

66765039

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



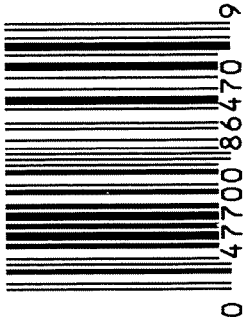
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6765039

UPC



BM FORM

M-24
BARBER - M24 0130077 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66765039

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	L.P.D.
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX JUN 24 2008 OPERATOR WMS	6-18-08	L.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	L.P.D.
475	DRILL AND TAP SIGHT HOLES		6-23-08	SD
480	MAGNAFLUX BBL ACTION		6/24/08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6/24	BT
542	APPLY COATINGS (BARREL ACTION)		7-8	U
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-9	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-9	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-9	SP
	D) OIL FIRING PIN ASSEMBLY		7-14-08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

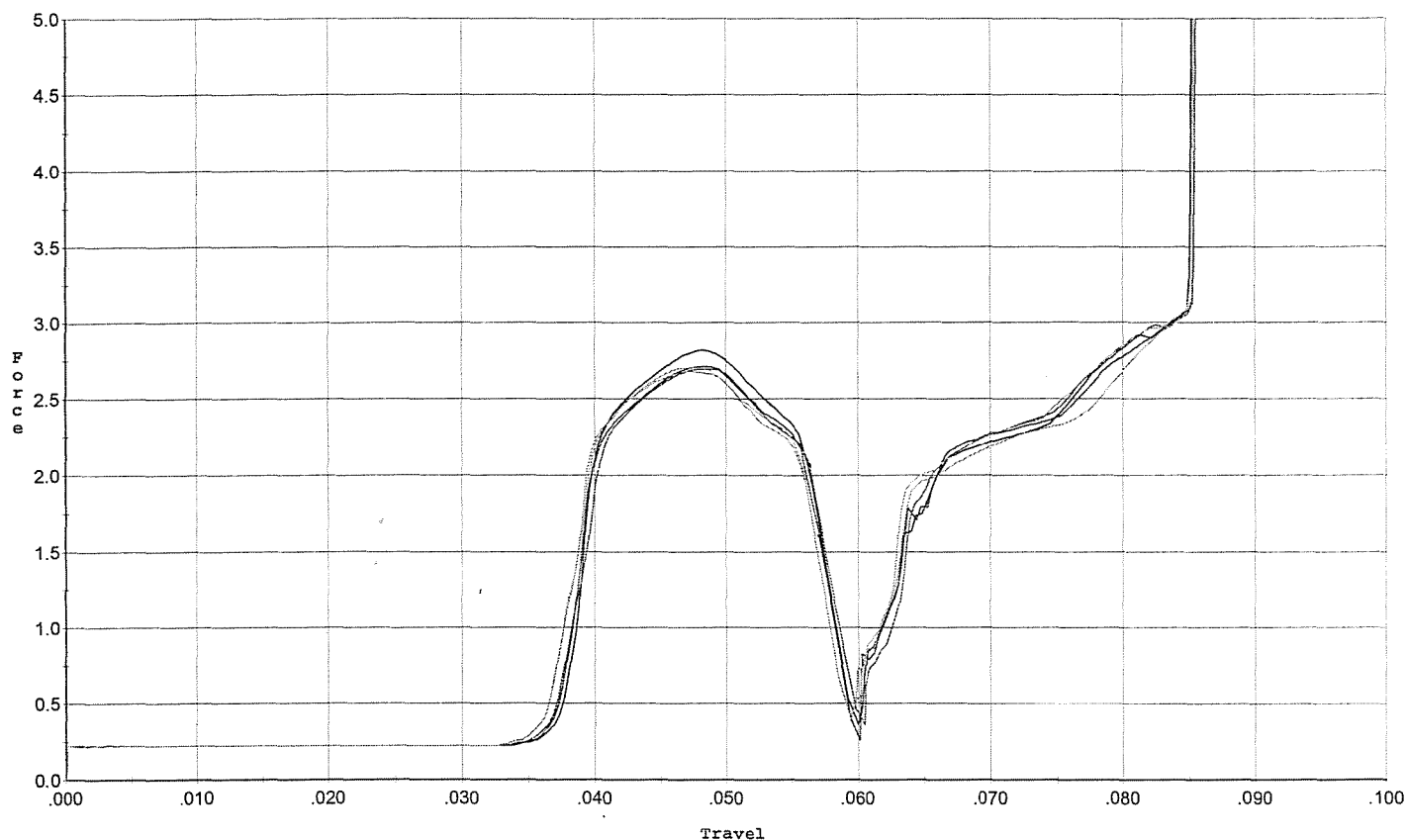
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	7-23	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	7-23	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	7-23	TC
	J) ASSEMBLE STOCK		7-14-08	P.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-29-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	7-15-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/15/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-29-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.57</u> <u>2.55</u> <u>2.27</u> <u>2.23</u>	7/23/08	Fm
	C) FUNCTION		7-29-08	RTZ
690	PACK		7/30/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



