

56765645

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

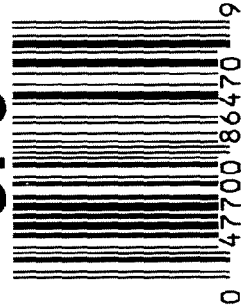
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765045

UPC



GUN SERIAL # 66765045

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	A.P.D.
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	A.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	A.P.D.
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX JUN 24 2008 OPERATOR WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BH
542	APPLY COATINGS (BARREL ACTION)		7-8	CM
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-9	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-9	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-9	SP
	D) OIL FIRING PIN ASSEMBLY		7-14-08	A.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

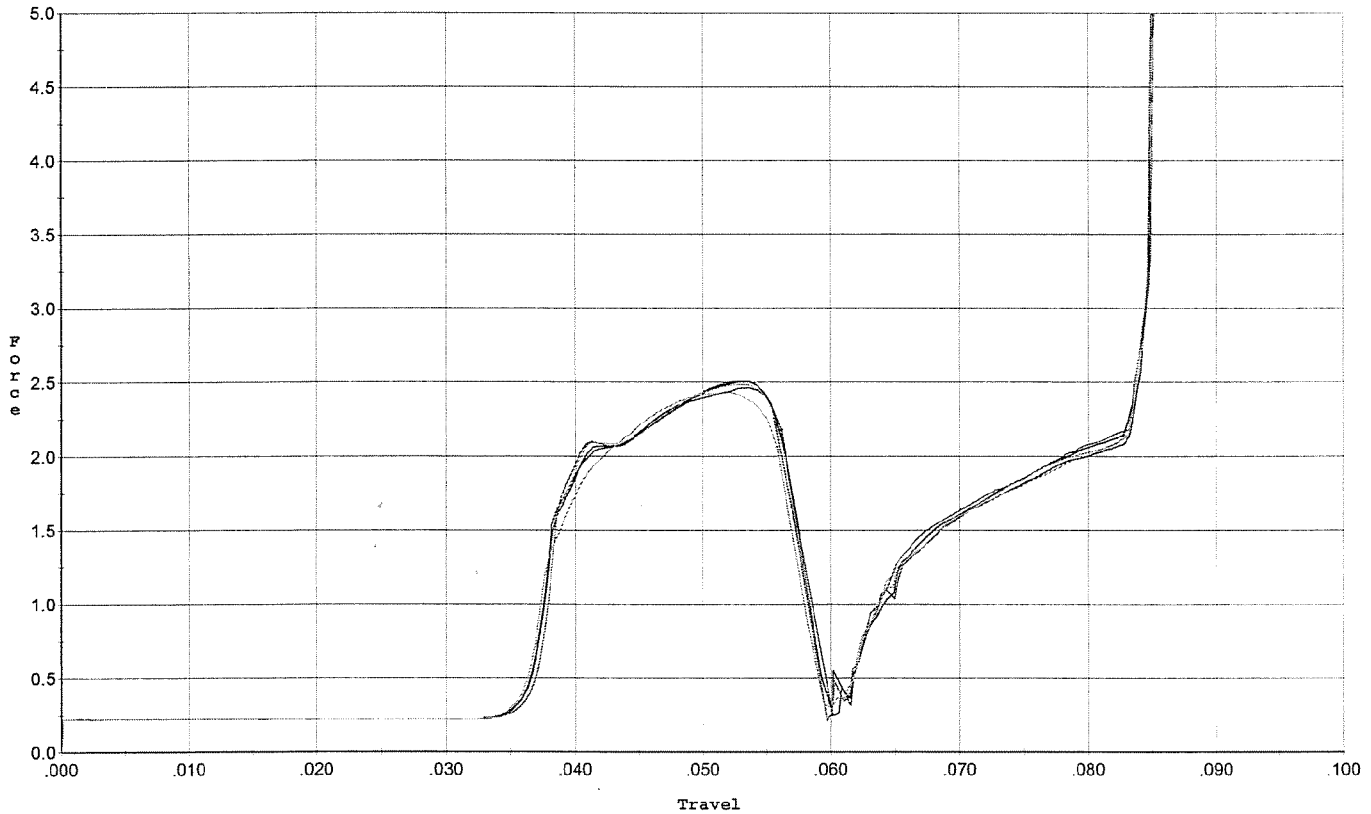
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	7-23	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>6</u> <u>6</u>	7-23	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-23	TC
	J) ASSEMBLE STOCK		7-14-08	PPD
	K) ASSEMBLE SWIVEL STUDS		7-29-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-15-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/15/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-29-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u> <u>2.16</u> <u>2.22</u> <u>2.37</u> <u>2.32</u>	7/23/08	Fm
	C) FUNCTION		7-24-08	RTZ
690	PACK		7/30/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



