

G6765047

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



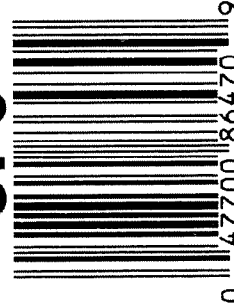
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765047

UPC



BM FORM

GUN SERIAL # G6765047

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	L.P.D.
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	L.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	L.P.D.
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX JUN 24 2008 OPERATOR WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BL
542	APPLY COATINGS (BARREL ACTION)		7-8	CM
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-10	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-10	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-10	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

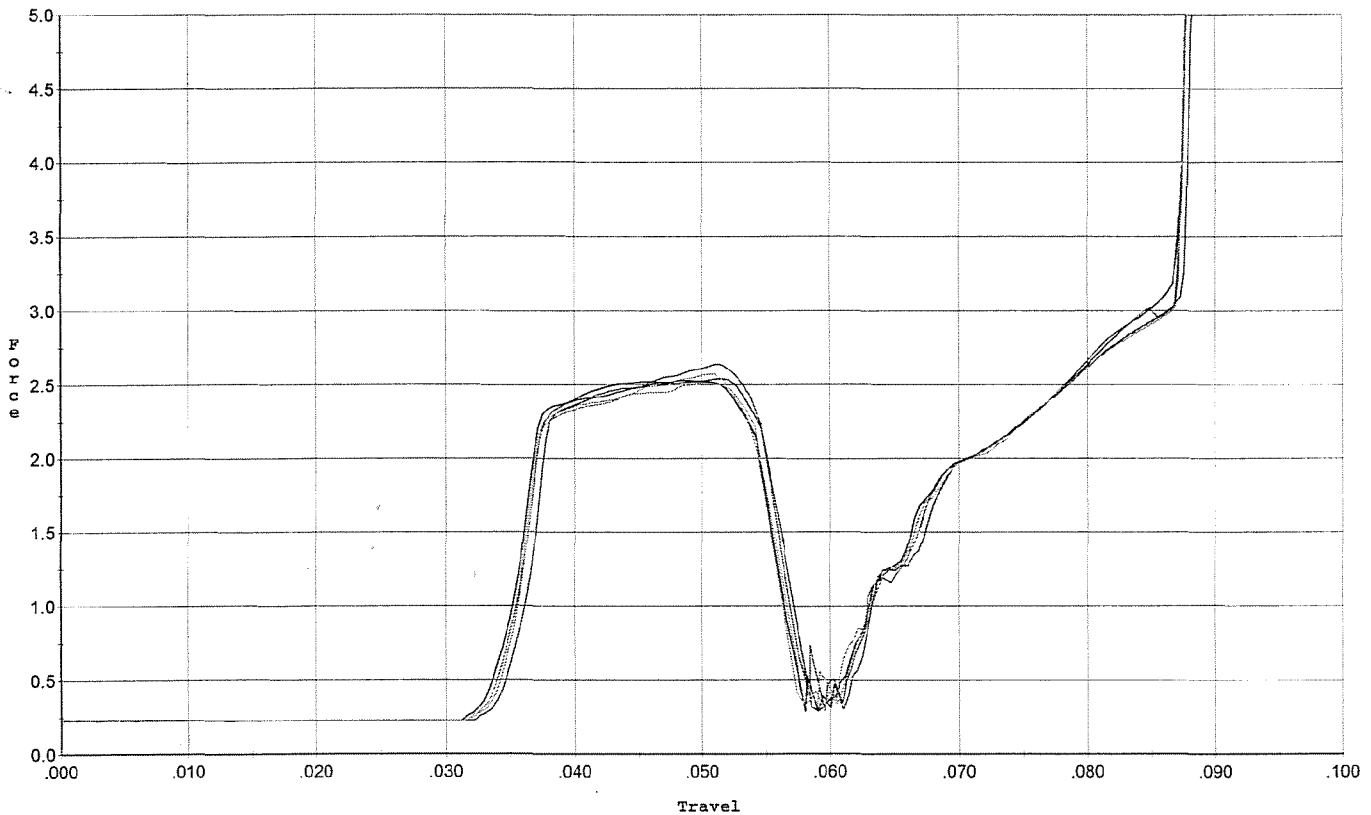
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9</u> <u>8</u> <u>8</u>	<u>7-22</u>	<u>TL</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	<u>7-22</u>	<u>TL</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	<u>7-22</u>	<u>TL</u>
	J) ASSEMBLE STOCK		<u>7-15-08</u>	<u>RSN</u>
	K) ASSEMBLE SWIVEL STUDS		<u>8-27-08</u>	<u>RSN</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>7-16-08</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>7/16/08</u>	<u>MEAS</u>
670	FINAL INSPECTION A) HEADSPACE		<u>8-27-08</u>	<u>RSN</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.11</u> <u>2.06</u> <u>2.13</u> <u>2.05</u> <u>2.09</u>	<u>7/22/08</u>	<u>Fm</u>
	C) FUNCTION		<u>8-27-08</u>	<u>RSN</u>
690	PACK		<u>8/28/08</u>	<u>Fm</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