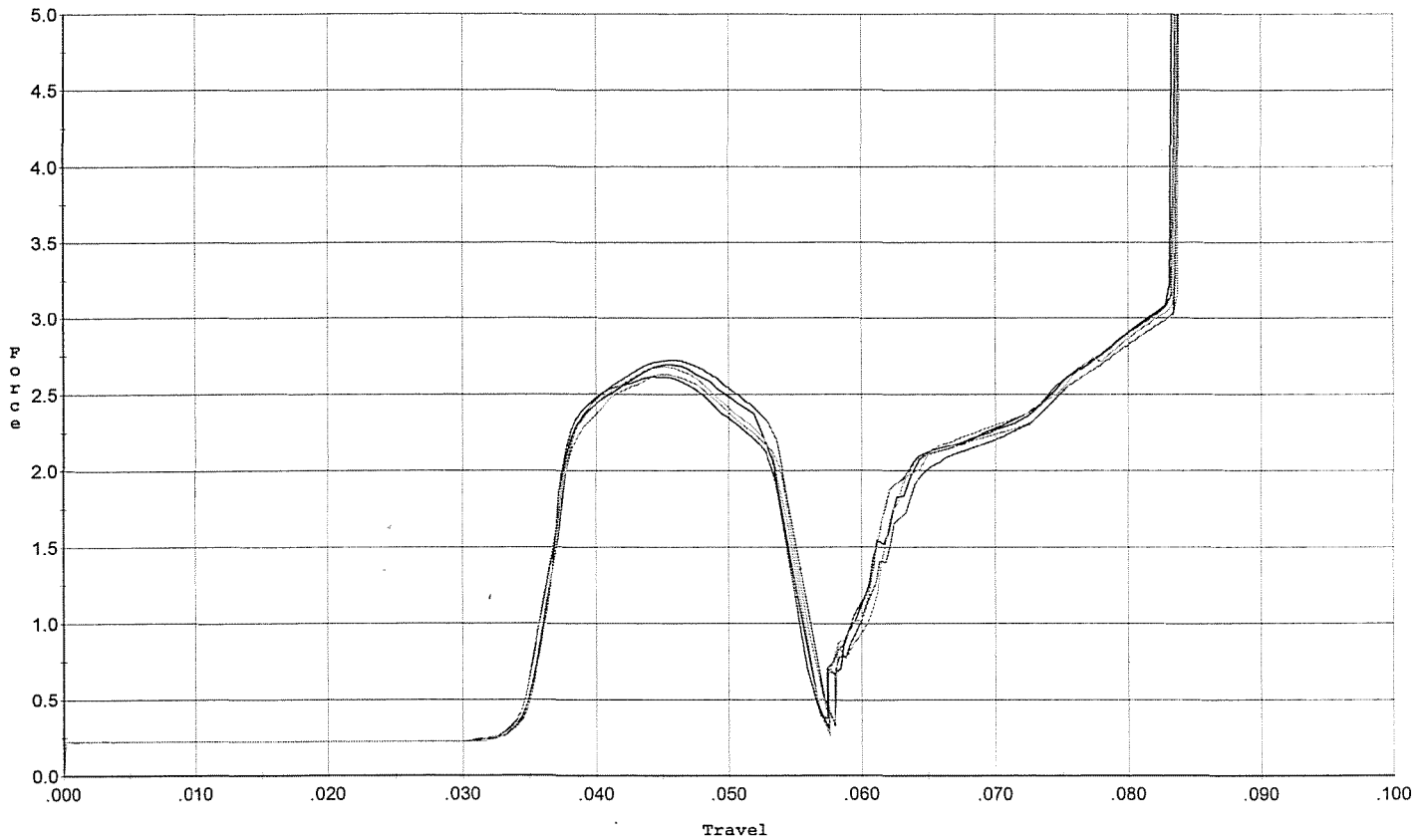
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.713	0.057	0.037	0.035	0.054		Set Trigger
2	2.820	0.057	0.037	0.035	0.055		Set Trigger
3	2.694	0.056	0.037	0.035	0.053		Set Trigger
4	2.705	0.056	0.036	0.036	0.053		Set Trigger
5	2.678	0.056	0.036	0.036	0.053		Set Trigger

