

66765049

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

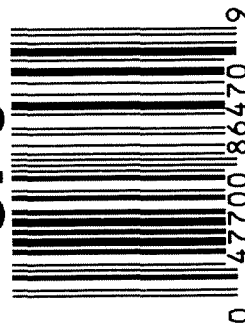
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6765049

UPC



GUN SERIAL # G 6765049

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	PSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SPN
460	CHECK HEADSPACE		7-15-08	SPN
470	DIS-ASSEMBLE ACTION		7-16-08	RJC
472	SERIALIZE BOLT HANDLE		7-16-08	RJC
475	DRILL AND TAP SIGHT HOLES		7-17-08	SP
480	MAGNAFLUX BBL ACTION		7-17-08	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-25	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	PSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	PSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	PSN
	D) OIL FIRING PIN ASSEMBLY		7-31-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

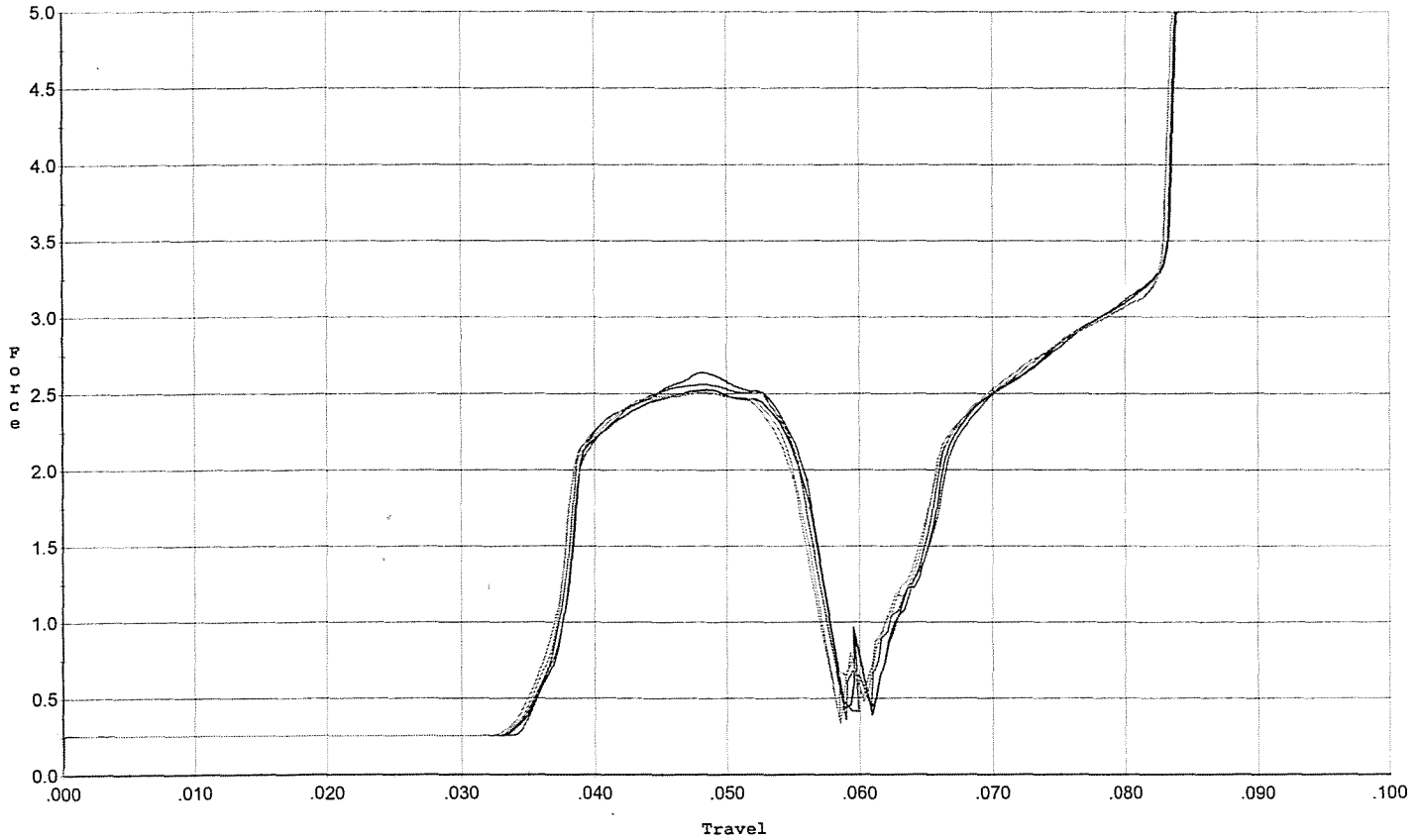
F004 REV 5/2006

BARBER - M24 0130184									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u>	<u>6.5</u>	<u>6.5</u>	8-4	TC		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.5</u>	<u>5.5</u>	<u>5.5</u>	8-4	TC		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8-4	TC		