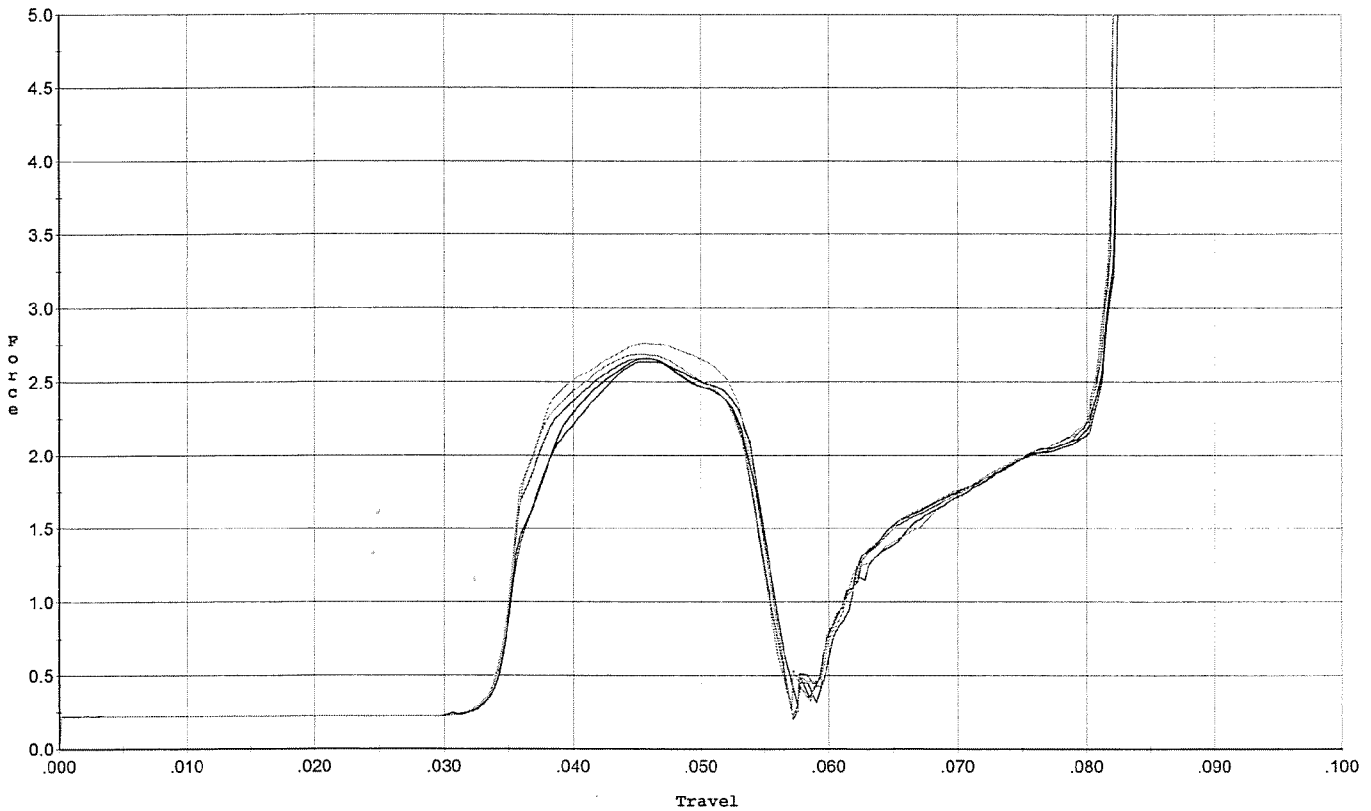
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.462	0.056	0.036	0.035	0.051		Set Trigger
2	2.503	0.056	0.036	0.035	0.051		Set Trigger
3	2.507	0.057	0.037	0.035	0.051		Set Trigger
4	2.486	0.056	0.036	0.035	0.051		Set Trigger
5	2.429	0.056	0.036	0.035	0.050		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