Avg 2.72

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



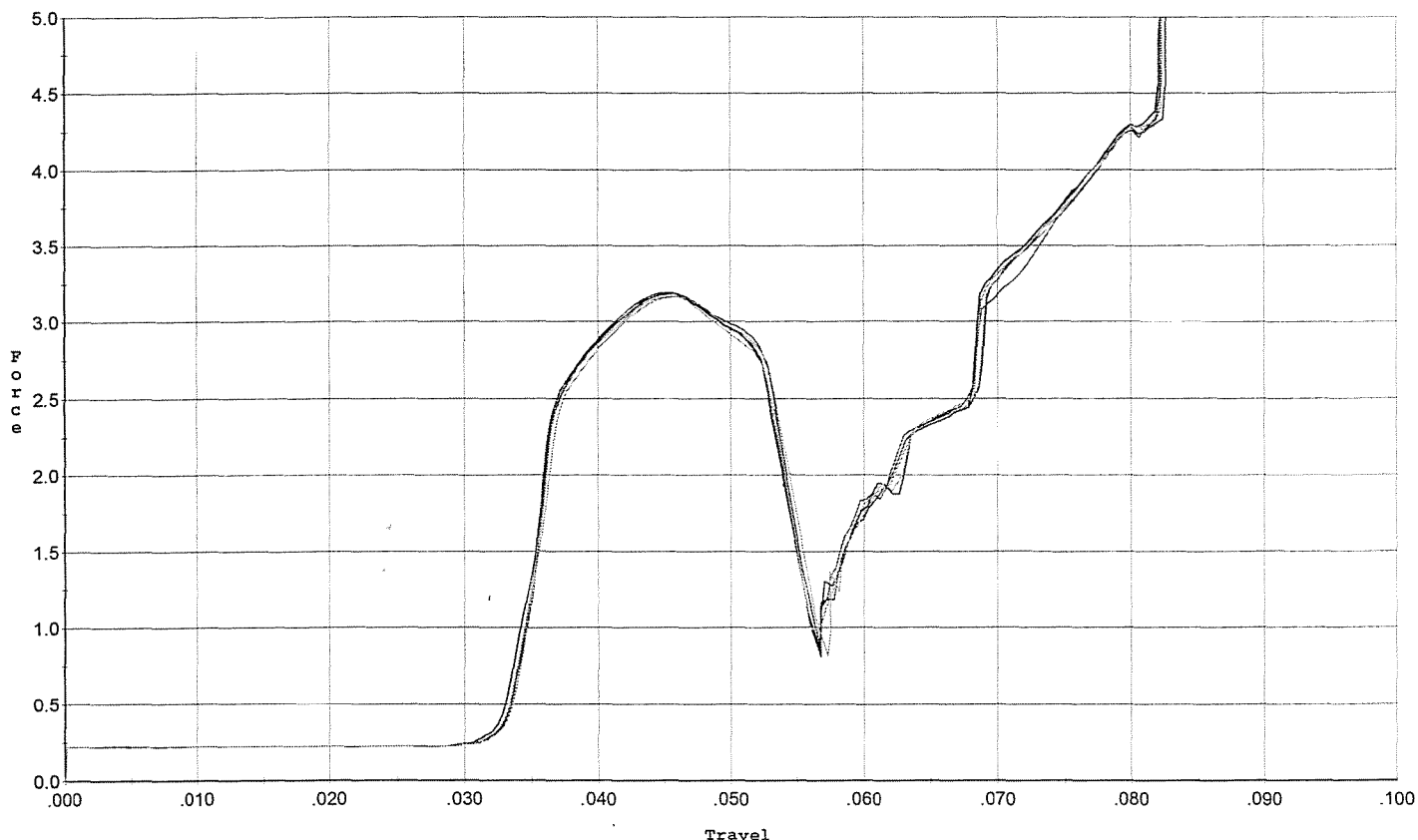
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.054	0.035	0.035	0.051		Set Trigger
2	2.693	0.053	0.034	0.035	0.052		Set Trigger
3	2.723	0.055	0.035	0.035	0.055		Set Trigger
4	2.679	0.055	0.034	0.035	0.053		Set Trigger
5	2.630	0.054	0.035	0.035	0.051		Set Trigger