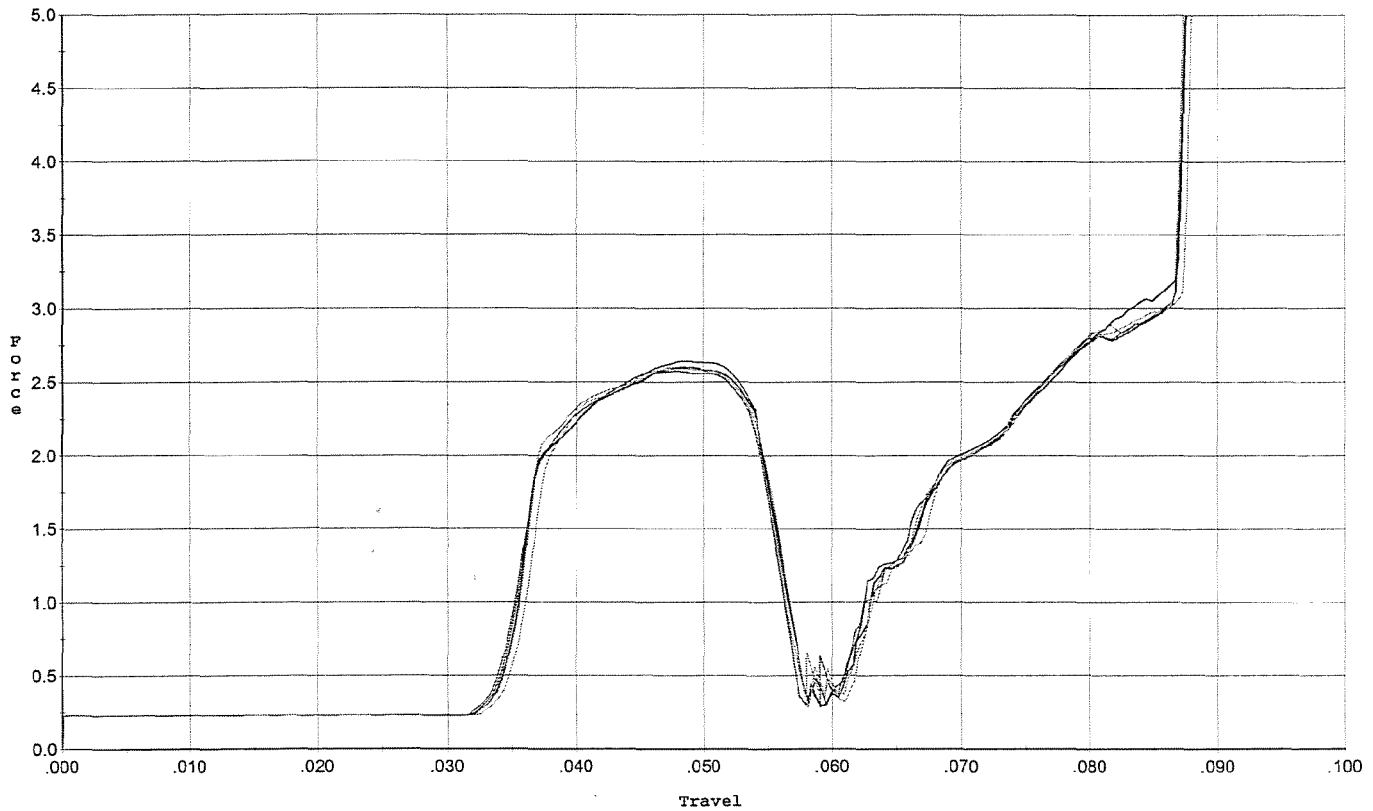
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.056	0.034	0.037	0.056		Set Trigger
2	2.529	0.054	0.033	0.037	0.055		Set Trigger
3	2.635	0.055	0.033	0.037	0.056		Set Trigger
4	2.511	0.056	0.033	0.037	0.056		Set Trigger
5	2.572	0.054	0.034	0.037	0.054		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