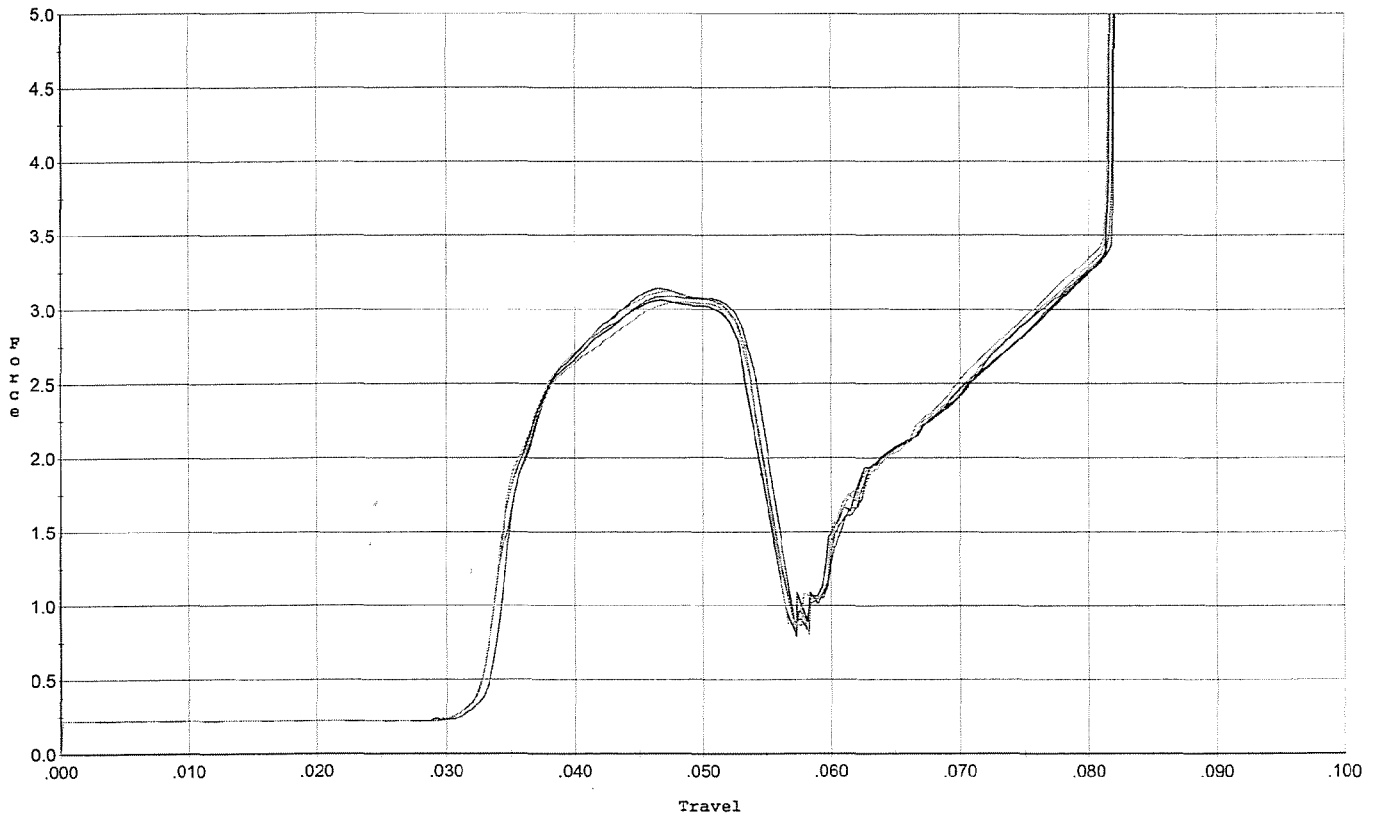
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.054	0.034	0.034	0.052		Set Trigger
2	2.659	0.054	0.034	0.034	0.053		Set Trigger
3	2.661	0.053	0.034	0.034	0.053		Set Trigger
4	2.761	0.054	0.034	0.034	0.056		Set Trigger
5	2.688	0.053	0.034	0.034	0.053		Set Trigger