	J) ASSEMBLE STOCK					7-31-08	BSN		
	K) ASSEMBLE SWIVEL STUDS					8-5-08	R.P.D.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					8-5-08	R.P.D.		
	M) IRON SIGHT ALIGNMENT					8-5-08	R.P.D.		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					8-5-08	R.P.D.		
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>		FAIL	8-1-08	TRW		
			<u>PASS</u>		FAIL				
	MALFUNCTION		CORRECTION			N/A			
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-1-08	TC		
670	FINAL INSPECTION A) HEADSPACE					8-5-08	R.P.D.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>258</u>	<u>248</u>	<u>250</u>	<u>248</u>	<u>242</u>	8-4-08	BSN
	C) FUNCTION					8-5-08	R.P.D.		
690	PACK					2/8/08	Fm		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



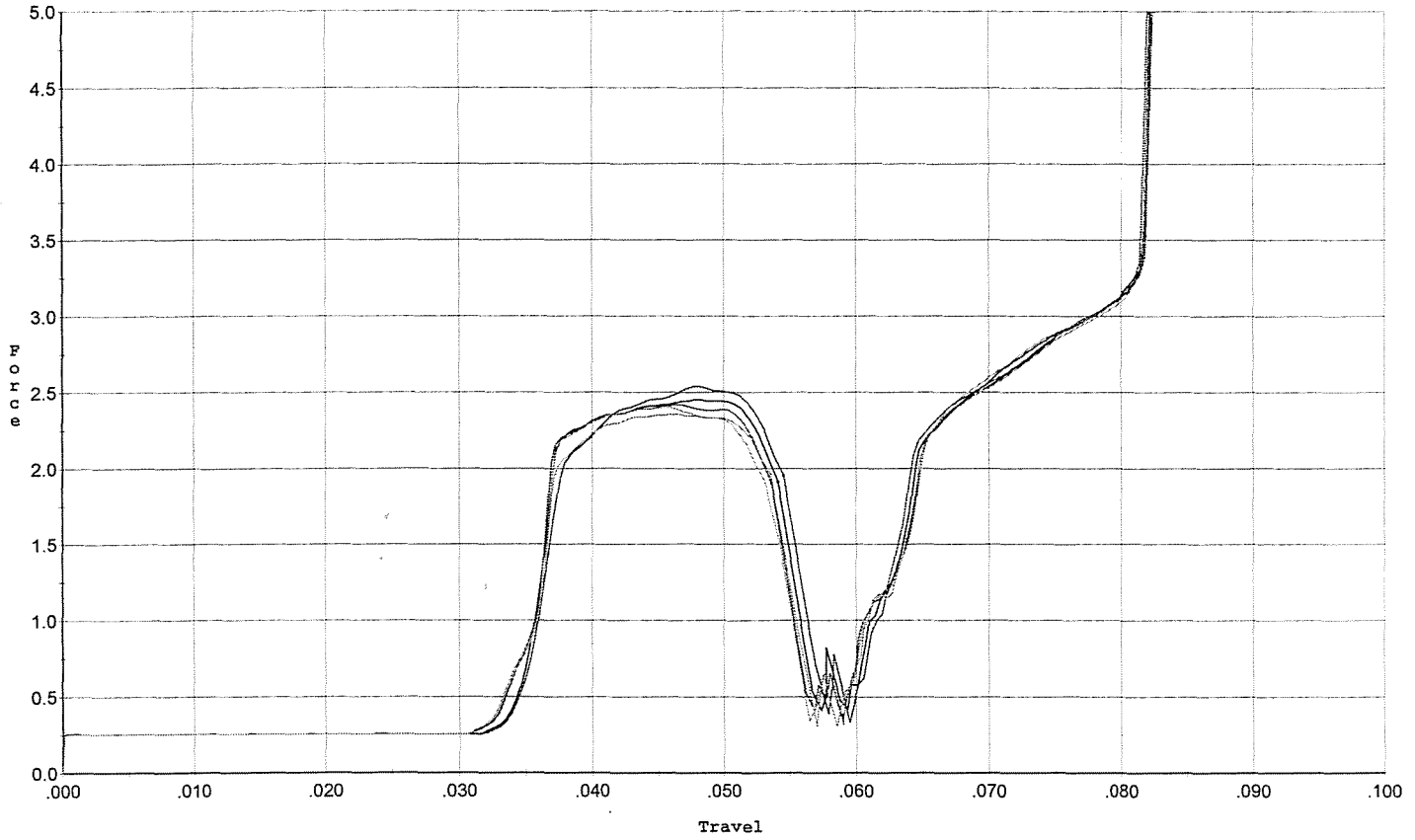
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.638	0.056	0.035	0.034	0.055		Set Trigger
2	2.526	0.056	0.035	0.034	0.054		Set Trigger
3	2.560	0.055	0.035	0.034	0.053		Set Trigger
4	2.515	0.056	0.035	0.034	0.054		Set Trigger
5	2.508	0.055	0.035	0.035	0.053		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