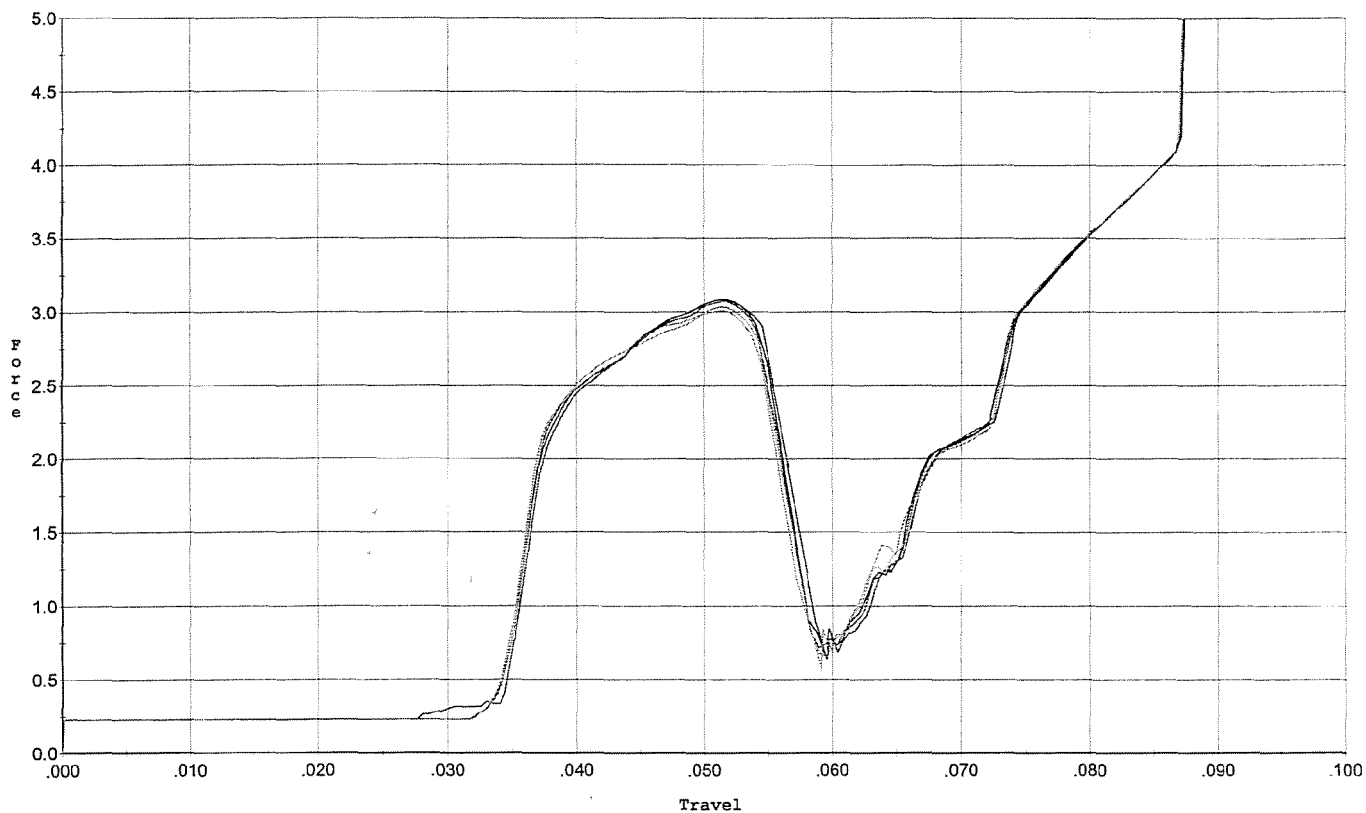
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.054	0.034	0.037	0.054		Set Trigger
2	2.601	0.056	0.034	0.037	0.055		Set Trigger
3	2.572	0.054	0.033	0.037	0.054		Set Trigger
4	2.591	0.055	0.034	0.037	0.054		Set Trigger
5	2.602	0.054	0.034	0.037	0.054		Set Trigger