AVG 2.68

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



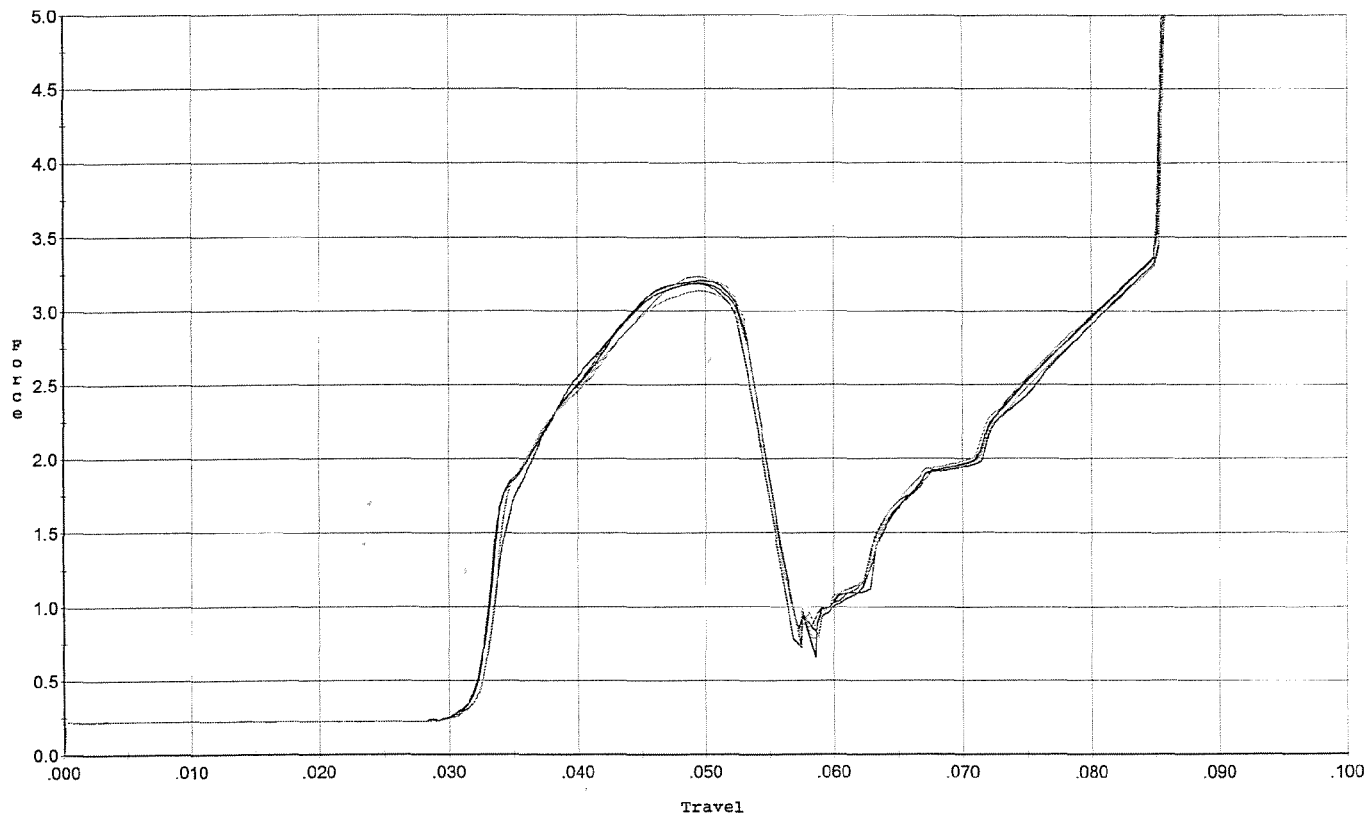
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.140	0.054	0.033	0.033	0.064		Set Trigger
2	3.064	0.055	0.032	0.033	0.064		Set Trigger
3	3.093	0.053	0.032	0.033	0.063		Set Trigger
4	3.122	0.054	0.032	0.033	0.064		Set Trigger
5	3.049	0.053	0.033	0.033	0.062		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