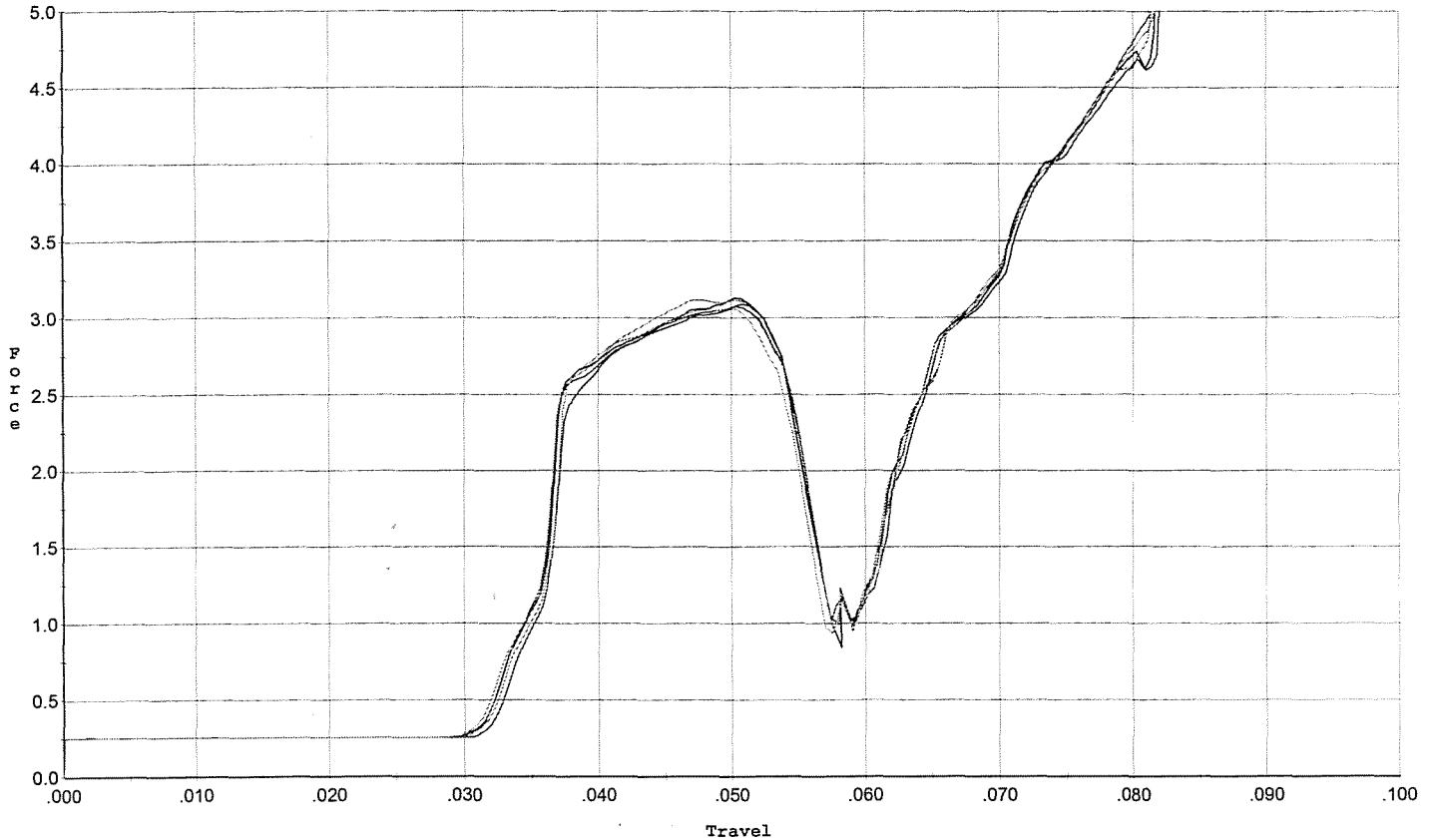
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.055	0.034	0.034	0.053		Set Trigger
2	2.452	0.054	0.034	0.034	0.052		Set Trigger
3	2.422	0.054	0.033	0.034	0.051		Set Trigger
4	2.402	0.054	0.033	0.034	0.051		Set Trigger
5	2.360	0.054	0.033	0.035	0.050		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