Avg 2.600

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



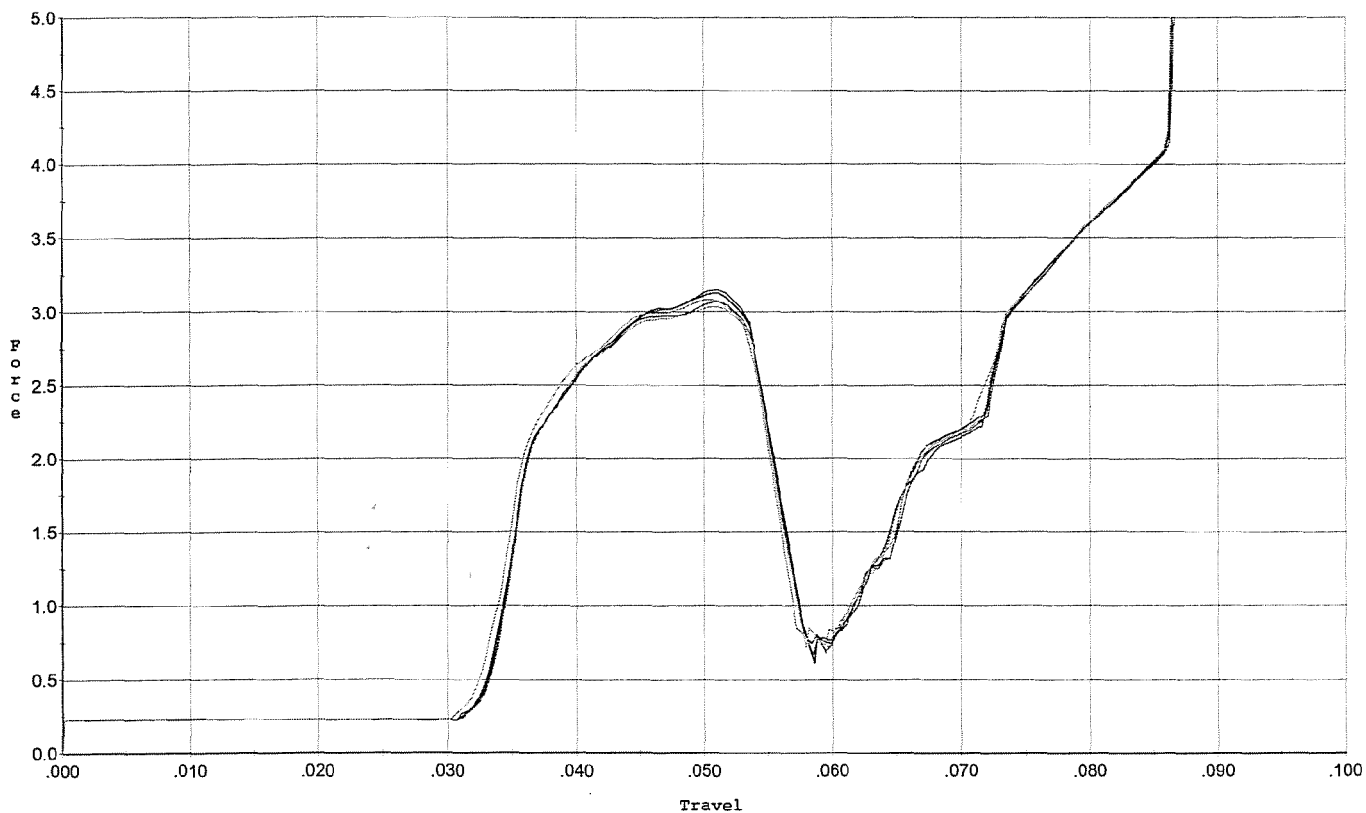
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.080	0.057	0.034	0.036	0.064		Set Trigger
2	3.086	0.055	0.034	0.036	0.062		Set Trigger
3	3.074	0.056	0.034	0.036	0.063		Set Trigger
4	3.010	0.054	0.034	0.036	0.061		Set Trigger
5	3.036	0.056	0.034	0.036	0.063		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