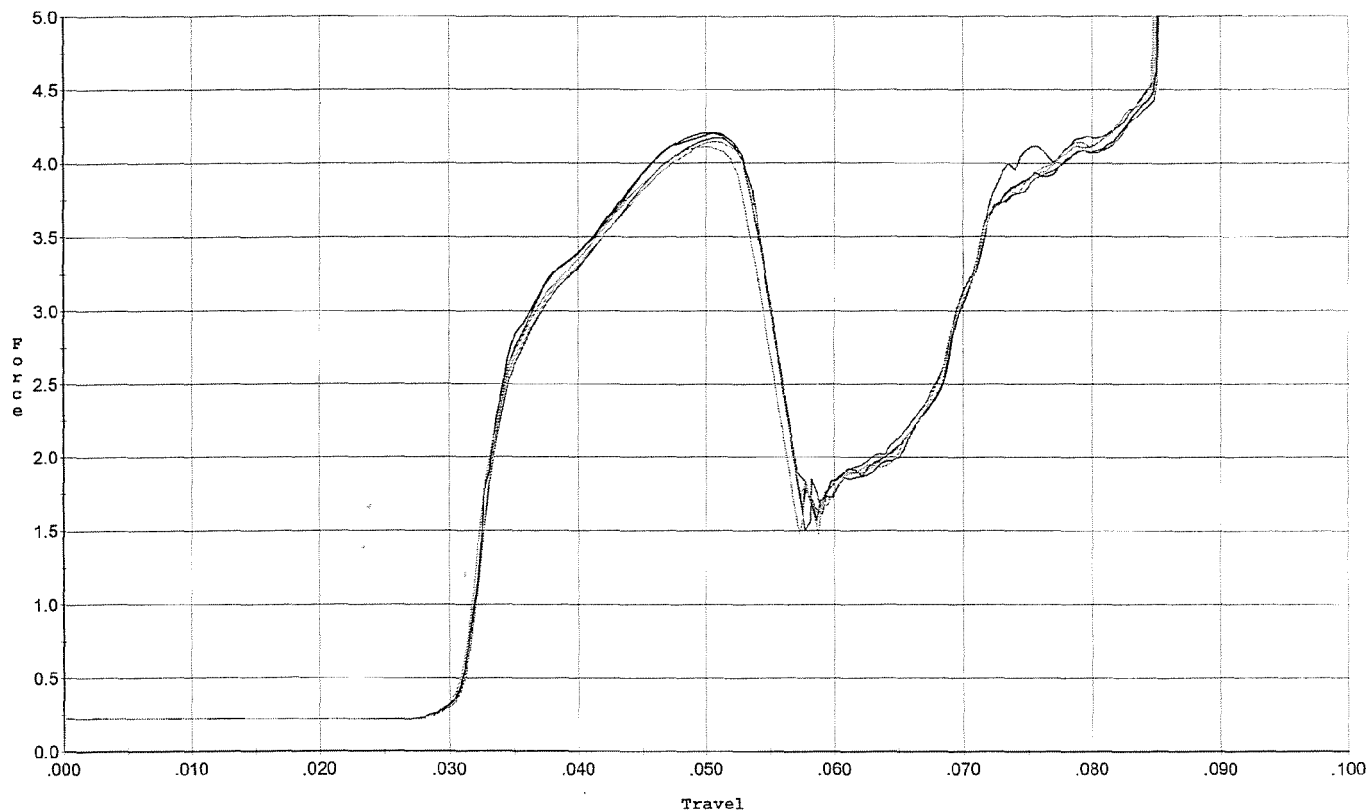
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.189	0.053	0.032	0.035	0.062		Set Trigger
2	3.207	0.053	0.032	0.035	0.063		Set Trigger
3	3.189	0.054	0.032	0.035	0.064		Set Trigger
4	3.136	0.053	0.032	0.035	0.062		Set Trigger
5	3.234	0.053	0.032	0.035	0.062		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