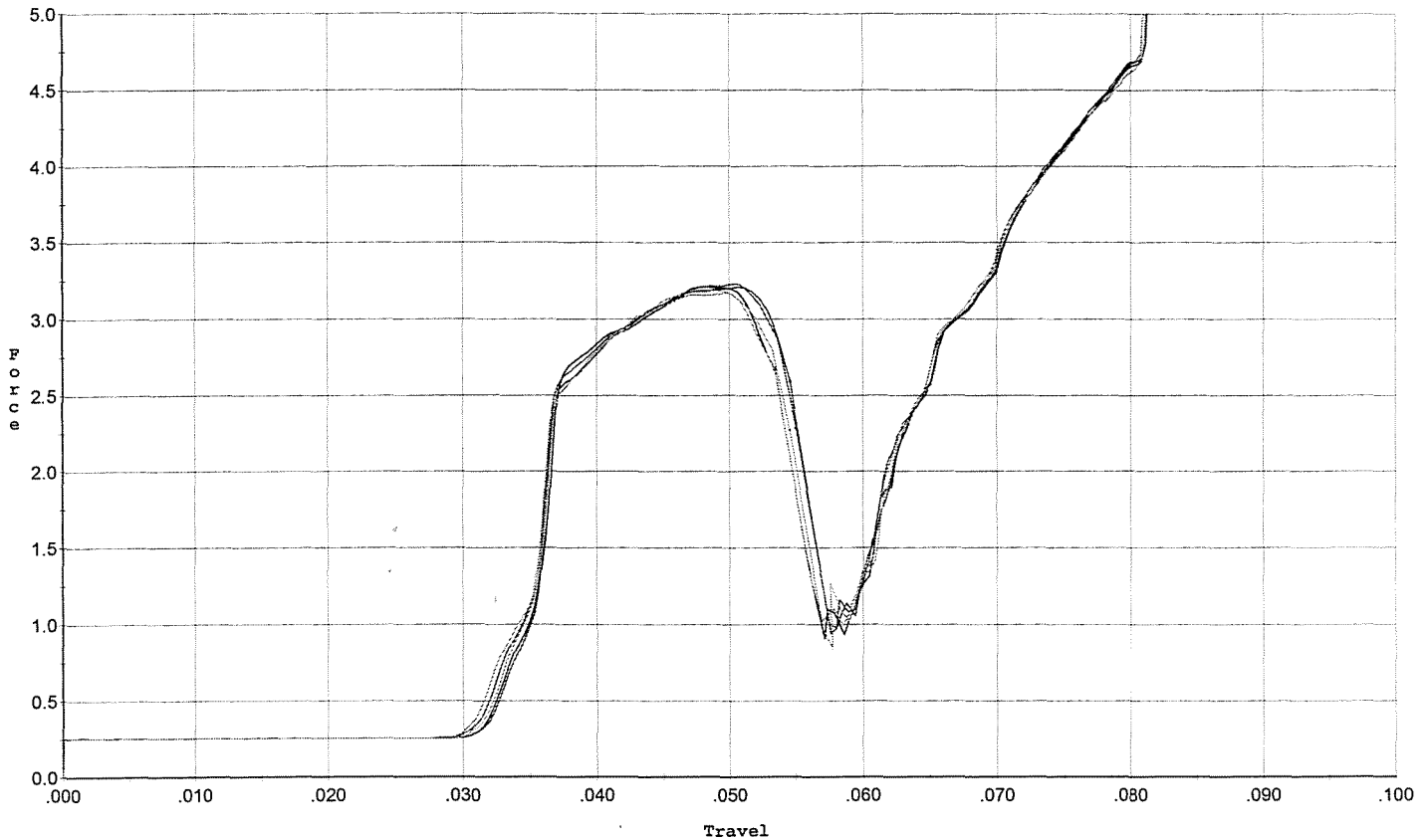
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.088	0.056	0.032	0.033	0.065		Set Trigger
2	3.128	0.055	0.032	0.032	0.066		Set Trigger
3	3.073	0.054	0.032	0.033	0.064		Set Trigger
4	3.061	0.055	0.032	0.033	0.064		Set Trigger
5	3.117	0.055	0.032	0.032	0.067		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