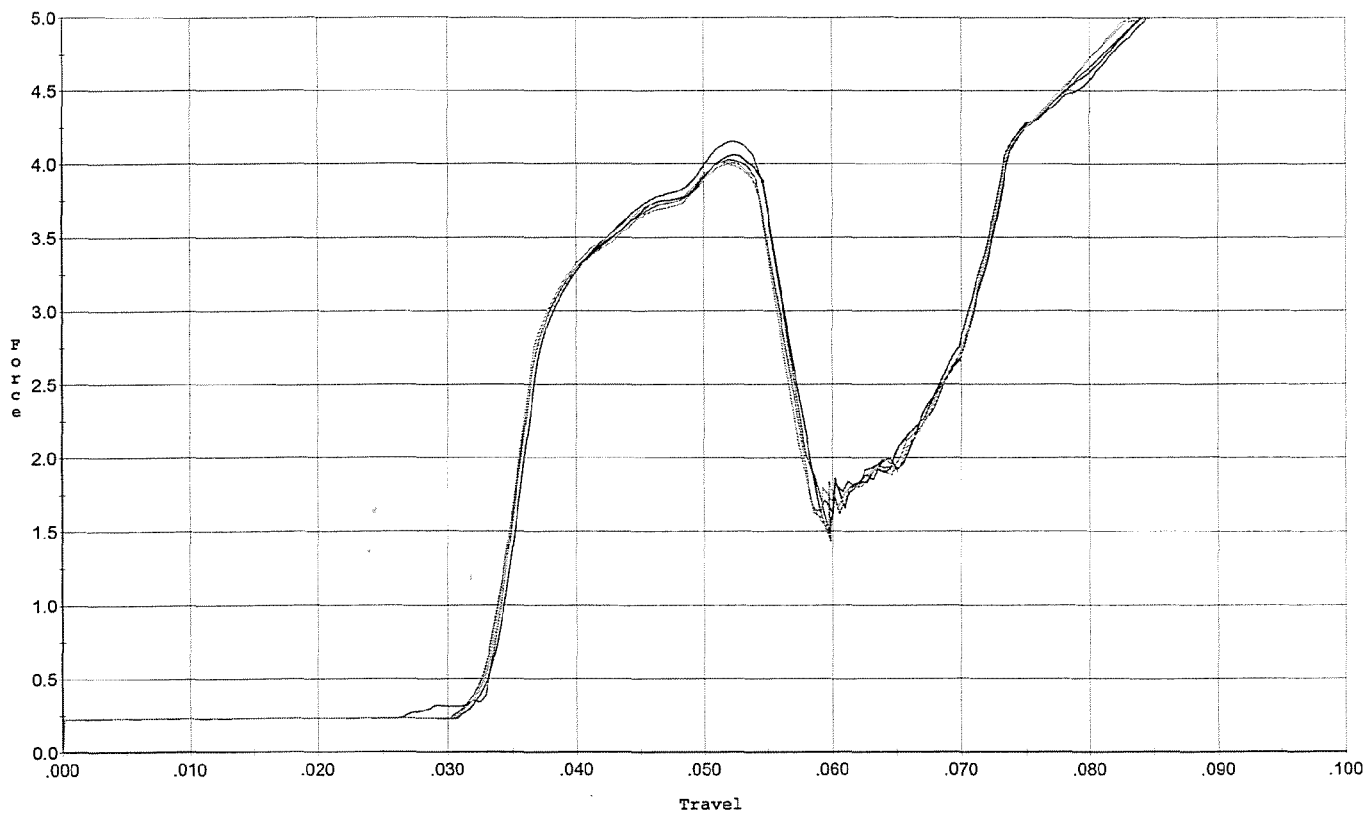
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.054	0.033	0.035	0.062		Set Trigger
2	3.126	0.055	0.033	0.035	0.065		Set Trigger
3	3.067	0.054	0.033	0.036	0.062		Set Trigger
4	3.033	0.054	0.033	0.036	0.062		Set Trigger
5	3.082	0.054	0.032	0.035	0.064		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