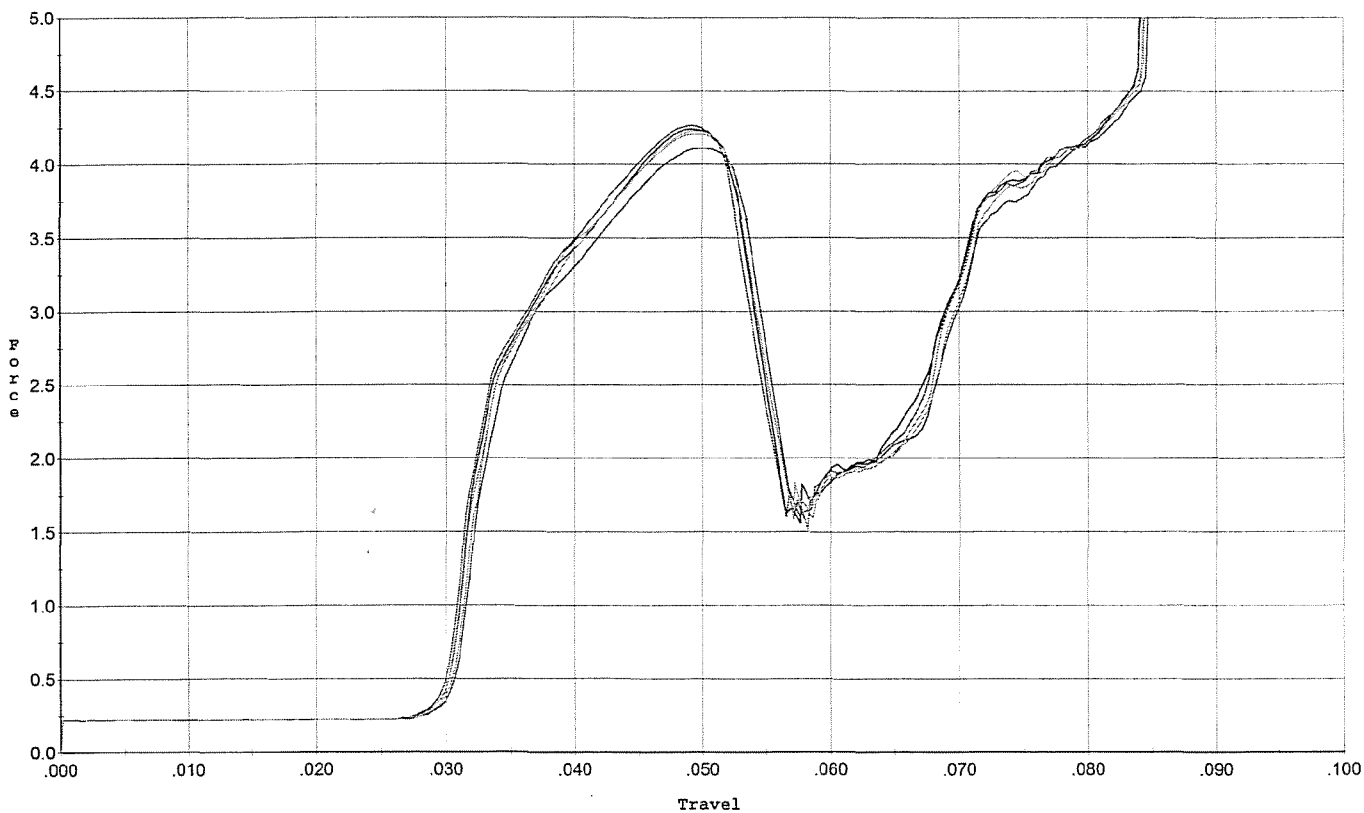
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.205	0.054	0.031	0.033	0.086		Set Trigger
2	4.204	0.054	0.031	0.033	0.087		Set Trigger
3	4.170	0.054	0.031	0.033	0.085		Set Trigger
4	4.146	0.054	0.031	0.033	0.085		Set Trigger
5	4.108	0.054	0.031	0.033	0.085		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