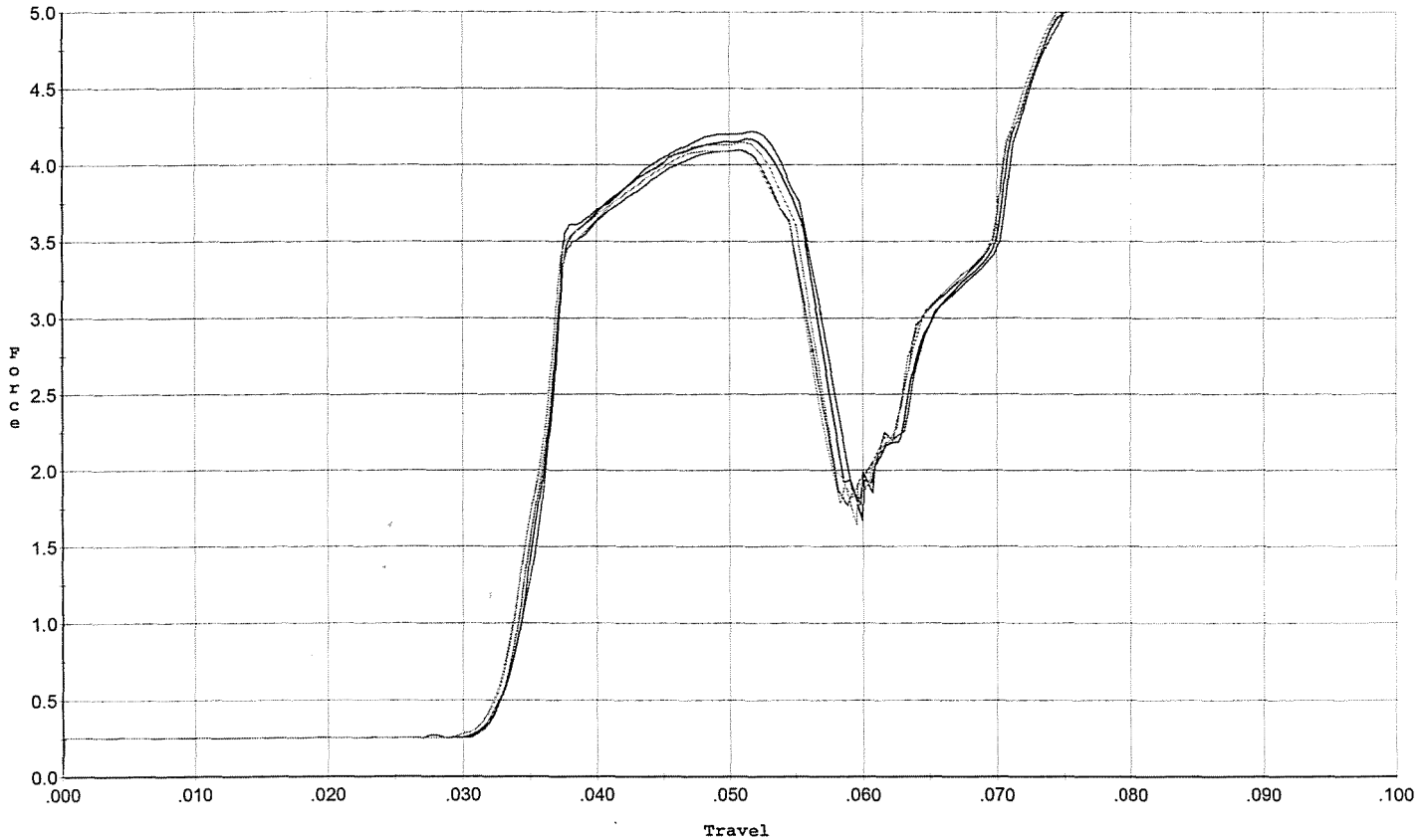
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.208	0.055	0.032	0.032	0.067		Set Trigger
2	3.212	0.053	0.032	0.033	0.064		Set Trigger
3	3.231	0.055	0.032	0.031	0.068		Set Trigger
4	3.173	0.055	0.032	0.032	0.066		Set Trigger
5	3.190	0.053	0.031	0.032	0.065		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