Avg 2.66

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



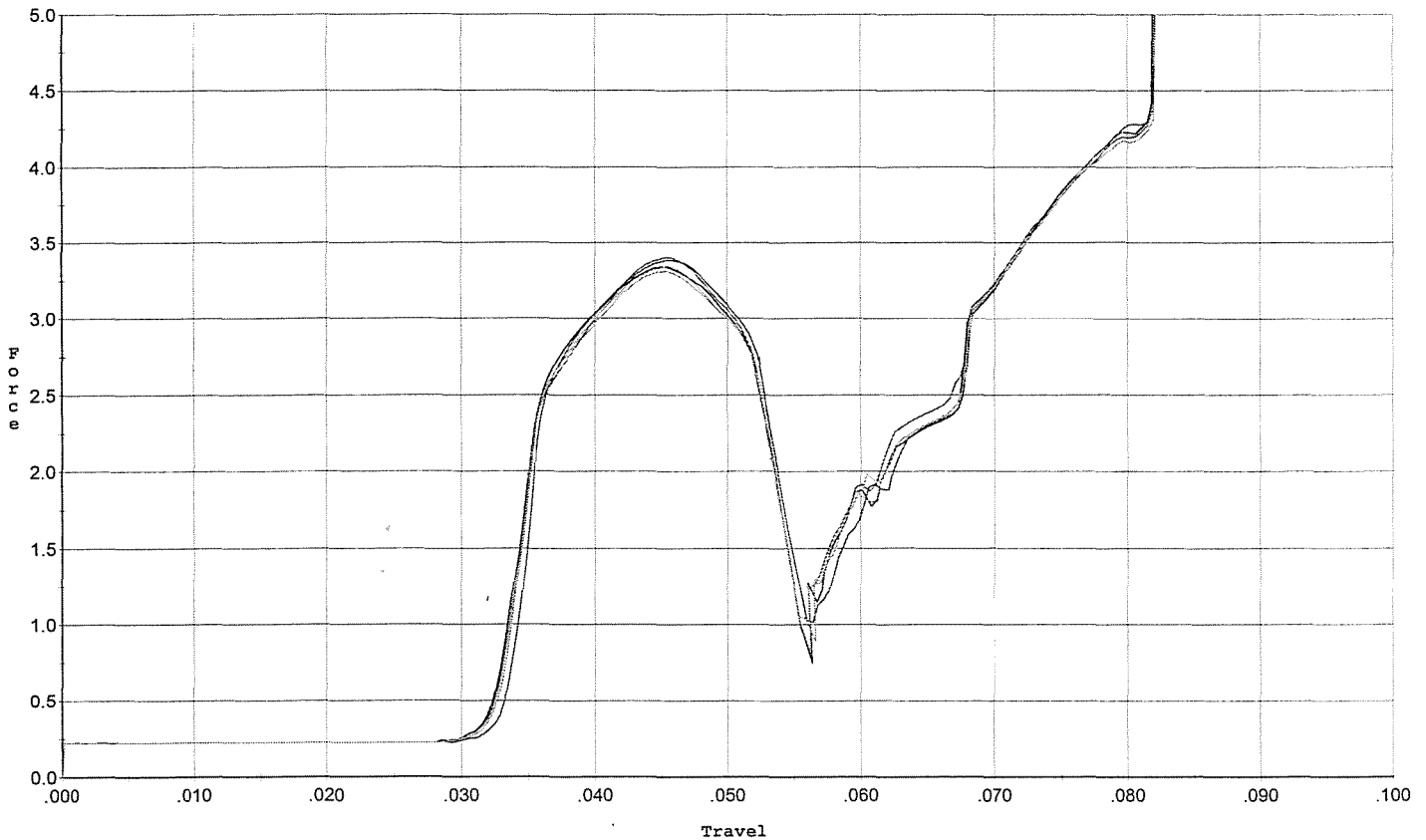
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.185	0.053	0.033	0.034	0.062		Set Trigger
2	3.190	0.054	0.033	0.033	0.063		Set Trigger
3	3.187	0.054	0.033	0.034	0.062		Set Trigger
4	3.165	0.054	0.033	0.034	0.063		Set Trigger
5	3.164	0.053	0.033	0.034	0.062		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