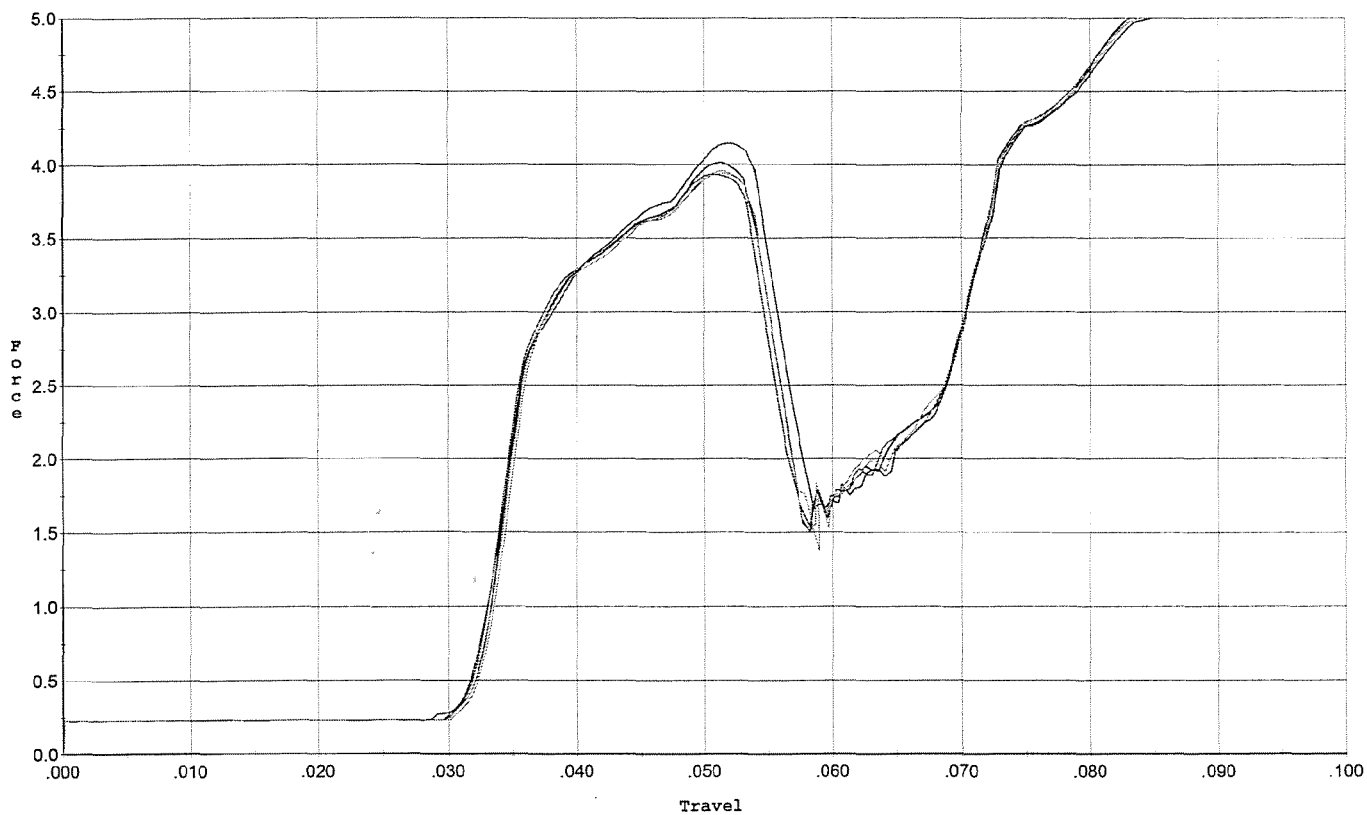
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.055	0.033	0.034	0.083		Set Trigger
2	4.061	0.055	0.033	0.034	0.081		Set Trigger
3	4.028	0.056	0.032	0.034	0.083		Set Trigger
4	3.995	0.056	0.033	0.034	0.083		Set Trigger
5	4.015	0.054	0.032	0.034	0.080		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