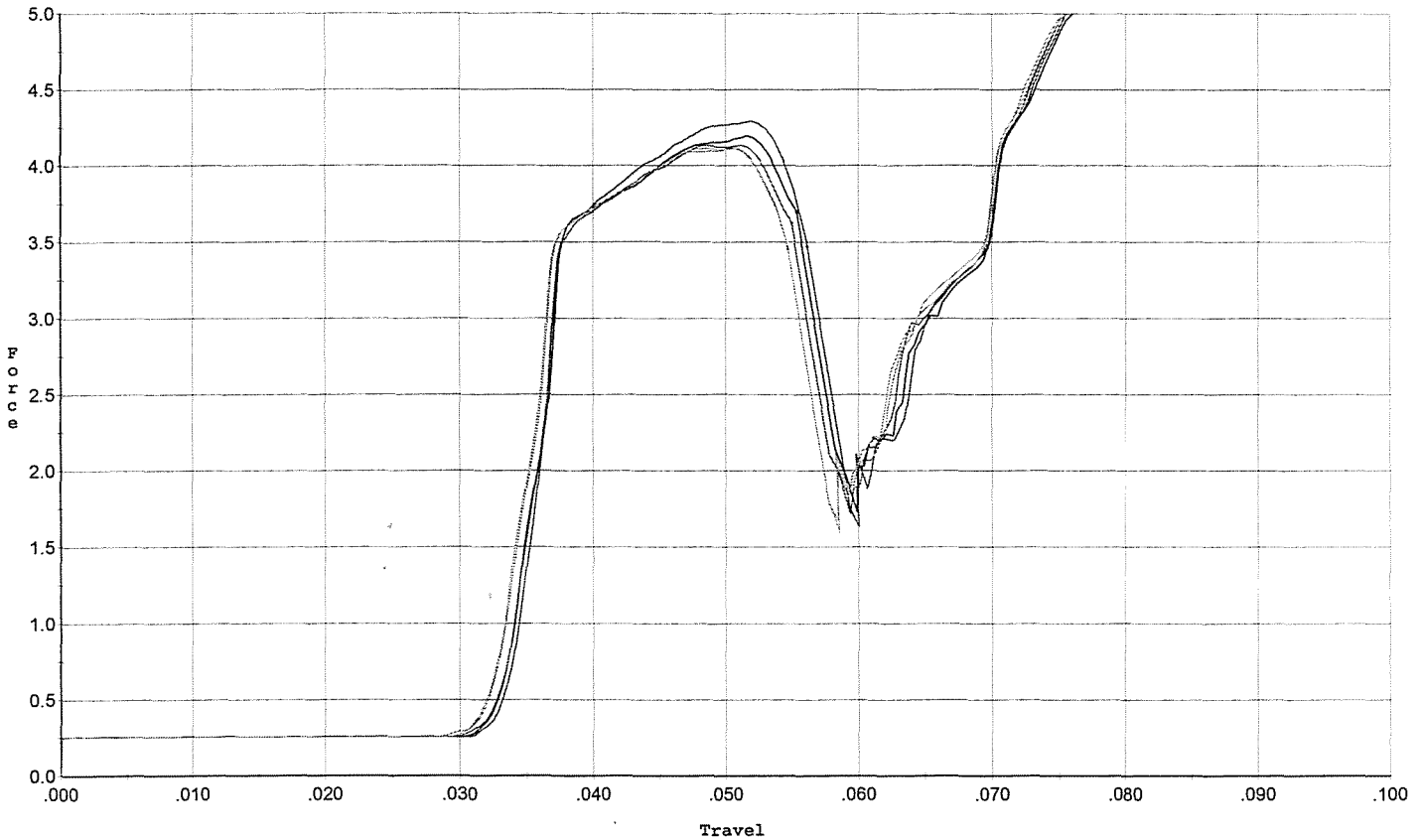
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.218	0.057	0.032	0.030	0.093		Set Trigger
2	4.172	0.056	0.032	0.030	0.089		Set Trigger
3	4.097	0.056	0.032	0.030	0.088		Set Trigger
4	4.093	0.054	0.032	0.031	0.085		Set Trigger
5	4.147	0.055	0.032	0.030	0.088		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