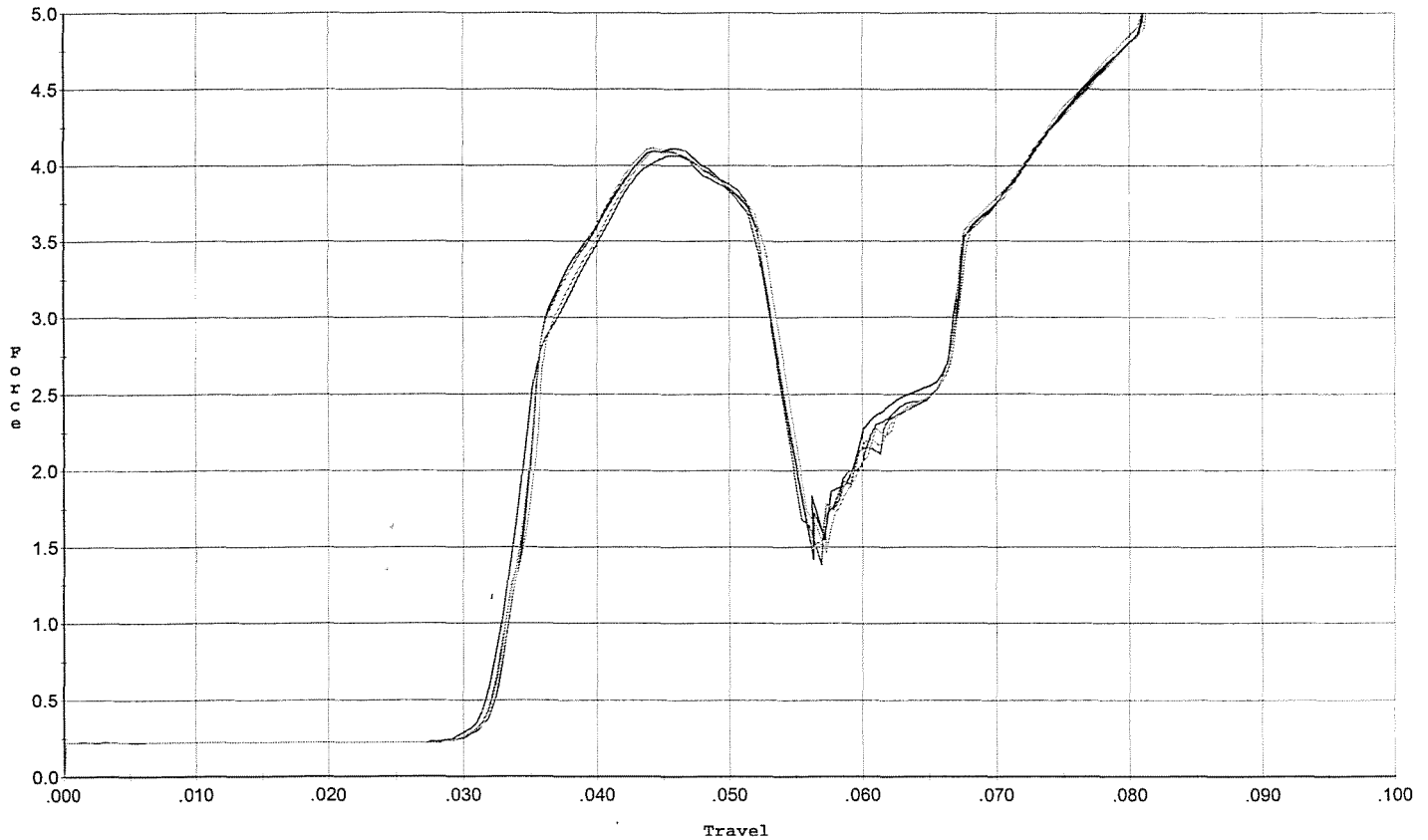
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.382	0.052	0.033	0.034	0.063		Set Trigger
2	3.342	0.053	0.032	0.033	0.065		Set Trigger
3	3.404	0.053	0.032	0.034	0.065		Set Trigger
4	3.345	0.053	0.032	0.034	0.065		Set Trigger
5	3.312	0.053	0.032	0.034	0.064		Set Trigger