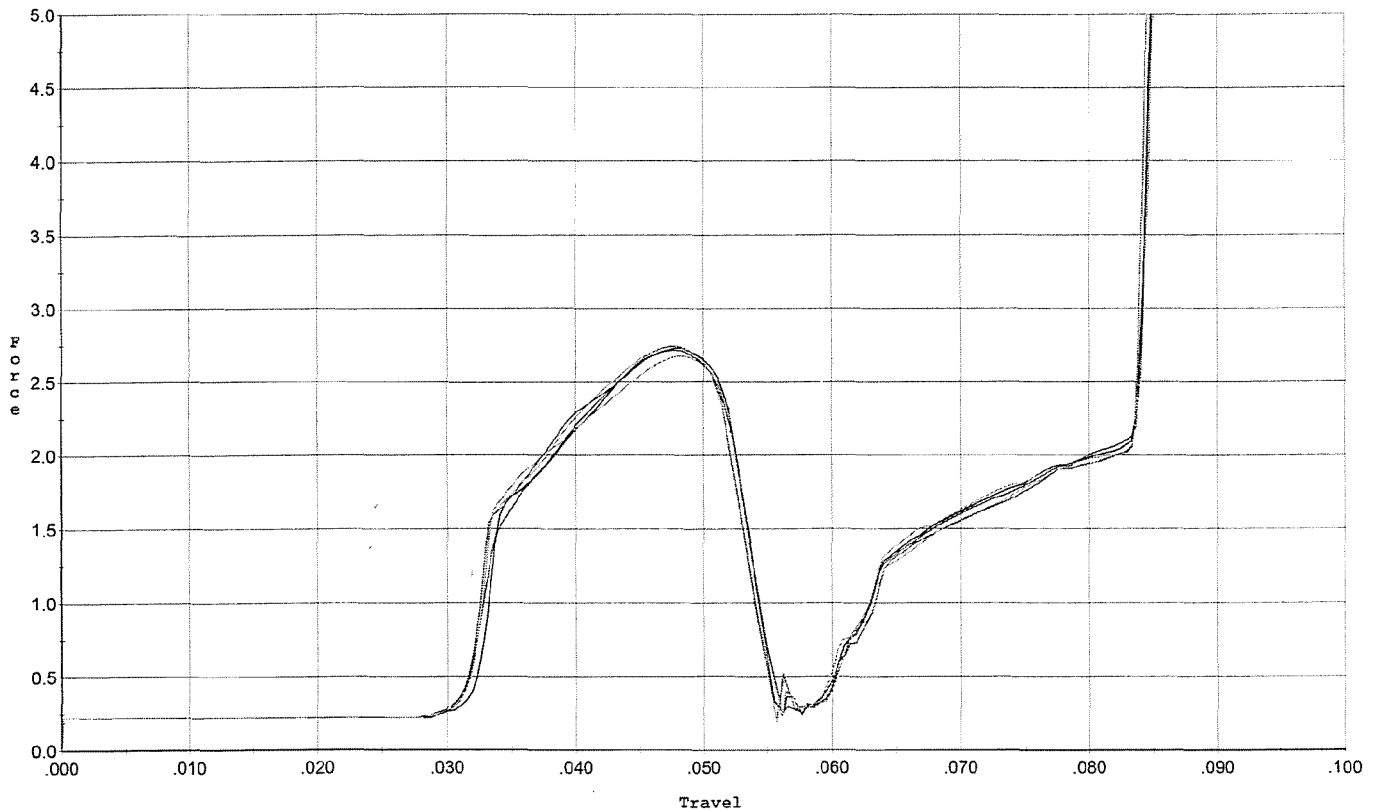
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.108	0.053	0.030	0.033	0.084		Set Trigger
2	4.239	0.053	0.030	0.032	0.085		Set Trigger
3	4.264	0.052	0.030	0.033	0.084		Set Trigger
4	4.227	0.053	0.030	0.033	0.084		Set Trigger
5	4.204	0.053	0.030	0.033	0.083		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