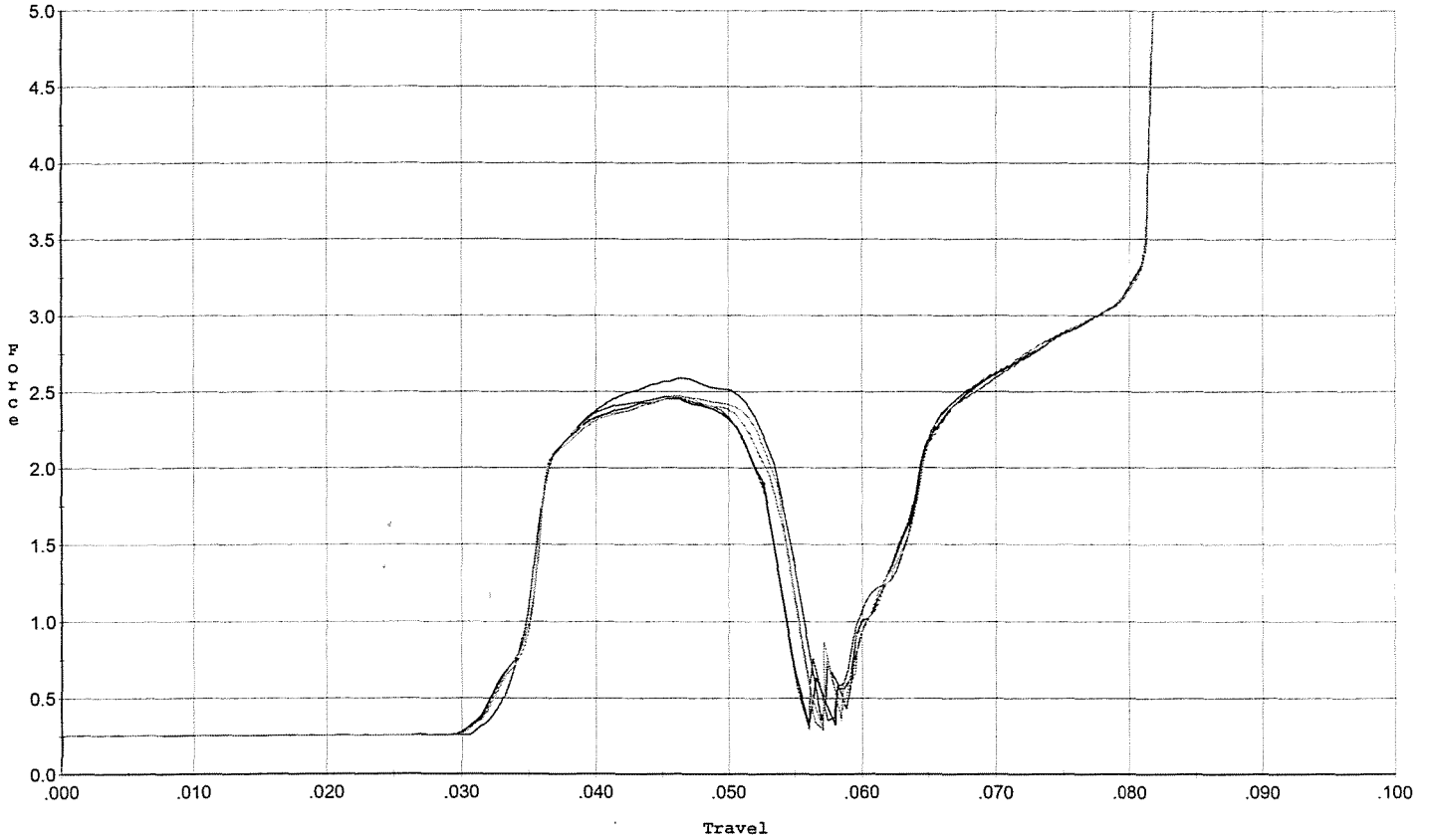
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.292	0.056	0.033	0.029	0.093		Set Trigger
2	4.195	0.055	0.033	0.030	0.089		Set Trigger
3	4.132	0.055	0.032	0.030	0.087		Set Trigger
4	4.111	0.055	0.032	0.030	0.087		Set Trigger
5	4.120	0.055	0.032	0.030	0.088		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