Avg 3.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



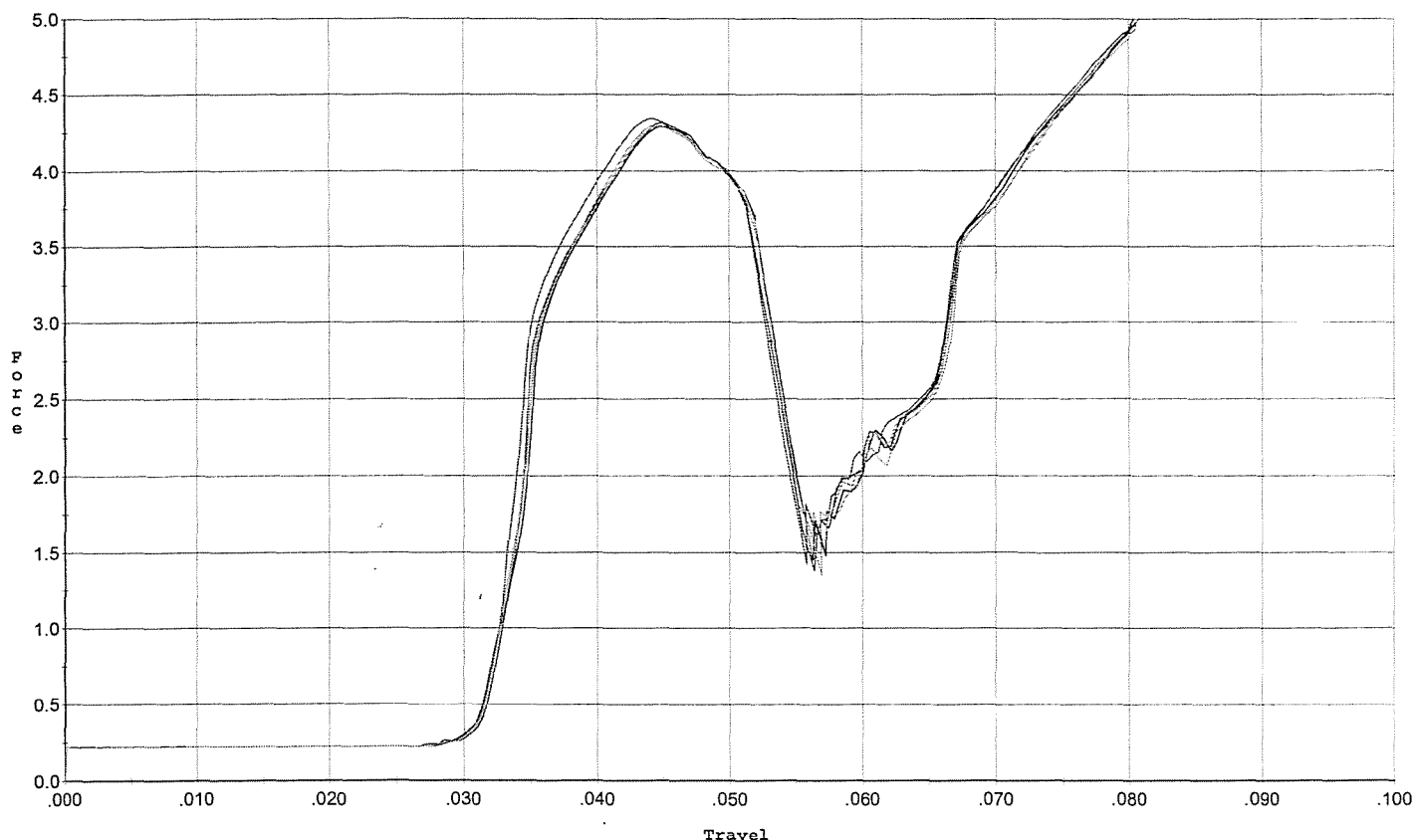
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.065	0.052	0.031	0.032	0.077		Set Trigger
2	4.110	0.052	0.032	0.032	0.077		Set Trigger
3	4.094	0.052	0.032	0.032	0.077		Set Trigger
4	4.090	0.053	0.032	0.032	0.077		Set Trigger
5	4.118	0.052	0.032	0.032	0.077		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



