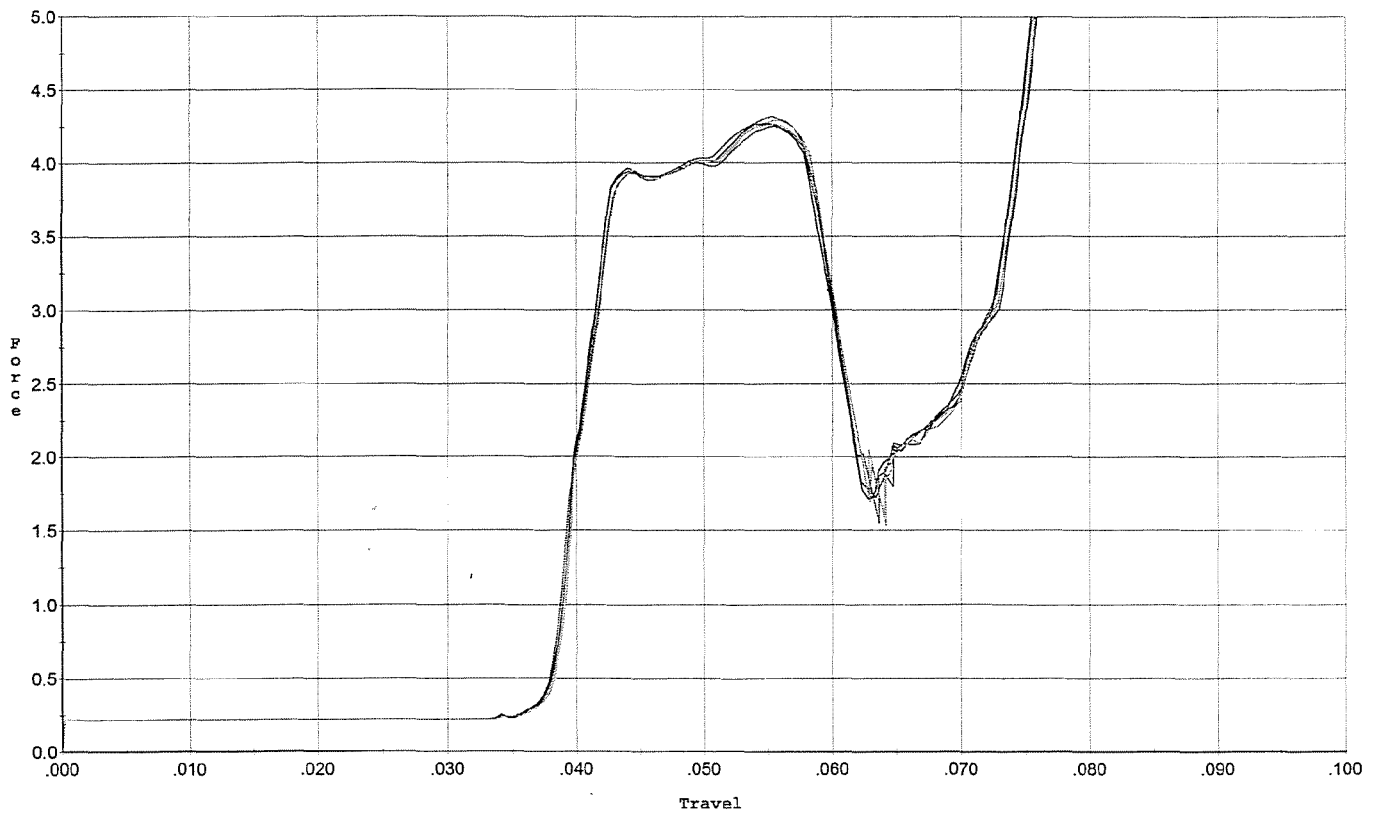
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.511	0.057	0.038	0.037	0.051		Set Trigger
2	2.507	0.056	0.039	0.038	0.049		Set Trigger
3	2.542	0.056	0.039	0.037	0.049		Set Trigger
4	2.523	0.056	0.038	0.038	0.049		Set Trigger
5	2.553	0.057	0.039	0.037	0.050		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.318	0.059	0.038	0.031	0.088		Set Trigger
2	4.266	0.060	0.038	0.031	0.088		Set Trigger
3	4.249	0.059	0.037	0.030	0.087		Set Trigger
4	4.264	0.058	0.038	0.030	0.086		Set Trigger
5	4.289	0.058	0.038	0.031	0.086		Set Trigger

Avg 4.27