

G 676 5040

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

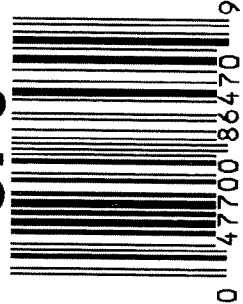
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765040

UPC



GUN SERIAL # G 6765040

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	PSW
430	ASSEMBLE TO STOCK		7-15-08	PSW
440	PROOF		7-15-08	SPD
460	CHECK HEADSPACE		7-15-08	SPD
470	DIS-ASSEMBLE ACTION		7-16-08	RTZ
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-16-08	RTZ
475	DRILL AND TAP SIGHT HOLES	JUL 21 2008	7-17-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BTH	7-21-08	BTH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-31-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6</u>	8-4	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	8-4	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-4	TL
	J) ASSEMBLE STOCK		7-31-08	RSW
	K) ASSEMBLE SWIVEL STUDS		8-5-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	SPD
	M) IRON SIGHT ALIGNMENT		8-5-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-1-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-4-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-5-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.77</u> <u>2.75</u> <u>2.68</u> <u>2.75</u>	8-4-08	RSW
	C) FUNCTION		8-5-08	SPD
690	PACK		8/8/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 7-24-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.71	2.59		2.54	
PULL #2	2.67	2.58		2.52	
PULL #3	2.67	2.51		2.59	
PULL #4	2.66	2.47		2.55	
PULL #5	2.61	2.55		2.53	
TOTAL	1332	1276		1273	
AVERAGE	2.66	2.55		2.54	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	2.94		
PULL #2	3.08	3.04		
PULL #3	3.09	2.96		
PULL #4	3.12	3.00		
PULL #5	3.11	3.03		
TOTAL	1548	1497		
AVERAGE	3.09	2.99		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.13	4.09		3.99
PULL #2	4.11	4.01		4.00
PULL #3	3.97	3.96		3.94
PULL #4	4.08	4.05		4.11
PULL #5	4.10	4.05		4.03
TOTAL	2039	2016		2007
AVERAGE	4.07	4.03		4.01