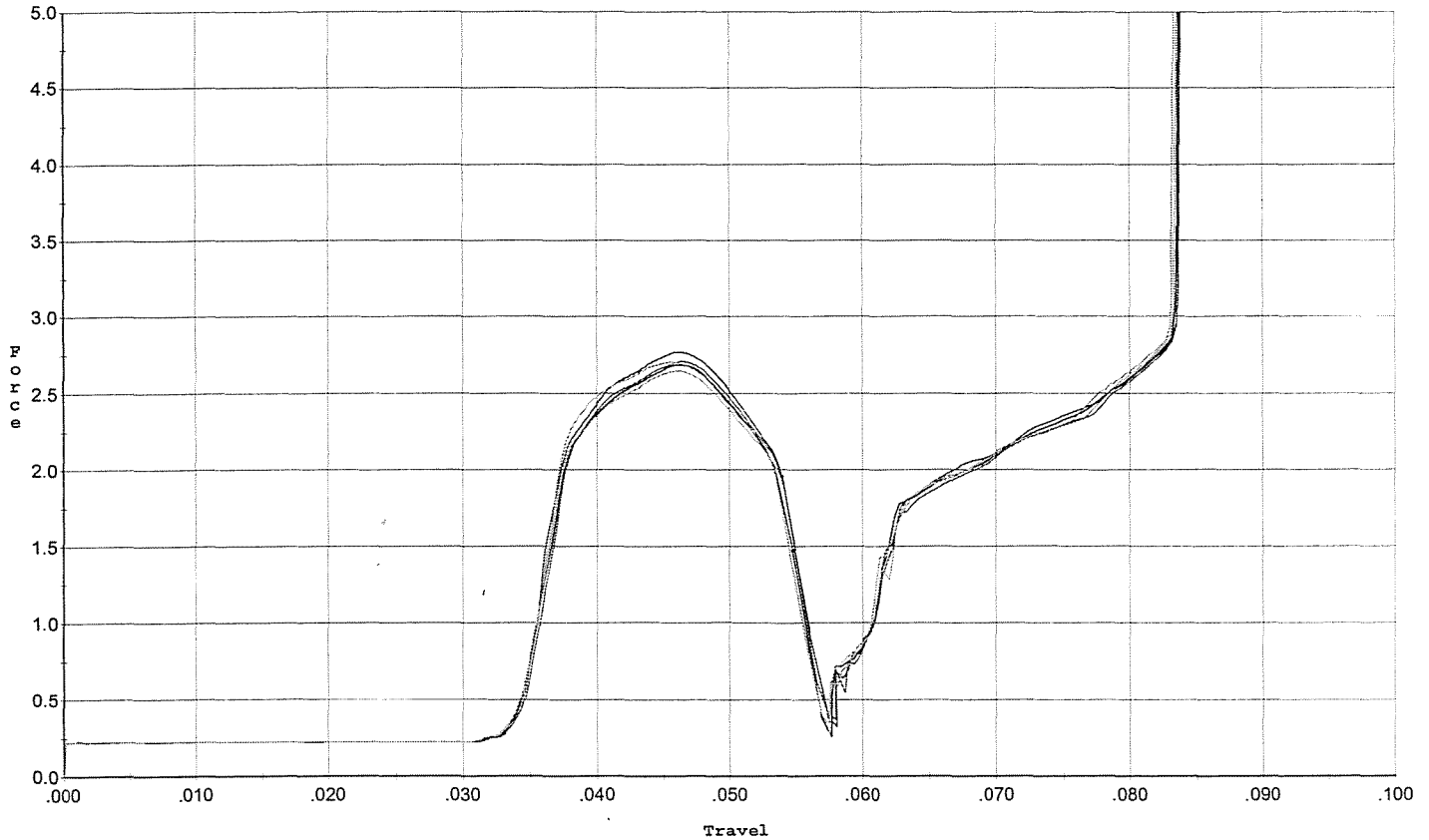
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.316	0.053	0.031	0.032	0.082		Set Trigger
2	4.291	0.052	0.031	0.032	0.079		Set Trigger
3	4.341	0.051	0.031	0.032	0.080		Set Trigger
4	4.291	0.052	0.031	0.032	0.080		Set Trigger
5	4.299	0.052	0.031	0.032	0.080		Set Trigger