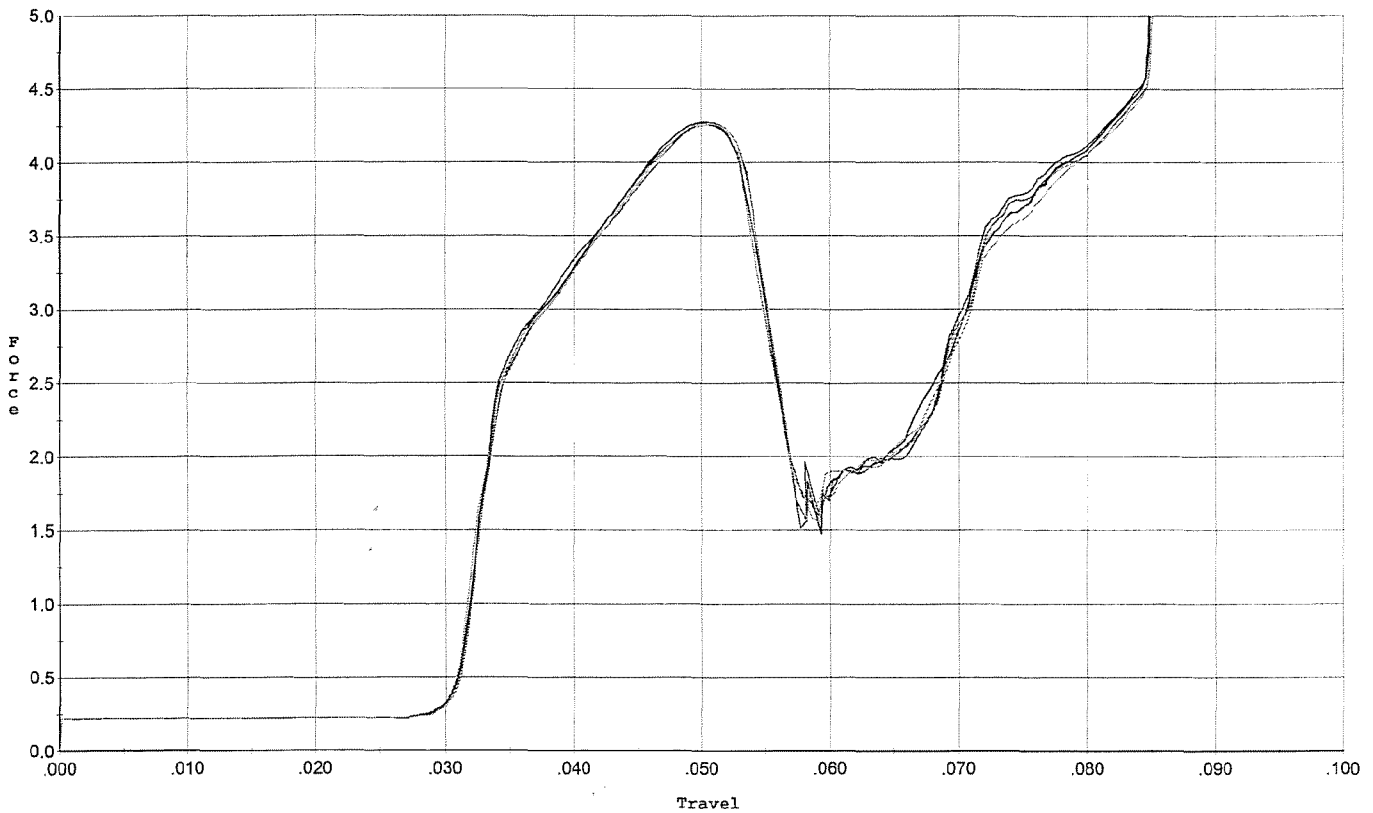
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.715	0.052	0.031	0.036	0.053		Set Trigger
2	2.729	0.052	0.032	0.036	0.052		Set Trigger
3	2.741	0.051	0.031	0.037	0.052		Set Trigger
4	2.736	0.051	0.031	0.037	0.052		Set Trigger
5	2.675	0.052	0.031	0.037	0.053		Set Trigger

Avg 2.71

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.255	0.054	0.031	0.033	0.087		Set Trigger
2	4.272	0.053	0.031	0.033	0.083		Set Trigger
3	4.272	0.054	0.031	0.033	0.085		Set Trigger
4	4.257	0.054	0.031	0.033	0.085		Set Trigger
5	4.266	0.053	0.030	0.033	0.083		Set Trigger

Avg 4.26