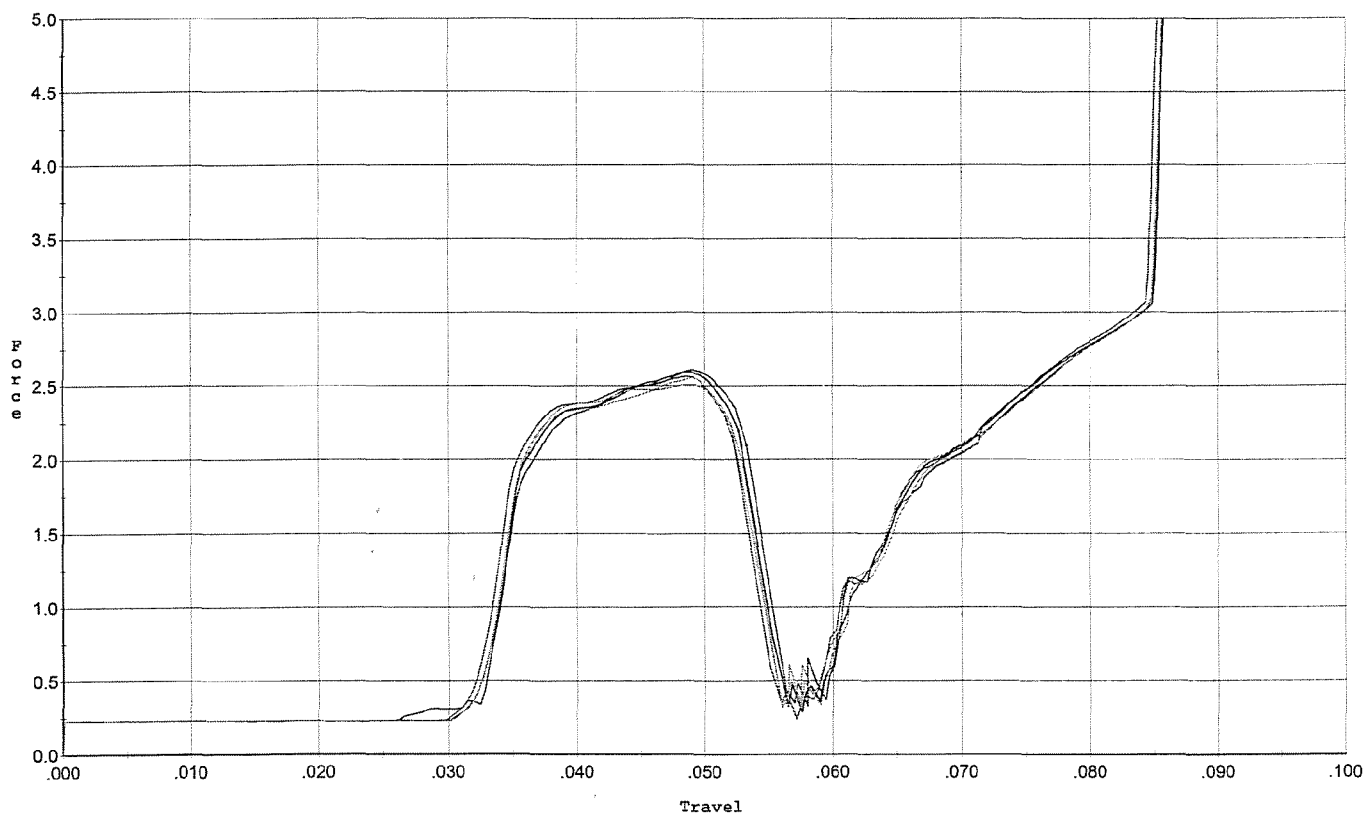
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.054	0.031	0.034	0.082		Set Trigger
2	4.015	0.054	0.032	0.034	0.080		Set Trigger
3	3.934	0.053	0.032	0.034	0.078		Set Trigger
4	3.942	0.054	0.032	0.034	0.079		Set Trigger
5	3.958	0.054	0.032	0.034	0.080		Set Trigger