Avg 4.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



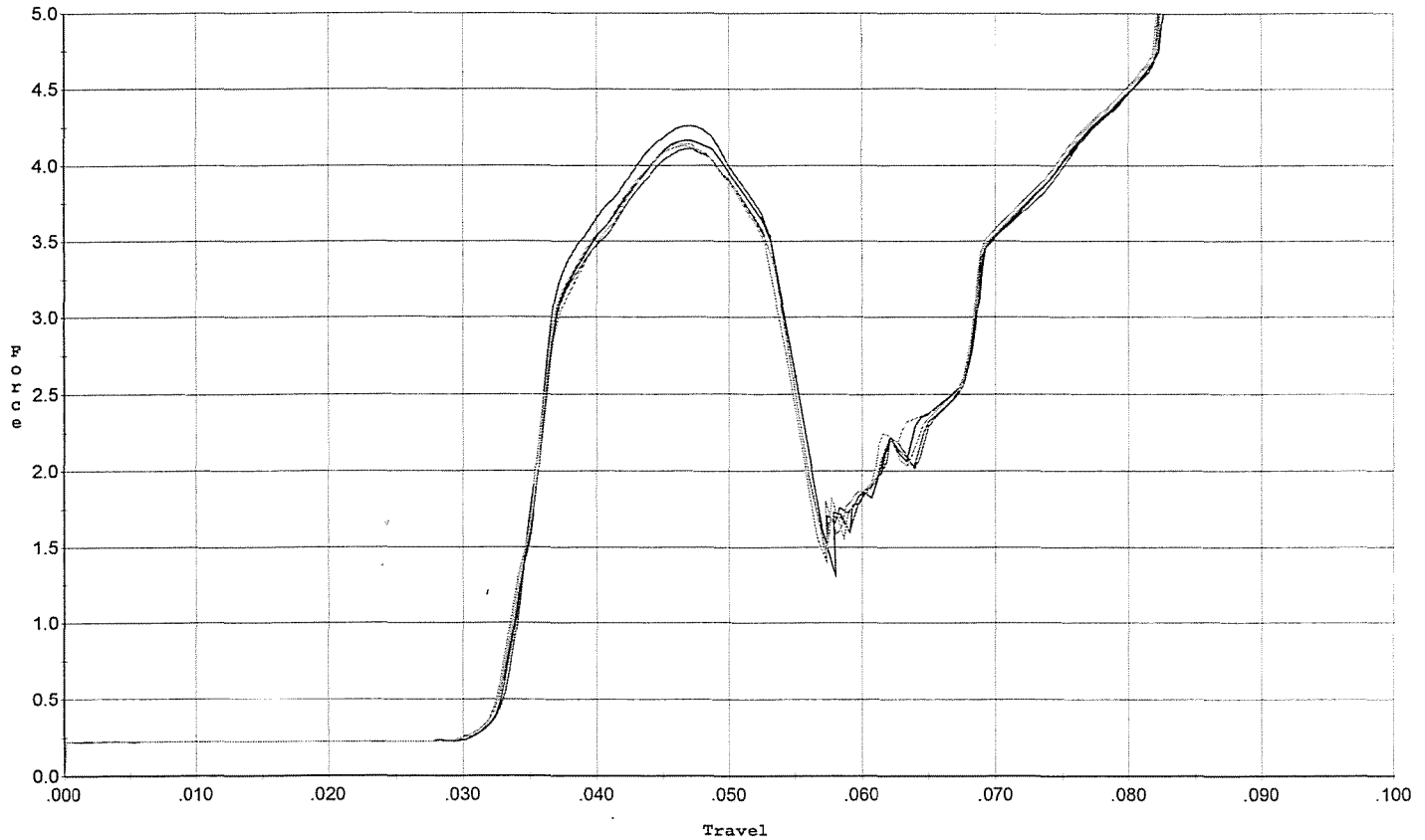
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.768	0.054	0.034	0.035	0.054		Set Trigger
2	2.683	0.055	0.034	0.035	0.053		Set Trigger
3	2.708	0.054	0.034	0.035	0.052		Set Trigger
4	2.647	0.053	0.034	0.035	0.051		Set Trigger
5	2.703	0.053	0.034	0.035	0.052		Set Trigger

Avg 2.70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.260	0.053	0.033	0.033	0.080		Set Trigger
2	4.164	0.055	0.032	0.033	0.082		Set Trigger
3	4.109	0.053	0.032	0.033	0.078		Set Trigger
4	4.143	0.053	0.032	0.033	0.078		Set Trigger
5	4.131	0.054	0.032	0.033	0.080		Set Trigger

Avg 4.16