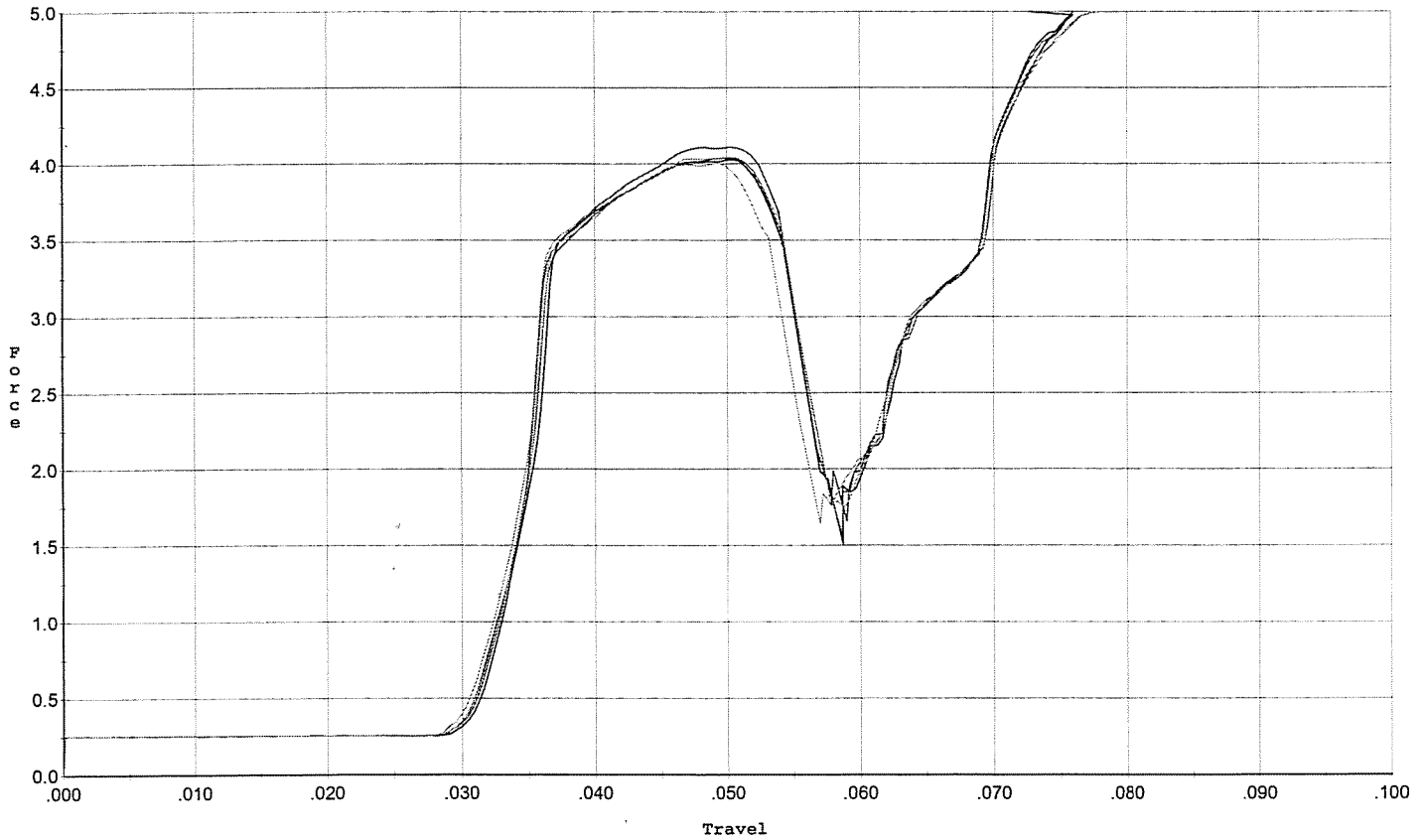
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.589	0.055	0.033	0.034	0.056		Set Trigger
2	2.453	0.053	0.032	0.035	0.051		Set Trigger
3	2.468	0.053	0.032	0.035	0.051		Set Trigger
4	2.473	0.054	0.032	0.034	0.053		Set Trigger
5	2.472	0.054	0.032	0.034	0.053		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.054	0.031	0.031	0.087		Set Trigger
2	4.029	0.054	0.031	0.031	0.085		Set Trigger
3	4.036	0.054	0.031	0.030	0.086		Set Trigger
4	4.045	0.054	0.031	0.030	0.086		Set Trigger
5	4.005	0.053	0.030	0.031	0.083		Set Trigger

Avg 4.04