AVG 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



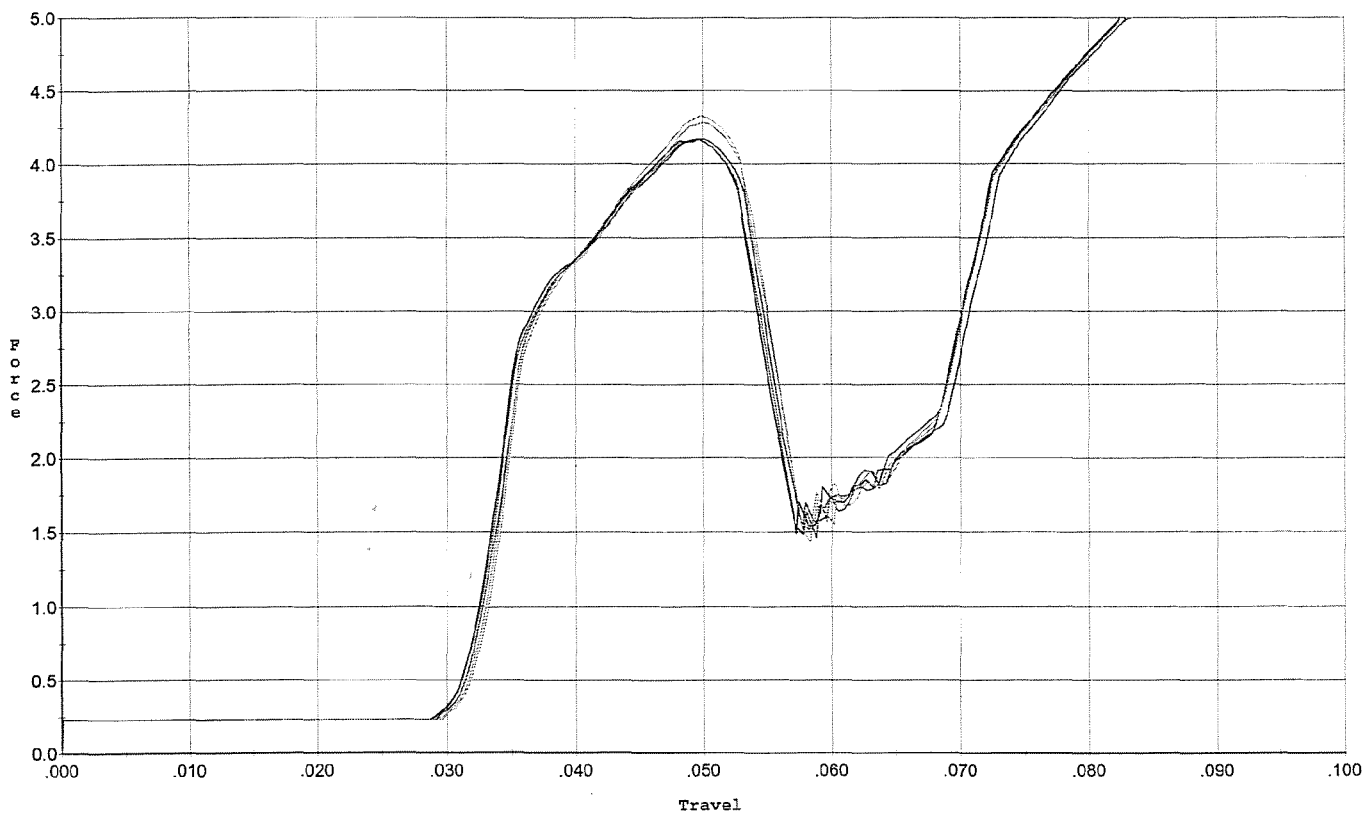
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.053	0.033	0.036	0.054		Set Trigger
2	2.593	0.053	0.032	0.036	0.053		Set Trigger
3	2.562	0.052	0.032	0.036	0.053		Set Trigger
4	2.555	0.054	0.032	0.036	0.053		Set Trigger
5	2.507	0.053	0.032	0.036	0.053		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.053	0.031	0.034	0.081		Set Trigger
2	4.169	0.053	0.031	0.034	0.081		Set Trigger
3	4.170	0.054	0.031	0.033	0.083		Set Trigger
4	4.282	0.054	0.031	0.034	0.083		Set Trigger
5	4.330	0.055	0.031	0.034	0.085		Set Trigger

Avg 4.22